

G6784682

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

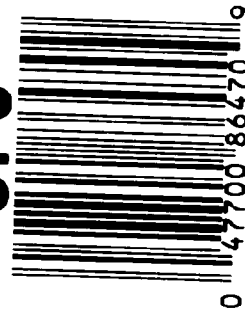
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784682

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784682

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SPD
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SPD
460	CHECK HEADSPACE		8-28-08	SPD
470	DIS-ASSEMBLE ACTION		8-28-08	SPD
472	SERIALIZE BOLT HANDLE		8-29-08	BSW
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION	MAGNAFLUX SEP 14 2008 OPERATOR BMT	9-2-08	BMT
490	MAGNAFLUX BOLT		8/28/08	mc
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DC
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-1-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

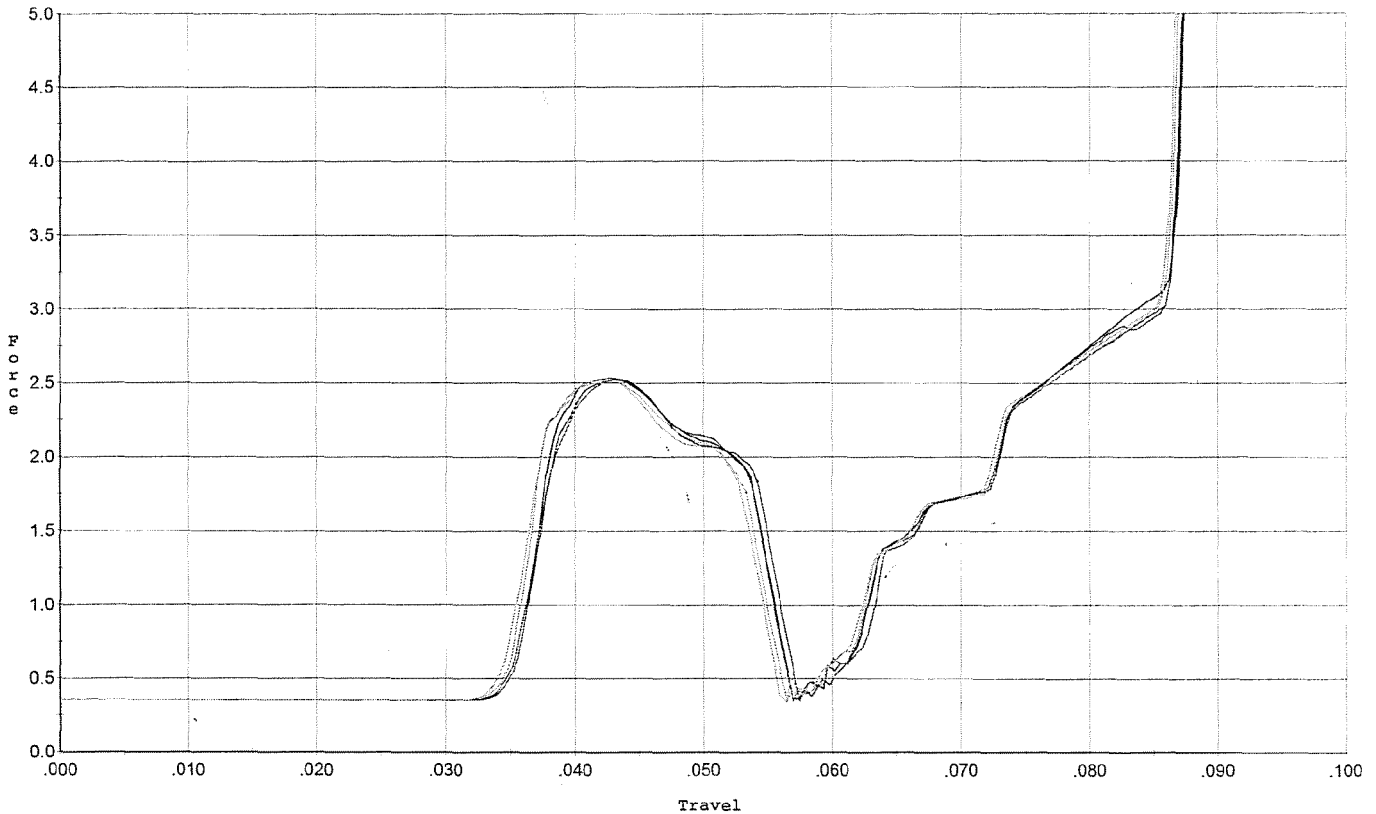
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>3.0</u>	10-16-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-16-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-16-08	LH
	J) ASSEMBLE STOCK		10-1-08	LH
	K) ASSEMBLE SWIVEL STUDS		10-16-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-2-08	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-2-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-16-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.18</u> <u>2.12</u> <u>2.17</u> <u>2.20</u> <u>2.19</u>	10/2/08	Fm
	C) FUNCTION		10-16-08	LH
690	PACK		12-8-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



