

G6784690

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

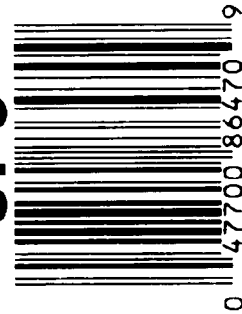
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784690

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784690

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	PSN
475	DRILL AND TAP SIGHT HOLES	AUG 28 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BM	8-28-08	BM
490	MAGNAFLUX BOLT		8/28/08	MB
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/29/08	DB
542	APPLY COATINGS (BARREL ACTION)		8/31	cn
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-5-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-5-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-5-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-12-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

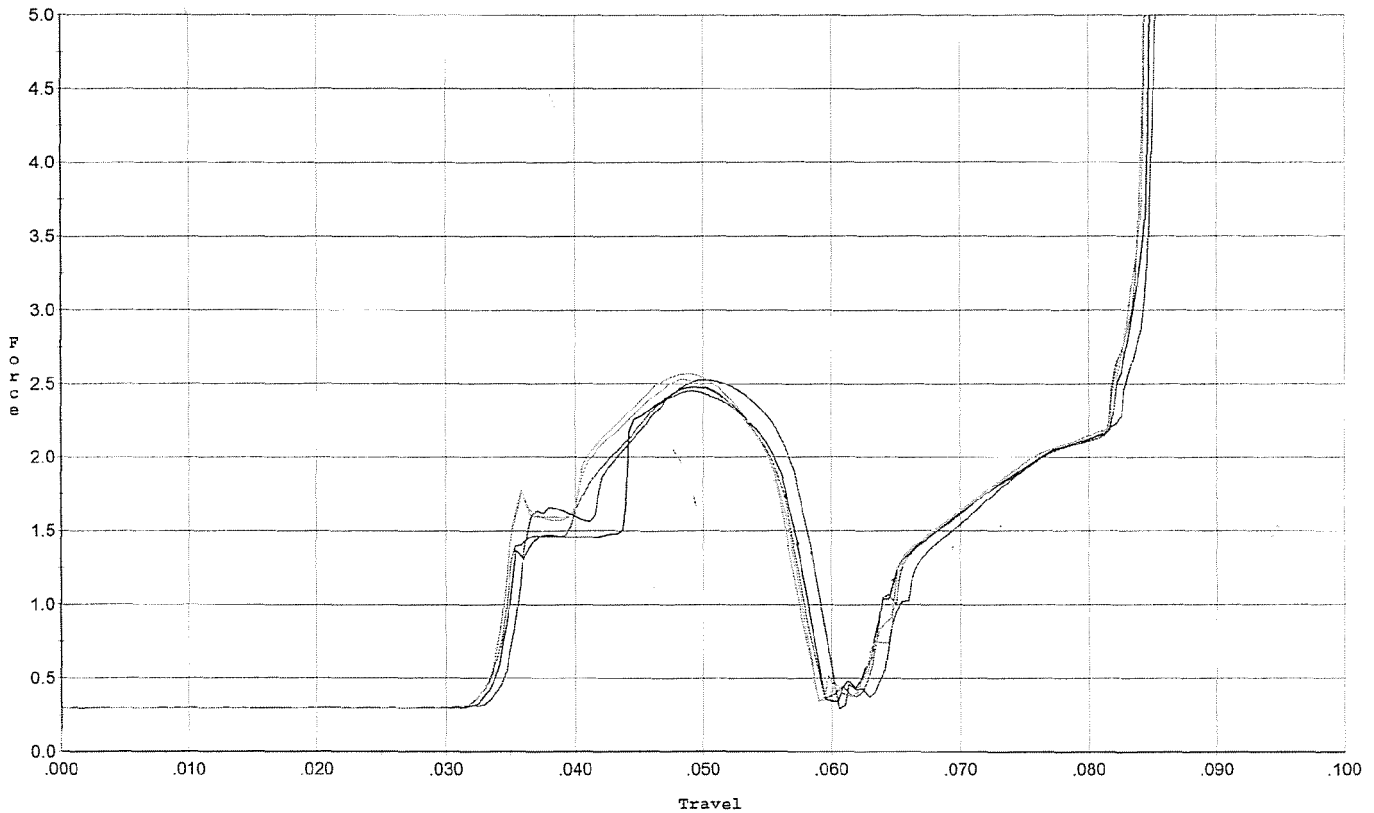
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-6-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-6-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	10-6-08	L.N.
	J) ASSEMBLE STOCK		9-12-08	Rsu
	K) ASSEMBLE SWIVEL STUDS		10-6-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	TRW
670	FINAL INSPECTION A) HEADSPACE		10-6-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.50</u> <u>2.52</u> <u>2.55</u> <u>2.57</u> <u>2.53</u>	9-30-08	TL
	C) FUNCTION		10-6-08	L.N.
690	PACK		12-8-08	Rsu

