

G6784679

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



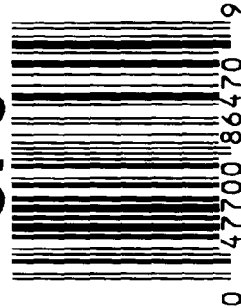
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784679

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784679

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8	
420	ASSEMBLE ACTION		8-28-08	J.P.L.
430	ASSEMBLE TO STOCK		8-28-08	JP
440	PROOF		8-28-08	J.P.L.
460	CHECK HEADSPACE		8-28-08	J.P.L.
470	DIS-ASSEMBLE ACTION		8-28-08	J.P.L.
480	MAGNAFLUX BBL ACTION	MAGNA-FLUX SEP 02 2008 OPERATOR <u>B.M.</u>	8-29-08	R.T.Z.
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	AT
510	DRILL AND TAP SIGHT HOLES		8-29-08	JP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/8	un
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-13-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-13-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-13-08	JP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	J.P.L.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

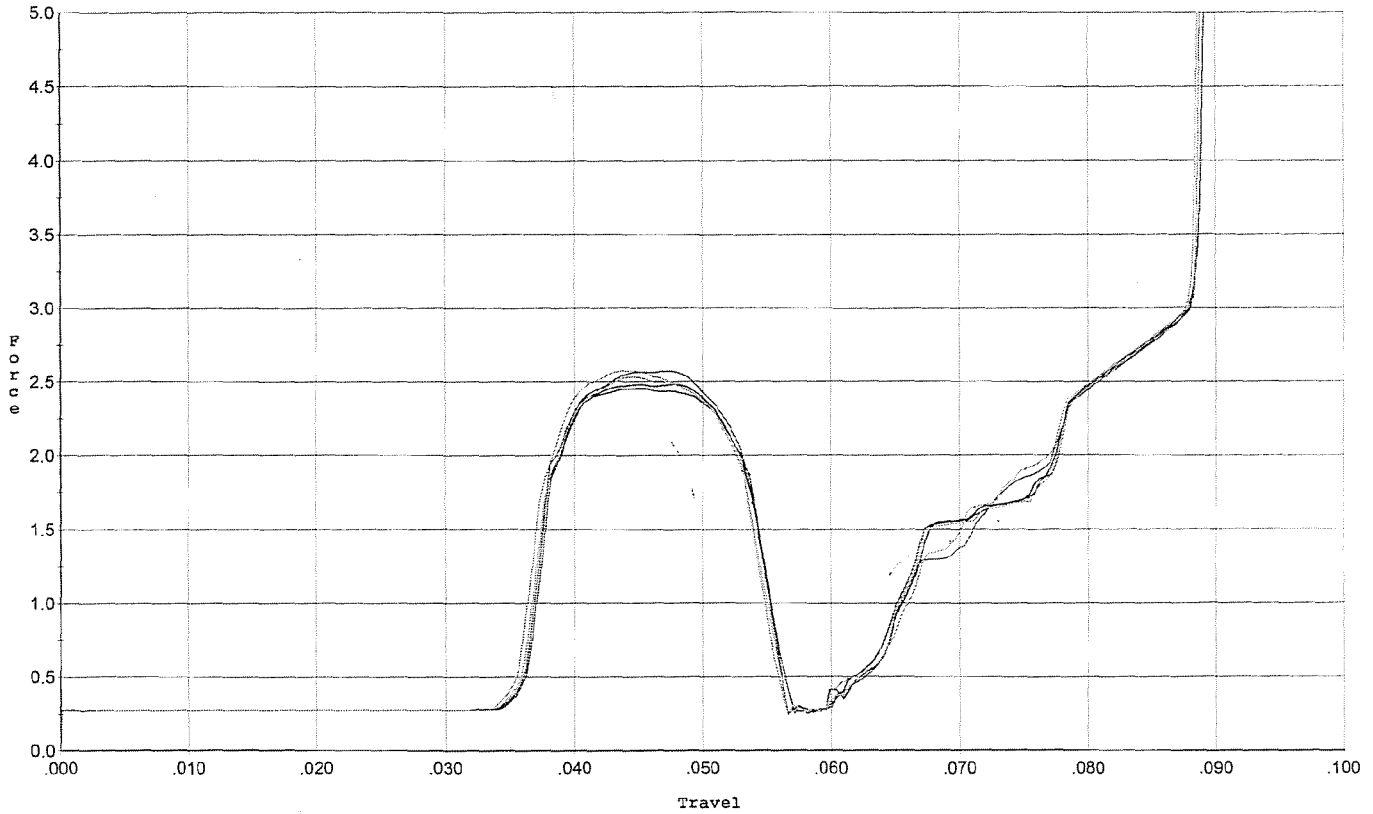
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-22-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6.5</u> <u>6.5</u>	9-22-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.025</u>	9-22-08	TC
	J) ASSEMBLE STOCK		9-15-08	SPD
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-16-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A.		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-16-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.78</u> <u>2.81</u> <u>2.82</u> <u>2.78</u> <u>2.79</u>	9-18-08	TC
	C) FUNCTION		9-22-08	TC
690	PACK		10/15/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



