

G6784663

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

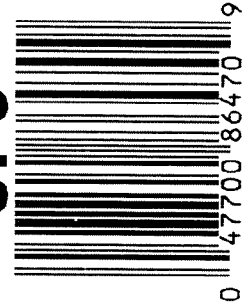


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784663

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784663

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	BN
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BN	9-22-08	BN
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/22/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-01-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

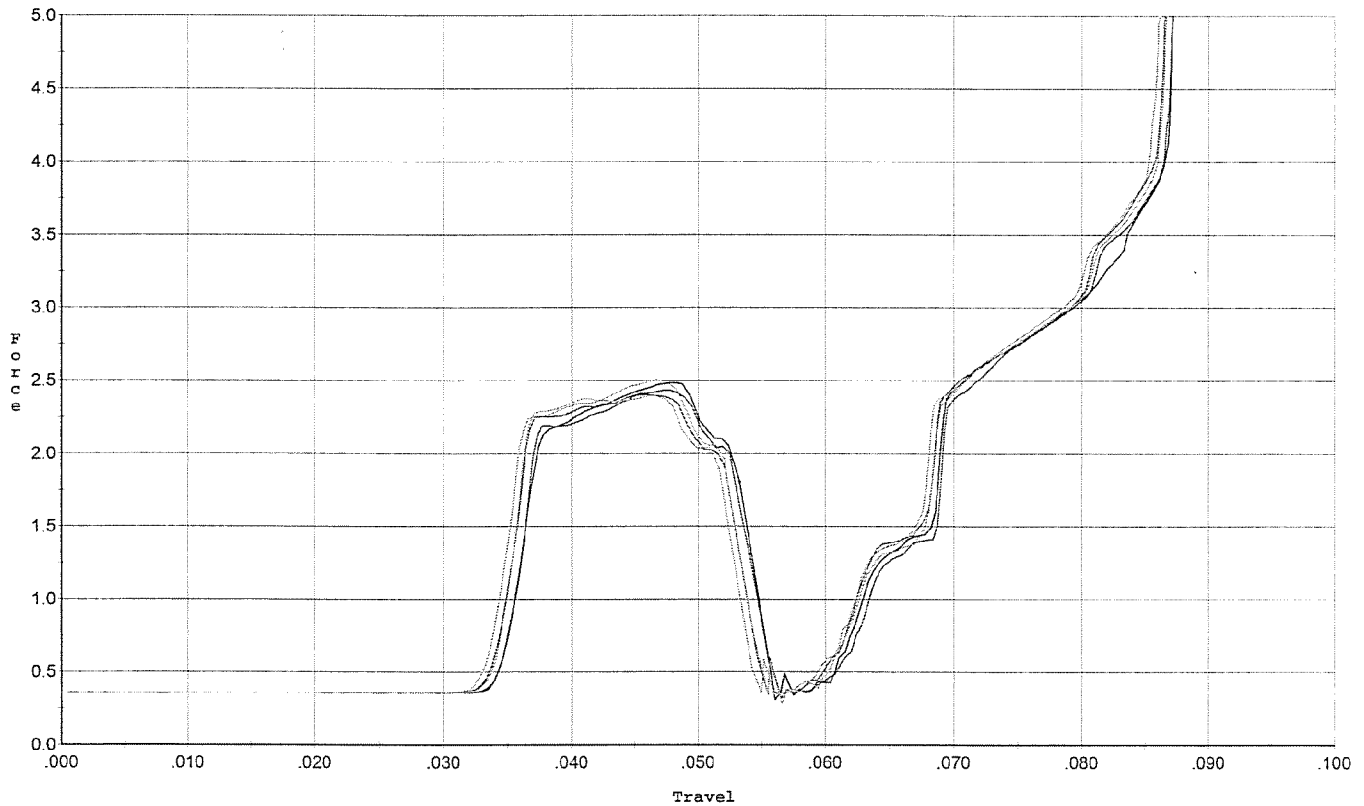
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>5.0</u> <u>5.0</u>	12-11-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-11-08	LN
	J) ASSEMBLE STOCK		10-10-08	AD
	K) ASSEMBLE SWIVEL STUDS		12-11-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	LN
670	FINAL INSPECTION A) HEADSPACE		12-11-08	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>258</u> <u>241</u> <u>242</u> <u>248</u> <u>250</u>	12-9-08	LN
	C) FUNCTION		12-11-08	LN
690	PACK		12-18-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



