

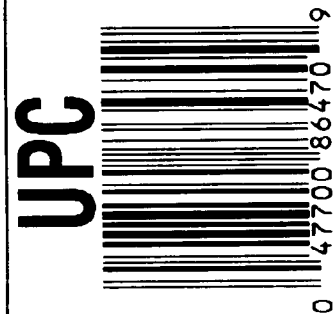
G6784688

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784688



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G6784688

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-20-08	PSW
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B.H.	9-22-08	B.H.
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/24/08	OG
542	APPLY COATINGS (BARREL ACTION)		9-27	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

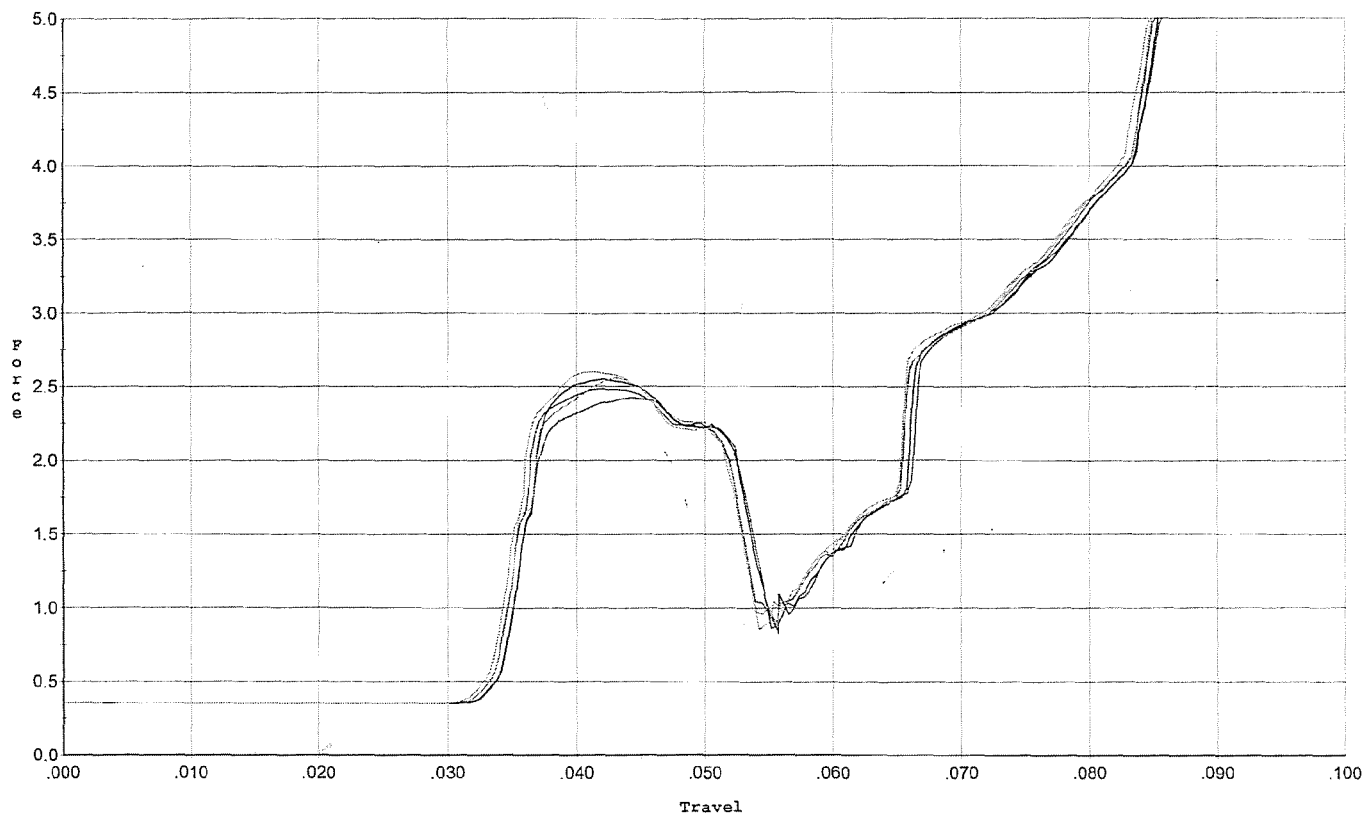
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.5</u>	10-31-08	X J
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-31-08	X J
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	10-31-08	X J
	J) ASSEMBLE STOCK		10-9-08	SLP
	K) ASSEMBLE SWIVEL STUDS		10-31-08	X J
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	X J
670	FINAL INSPECTION A) HEADSPACE		10-25-08	X J
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.47</u> <u>2.43</u> <u>2.41</u> <u>2.42</u>	10-20-08	TC
	C) FUNCTION		10-21-08	X J
690	PACK		12-10-08	Ben

