

66784662

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



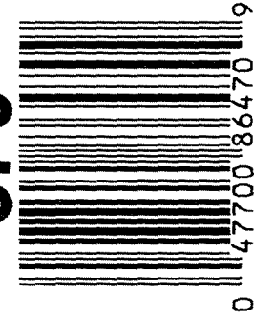
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784662

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # C678 4662

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	KTZ
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8-2-08	BM
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/4/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-8	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

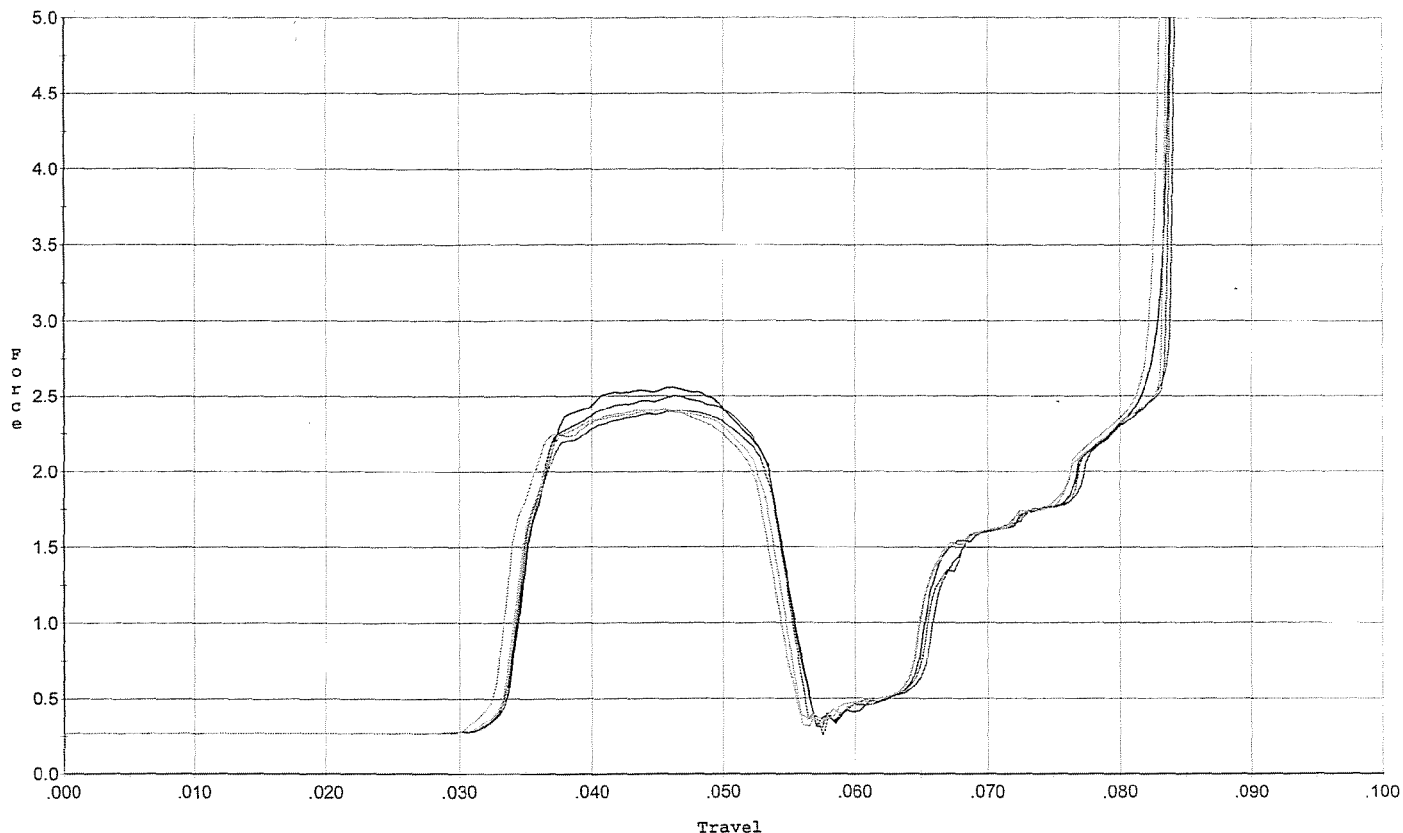
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4</u> <u>4</u> <u>4.5</u>	9-22-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.5</u> <u>6.5</u> <u>6.5</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-15-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-16-08	FLY
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-16-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.57</u> <u>2.21</u> <u>2.23</u> <u>2.23</u> <u>2.08</u>	9-18-08	TRW
	C) FUNCTION		9-22-08	TL
690	PACK		10/24/08	FLY