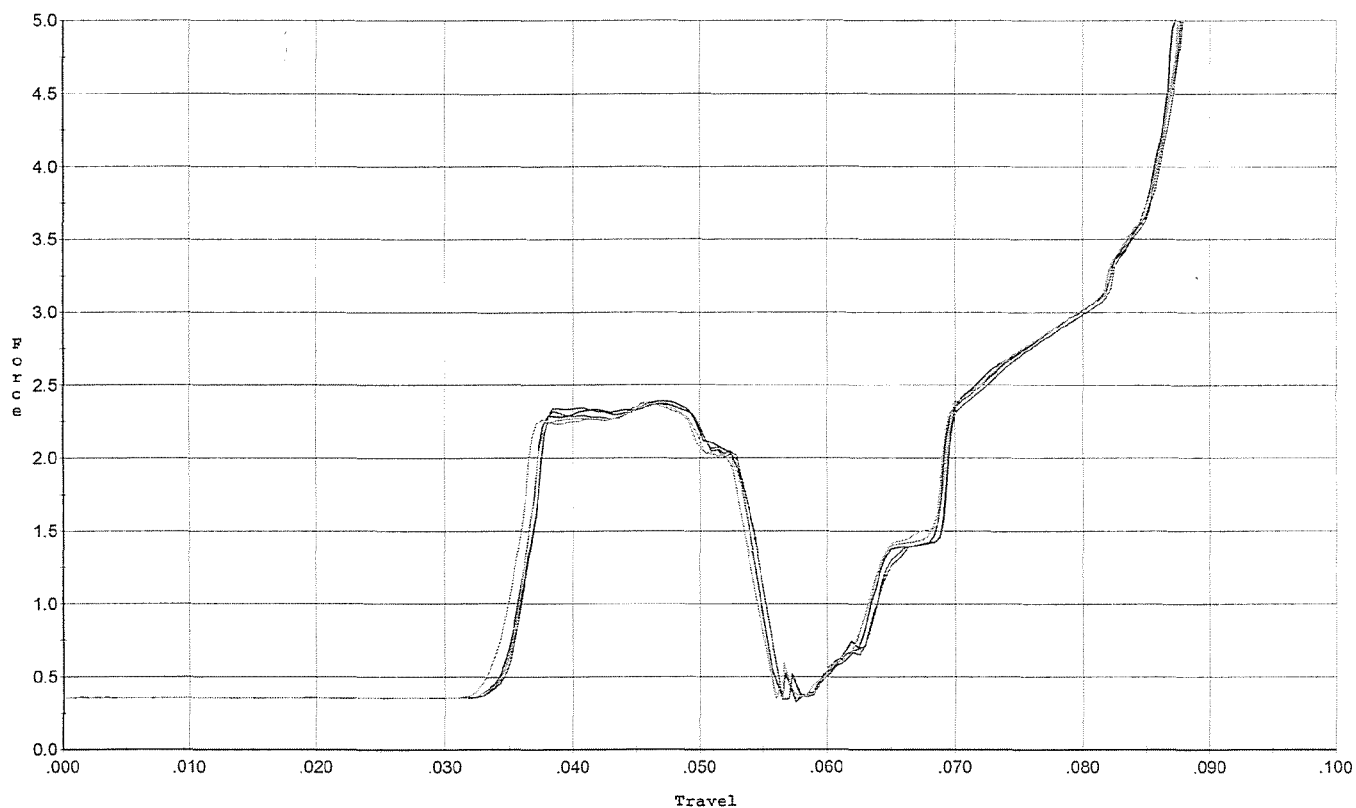
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.433	0.054	0.034	0.038	0.053		Set Trigger
2	2.485	0.053	0.034	0.038	0.053		Set Trigger
3	2.401	0.052	0.034	0.038	0.051		Set Trigger
4	2.504	0.052	0.034	0.038	0.052		Set Trigger
5	2.400	0.052	0.033	0.038	0.051		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



