

G6784684

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



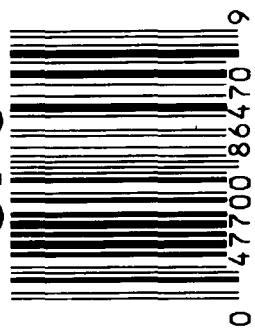
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784684

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4684

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES	SEP 02 2008	8-29-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BKH	9-2-08	BKH
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	KT
520	GOFF BLAST BBL / REC		9/5/08	DS
542	APPLY COATINGS (BARREL ACTION)		9 9	CS
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-30-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

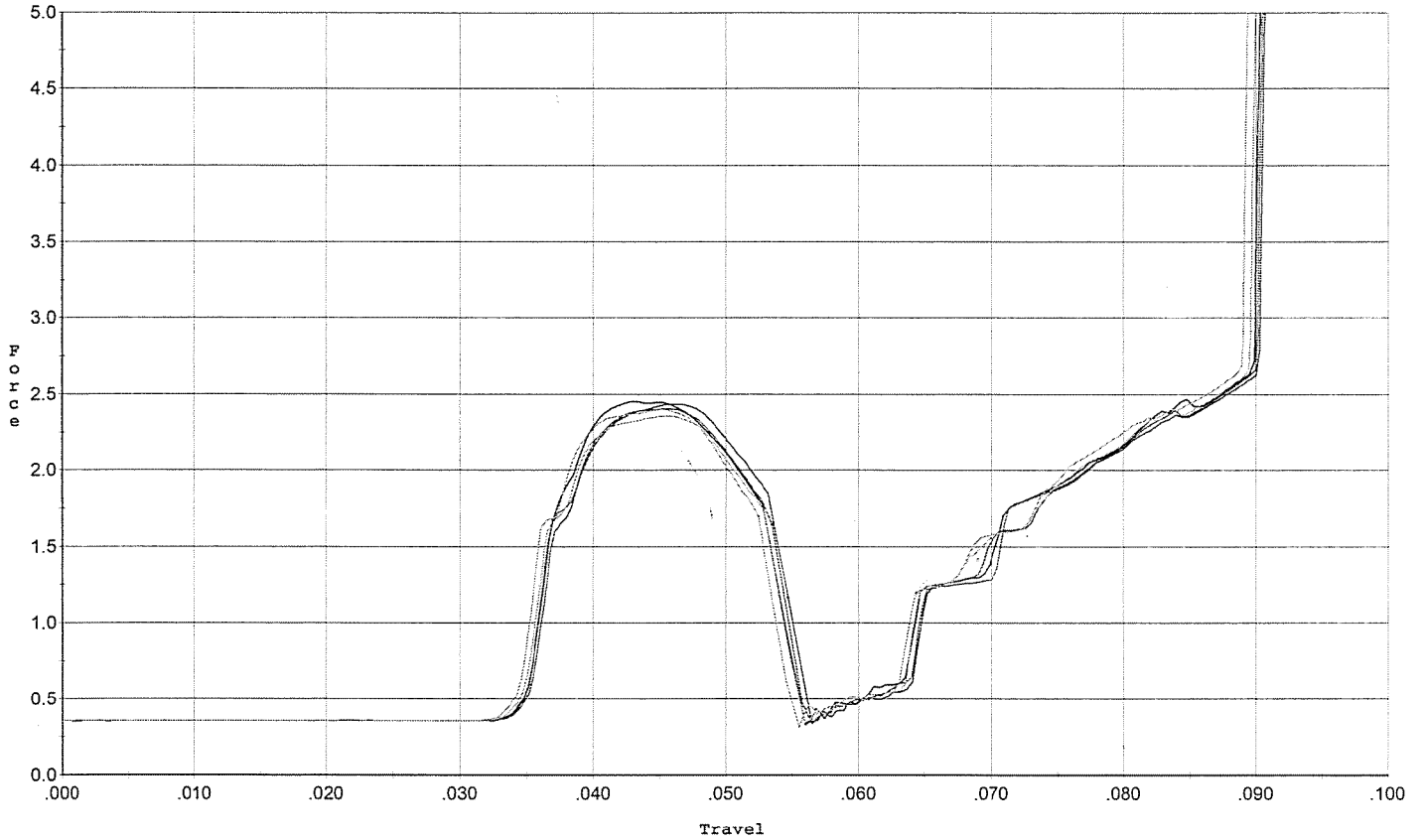
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-20-08	LJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-20-08	LJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-20-08	LJ
	J) ASSEMBLE STOCK		9-30-08	BSW
	K) ASSEMBLE SWIVEL STUDS		10-20-08	LJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>NA</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-1-08	LJ
670	FINAL INSPECTION A) HEADSPACE		10-20-08	LJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.08</u> <u>2.12</u> <u>2.10</u> <u>2.20</u> <u>2.18</u>	10/3/08	FM
	C) FUNCTION		10-20-08	LJ
690	PACK		12-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



