

G6784677

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

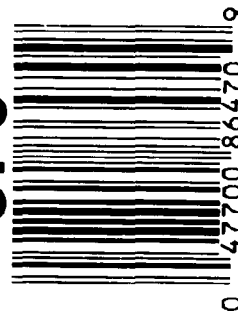
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784677

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4677

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	ESN
475	DRILL AND TAP SIGHT HOLES	SEP 23 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-22-08	BH
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/24/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-27	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

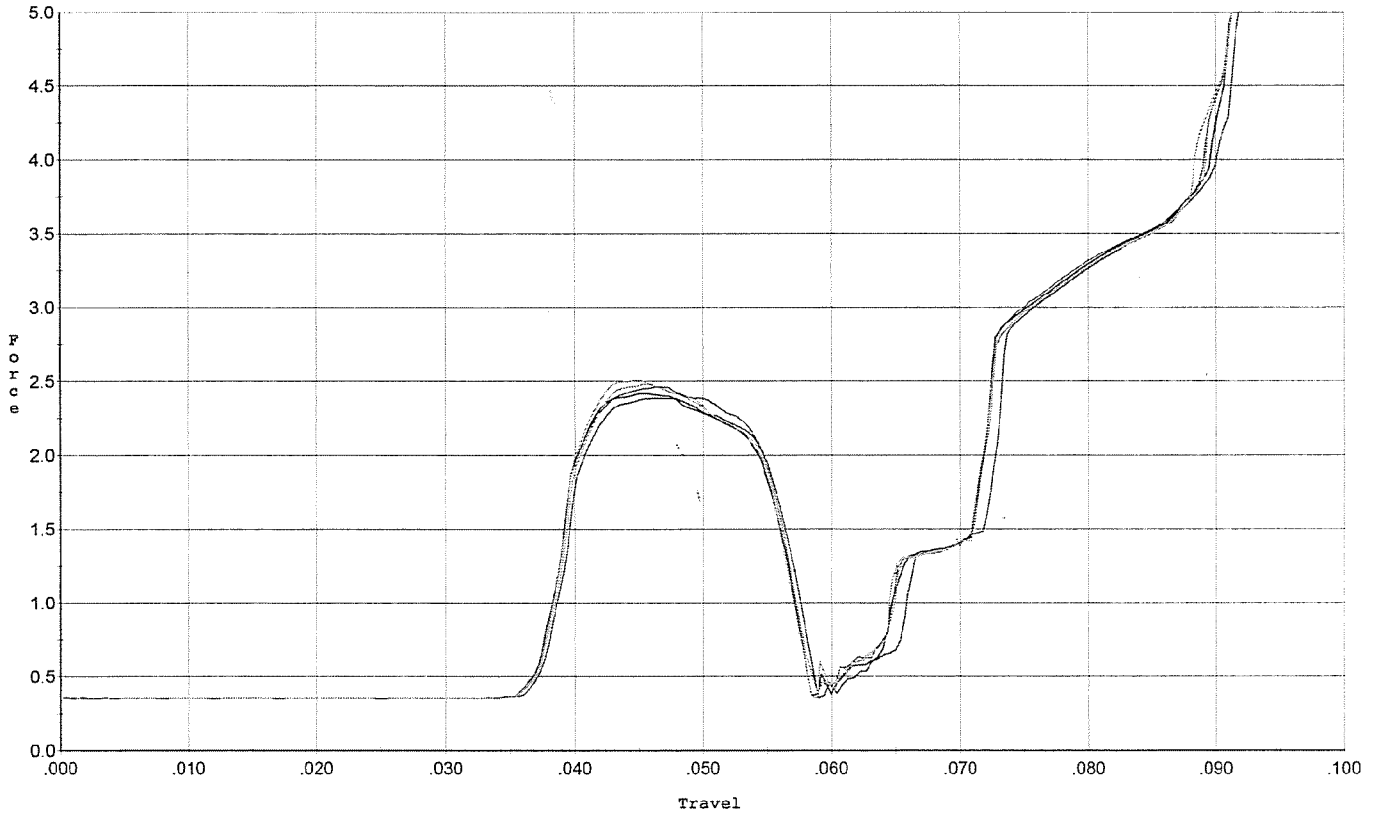
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.8</u> <u>4.0</u> <u>4.5</u>	10-23-08	X J
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.5</u> <u>3.5</u> <u>4.0</u>	10-23-08	X J
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	10-23-08	X J
	J) ASSEMBLE STOCK		10-10-08	Rsu
	K) ASSEMBLE SWIVEL STUDS		10-23-08	X J
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	X J
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	TK
670	FINAL INSPECTION A) HEADSPACE		10-23-08	X J
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.42</u> <u>2.35</u> <u>2.37</u> <u>2.44</u> <u>2.34</u>	10-20-08	TK
	C) FUNCTION		10-23-08	X J
690	PACK		12-10-08	Rsu