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



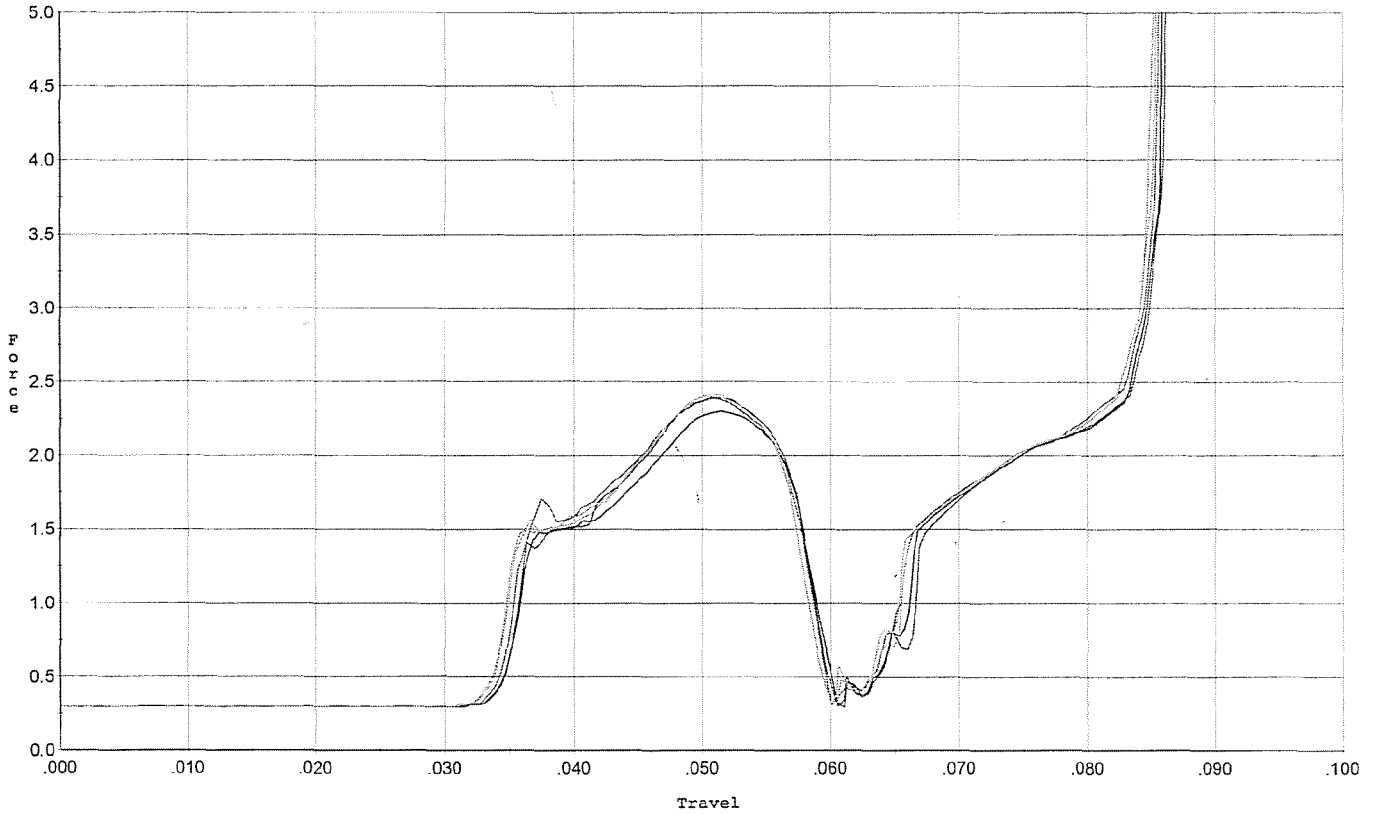
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.058	0.034	0.034	0.058		Set Trigger
2	2.477	0.057	0.034	0.034	0.054		Set Trigger
3	2.451	0.056	0.033	0.034	0.055		Set Trigger
4	2.530	0.057	0.033	0.034	0.057		Set Trigger
5	2.566	0.056	0.033	0.034	0.056		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