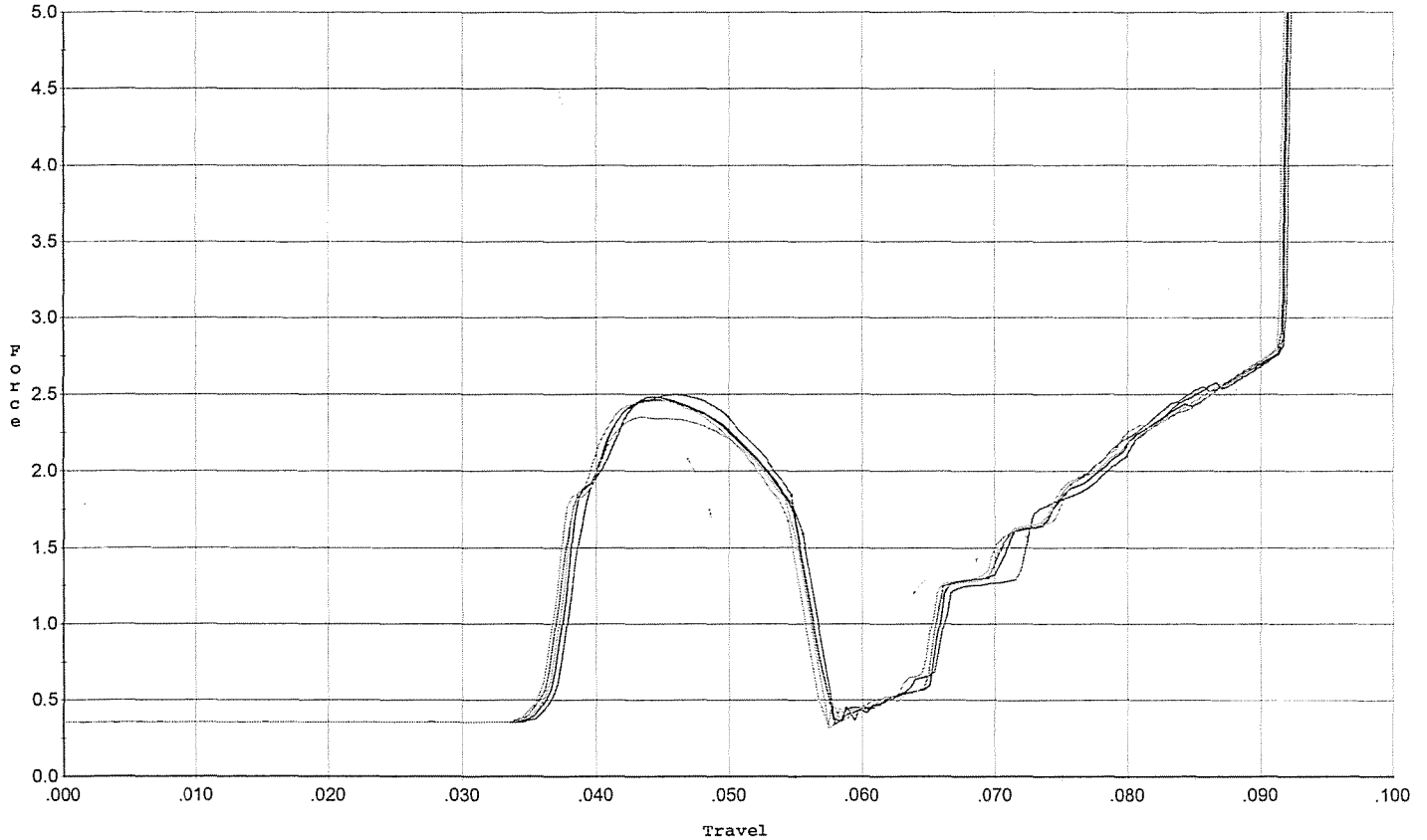
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.435	0.055	0.035	0.041	0.052		Set Trigger
2	2.451	0.053	0.035	0.041	0.050		Set Trigger
3	2.407	0.053	0.035	0.041	0.051		Set Trigger
4	2.358	0.053	0.035	0.041	0.049		Set Trigger
5	2.403	0.052	0.035	0.040	0.050		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