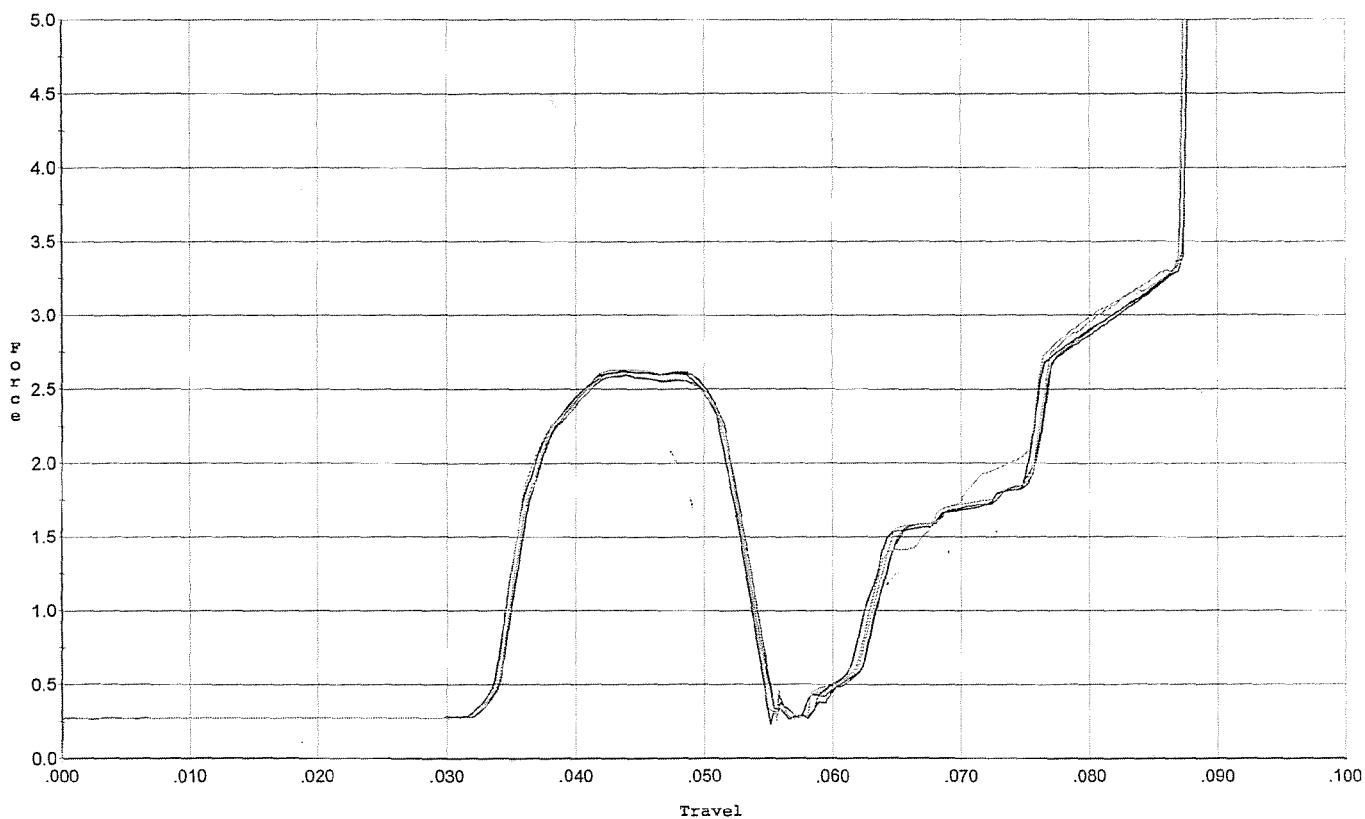
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.455	0.054	0.036	0.039	0.049		Set Trigger
2	2.483	0.054	0.036	0.039	0.049		Set Trigger
3	2.571	0.054	0.036	0.039	0.050		Set Trigger
4	2.534	0.053	0.036	0.039	0.048		Set Trigger
5	2.575	0.053	0.035	0.039	0.050		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