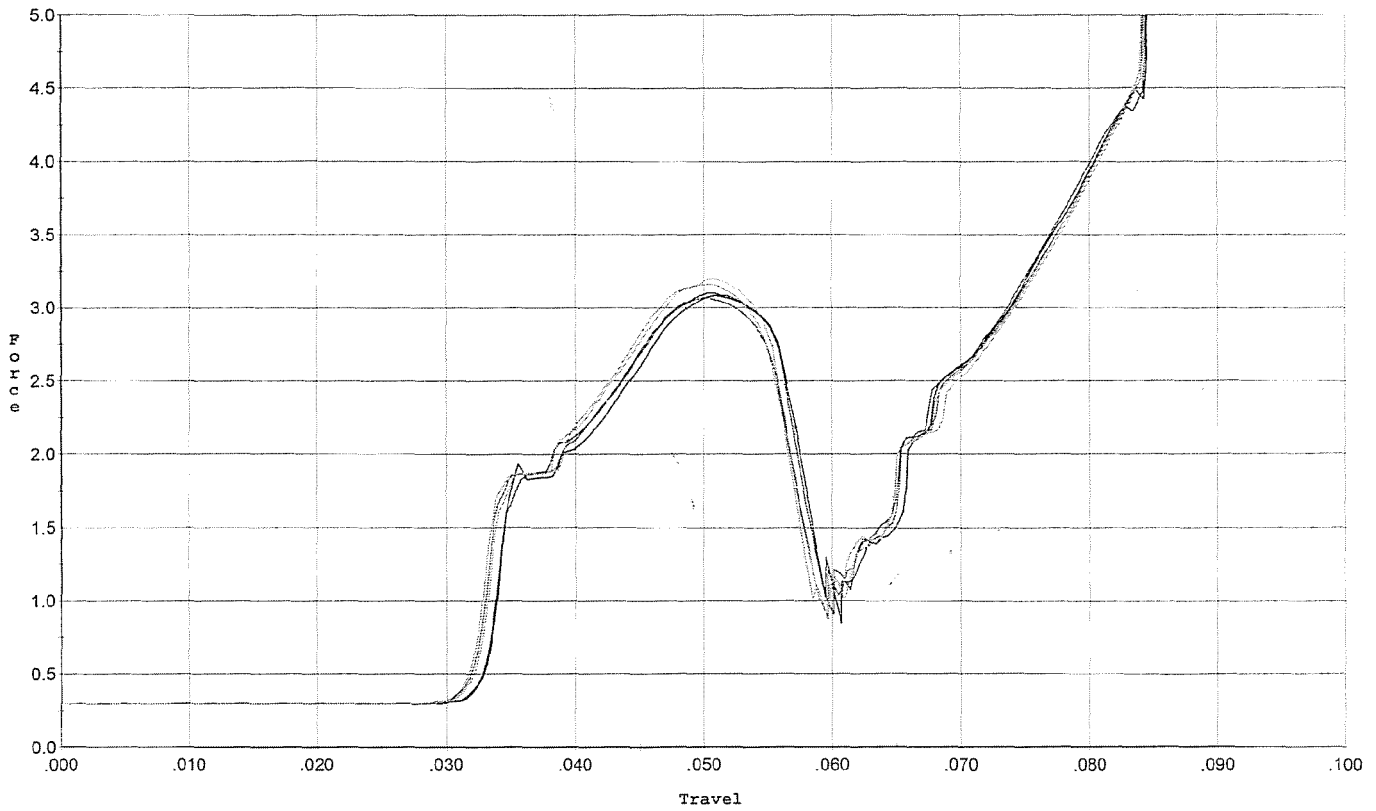
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.396	0.057	0.035	0.035	0.054		Set Trigger
2	2.300	0.057	0.035	0.035	0.052		Set Trigger
3	2.387	0.058	0.034	0.034	0.055		Set Trigger
4	2.412	0.057	0.034	0.034	0.054		Set Trigger
5	2.401	0.057	0.034	0.034	0.054		Set Trigger