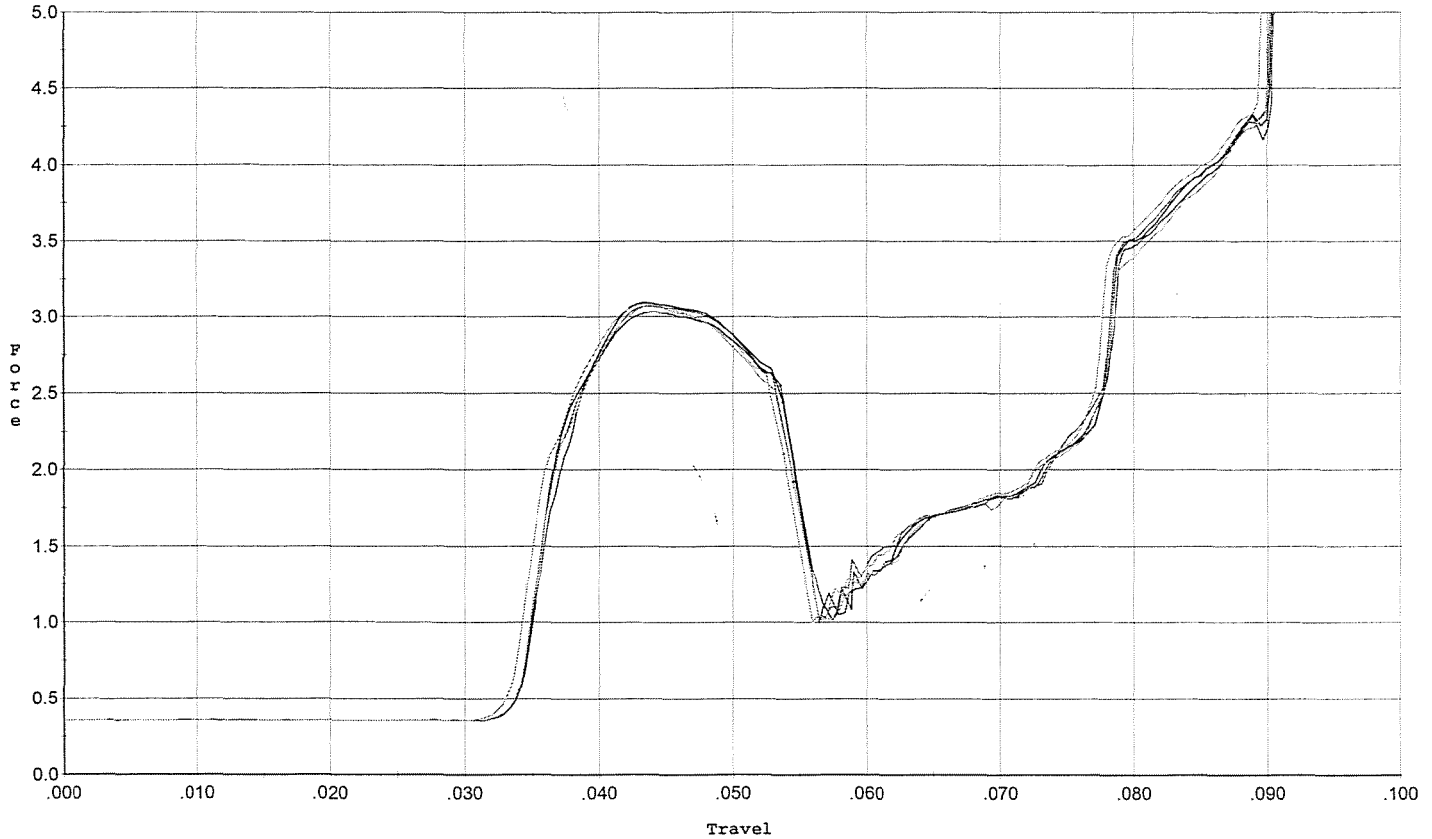
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.485	0.056	0.037	0.041	0.052		Set Trigger
2	2.467	0.055	0.036	0.041	0.052		Set Trigger
3	2.499	0.055	0.036	0.041	0.053		Set Trigger
4	2.461	0.054	0.036	0.041	0.052		Set Trigger
5	2.355	0.055	0.036	0.041	0.051		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