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



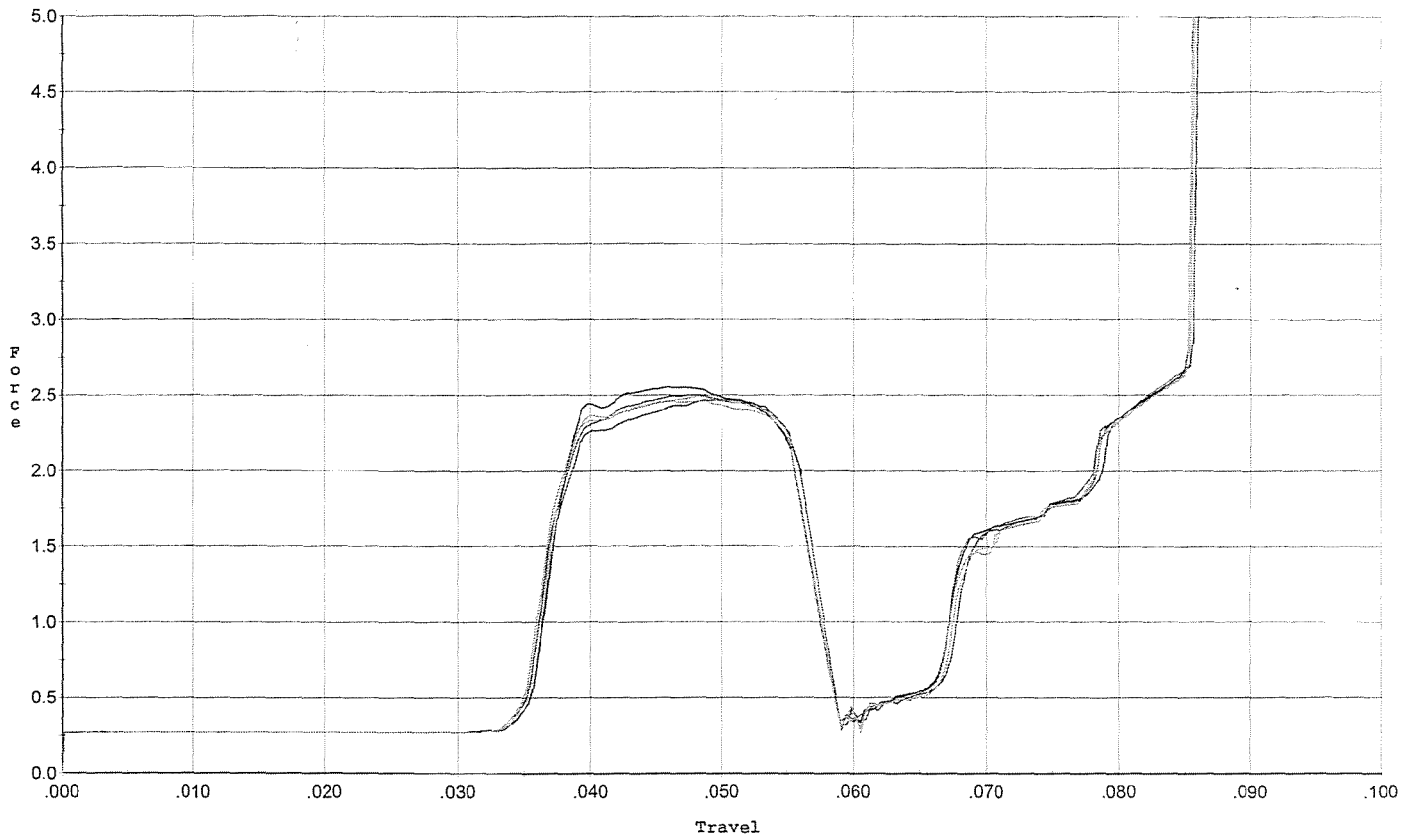
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.053	0.033	0.035	0.054		Set Trigger
2	2.561	0.053	0.034	0.035	0.055		Set Trigger
3	2.404	0.054	0.034	0.035	0.053		Set Trigger
4	2.415	0.053	0.033	0.035	0.053		Set Trigger
5	2.409	0.053	0.033	0.034	0.053		Set Trigger