Avg 2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs/



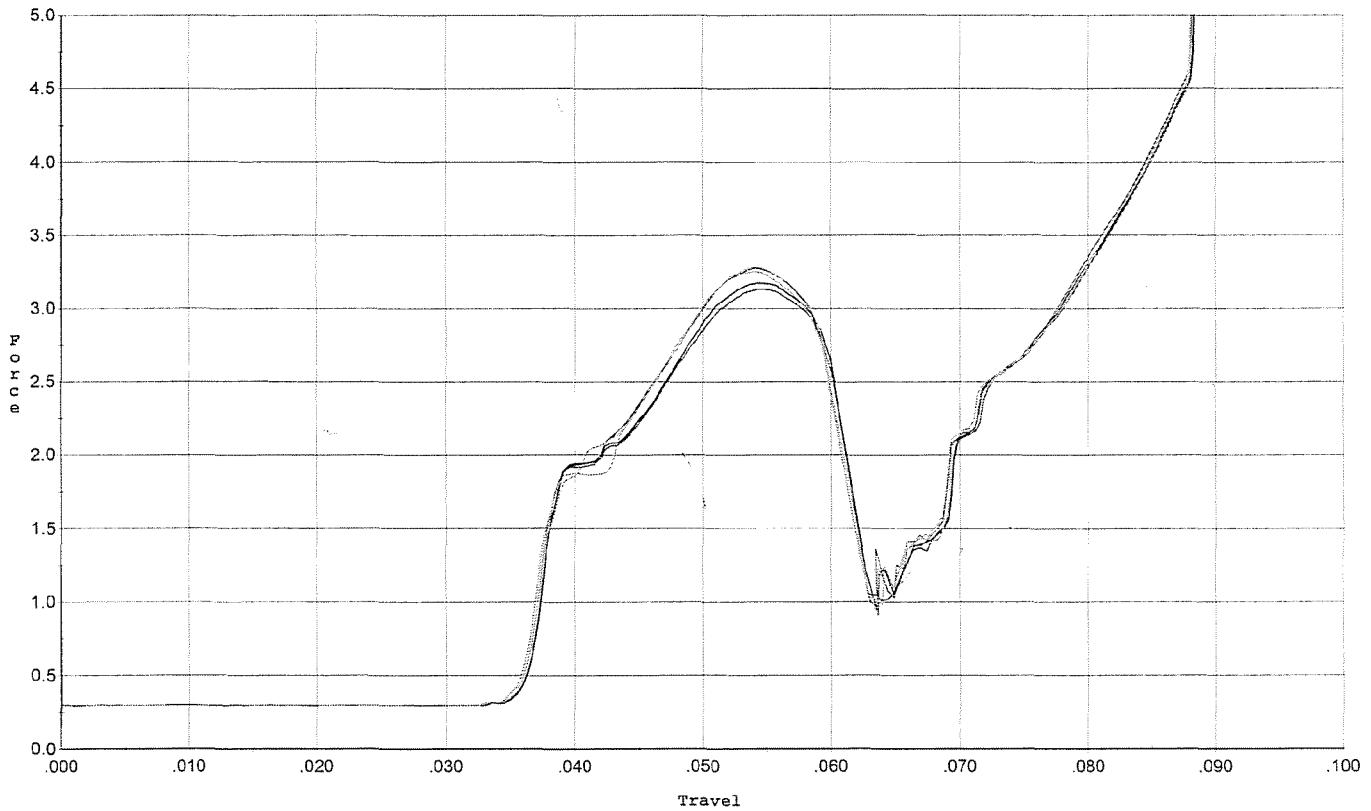
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.101	0.056	0.033	0.033	0.067		Set Trigger
2	3.084	0.057	0.033	0.033	0.069		Set Trigger
3	3.069	0.056	0.032	0.033	0.067		Set Trigger
4	3.199	0.055	0.032	0.033	0.068		Set Trigger
5	3.158	0.056	0.032	0.033	0.069		Set Trigger