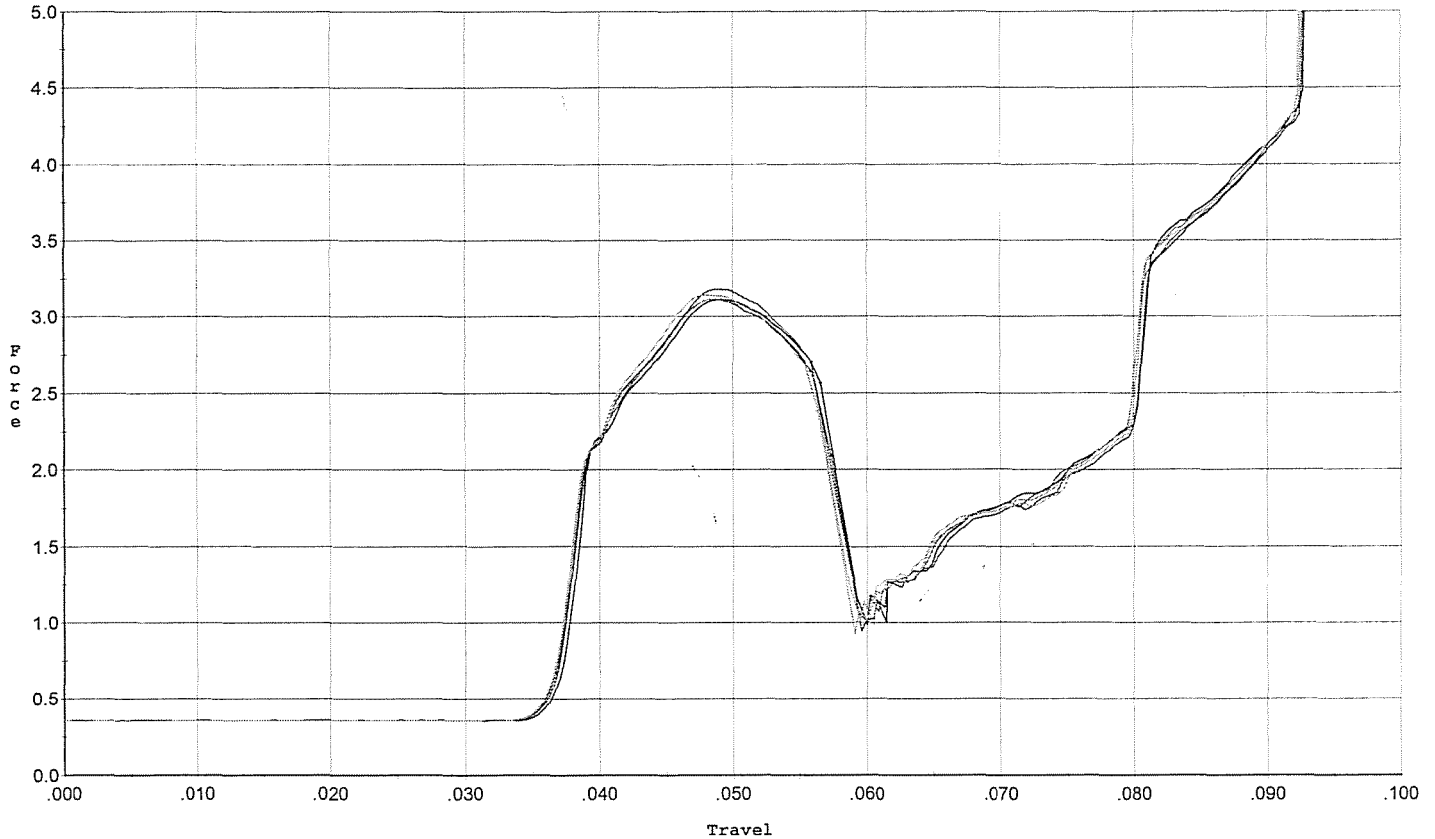
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.033	0.054	0.034	0.039	0.063		Set Trigger
2	3.098	0.054	0.034	0.039	0.065		Set Trigger
3	3.074	0.055	0.034	0.039	0.065		Set Trigger
4	3.080	0.055	0.034	0.039	0.065		Set Trigger
5	3.088	0.054	0.033	0.039	0.065		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