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



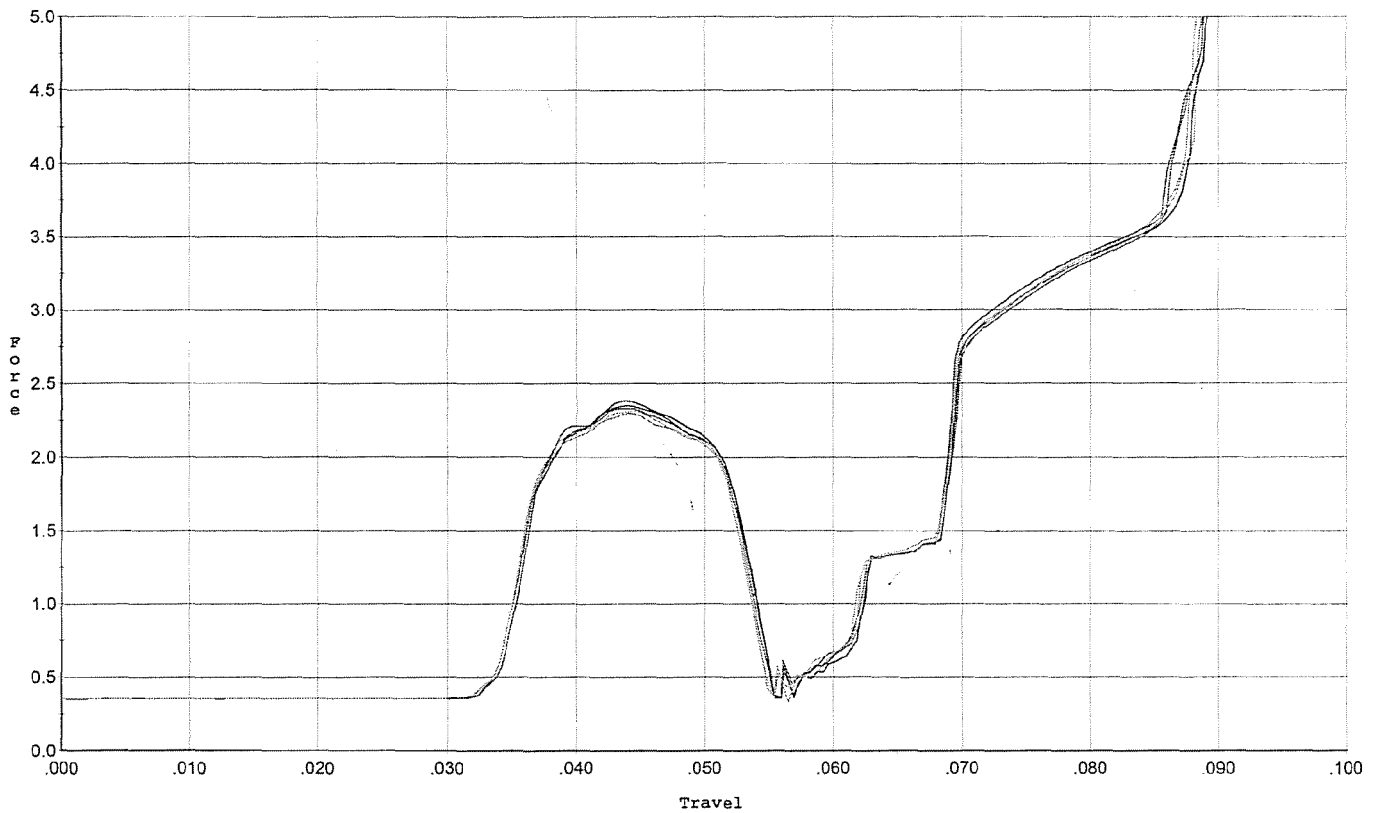
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.057	0.037	0.040	0.053		Set Trigger
2	2.419	0.056	0.037	0.040	0.053		Set Trigger
3	2.464	0.056	0.037	0.040	0.054		Set Trigger
4	2.480	0.056	0.037	0.040	0.053		Set Trigger
5	2.506	0.057	0.037	0.040	0.054		Set Trigger