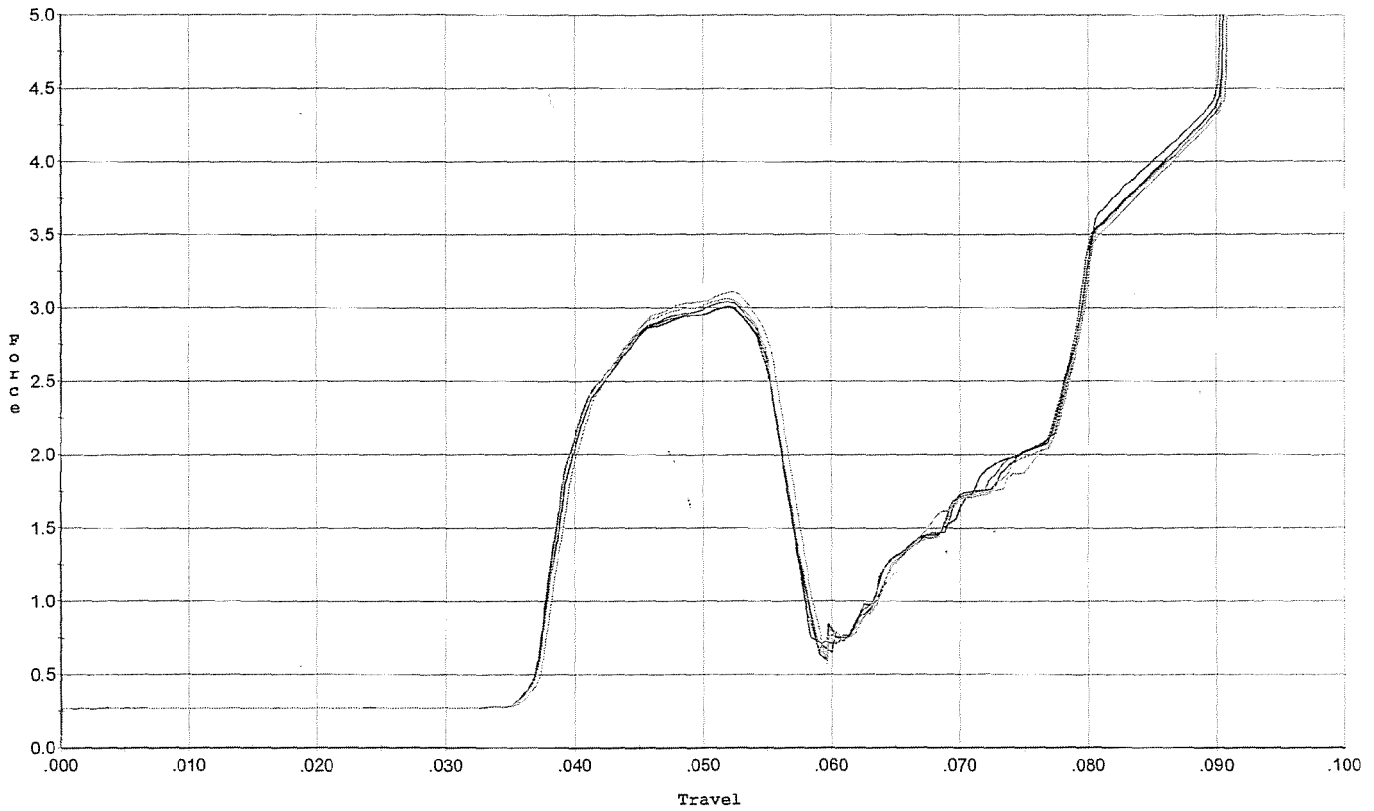
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.053	0.034	0.039	0.053		Set Trigger
2	2.622	0.052	0.034	0.039	0.052		Set Trigger
3	2.593	0.052	0.034	0.039	0.050		Set Trigger
4	2.603	0.052	0.034	0.039	0.051		Set Trigger
5	2.632	0.052	0.034	0.039	0.051		Set Trigger