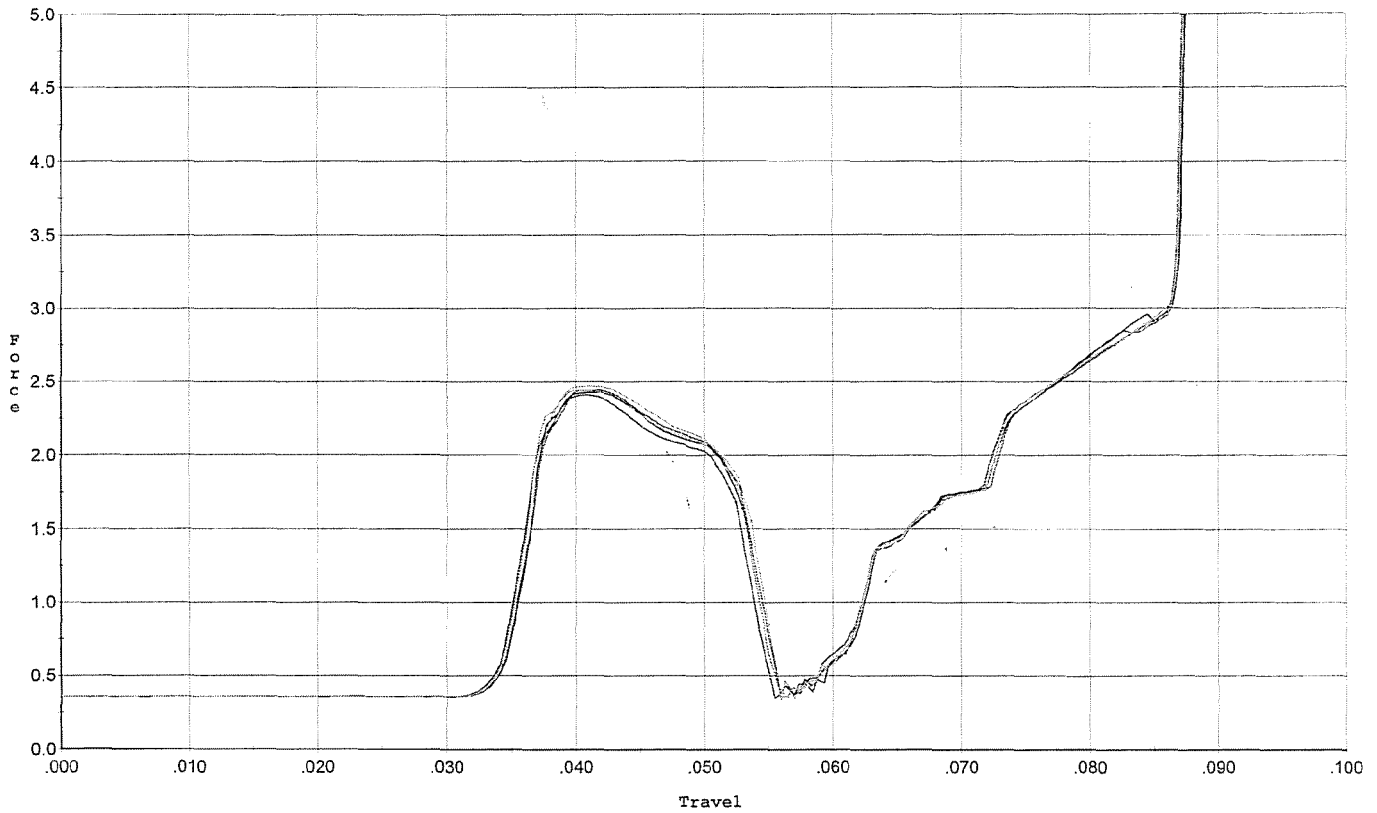
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.520	0.054	0.035	0.038	0.053		Set Trigger
2	2.533	0.054	0.035	0.038	0.052		Set Trigger
3	2.523	0.054	0.035	0.038	0.052		Set Trigger
4	2.530	0.054	0.034	0.037	0.053		Set Trigger
5	2.509	0.053	0.035	0.038	0.052		Set Trigger