Aug 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



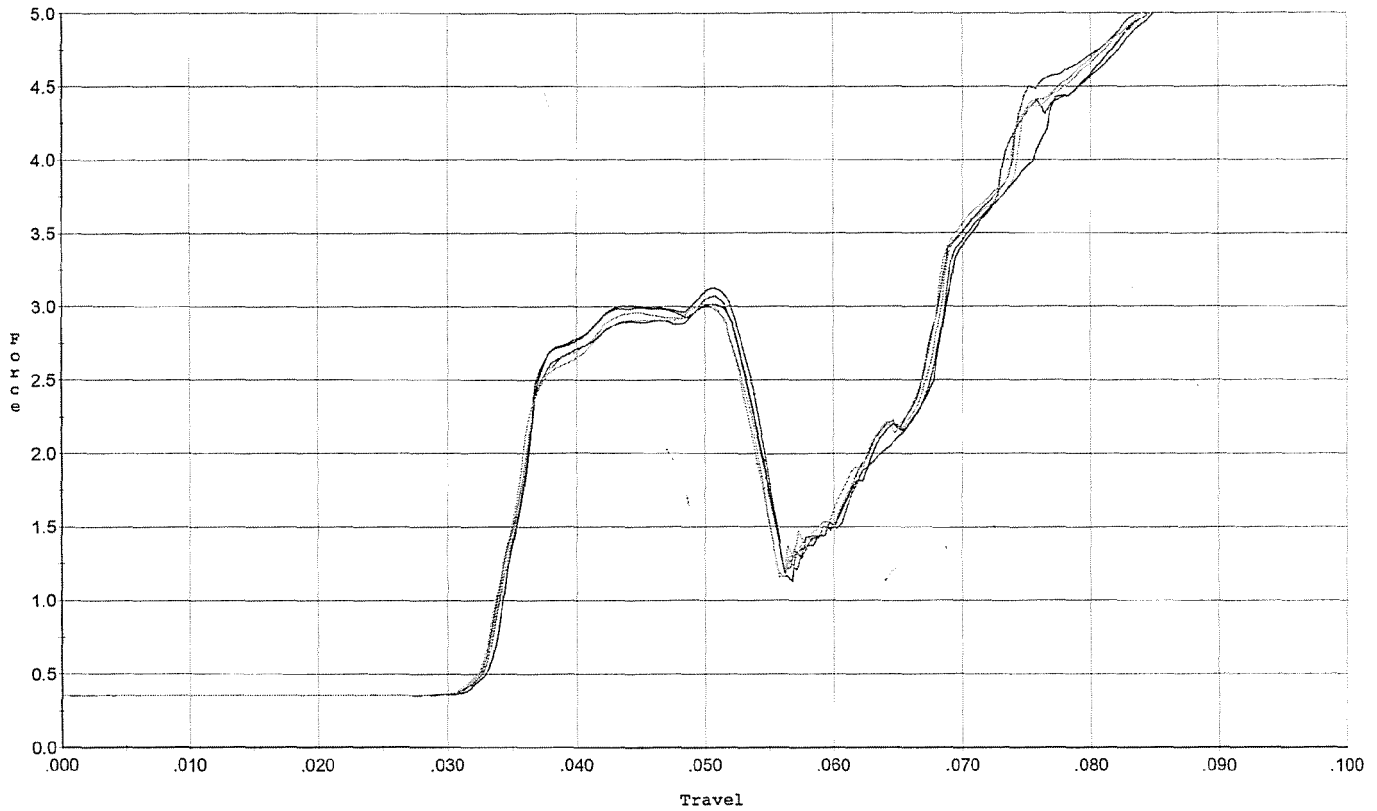
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.349	0.053	0.034	0.041	0.050		Set Trigger
2	2.381	0.054	0.034	0.040	0.051		Set Trigger
3	2.328	0.054	0.034	0.040	0.051		Set Trigger
4	2.313	0.053	0.034	0.040	0.049		Set Trigger
5	2.295	0.053	0.034	0.040	0.050		Set Trigger