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



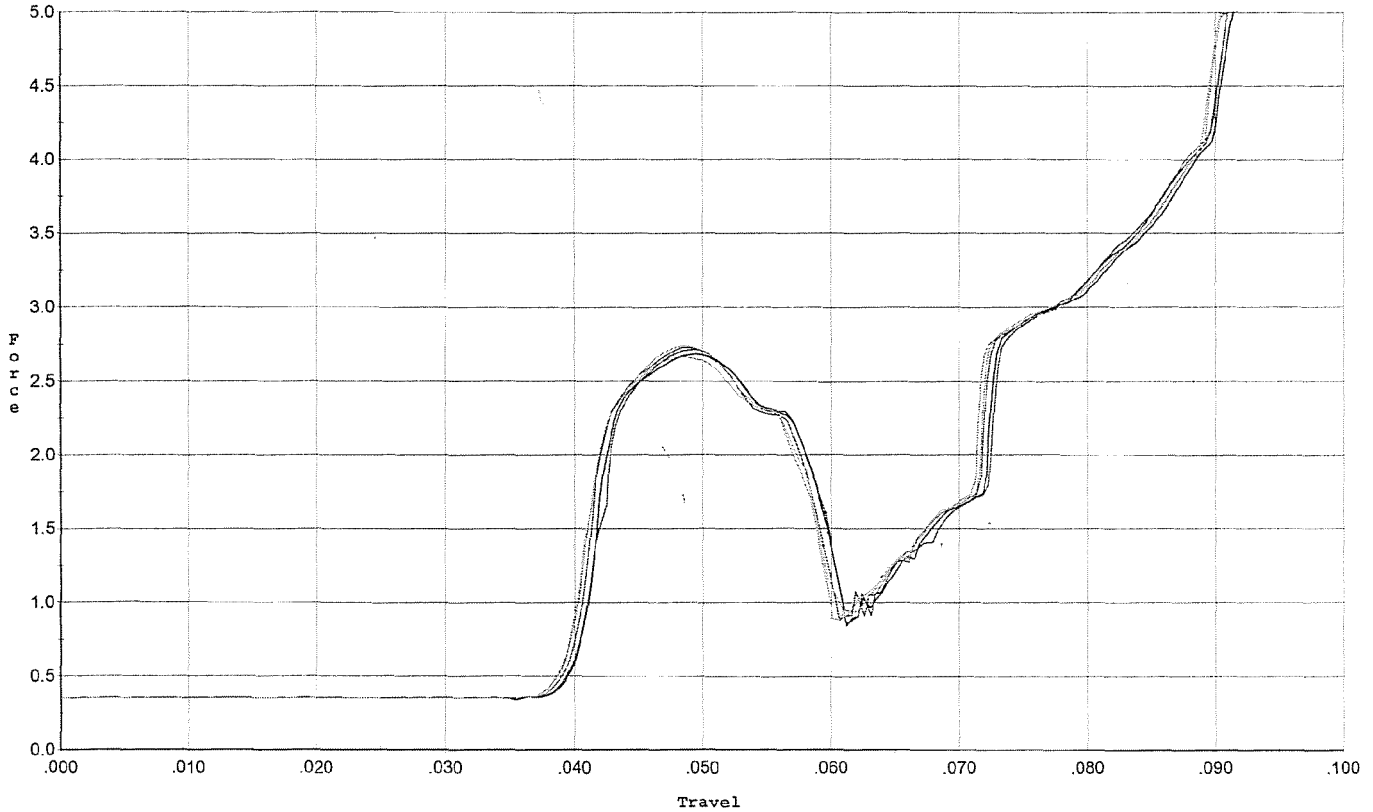
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.425	0.054	0.034	0.037	0.053		Set Trigger
2	2.551	0.052	0.034	0.037	0.053		Set Trigger
3	2.483	0.052	0.034	0.037	0.052		Set Trigger
4	2.598	0.052	0.033	0.037	0.054		Set Trigger
5	2.563	0.052	0.034	0.037	0.053		Set Trigger