Avg 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



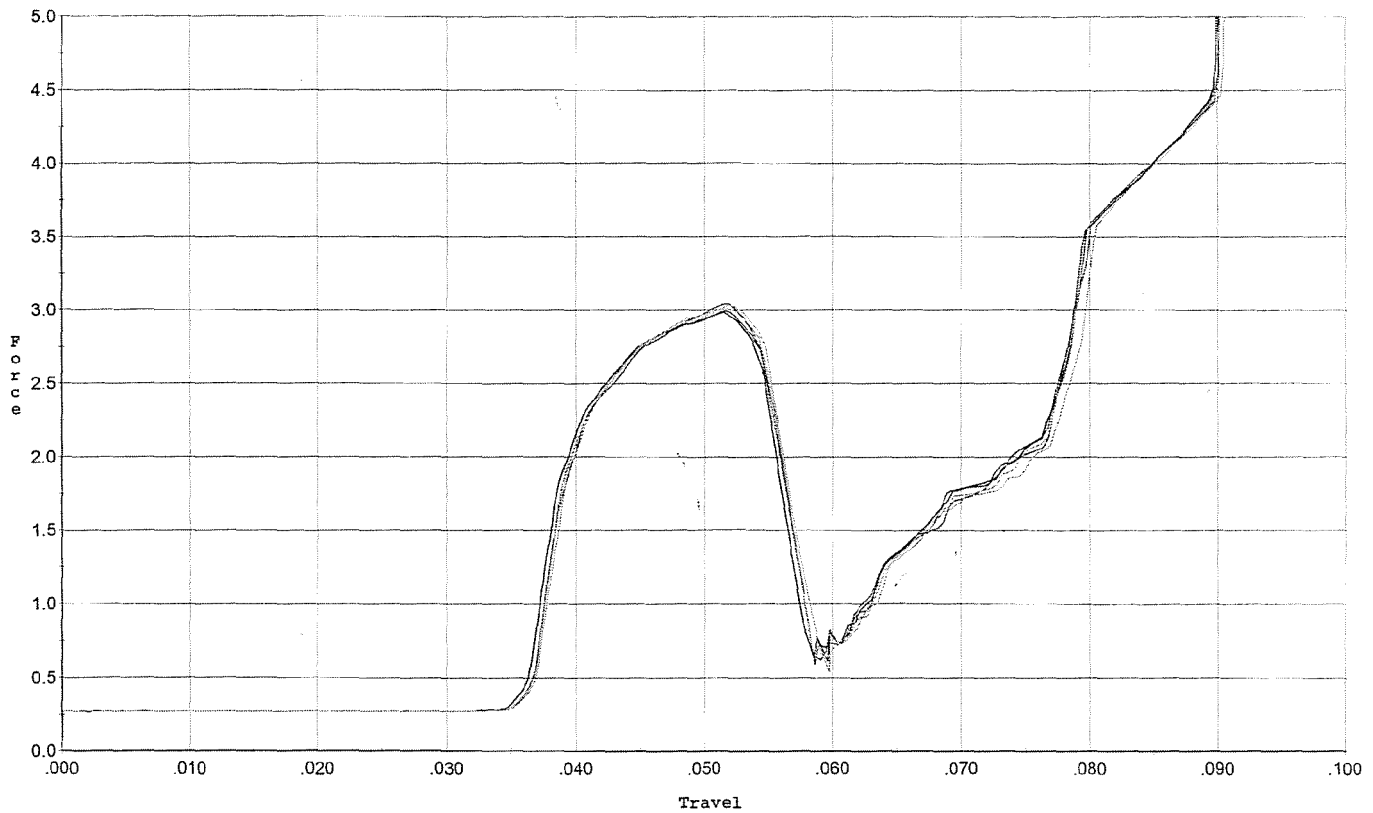
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.009	0.055	0.037	0.039	0.058		Set Trigger
2	3.006	0.055	0.037	0.039	0.058		Set Trigger
3	3.042	0.055	0.037	0.039	0.058		Set Trigger
4	3.065	0.055	0.037	0.039	0.058		Set Trigger
5	3.110	0.055	0.037	0.039	0.059		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