AVG 2.33

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/1/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



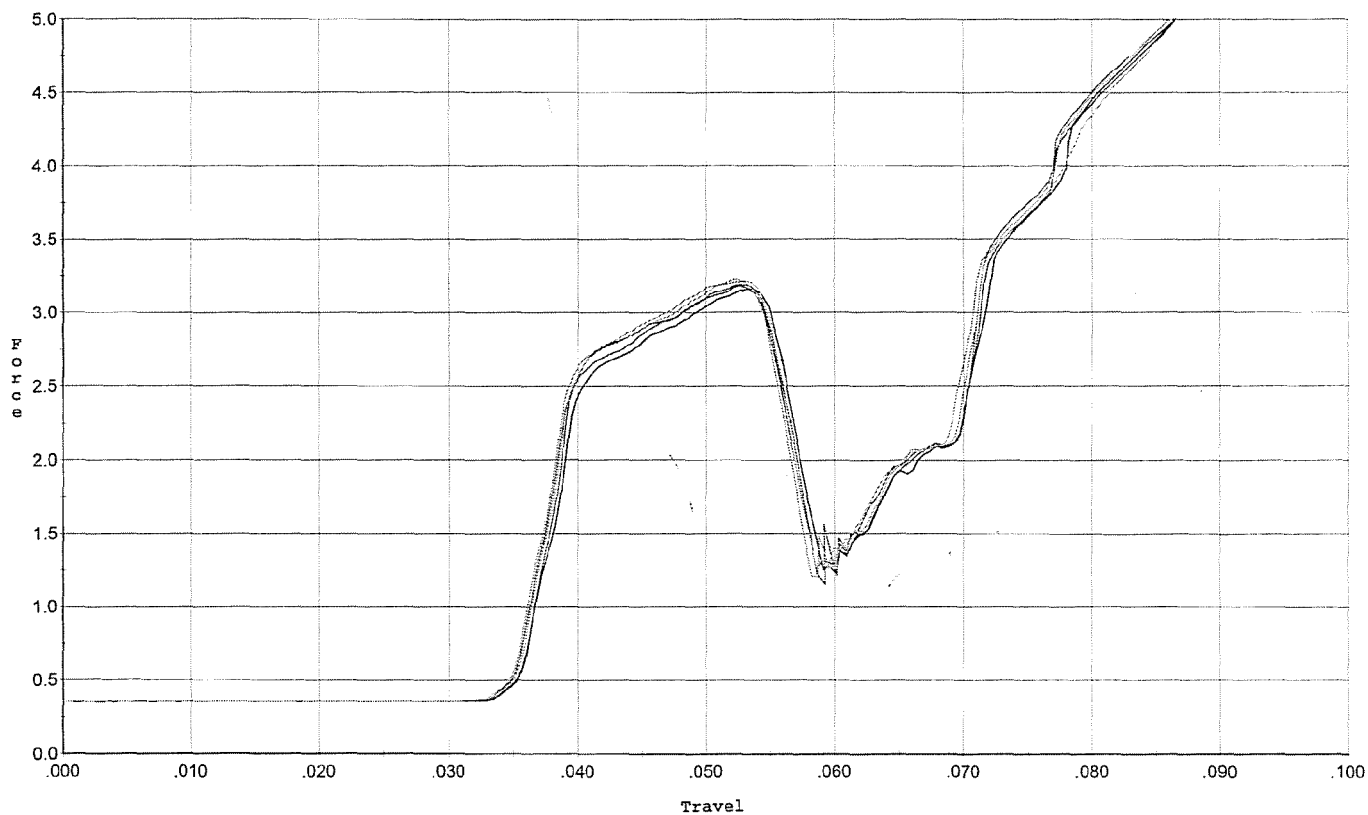
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.128	0.054	0.033	0.037	0.067		Set Trigger
2	3.014	0.055	0.034	0.037	0.067		Set Trigger
3	3.072	0.055	0.033	0.037	0.067		Set Trigger
4	3.018	0.054	0.033	0.037	0.065		Set Trigger
5	2.996	0.054	0.033	0.038	0.065		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