AVG 2.53 RP
2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



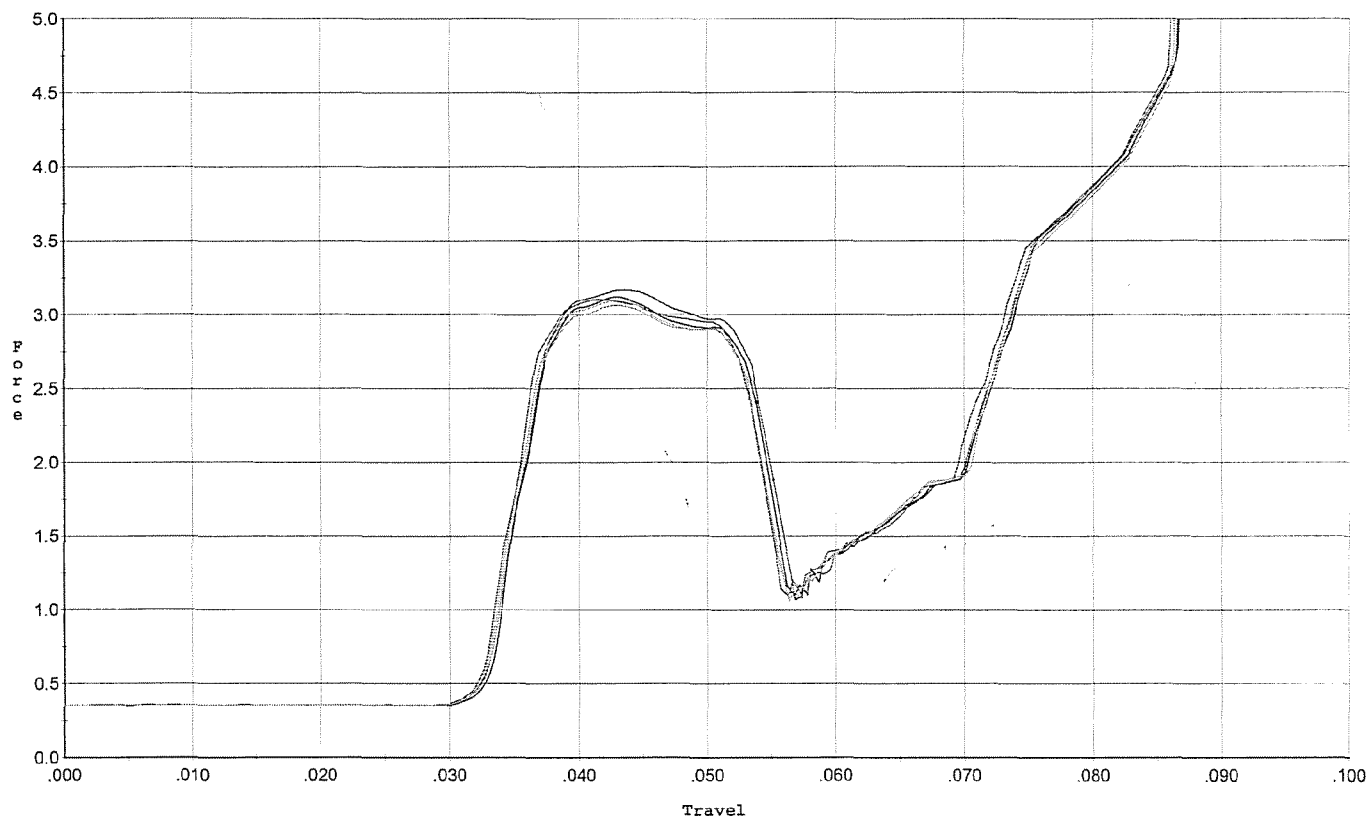
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.052	0.034	0.039	0.050		Set Trigger
2	2.429	0.053	0.034	0.038	0.051		Set Trigger
3	2.442	0.053	0.035	0.038	0.051		Set Trigger
4	2.467	0.054	0.034	0.038	0.052		Set Trigger
5	2.443	0.053	0.034	0.038	0.051		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