Aug - 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



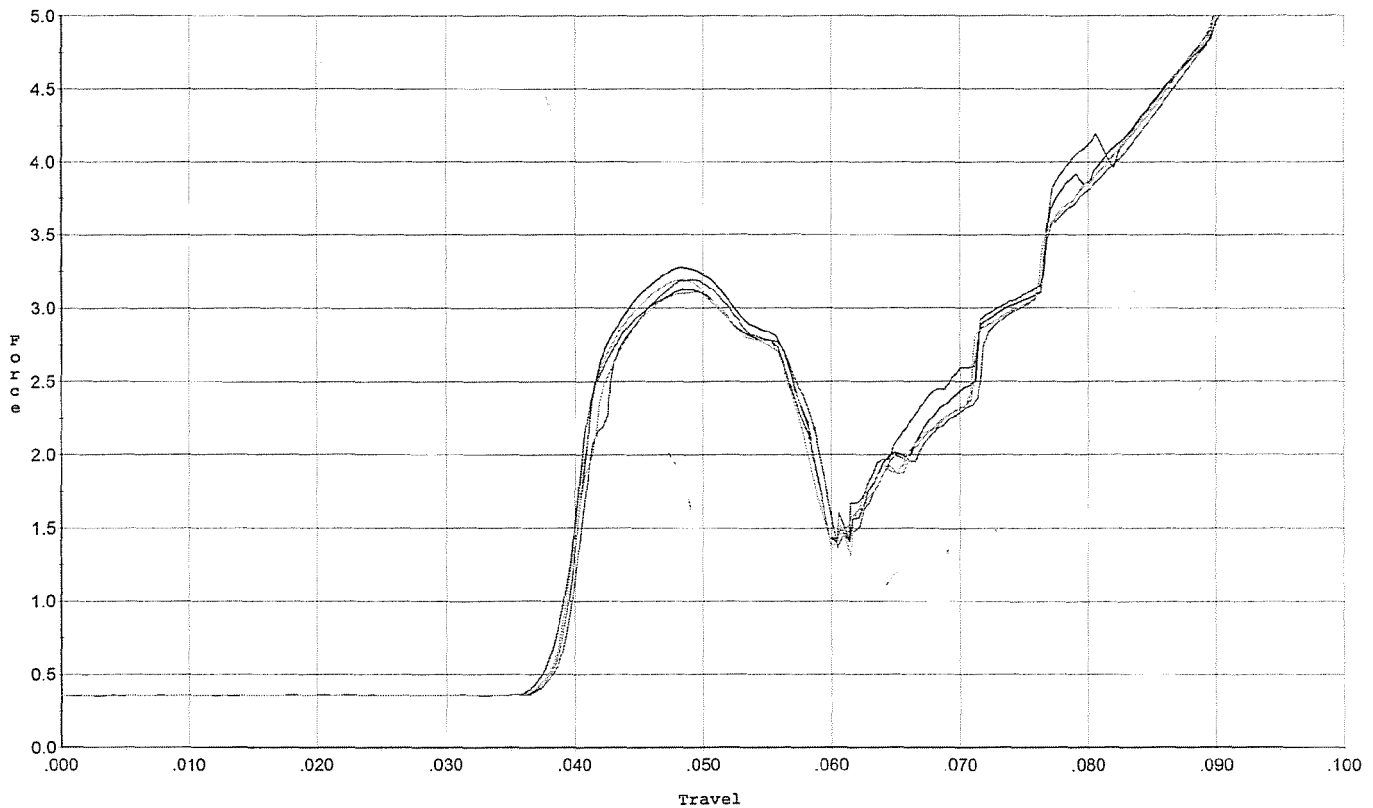
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.715	0.060	0.040	0.039	0.058		Set Trigger
2	2.683	0.060	0.040	0.039	0.059		Set Trigger
3	2.729	0.059	0.039	0.039	0.059		Set Trigger
4	2.741	0.058	0.039	0.039	0.058		Set Trigger
5	2.666	0.058	0.039	0.039	0.057		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