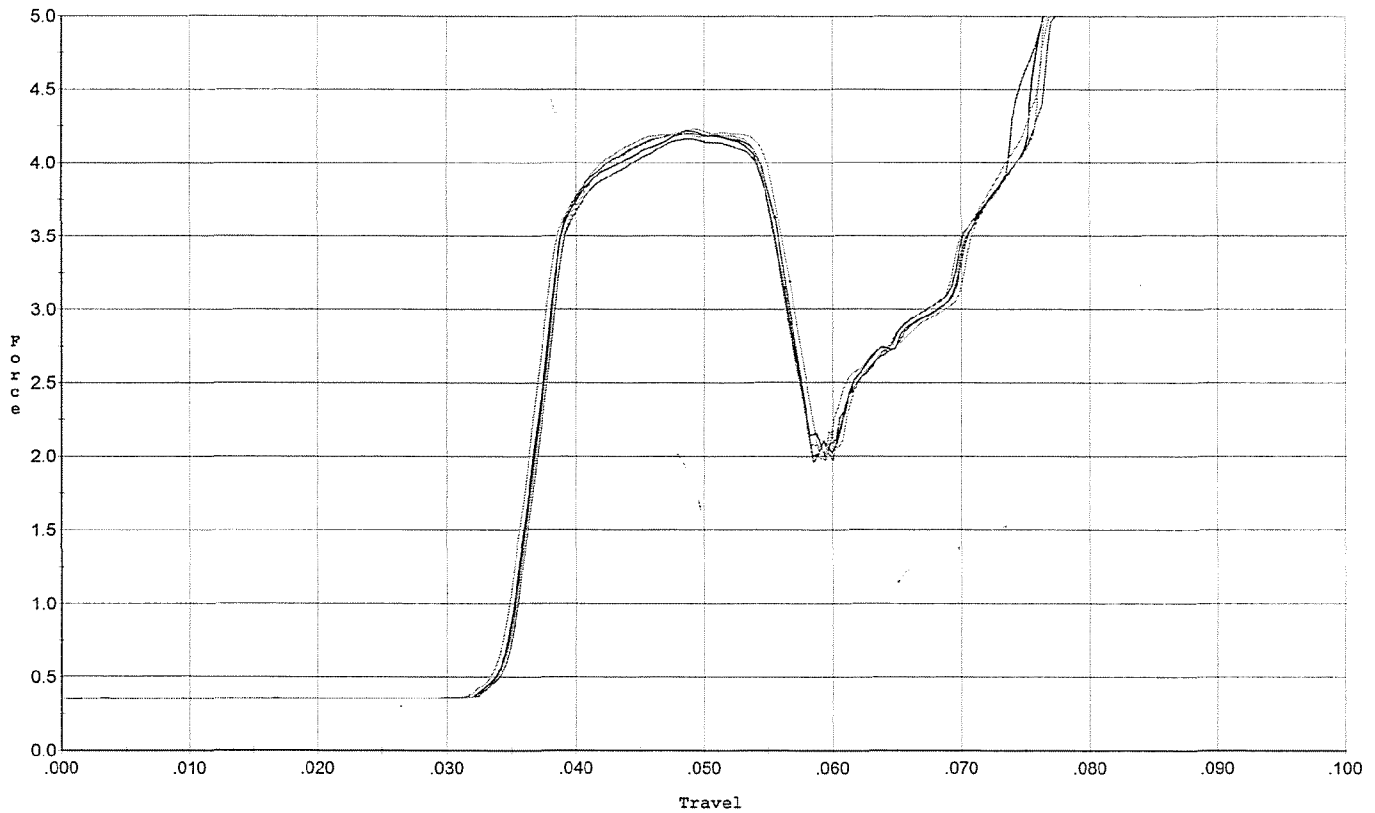
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.055	0.036	0.039	0.066		Set Trigger
2	3.157	0.056	0.036	0.038	0.067		Set Trigger
3	3.188	0.057	0.035	0.038	0.069		Set Trigger
4	3.213	0.055	0.035	0.038	0.067		Set Trigger
5	3.223	0.056	0.035	0.038	0.069		Set Trigger