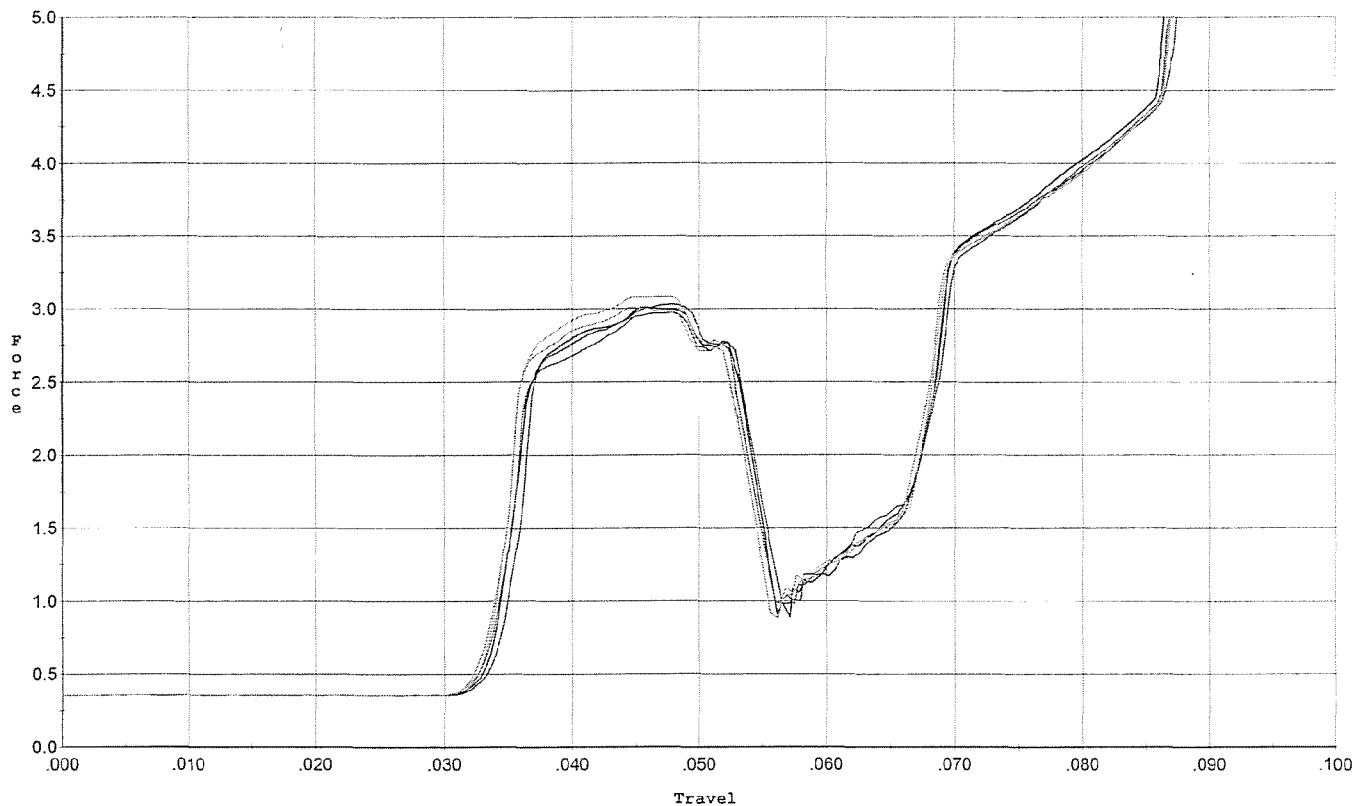
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.380	0.054	0.035	0.038	0.053		Set Trigger
2	2.393	0.053	0.034	0.038	0.052		Set Trigger
3	2.376	0.054	0.035	0.038	0.053		Set Trigger
4	2.372	0.053	0.035	0.038	0.051		Set Trigger
5	2.380	0.053	0.033	0.038	0.052		Set Trigger

