

G6784674

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



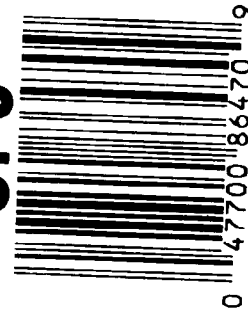
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784674

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784674

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE		8-28-08	SP
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	SP
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-30-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-8-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>3.0</u>	10-8-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.023</u>	10-8-08	L.N.
	J) ASSEMBLE STOCK		9-30-08	LSN
	K) ASSEMBLE SWIVEL STUDS		10-8-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-30-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-8-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.48</u> <u>2.45</u> <u>2.57</u> <u>2.42</u> <u>2.39</u>	9-30-08	TL
	C) FUNCTION		10-8-08	L.N.
690	PACK		12-8-08	LSN

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9-25-08
TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	268	273		252	
PULL #2	262	252		243	
PULL #3	262	237		243	
PULL #4	262	234		234	
PULL #5	254	227		234	
TOTAL	1308	^{TAE} 261512	23	1206	
AVERAGE	261	8.244		241	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	340	329		
PULL #2	326	315		
PULL #3	329	315		
PULL #4	325	316		
PULL #5	329	308		
TOTAL	1649	1583		
AVERAGE	329	316		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	430	404		418
PULL #2	426	418		415
PULL #3	418	419		413
PULL #4	416	406		414
PULL #5	422	415		411
TOTAL	2112	2062		2071
AVERAGE	422	412		414