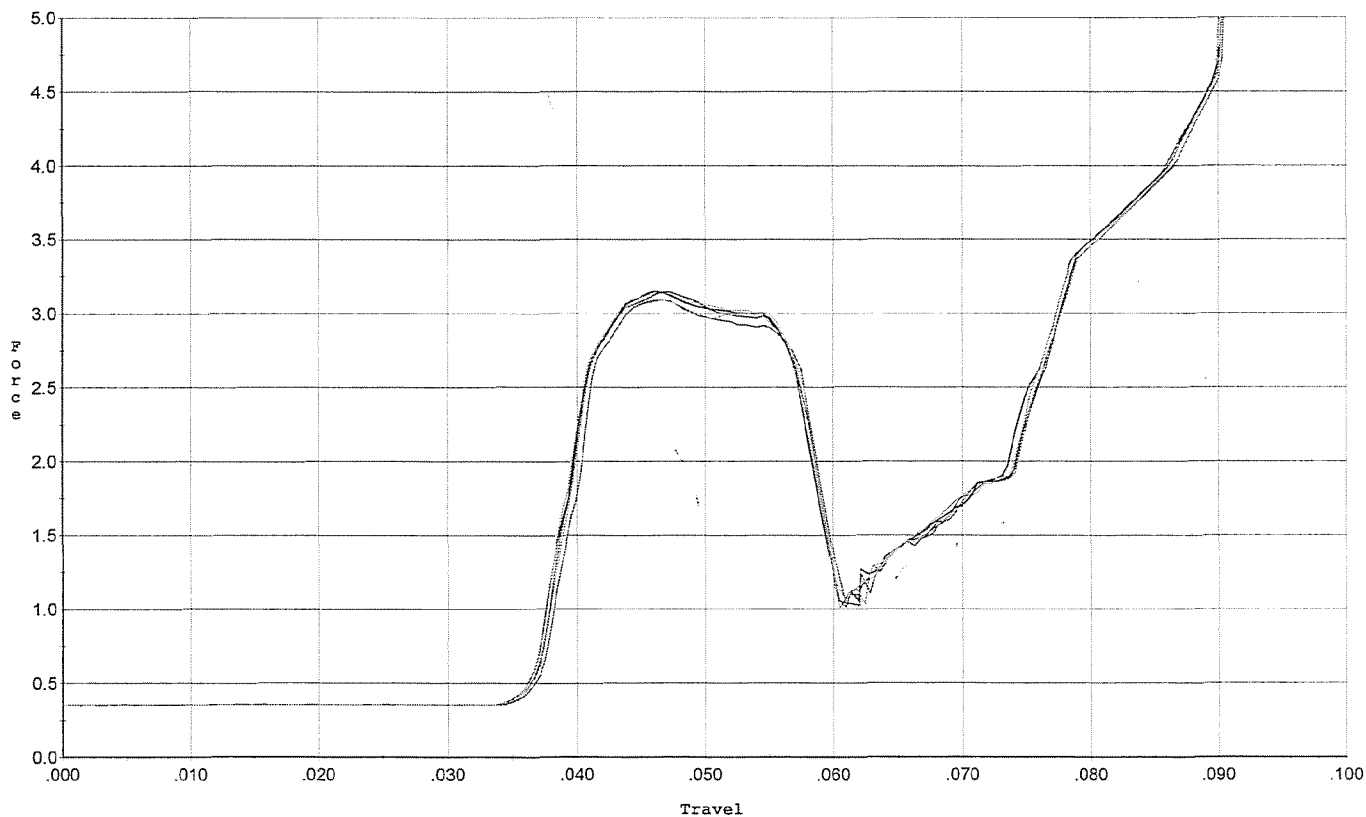
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.169	0.055	0.033	0.036	0.071		Set Trigger
2	3.120	0.054	0.033	0.036	0.068		Set Trigger
3	3.102	0.053	0.032	0.036	0.068		Set Trigger
4	3.096	0.053	0.033	0.036	0.067		Set Trigger
5	3.062	0.053	0.033	0.036	0.066		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