Avg 3.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs/



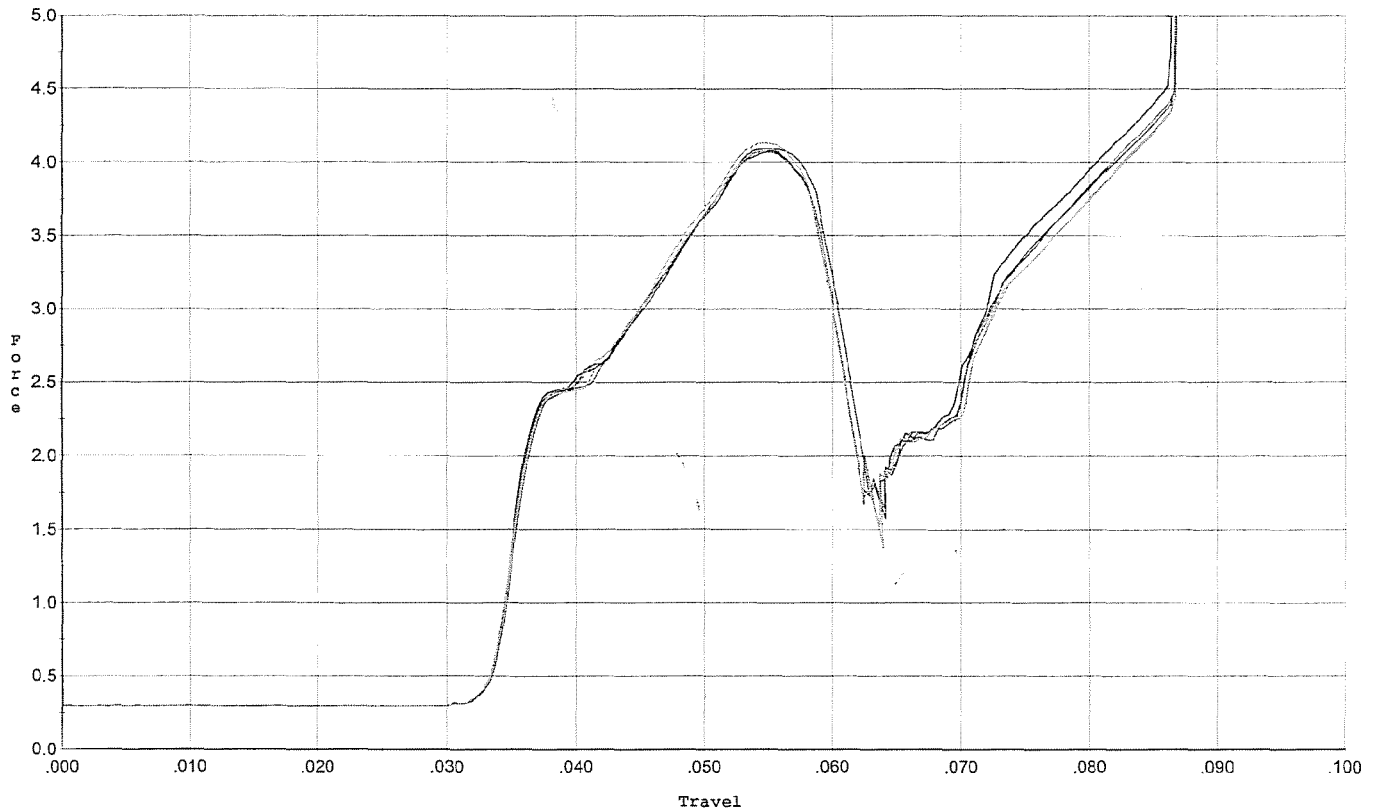
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.131	0.060	0.036	0.034	0.071		Set Trigger
2	3.174	0.060	0.036	0.034	0.071		Set Trigger
3	3.277	0.059	0.036	0.034	0.071		Set Trigger
4	3.285	0.061	0.036	0.033	0.073		Set Trigger
5	3.255	0.059	0.036	0.034	0.071		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