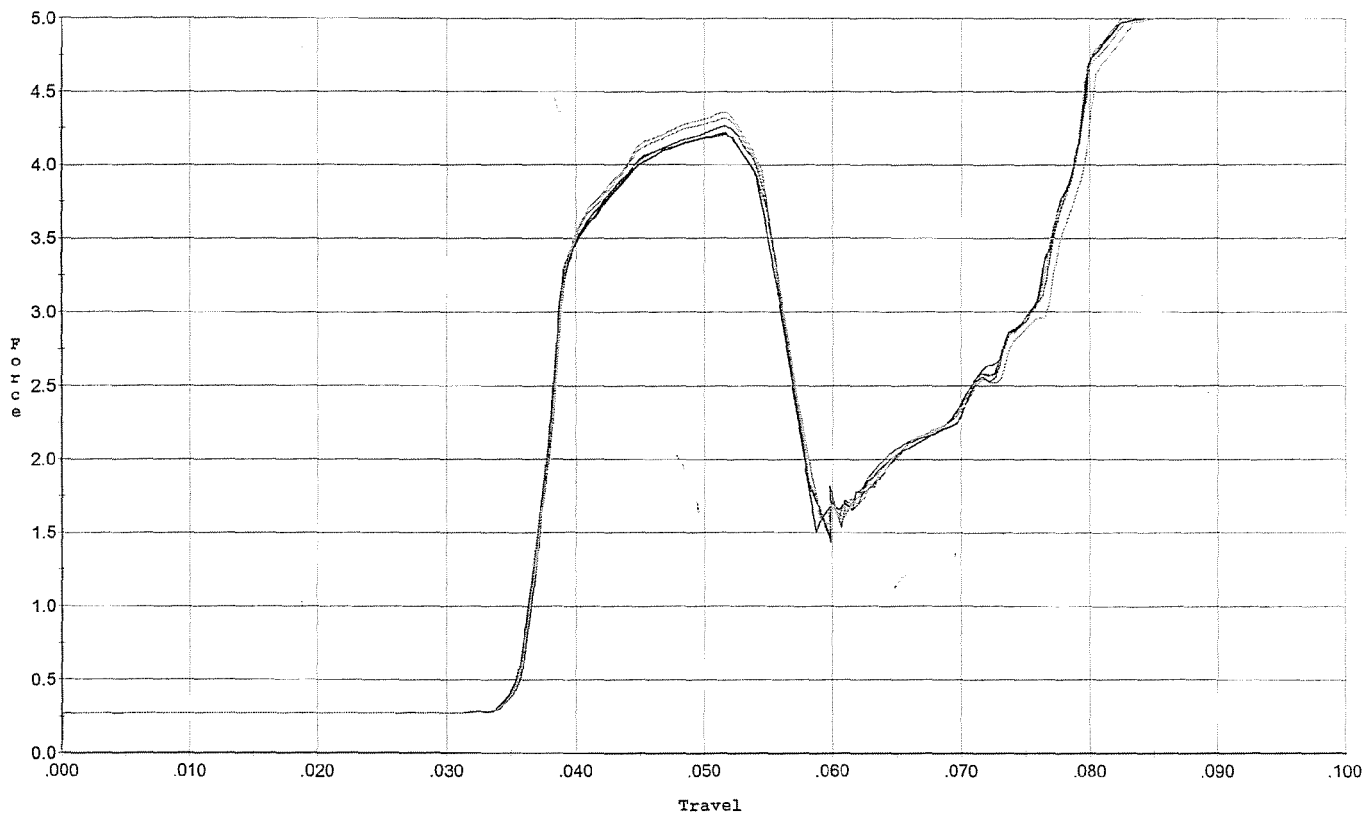
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.991	0.056	0.036	0.038	0.058		Set Trigger
2	2.983	0.055	0.036	0.038	0.057		Set Trigger
3	3.039	0.056	0.036	0.038	0.059		Set Trigger
4	3.006	0.055	0.037	0.039	0.058		Set Trigger
5	3.027	0.055	0.037	0.039	0.058		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 8/19/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