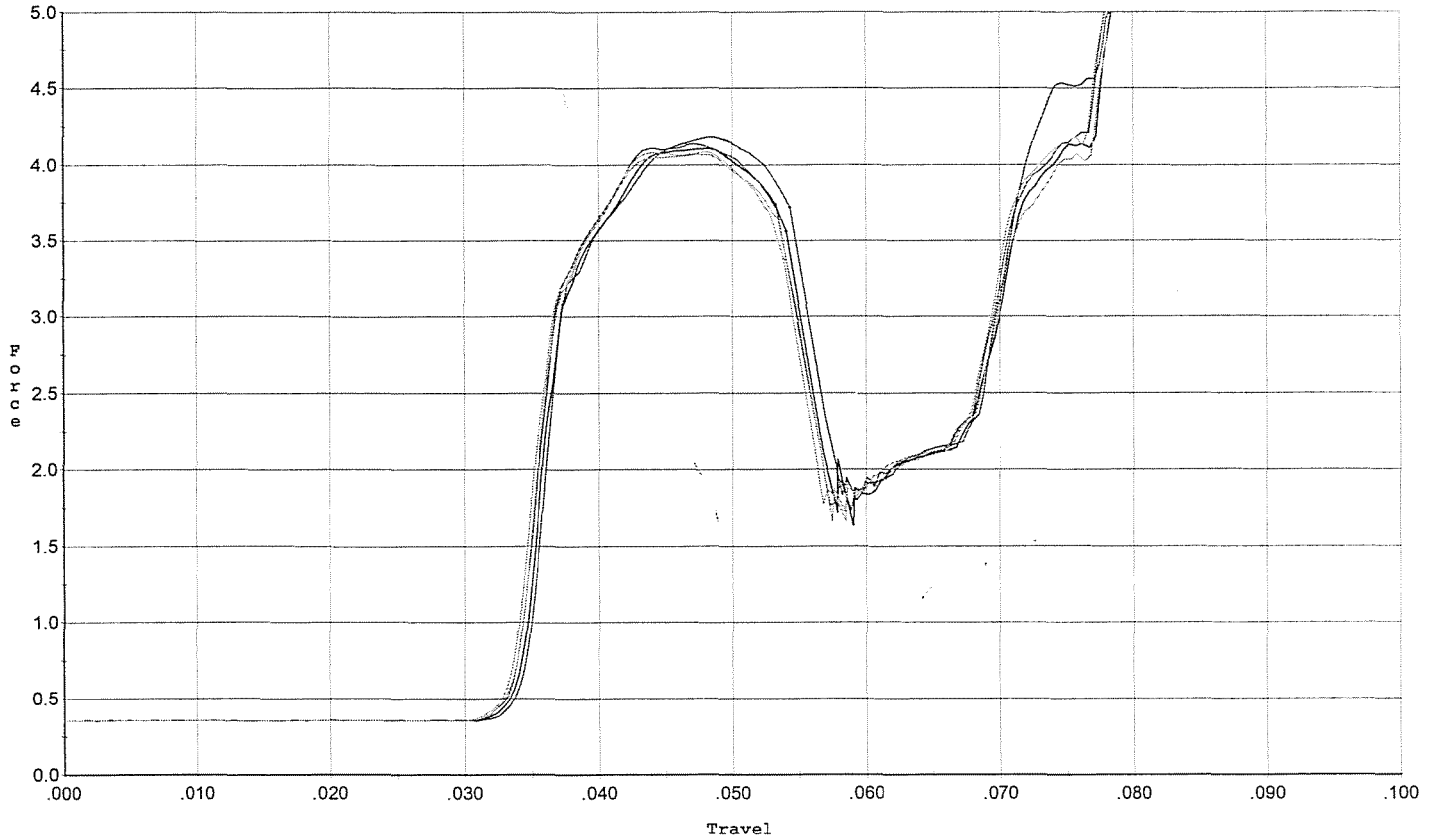
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.116	0.057	0.036	0.039	0.067		Set Trigger
2	3.112	0.057	0.037	0.039	0.066		Set Trigger
3	3.180	0.056	0.036	0.039	0.066		Set Trigger
4	3.142	0.056	0.036	0.039	0.066		Set Trigger
5	3.115	0.056	0.036	0.039	0.065		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