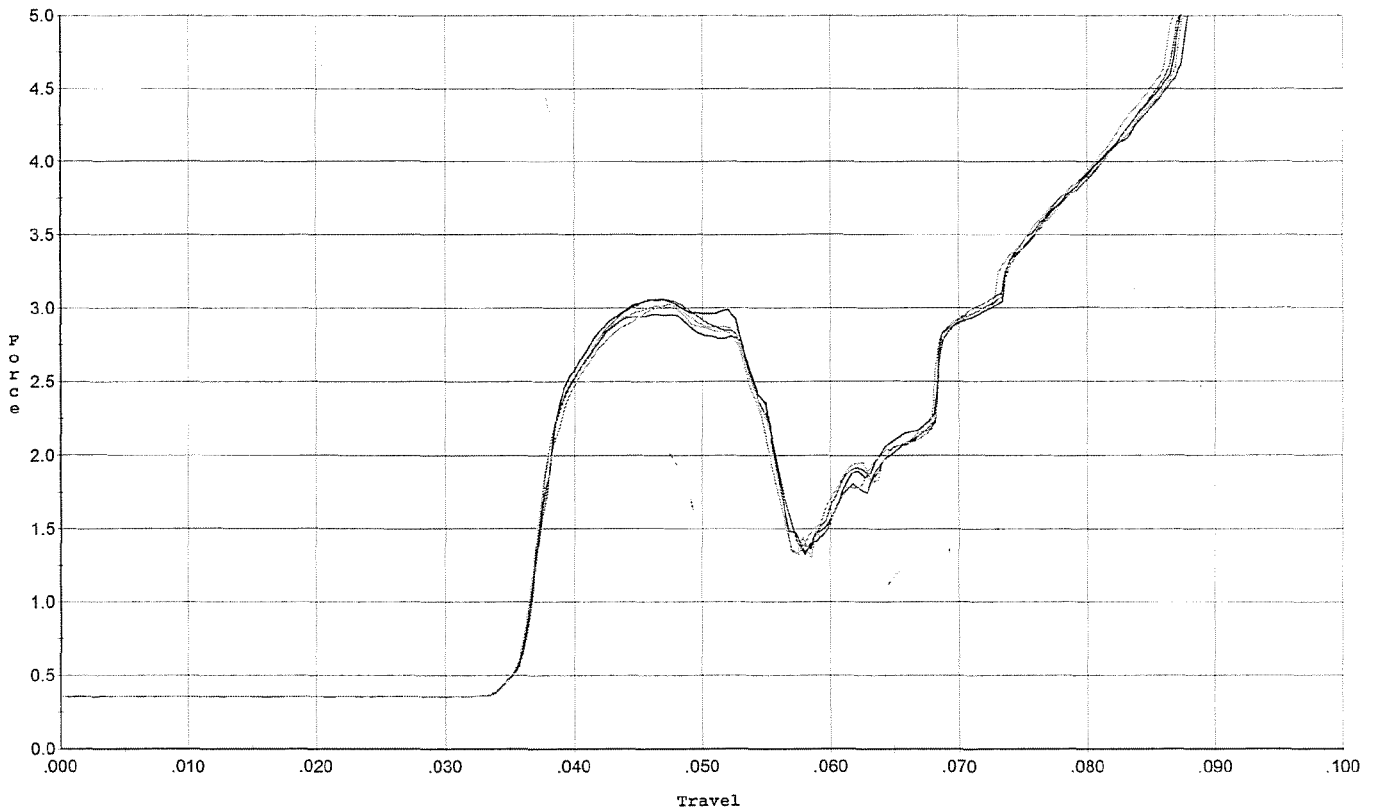
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.129	0.058	0.038	0.038	0.067		Set Trigger
2	3.275	0.058	0.039	0.038	0.068		Set Trigger
3	3.193	0.059	0.039	0.038	0.067		Set Trigger
4	3.194	0.058	0.038	0.039	0.066		Set Trigger
5	3.111	0.058	0.039	0.038	0.065		Set Trigger