AVG 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



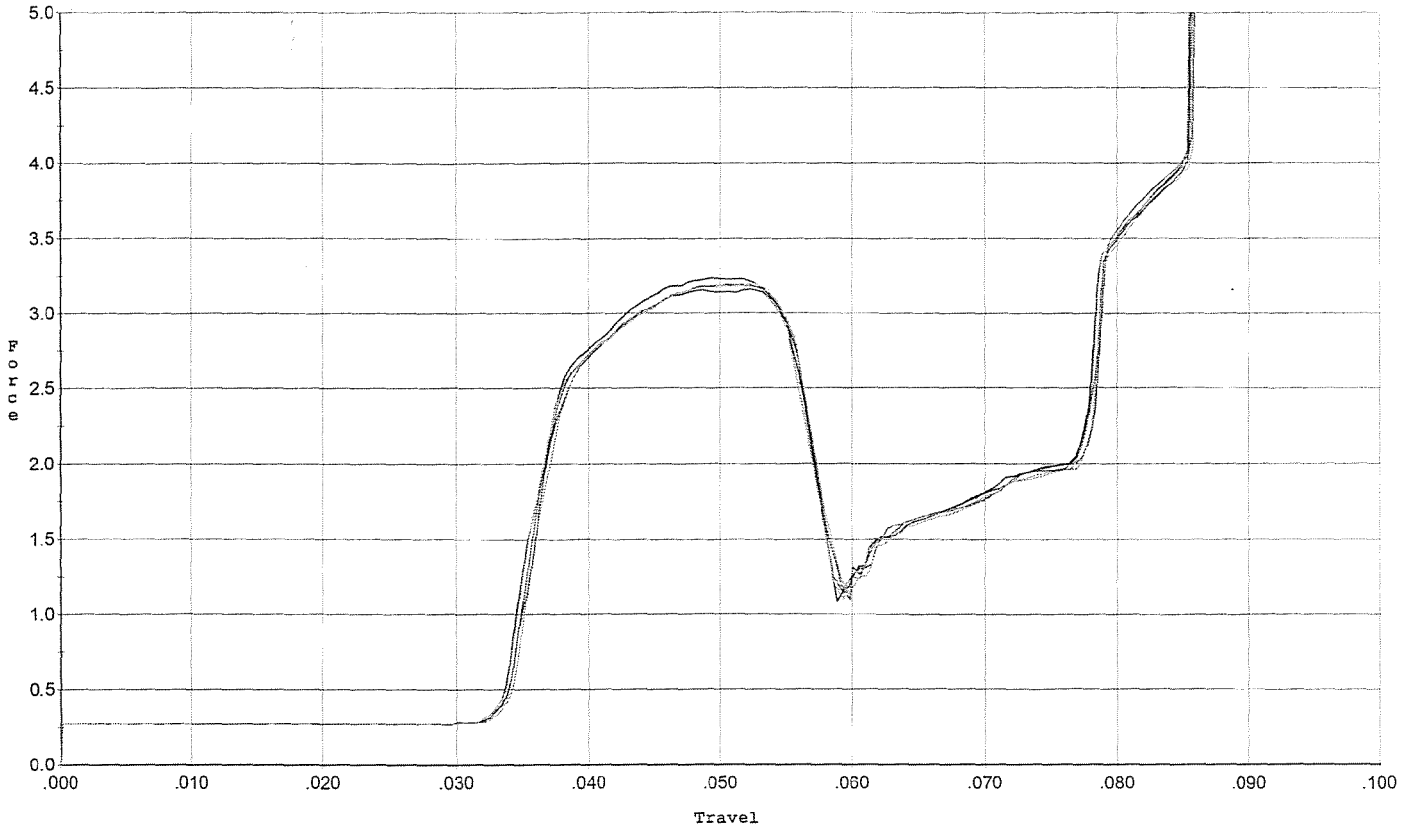
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.466	0.056	0.035	0.036	0.056		Set Trigger
2	2.553	0.055	0.035	0.036	0.056		Set Trigger
3	2.499	0.056	0.035	0.036	0.056		Set Trigger
4	2.464	0.055	0.035	0.036	0.055		Set Trigger
5	2.489	0.055	0.035	0.035	0.056		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