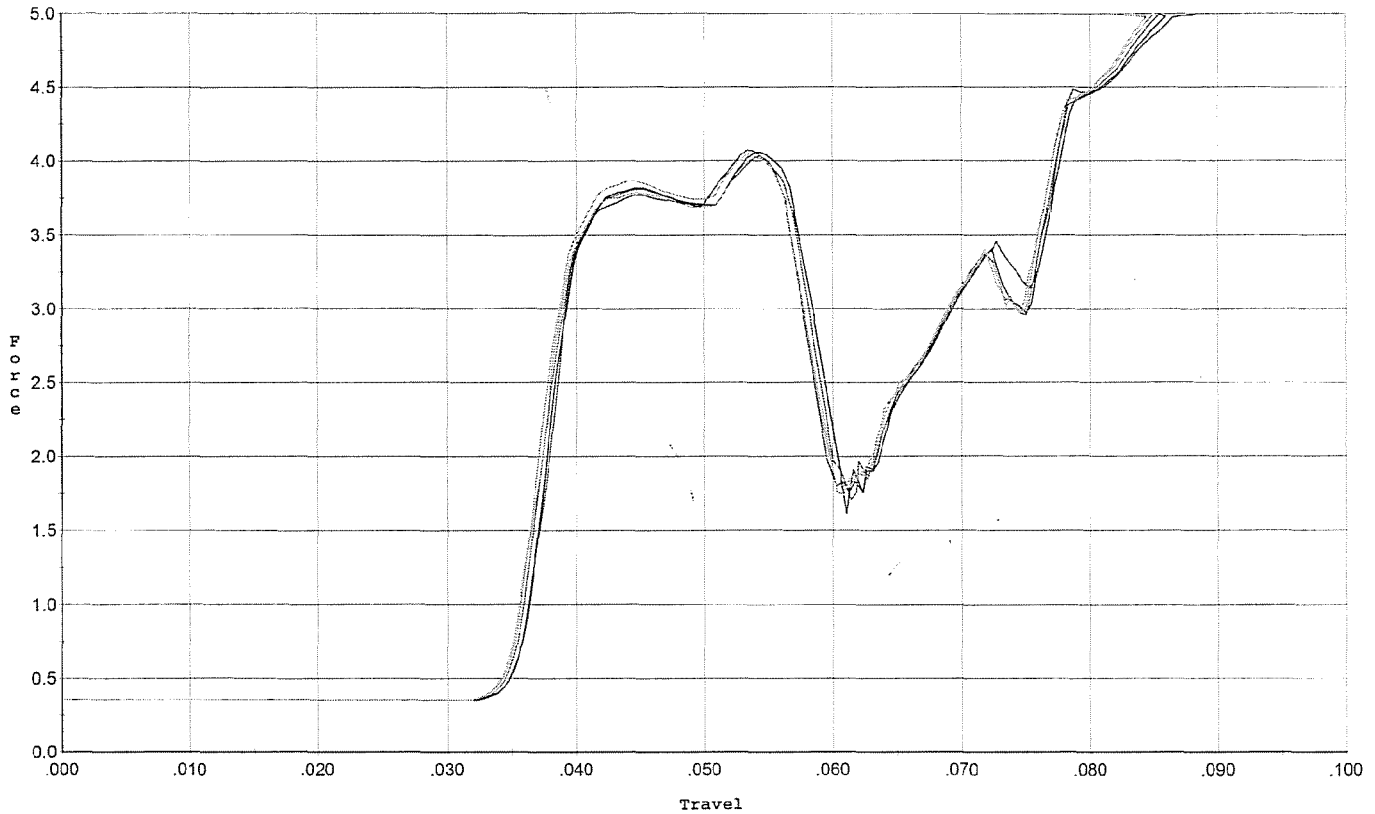
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.058	0.037	0.037	0.071		Set Trigger
2	3.148	0.057	0.037	0.038	0.069		Set Trigger
3	3.088	0.058	0.037	0.037	0.068		Set Trigger
4	3.147	0.058	0.037	0.037	0.070		Set Trigger
5	3.091	0.059	0.037	0.037	0.071		Set Trigger