Aug 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



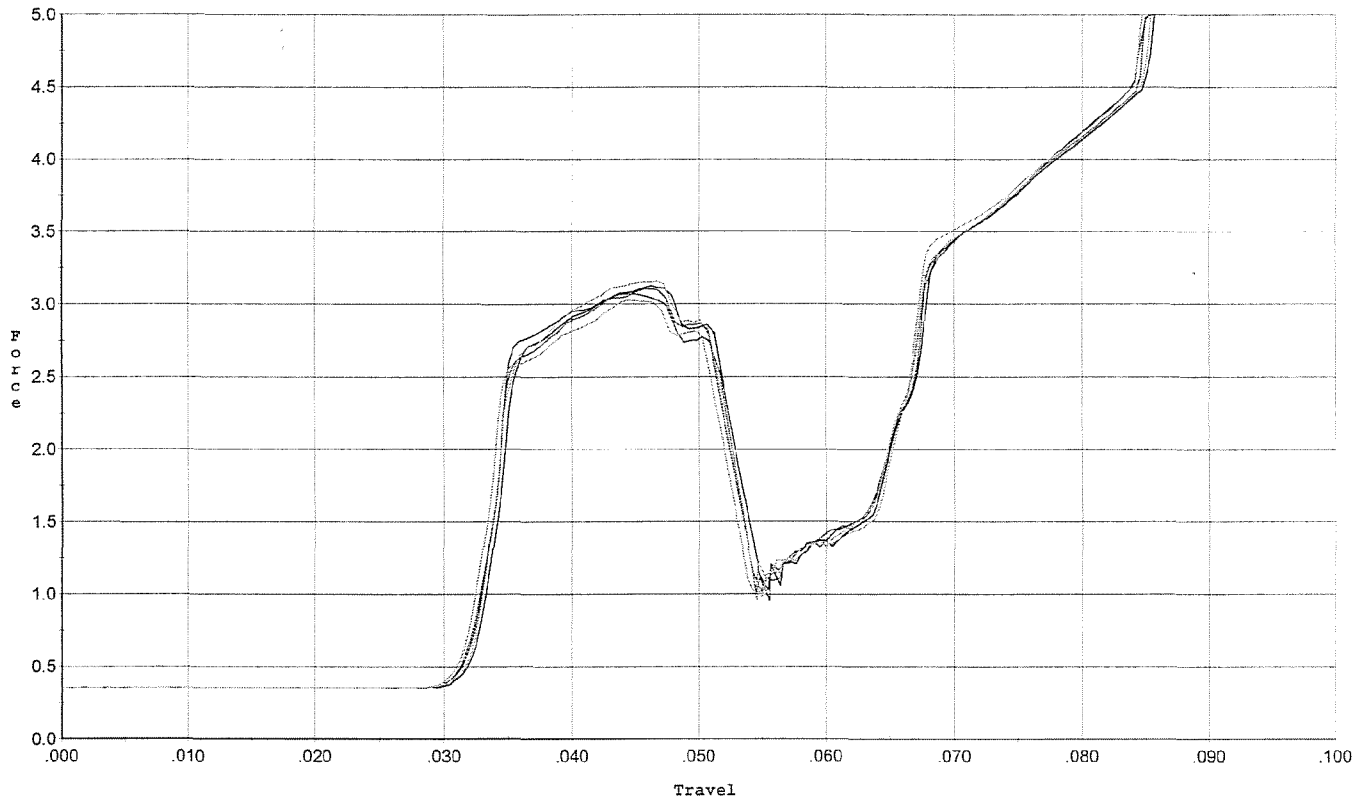
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.031	0.053	0.034	0.037	0.063		Set Trigger
2	3.011	0.053	0.033	0.036	0.064		Set Trigger
3	2.976	0.052	0.033	0.037	0.062		Set Trigger
4	3.085	0.053	0.033	0.036	0.066		Set Trigger
5	3.008	0.053	0.033	0.037	0.065		Set Trigger