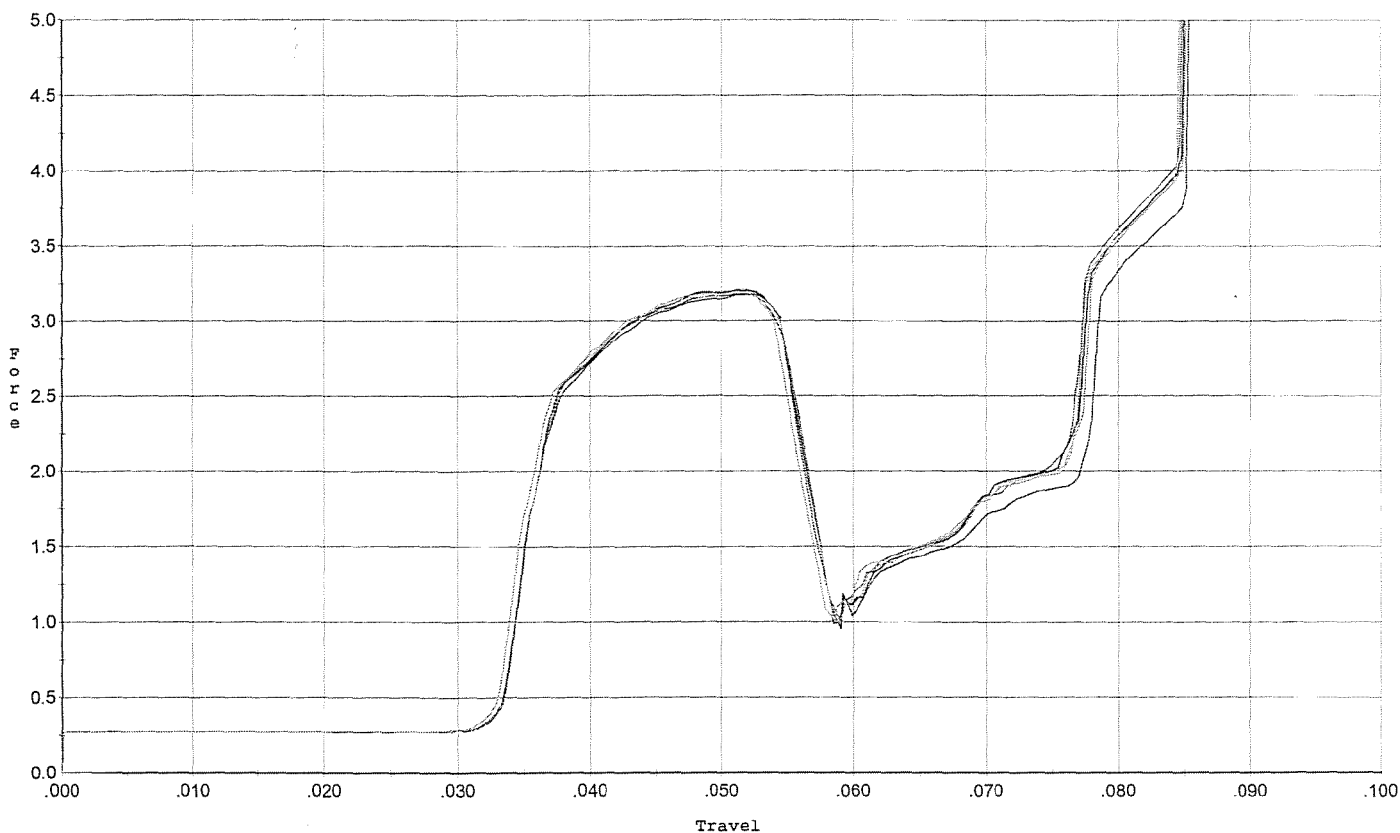
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.164	0.056	0.034	0.034	0.070		Set Trigger
2	3.233	0.056	0.034	0.034	0.072		Set Trigger
3	3.191	0.056	0.034	0.034	0.071		Set Trigger
4	3.198	0.056	0.034	0.035	0.070		Set Trigger
5	3.184	0.057	0.034	0.034	0.072		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