Aug 3-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



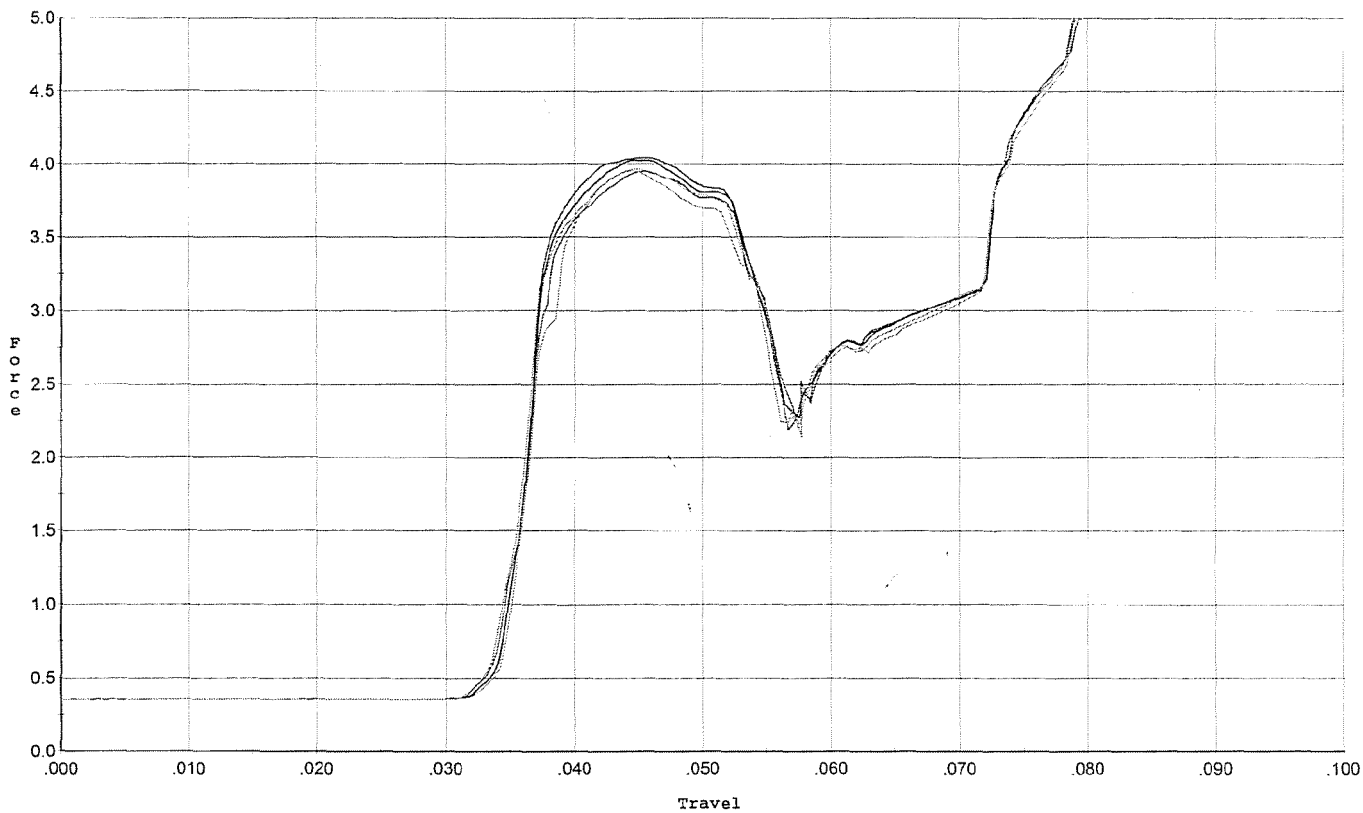
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.956	0.055	0.036	0.037	0.063		Set Trigger
2	3.062	0.055	0.036	0.037	0.064		Set Trigger
3	3.061	0.055	0.036	0.037	0.064		Set Trigger
4	3.016	0.055	0.036	0.037	0.062		Set Trigger
5	3.026	0.055	0.036	0.037	0.063		Set Trigger