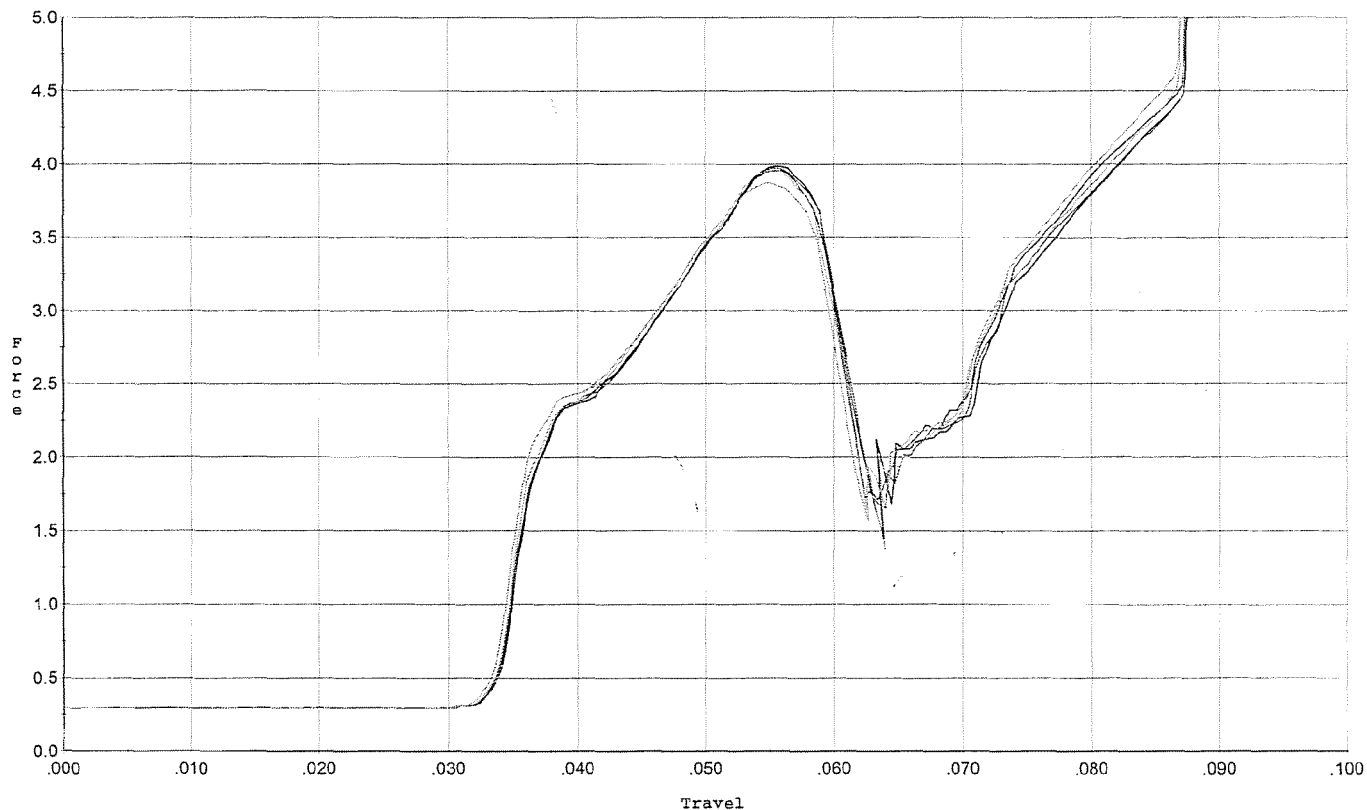
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.092	0.060	0.033	0.031	0.094		Set Trigger
2	4.081	0.060	0.033	0.031	0.091		Set Trigger
3	4.069	0.059	0.033	0.032	0.090		Set Trigger
4	4.134	0.059	0.033	0.032	0.091		Set Trigger
5	4.082	0.060	0.033	0.031	0.091		Set Trigger