Avg 3.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



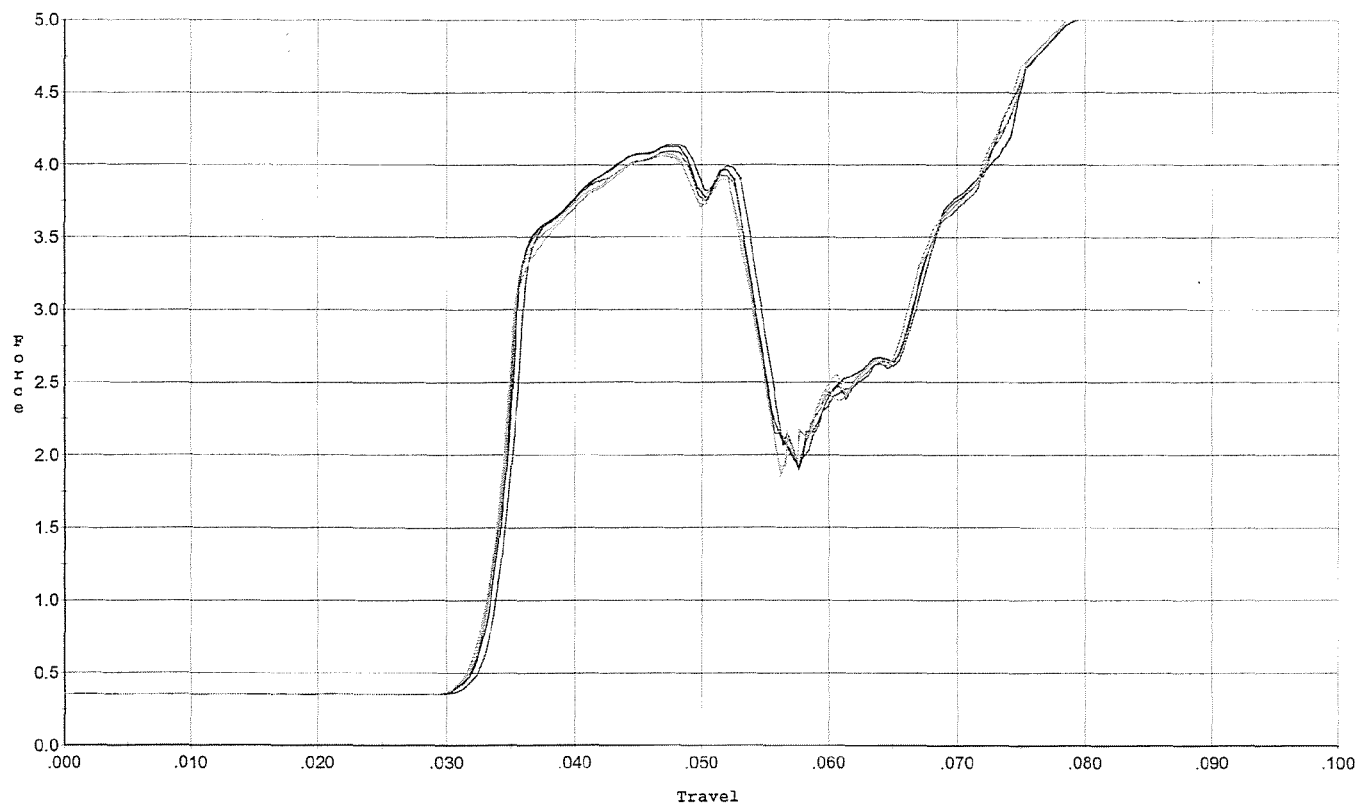
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.070	0.052	0.032	0.035	0.065		Set Trigger
2	3.125	0.051	0.032	0.036	0.064		Set Trigger
3	3.104	0.051	0.031	0.036	0.063		Set Trigger
4	3.158	0.052	0.032	0.036	0.065		Set Trigger
5	3.028	0.052	0.031	0.036	0.064		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/1/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