Aug 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



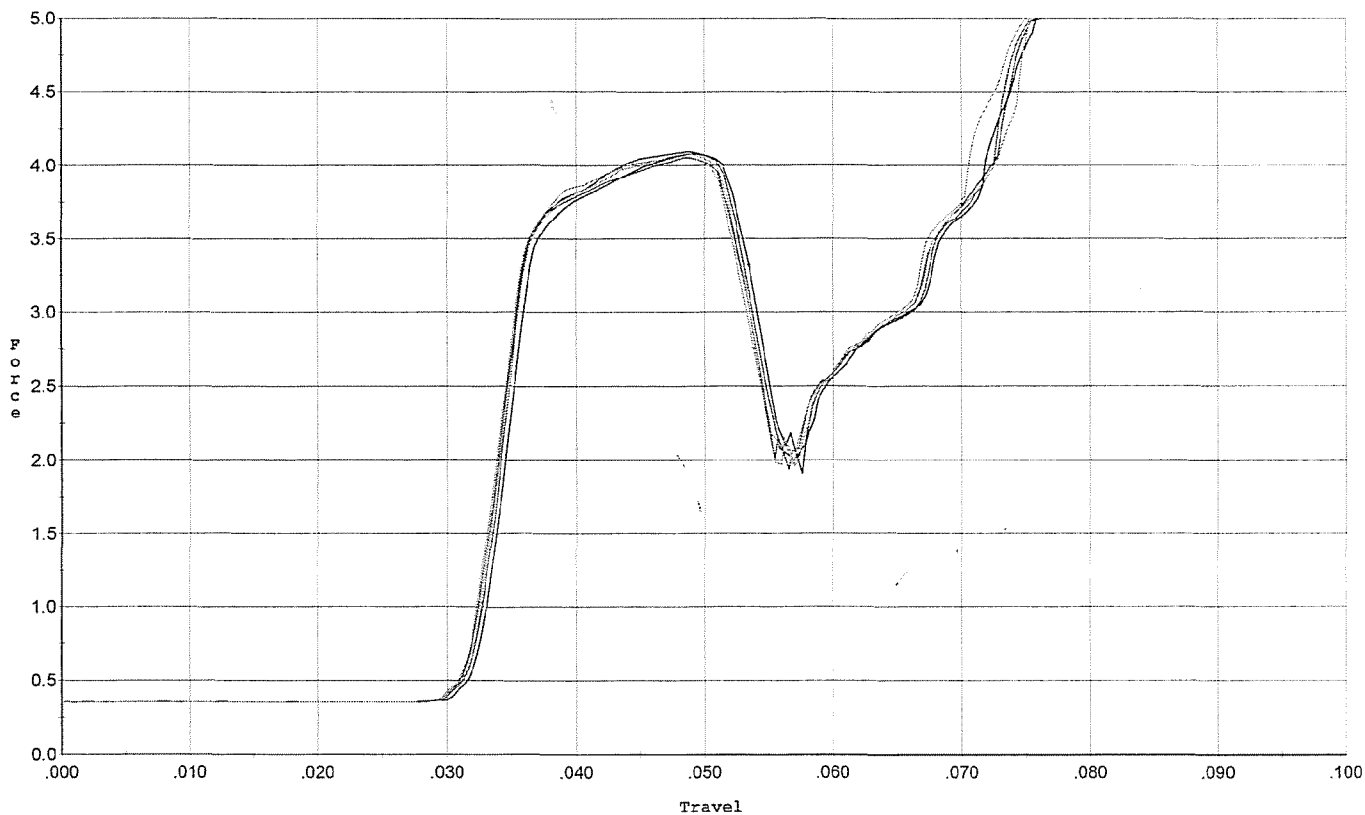
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.217	0.055	0.034	0.026	0.090		Set Trigger
2	4.201	0.057	0.034	0.026	0.092		Set Trigger
3	4.163	0.056	0.035	0.026	0.090		Set Trigger
4	4.230	0.057	0.034	0.026	0.093		Set Trigger
5	4.198	0.055	0.034	0.026	0.089		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