Aug. 3-02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



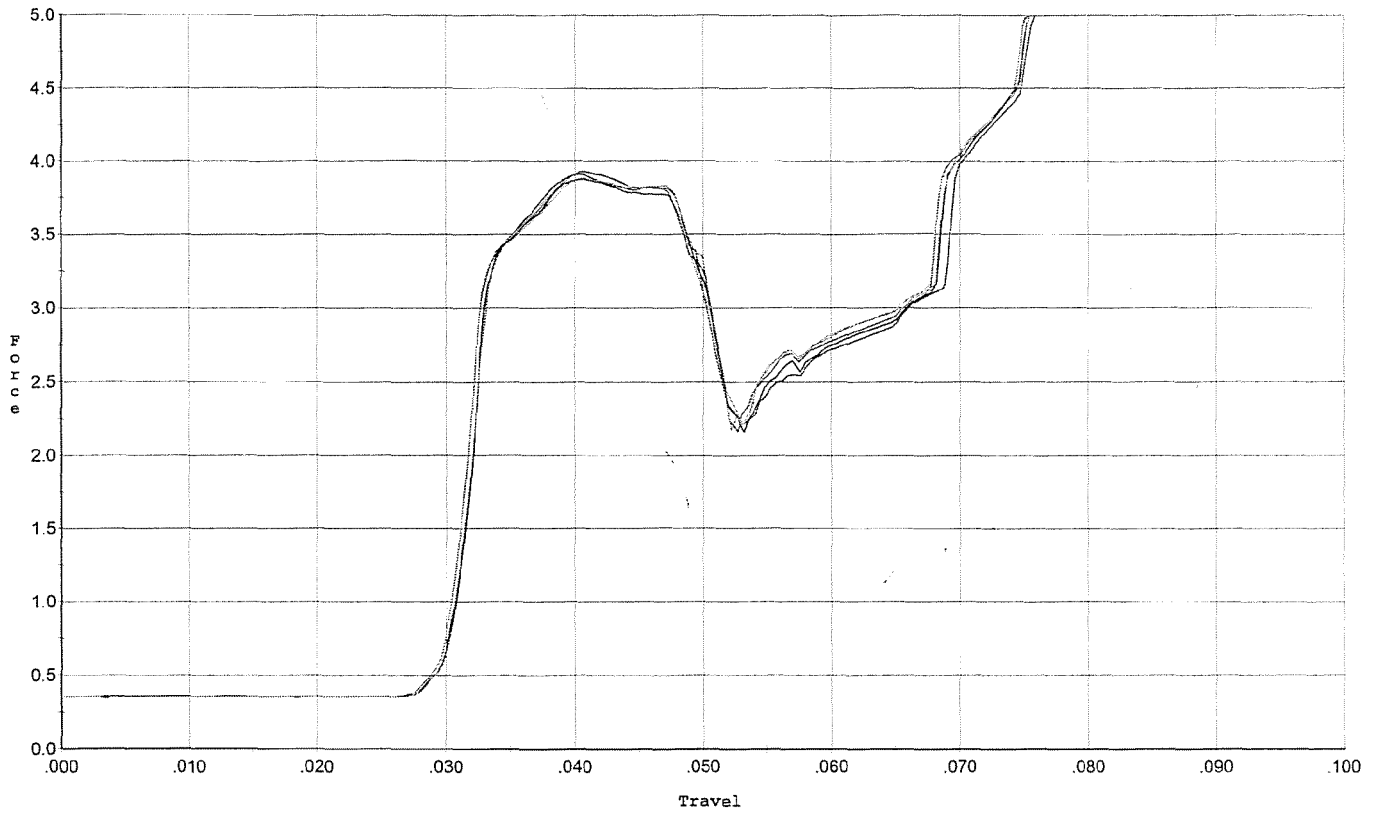
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.040	0.055	0.034	0.029	0.085		Set Trigger
2	4.026	0.055	0.034	0.030	0.085		Set Trigger
3	3.950	0.055	0.034	0.030	0.083		Set Trigger
4	3.967	0.055	0.034	0.030	0.082		Set Trigger
5	3.955	0.054	0.034	0.030	0.082		Set Trigger