Aug 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



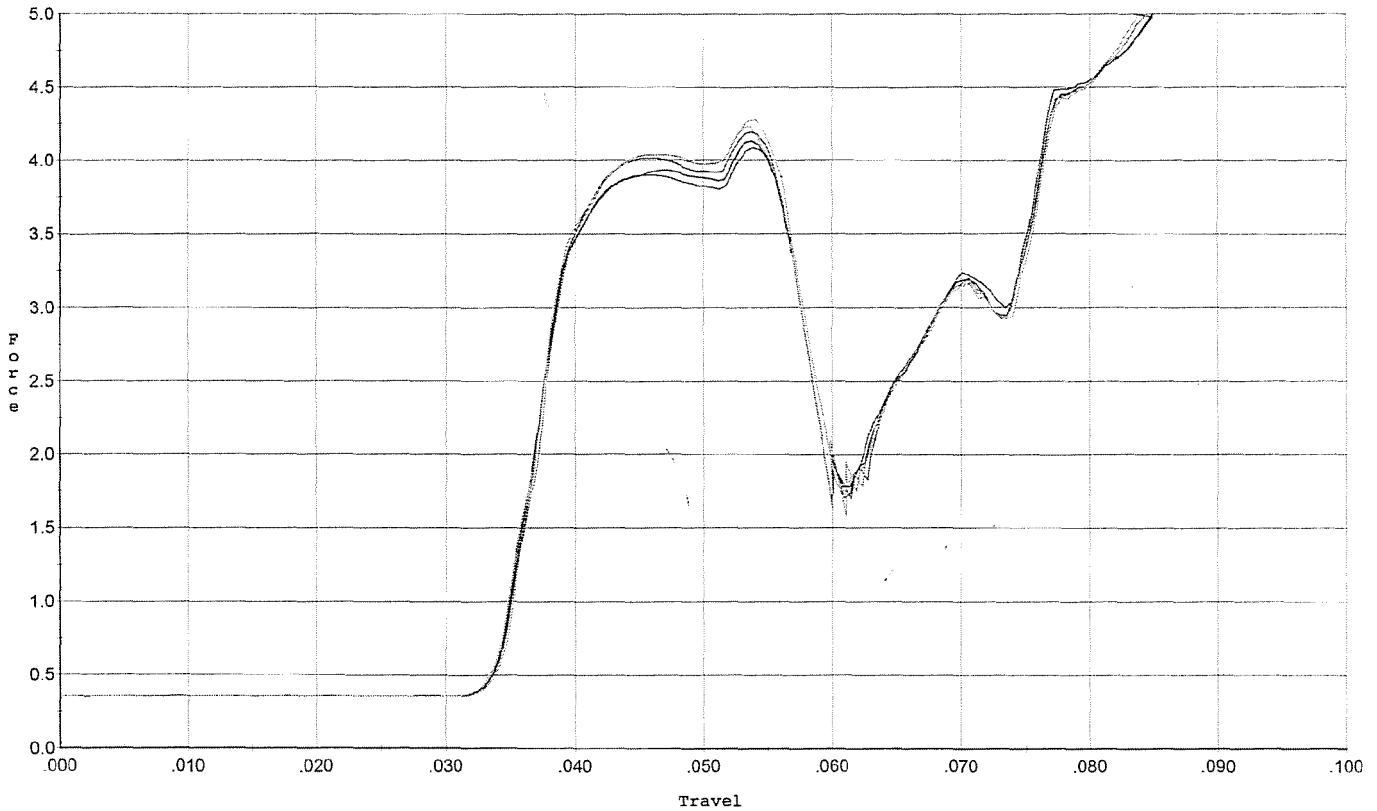
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.069	0.056	0.035	0.036	0.086		Set Trigger
2	4.061	0.059	0.035	0.036	0.092		Set Trigger
3	4.036	0.057	0.035	0.035	0.089		Set Trigger
4	4.058	0.056	0.035	0.036	0.089		Set Trigger
5	4.023	0.056	0.035	0.036	0.088		Set Trigger