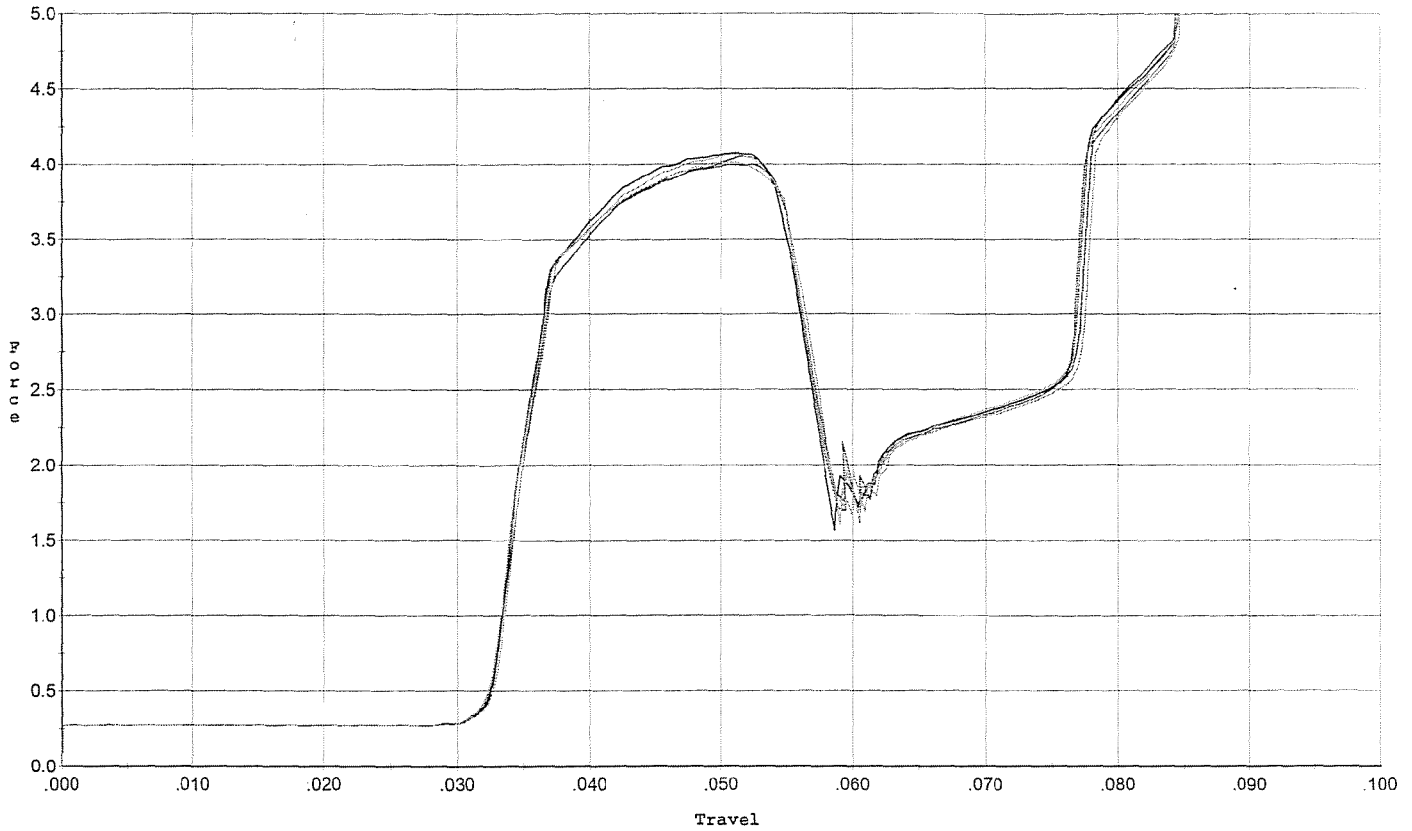
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.056	0.033	0.034	0.071		Set Trigger
2	3.203	0.054	0.033	0.034	0.069		Set Trigger
3	3.177	0.055	0.033	0.034	0.068		Set Trigger
4	3.187	0.054	0.033	0.034	0.068		Set Trigger
5	3.209	0.056	0.033	0.034	0.071		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