Avg 5^{RP} 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



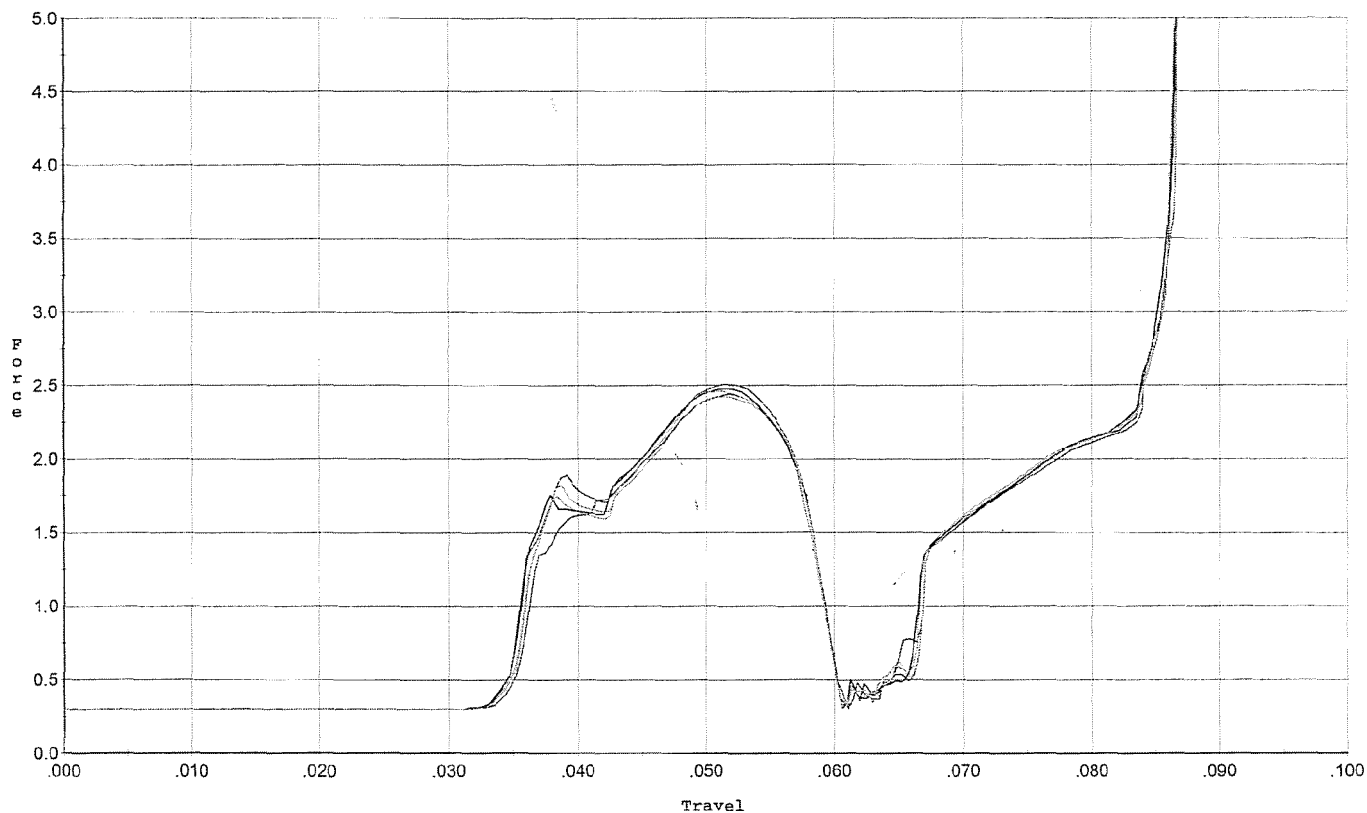
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.952	0.059	0.033	0.032	0.087		Set Trigger
2	3.982	0.059	0.034	0.032	0.086		Set Trigger
3	3.970	0.061	0.034	0.032	0.090		Set Trigger
4	3.956	0.060	0.034	0.032	0.088		Set Trigger
5	3.872	0.059	0.033	0.032	0.086		Set Trigger