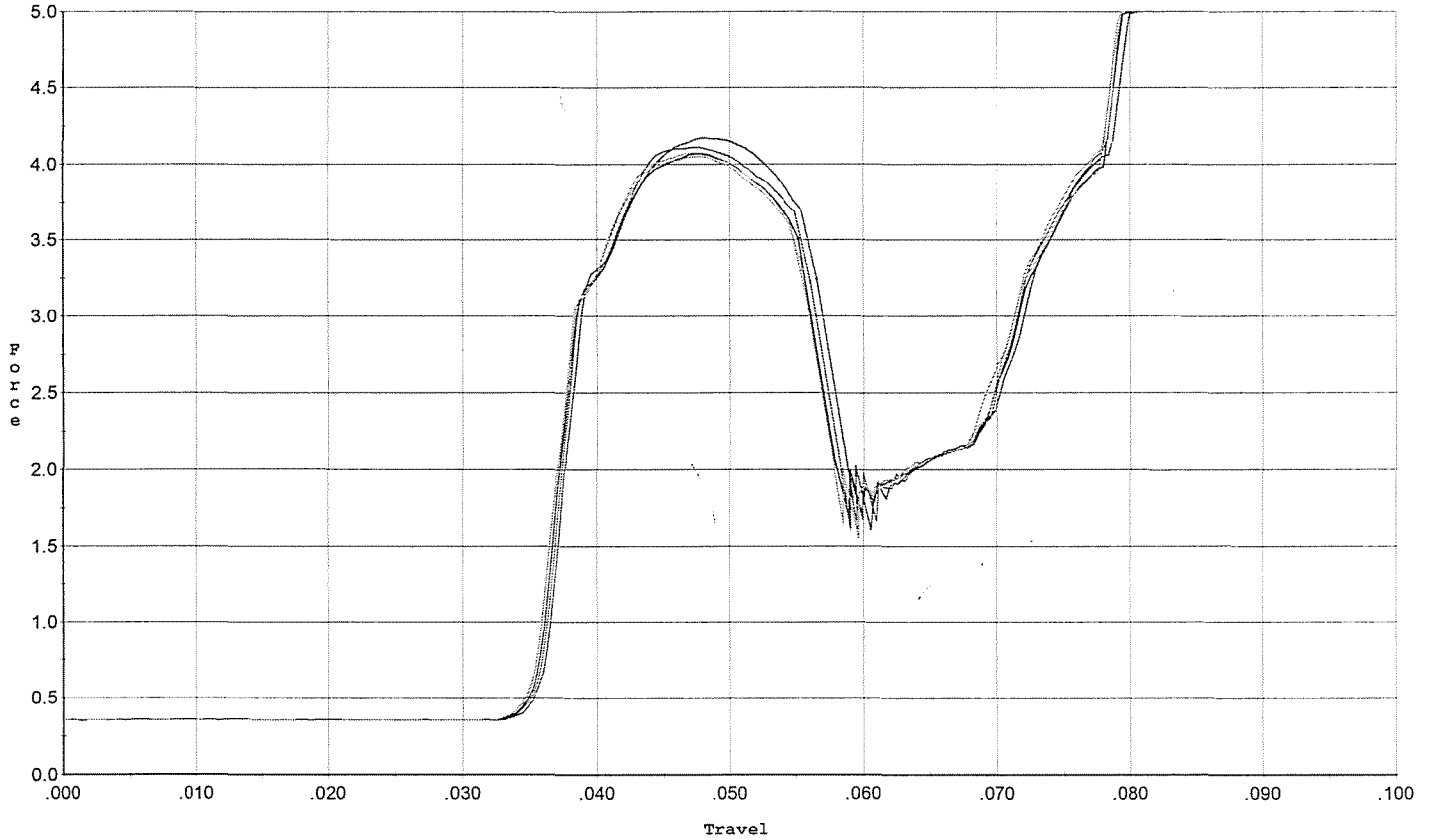
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.180	0.054	0.034	0.036	0.087		Set Trigger
2	4.107	0.054	0.034	0.037	0.085		Set Trigger
3	4.139	0.053	0.033	0.036	0.085		Set Trigger
4	4.084	0.054	0.033	0.036	0.085		Set Trigger
5	4.080	0.055	0.033	0.036	0.087		Set Trigger