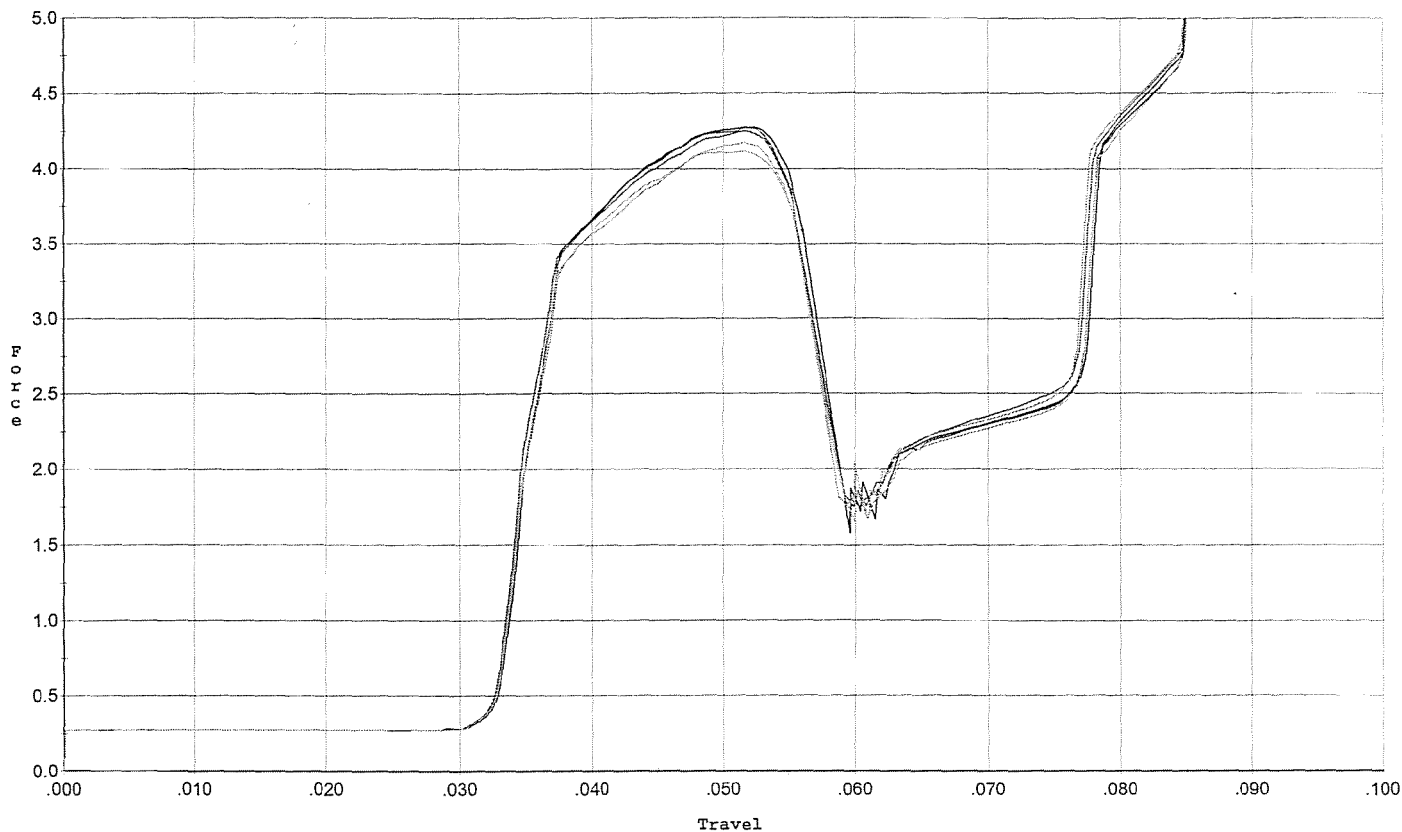
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.054	0.055	0.032	0.033	0.087		Set Trigger
2	4.072	0.055	0.032	0.033	0.090		Set Trigger
3	4.003	0.055	0.032	0.033	0.088		Set Trigger
4	4.064	0.055	0.032	0.033	0.088		Set Trigger
5	4.013	0.056	0.033	0.033	0.090		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.275	0.055	0.032	0.033	0.092		Set Trigger
2	4.274	0.056	0.033	0.032	0.094		Set Trigger
3	4.248	0.055	0.033	0.033	0.091		Set Trigger
4	4.114	0.055	0.033	0.033	0.090		Set Trigger
5	4.175	0.055	0.033	0.033	0.090		Set Trigger