AVG 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



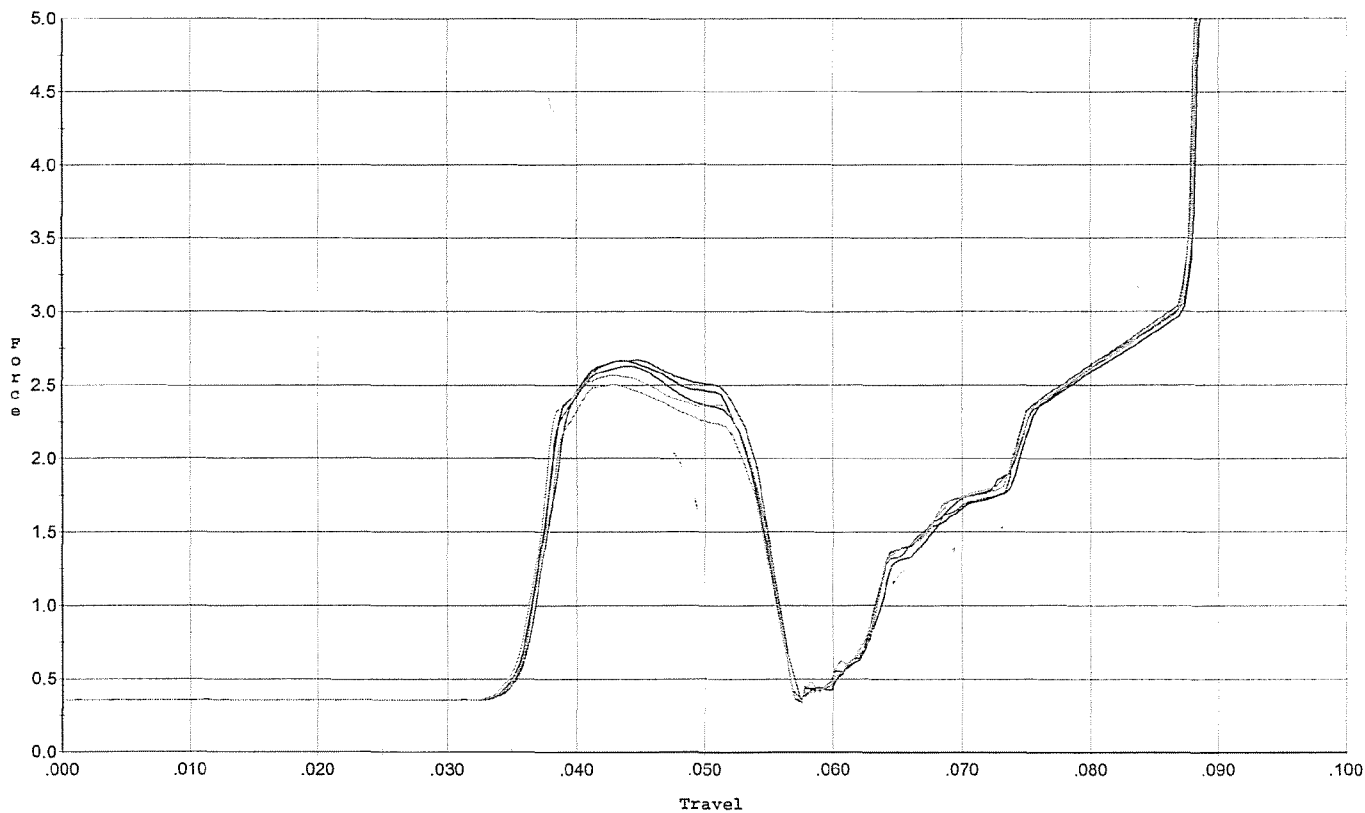
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.086	0.057	0.034	0.035	0.091		Set Trigger
2	4.134	0.057	0.034	0.035	0.091		Set Trigger
3	4.193	0.057	0.034	0.035	0.092		Set Trigger
4	4.279	0.056	0.034	0.035	0.091		Set Trigger
5	4.232	0.057	0.034	0.035	0.093		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