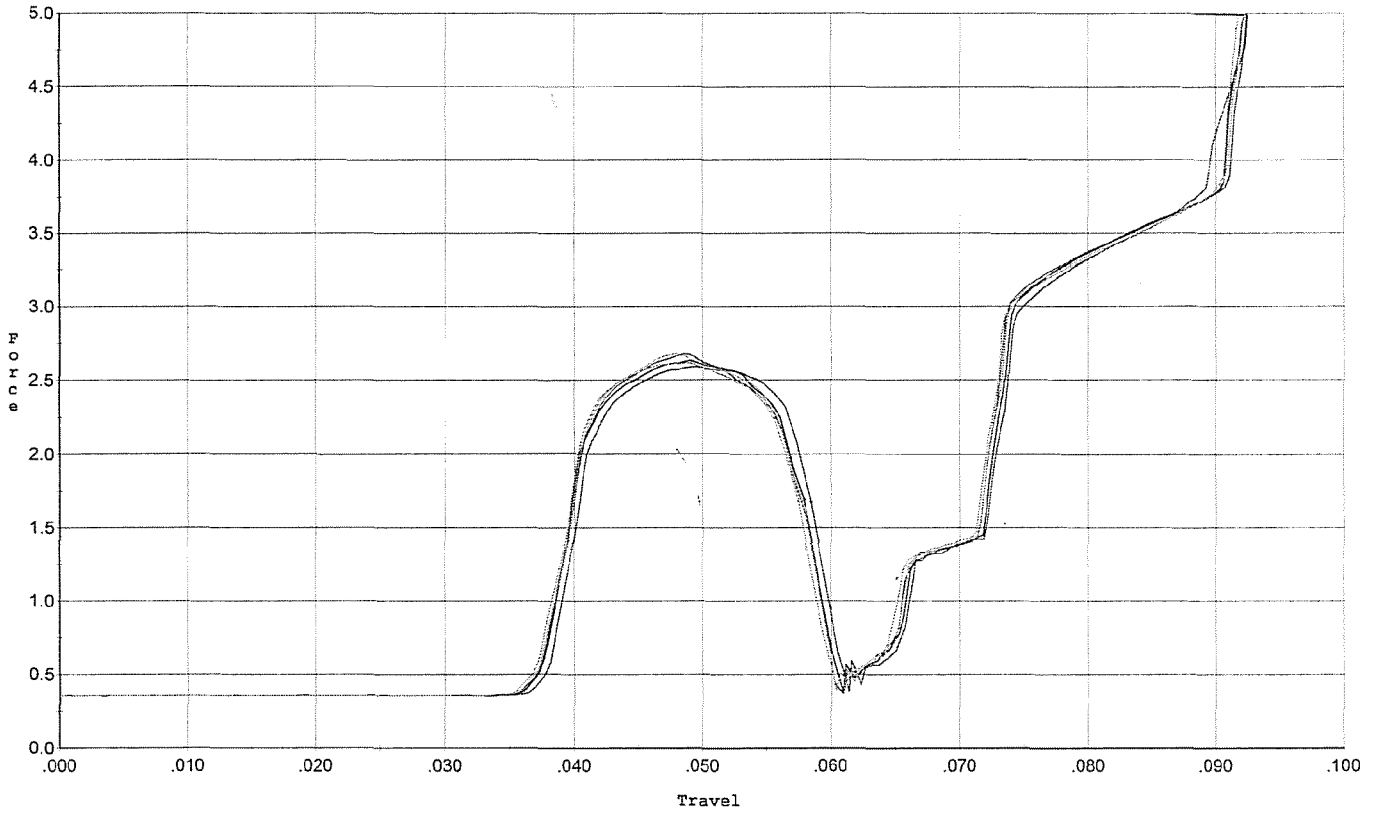
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.094	0.053	0.032	0.027	0.086		Set Trigger
2	4.080	0.053	0.032	0.027	0.087		Set Trigger
3	4.050	0.053	0.031	0.027	0.087		Set Trigger
4	4.079	0.053	0.032	0.027	0.086		Set Trigger
5	4.063	0.054	0.031	0.027	0.088		Set Trigger