AVG 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



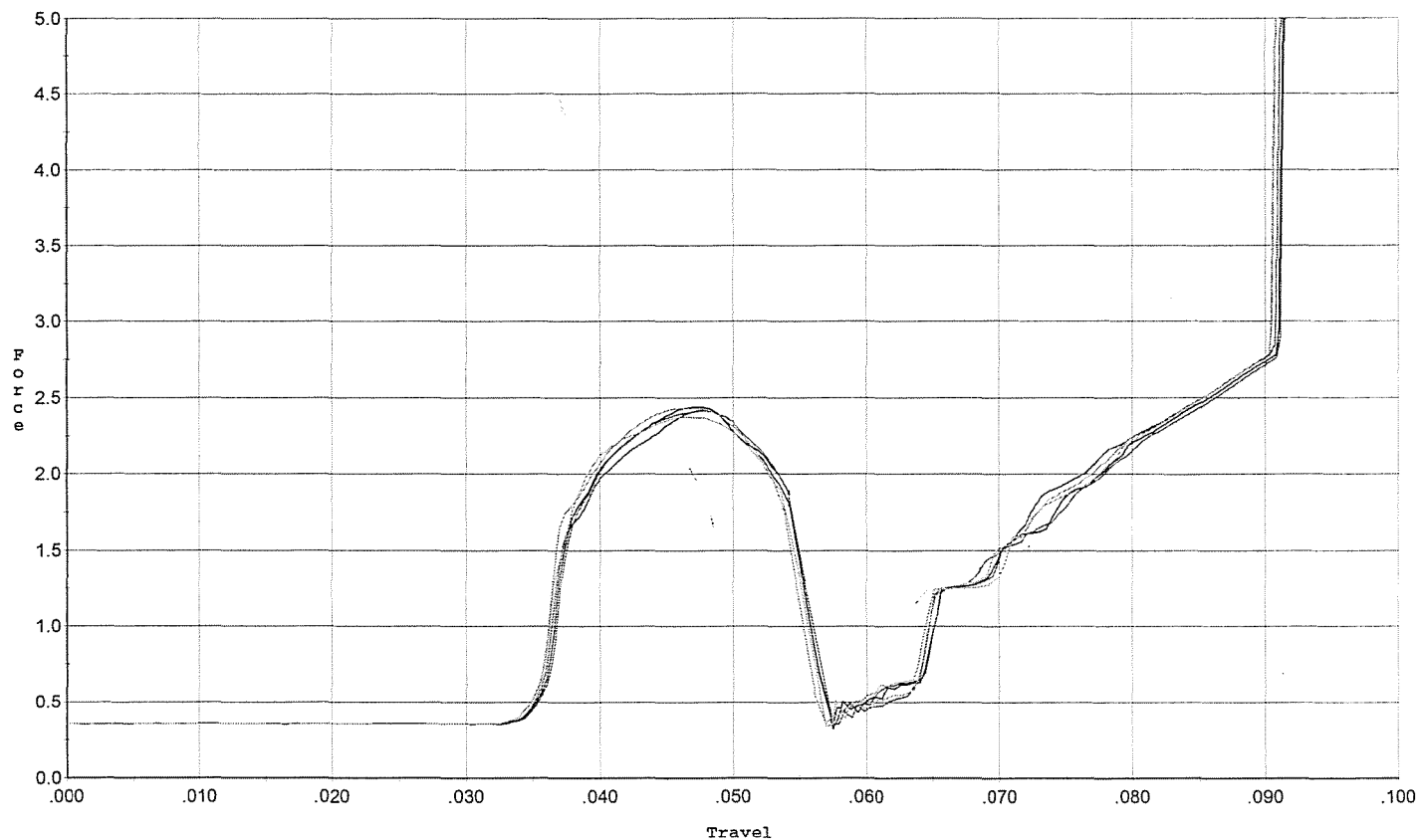
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.172	0.057	0.036	0.037	0.088		Set Trigger
2	4.069	0.055	0.035	0.037	0.084		Set Trigger
3	4.112	0.056	0.035	0.037	0.086		Set Trigger
4	4.080	0.055	0.035	0.037	0.085		Set Trigger
5	4.052	0.056	0.035	0.037	0.085		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