Avg. 3.98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



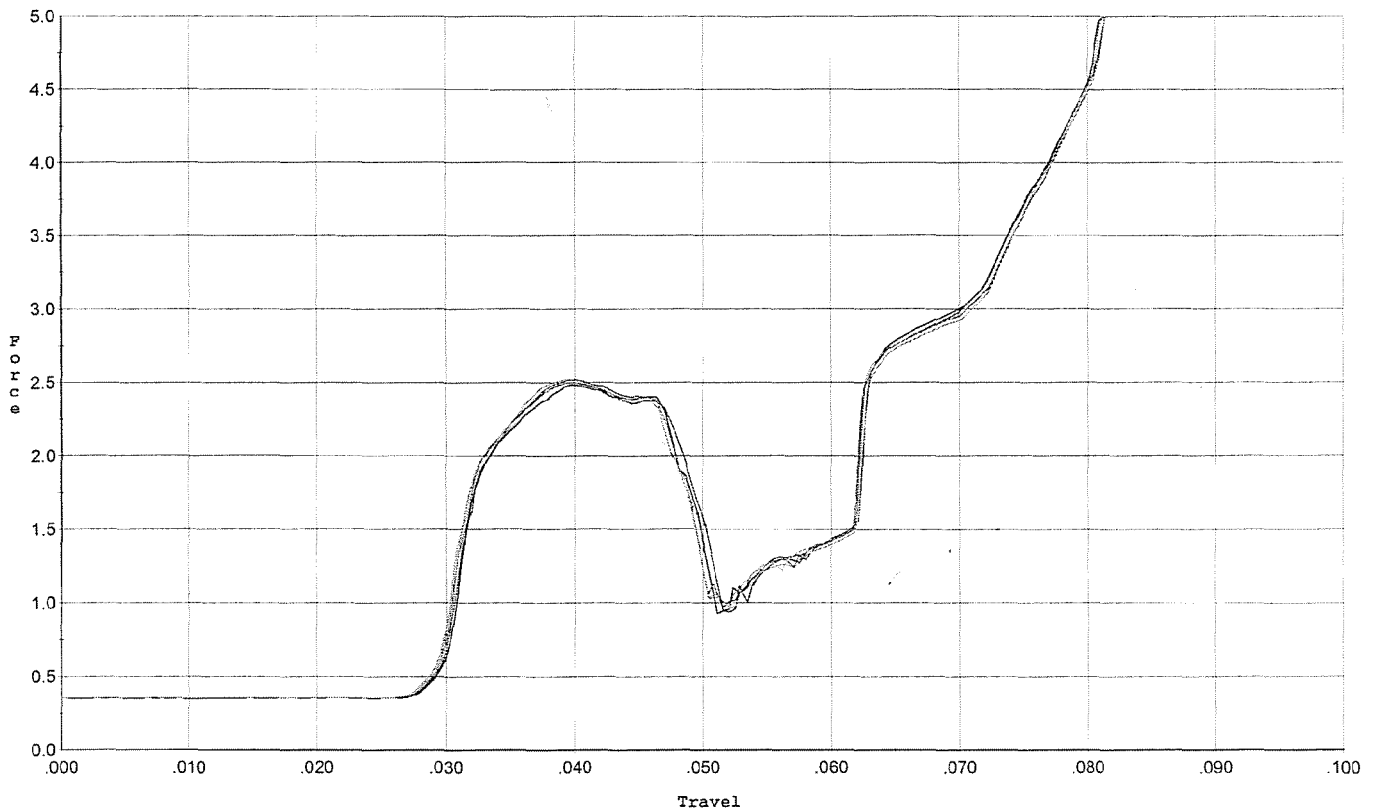
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.909	0.050	0.030	0.030	0.080		Set Trigger
2	3.930	0.050	0.030	0.030	0.080		Set Trigger
3	3.874	0.049	0.030	0.030	0.079		Set Trigger
4	3.923	0.050	0.029	0.030	0.081		Set Trigger
5	3.885	0.050	0.030	0.030	0.079		Set Trigger