Avg 4.21

Trigger Scan 2.01, SN 10337, printed by Remington Arms Co., Inc.. 8/19/2008 11:25:41 PM

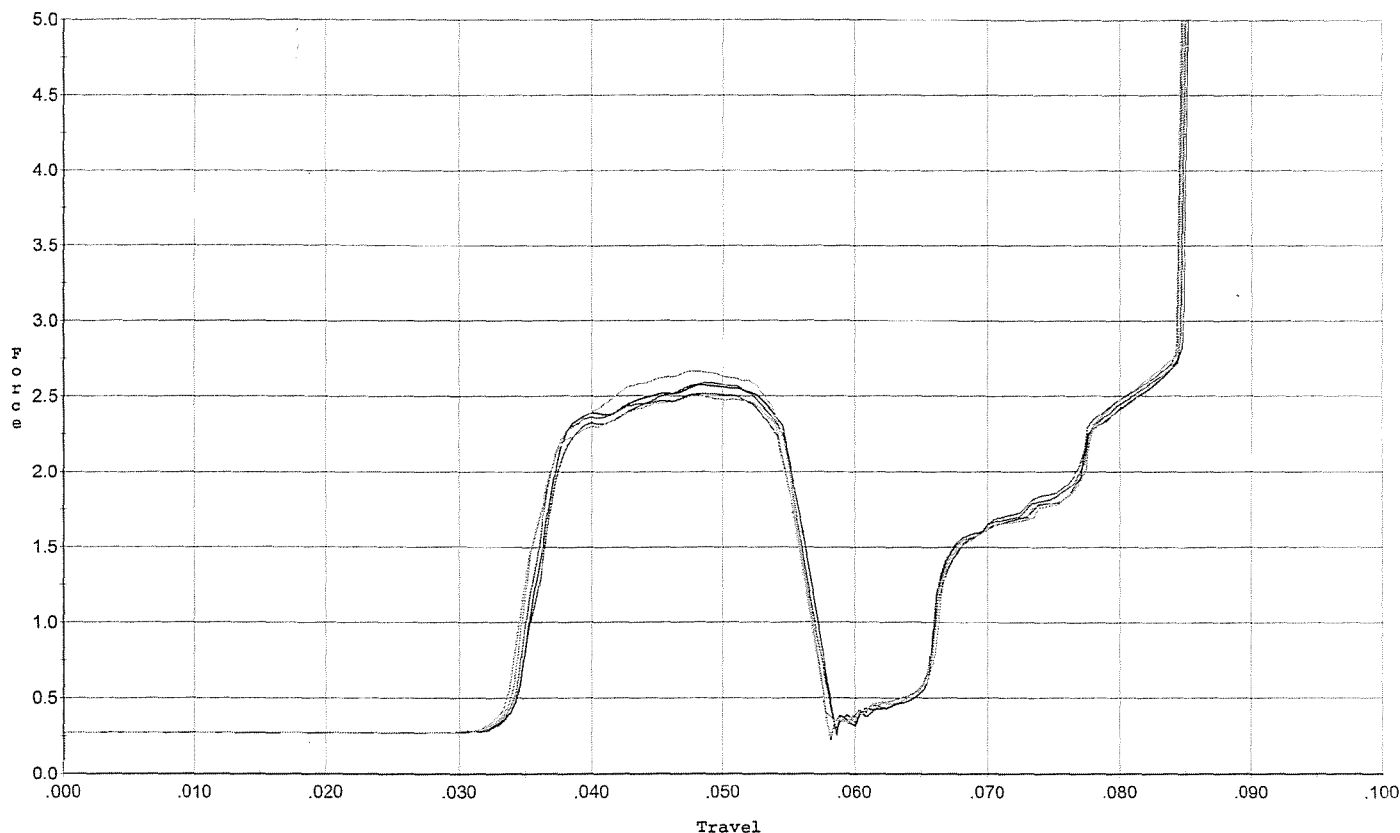
CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER
KINZER V. REMINGTON