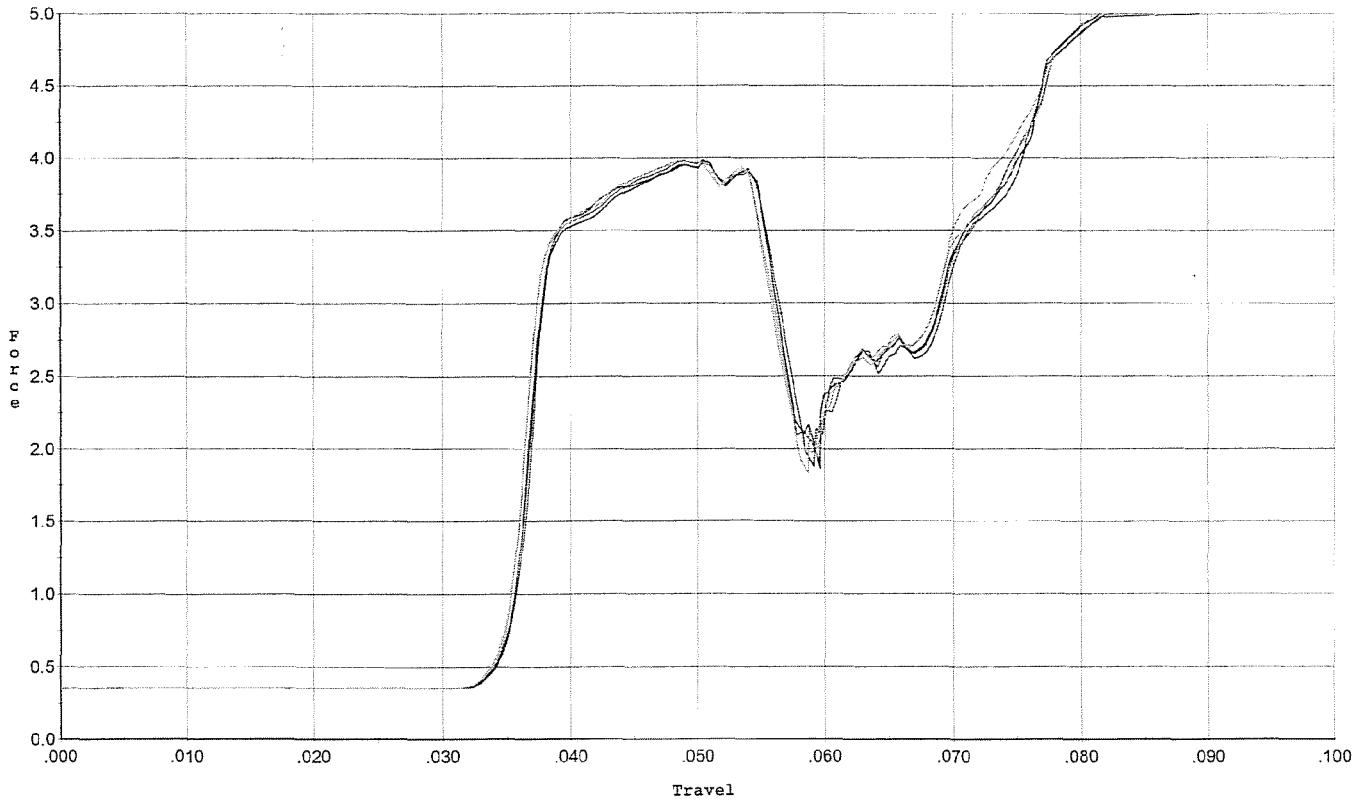
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.142	0.053	0.033	0.035	0.086		Set Trigger
2	4.126	0.053	0.032	0.035	0.085		Set Trigger
3	4.091	0.053	0.032	0.035	0.085		Set Trigger
4	4.078	0.054	0.032	0.035	0.087		Set Trigger
5	4.062	0.053	0.032	0.035	0.086		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