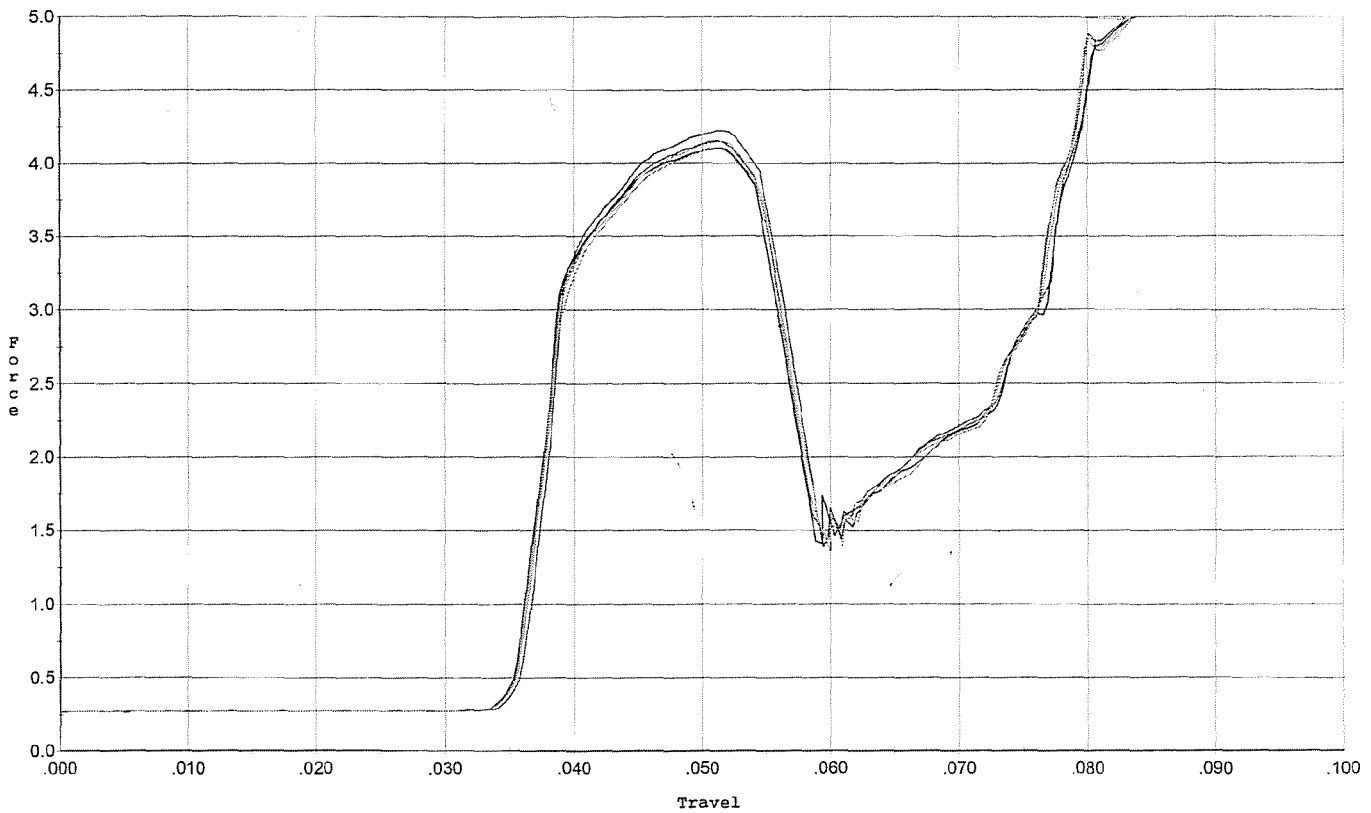
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.207	0.055	0.035	0.037	0.081		Set Trigger
2	4.218	0.056	0.035	0.037	0.083		Set Trigger
3	4.264	0.055	0.035	0.037	0.082		Set Trigger
4	4.318	0.055	0.035	0.037	0.082		Set Trigger
5	4.359	0.054	0.035	0.037	0.082		Set Trigger