Avg 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



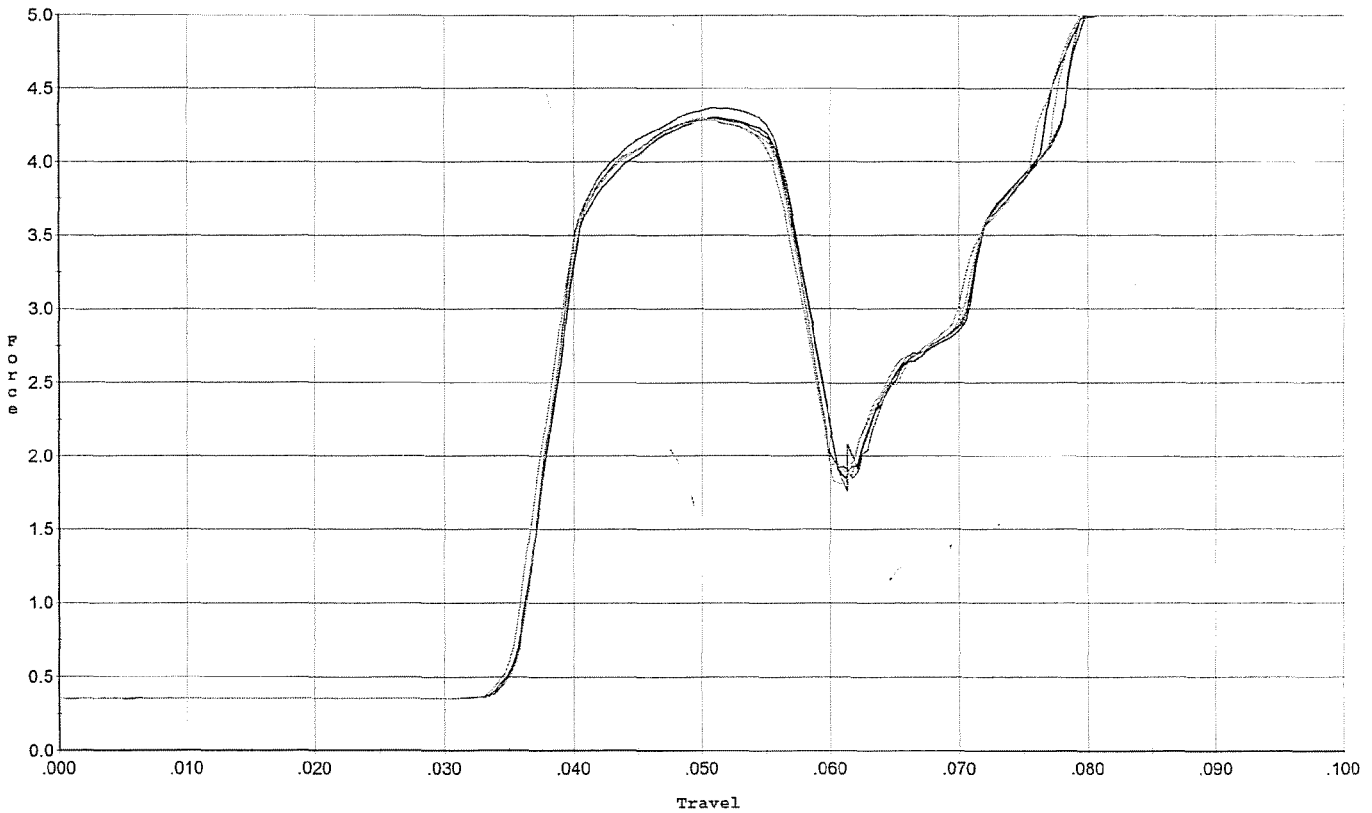
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.589	0.058	0.038	0.040	0.060		Set Trigger
2	2.635	0.058	0.038	0.040	0.059		Set Trigger
3	2.683	0.058	0.037	0.040	0.060		Set Trigger
4	2.682	0.058	0.038	0.040	0.060		Set Trigger
5	2.619	0.057	0.037	0.040	0.059		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/1/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.368	0.059	0.035	0.031	0.097		Set Trigger
2	4.300	0.057	0.036	0.032	0.092		Set Trigger
3	4.289	0.057	0.036	0.032	0.093		Set Trigger
4	4.282	0.057	0.036	0.032	0.093		Set Trigger
5	4.296	0.058	0.035	0.031	0.095		Set Trigger

Avg 4.30