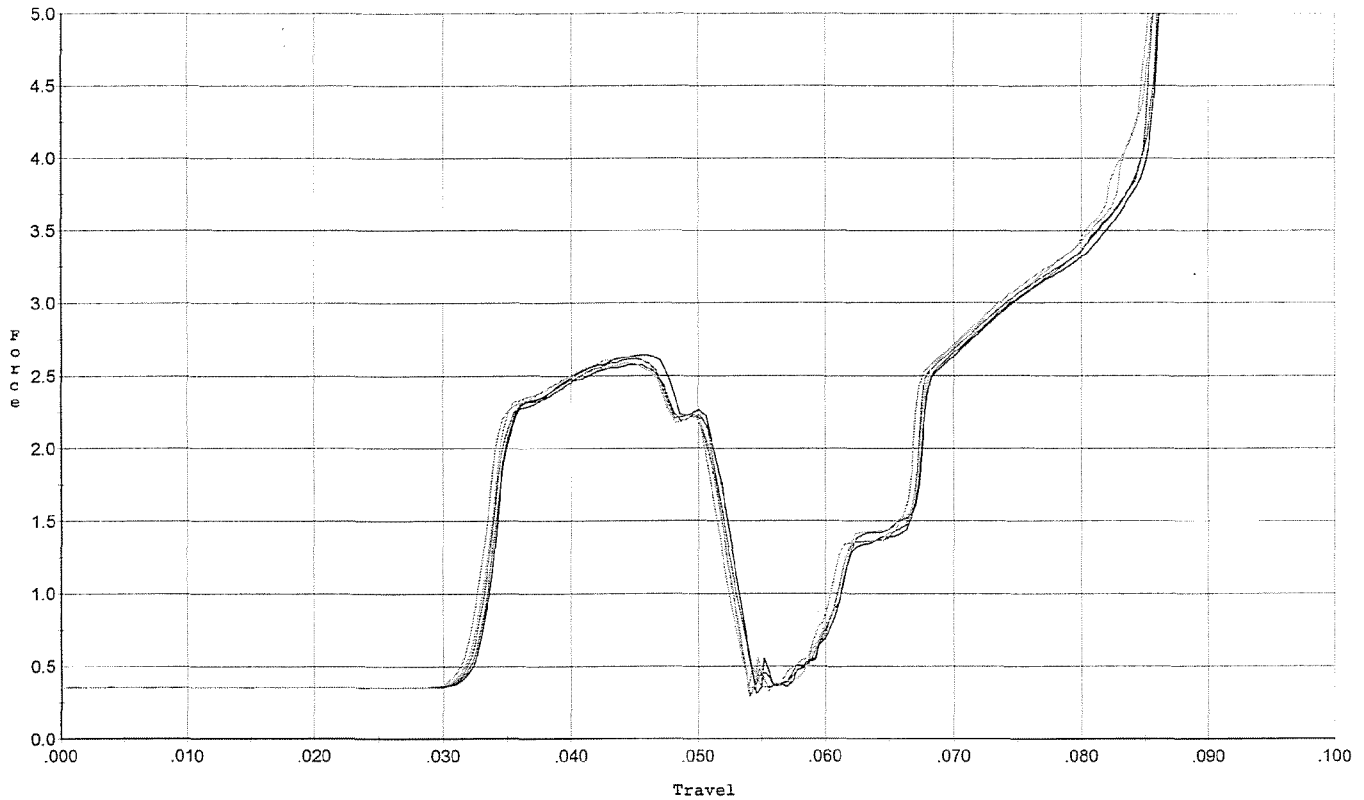
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.963	0.057	0.035	0.036	0.088		Set Trigger
2	3.975	0.055	0.034	0.036	0.084		Set Trigger
3	3.988	0.055	0.034	0.036	0.085		Set Trigger
4	3.980	0.054	0.034	0.036	0.084		Set Trigger
5	3.983	0.056	0.034	0.036	0.087		Set Trigger