M2400068895

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



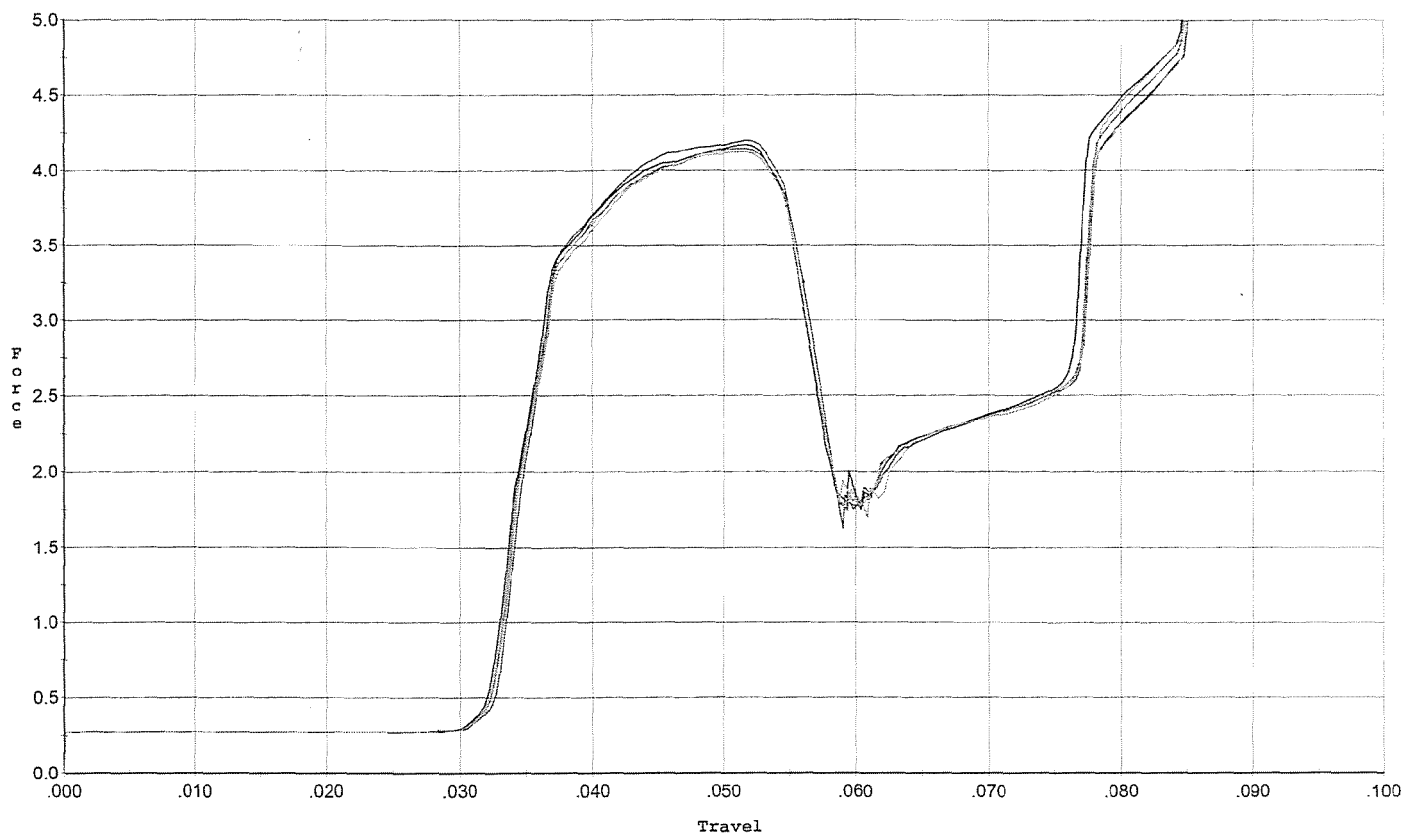
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.591	0.055	0.034	0.035	0.056		Set Trigger
2	2.571	0.056	0.034	0.035	0.058		Set Trigger
3	2.516	0.055	0.034	0.035	0.057		Set Trigger
4	2.504	0.055	0.033	0.034	0.057		Set Trigger
5	2.667	0.055	0.034	0.035	0.059		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.201	0.056	0.032	0.033	0.093		Set Trigger
2	4.169	0.055	0.032	0.032	0.091		Set Trigger
3	4.142	0.055	0.032	0.033	0.090		Set Trigger
4	4.124	0.055	0.032	0.033	0.089		Set Trigger
5	4.124	0.055	0.032	0.033	0.090		Set Trigger

AVG 4.15