Avg 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



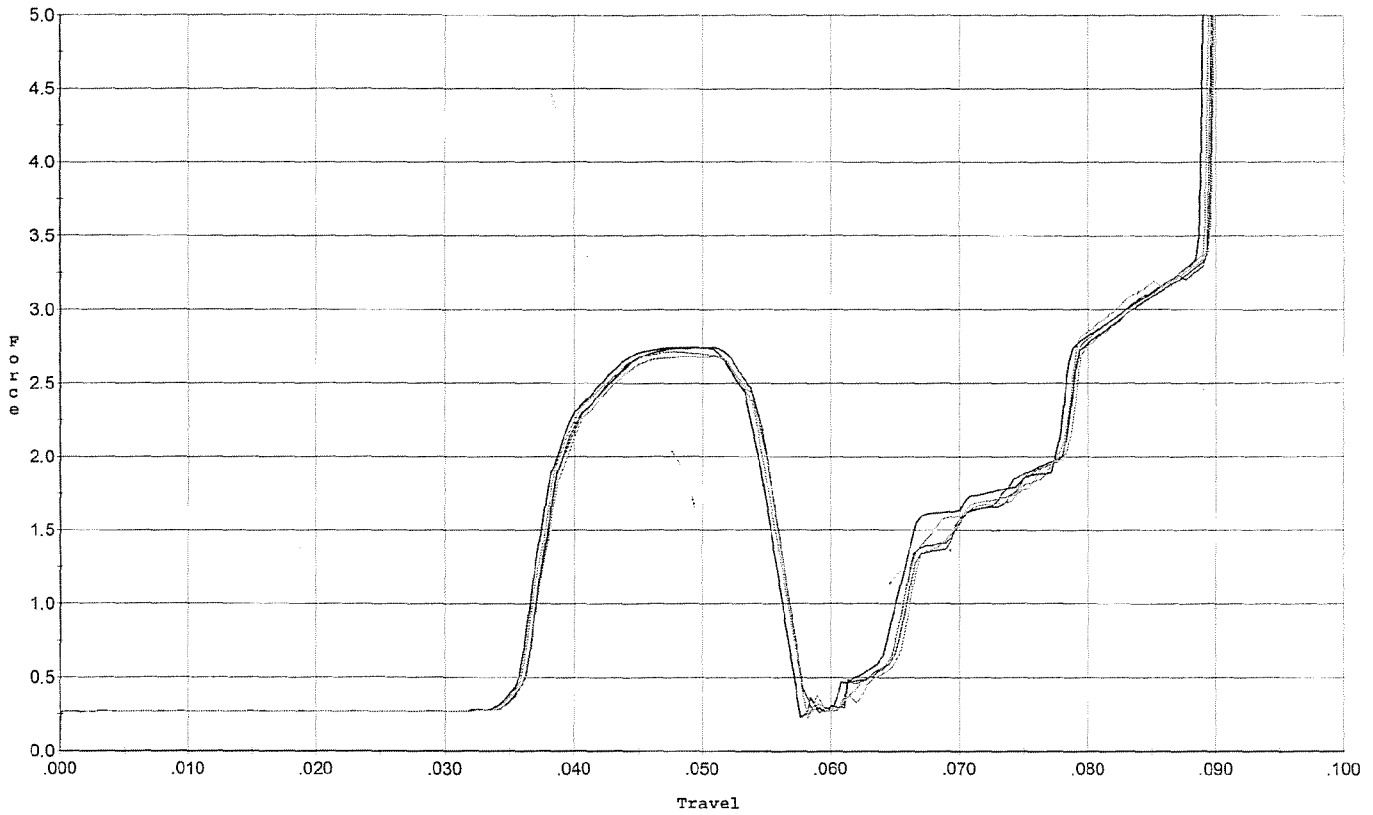
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.056	0.035	0.037	0.083		Set Trigger
2	4.101	0.056	0.035	0.037	0.082		Set Trigger
3	4.155	0.055	0.035	0.037	0.081		Set Trigger
4	4.150	0.055	0.035	0.037	0.080		Set Trigger
5	4.111	0.055	0.035	0.037	0.079		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