Aug 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



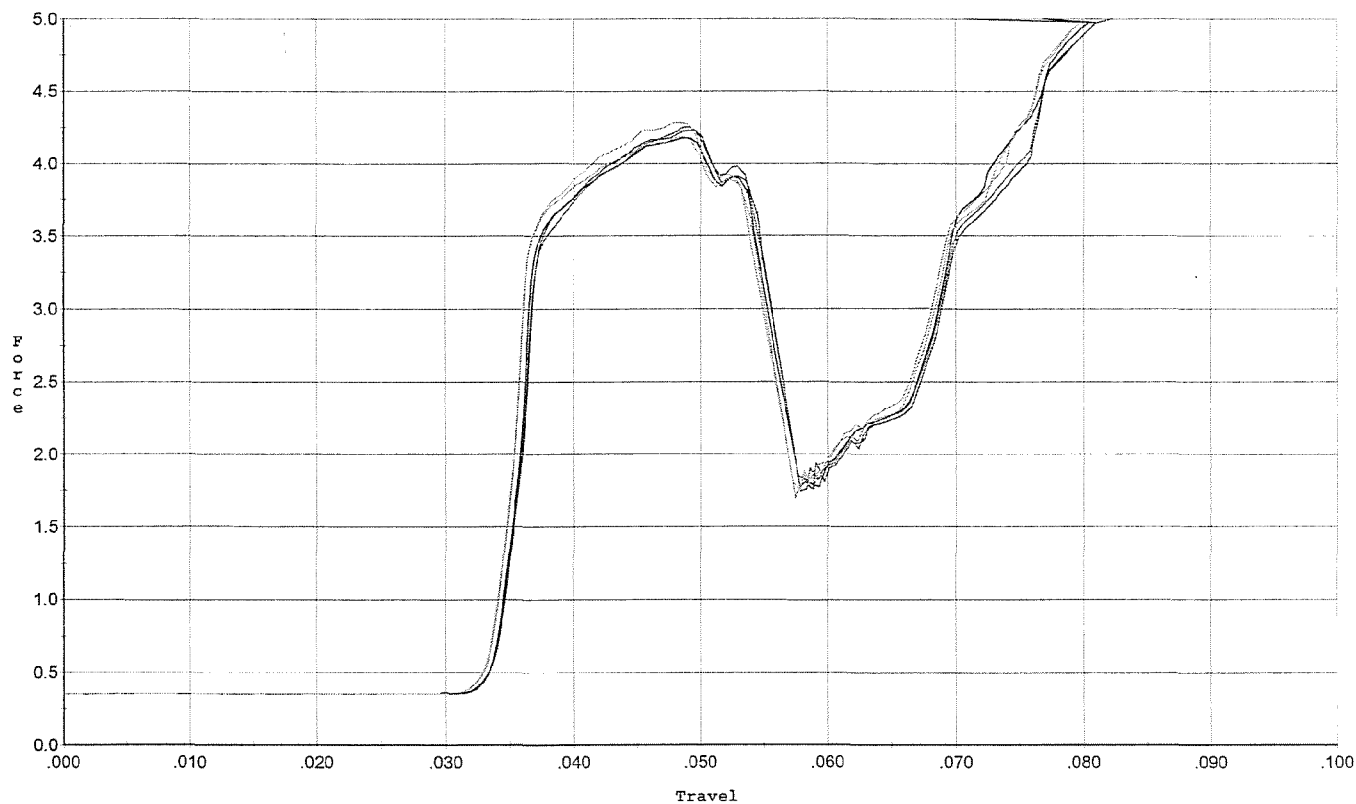
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.051	0.032	0.038	0.053		Set Trigger
2	2.645	0.052	0.032	0.038	0.055		Set Trigger
3	2.618	0.051	0.032	0.038	0.054		Set Trigger
4	2.589	0.051	0.032	0.038	0.054		Set Trigger
5	2.632	0.050	0.031	0.038	0.054		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.229	0.054	0.034	0.036	0.089		Set Trigger
2	4.177	0.054	0.033	0.036	0.087		Set Trigger
3	4.255	0.055	0.034	0.035	0.089		Set Trigger
4	4.283	0.055	0.033	0.035	0.091		Set Trigger
5	4.185	0.054	0.033	0.035	0.089		Set Trigger

Aug 4.22