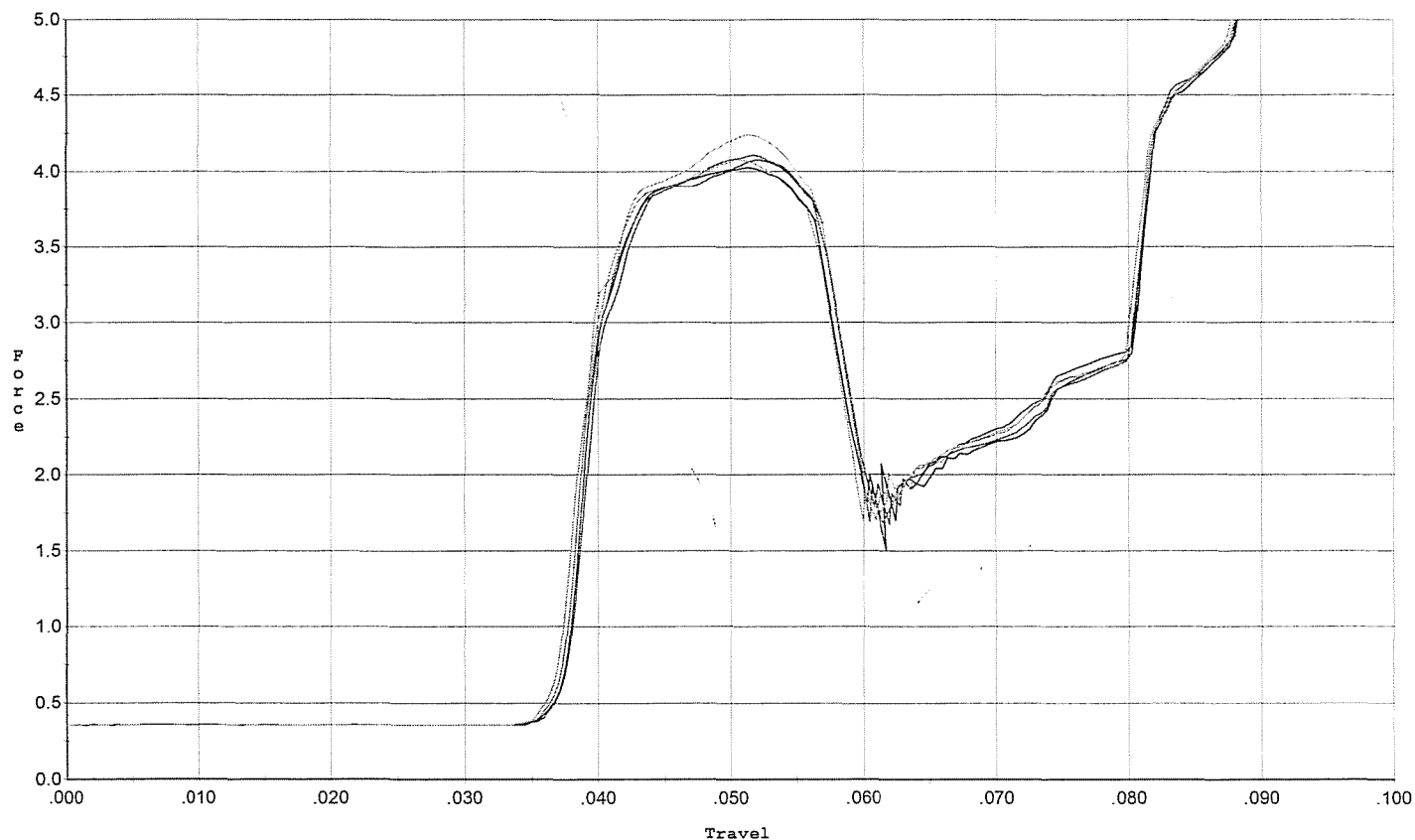
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.424	0.054	0.035	0.041	0.051		Set Trigger
2	2.439	0.054	0.036	0.041	0.052		Set Trigger
3	2.418	0.054	0.036	0.041	0.051		Set Trigger
4	2.374	0.055	0.035	0.040	0.052		Set Trigger
5	2.432	0.054	0.035	0.041	0.052		Set Trigger

Aug 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.074	0.057	0.037	0.035	0.085		Set Trigger
2	4.026	0.056	0.037	0.036	0.084		Set Trigger
3	4.108	0.057	0.037	0.035	0.087		Set Trigger
4	4.238	0.057	0.036	0.035	0.089		Set Trigger
5	4.074	0.057	0.036	0.036	0.086		Set Trigger

Avg 4.10