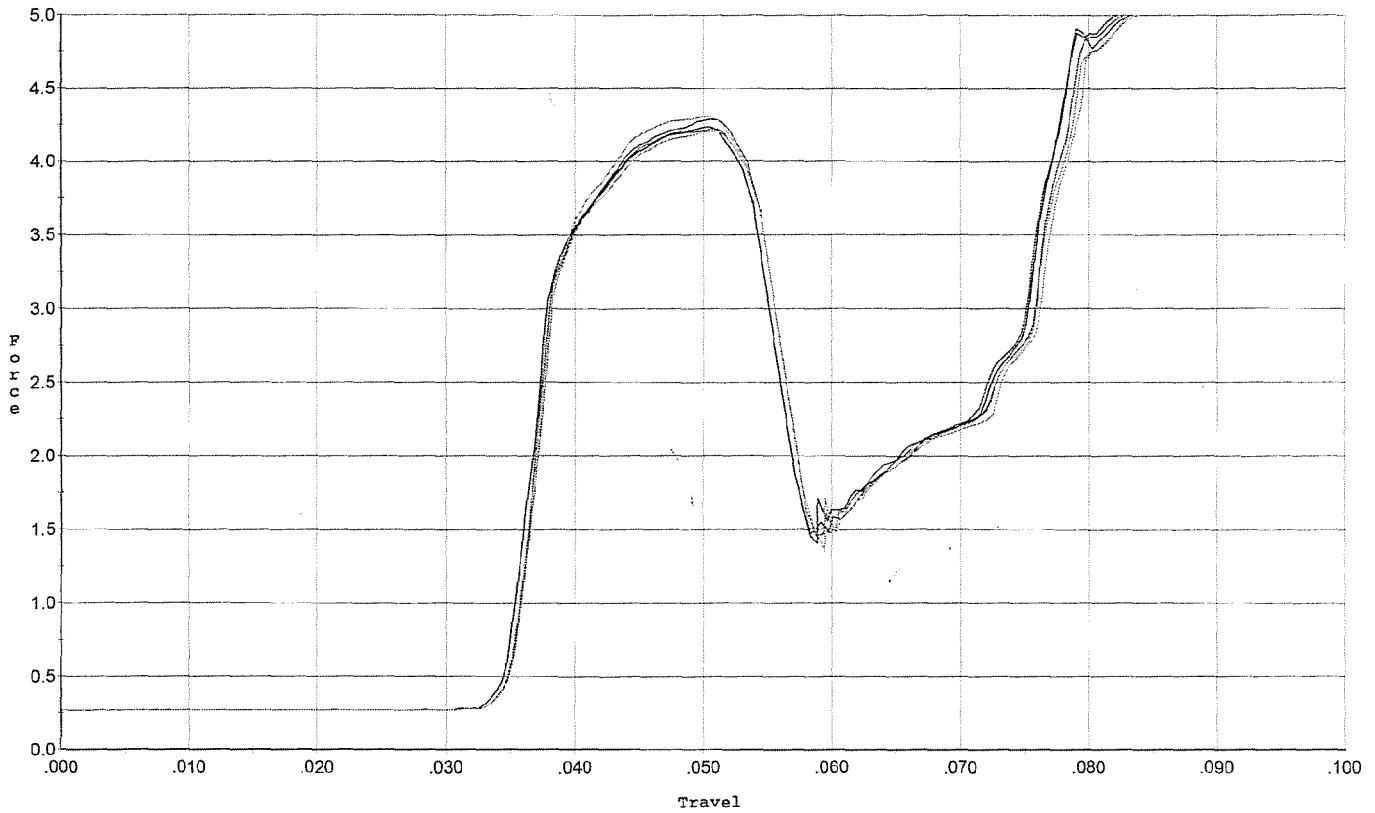
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.742	0.055	0.036	0.039	0.055		Set Trigger
2	2.743	0.055	0.036	0.038	0.055		Set Trigger
3	2.746	0.055	0.036	0.039	0.055		Set Trigger
4	2.688	0.055	0.036	0.039	0.054		Set Trigger
5	2.713	0.056	0.036	0.038	0.056		Set Trigger

Avg 2.72

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/19/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.290	0.054	0.035	0.036	0.083		Set Trigger
2	4.235	0.054	0.034	0.036	0.081		Set Trigger
3	4.223	0.054	0.035	0.036	0.082		Set Trigger
4	4.207	0.054	0.035	0.037	0.081		Set Trigger
5	4.310	0.054	0.035	0.036	0.083		Set Trigger

Avg 4.25