Avg 3.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



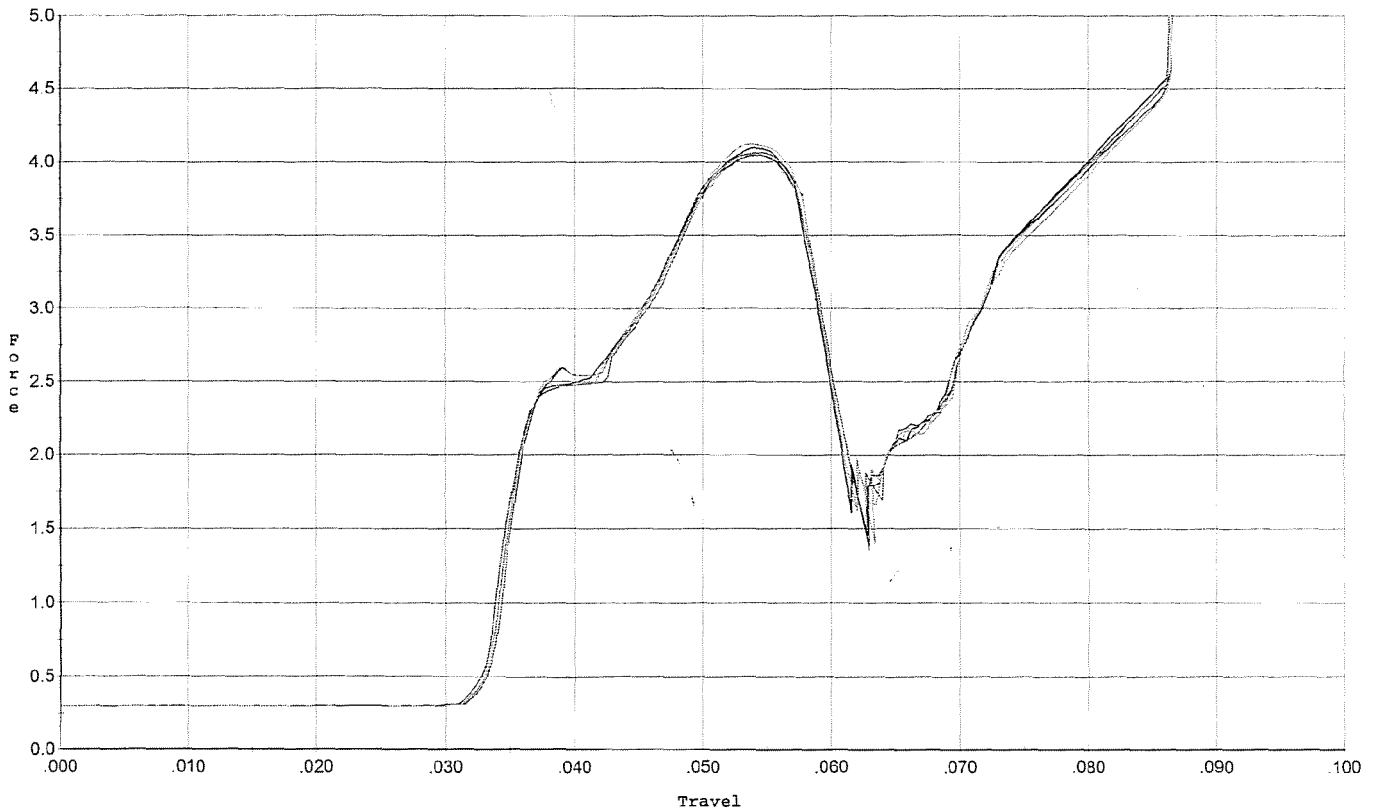
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.058	0.035	0.035	0.055		Set Trigger
2	2.480	0.058	0.034	0.035	0.057		Set Trigger
3	2.505	0.058	0.035	0.035	0.057		Set Trigger
4	2.422	0.058	0.035	0.035	0.055		Set Trigger
5	2.459	0.058	0.035	0.035	0.056		Set Trigger

Avg 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.095	0.058	0.033	0.032	0.089		Set Trigger
2	4.050	0.059	0.033	0.032	0.089		Set Trigger
3	4.063	0.058	0.033	0.032	0.087		Set Trigger
4	4.126	0.058	0.033	0.032	0.088		Set Trigger
5	4.048	0.058	0.033	0.032	0.088		Set Trigger

Avg 4.07