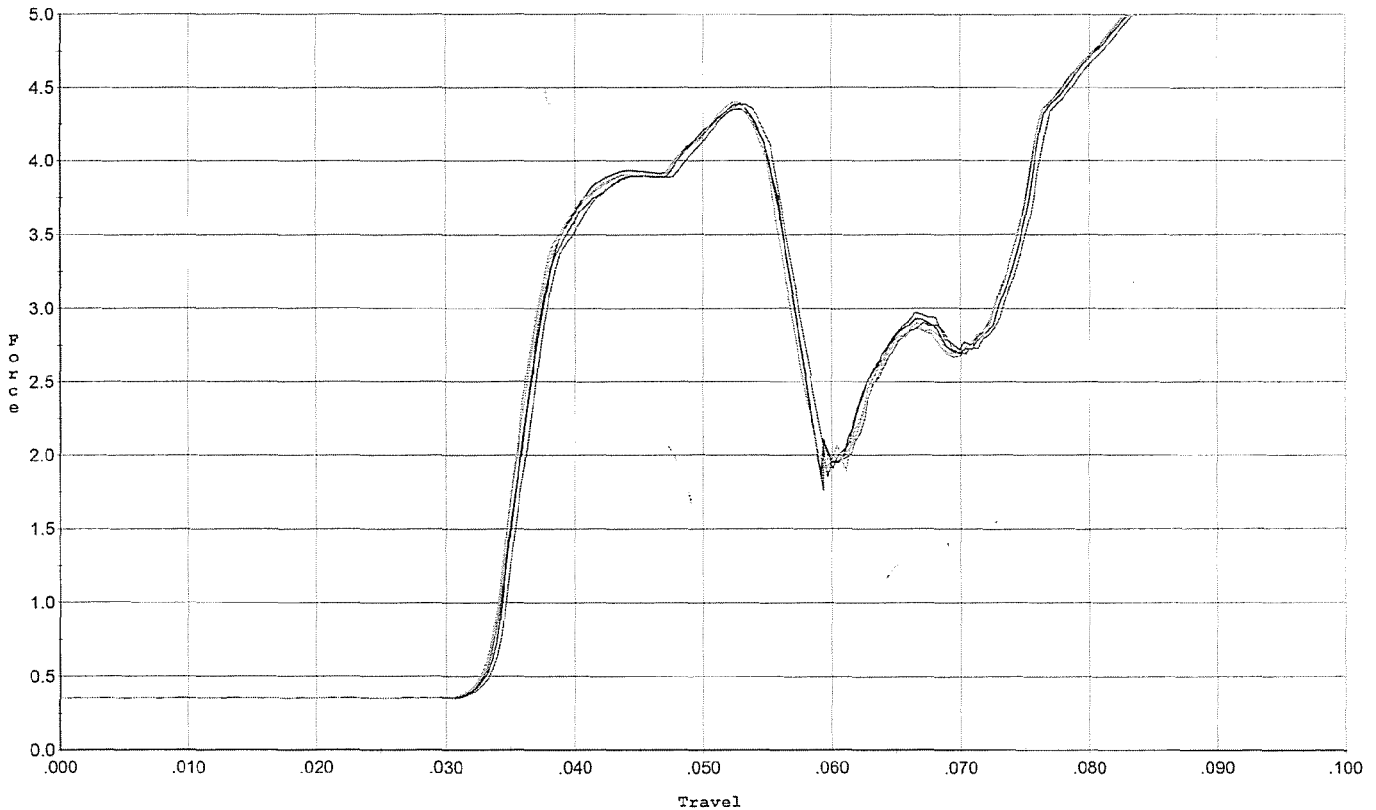
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.630	0.055	0.036	0.039	0.055		Set Trigger
2	2.664	0.055	0.035	0.038	0.056		Set Trigger
3	2.669	0.054	0.036	0.038	0.056		Set Trigger
4	2.566	0.055	0.035	0.038	0.055		Set Trigger
5	2.504	0.055	0.035	0.038	0.054		Set Trigger

Aug 2.60

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.352	0.056	0.033	0.034	0.094		Set Trigger
2	4.391	0.056	0.033	0.034	0.094		Set Trigger
3	4.386	0.057	0.034	0.034	0.095		Set Trigger
4	4.364	0.055	0.033	0.034	0.092		Set Trigger
5	4.403	0.055	0.033	0.034	0.092		Set Trigger

Avg 4.37