Aug 3.90

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



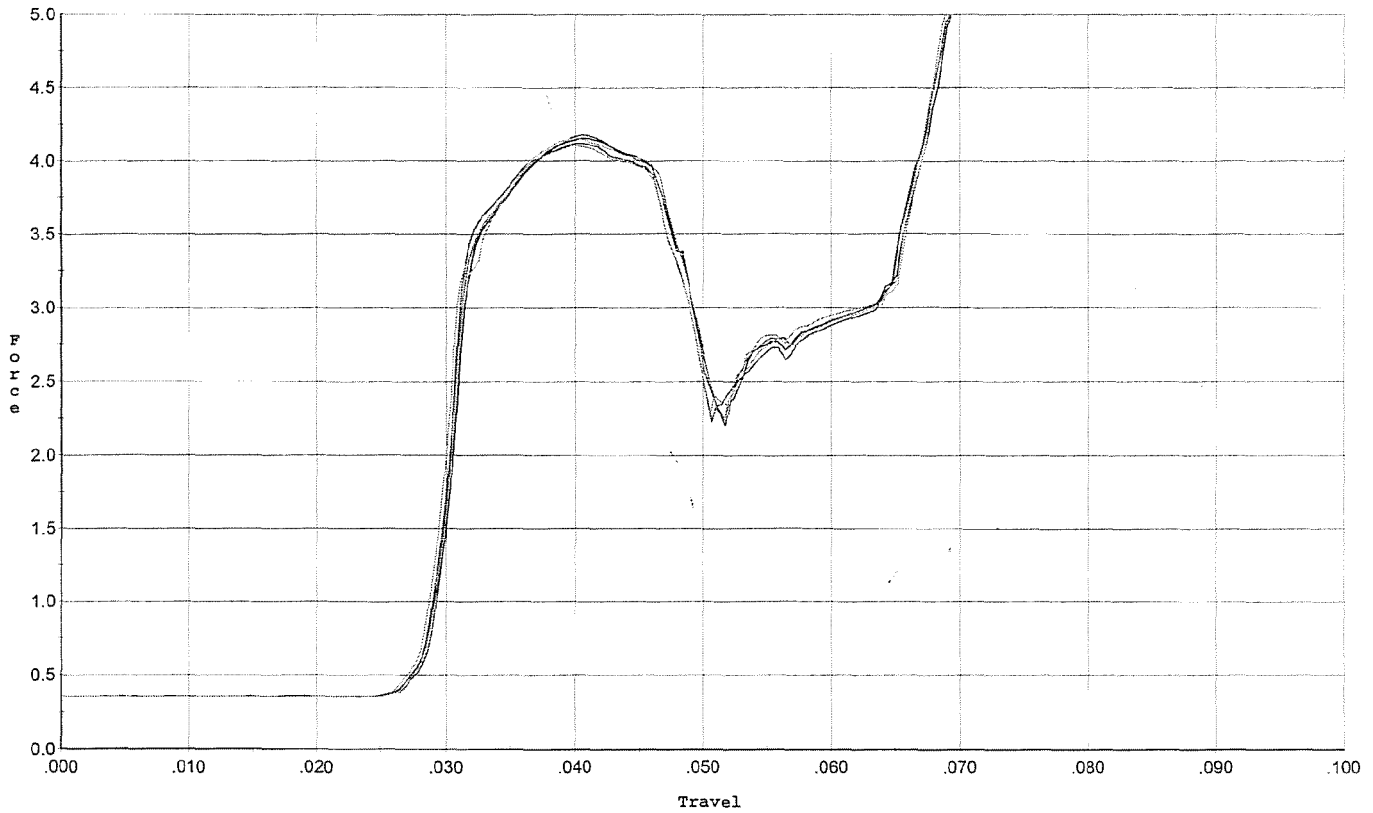
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.496	0.050	0.030	0.036	0.054		Set Trigger
2	2.485	0.050	0.030	0.036	0.053		Set Trigger
3	2.518	0.049	0.030	0.037	0.052		Set Trigger
4	2.495	0.049	0.029	0.037	0.052		Set Trigger
5	2.520	0.049	0.030	0.037	0.053		Set Trigger

Aug-2-50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C. Schults

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lb. for target&accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.176	0.048	0.028	0.026	0.083		Set Trigger
2	4.153	0.048	0.028	0.026	0.082		Set Trigger
3	4.122	0.049	0.028	0.026	0.083		Set Trigger
4	4.155	0.050	0.028	0.025	0.085		Set Trigger
5	4.107	0.049	0.028	0.026	0.083		Set Trigger

Aug 4-14