

G6784694

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



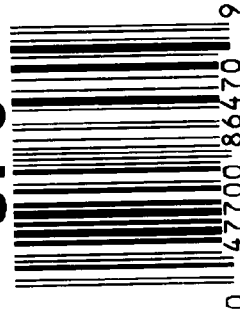
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784694

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 46 94

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	8-26-08	RTZ
475	DRILL AND TAP SIGHT HOLES	AUG 28 2008	8-26-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BH</u>	8-28-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		8-30	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		7-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		7-12-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		7-12-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-13-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

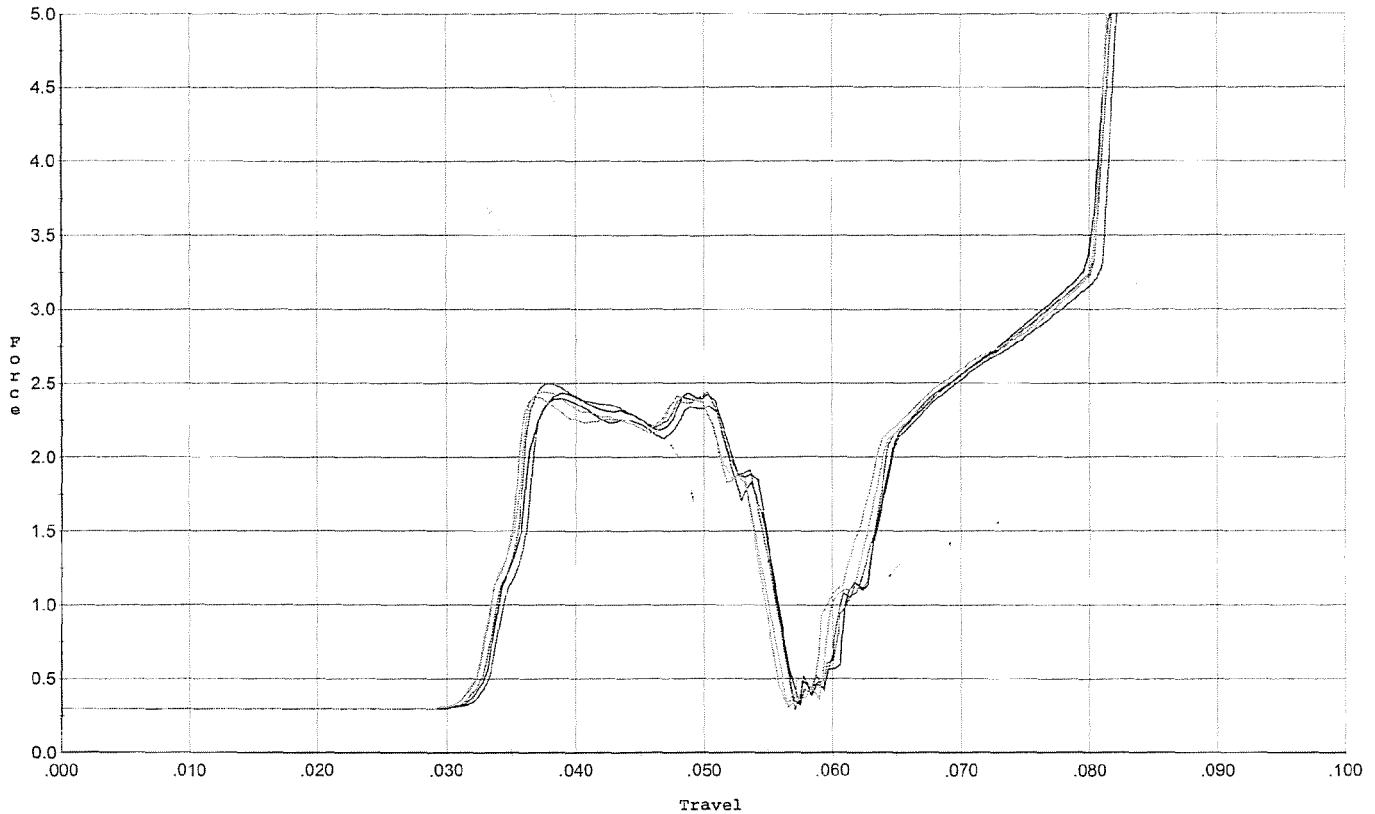
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-22-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.5</u> <u>4.5</u> <u>4.5</u>	9-22-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	9-22-08	TL
	J) ASSEMBLE STOCK		9-13-08	SPD.
	K) ASSEMBLE SWIVEL STUDS		9-22-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-16-08	Fm
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-16-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-22-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.11</u> <u>2.19</u> <u>2.12</u> <u>2.16</u>	9-18-08	TRW
	C) FUNCTION		9-22-08	TL
690	PACK		10/13/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



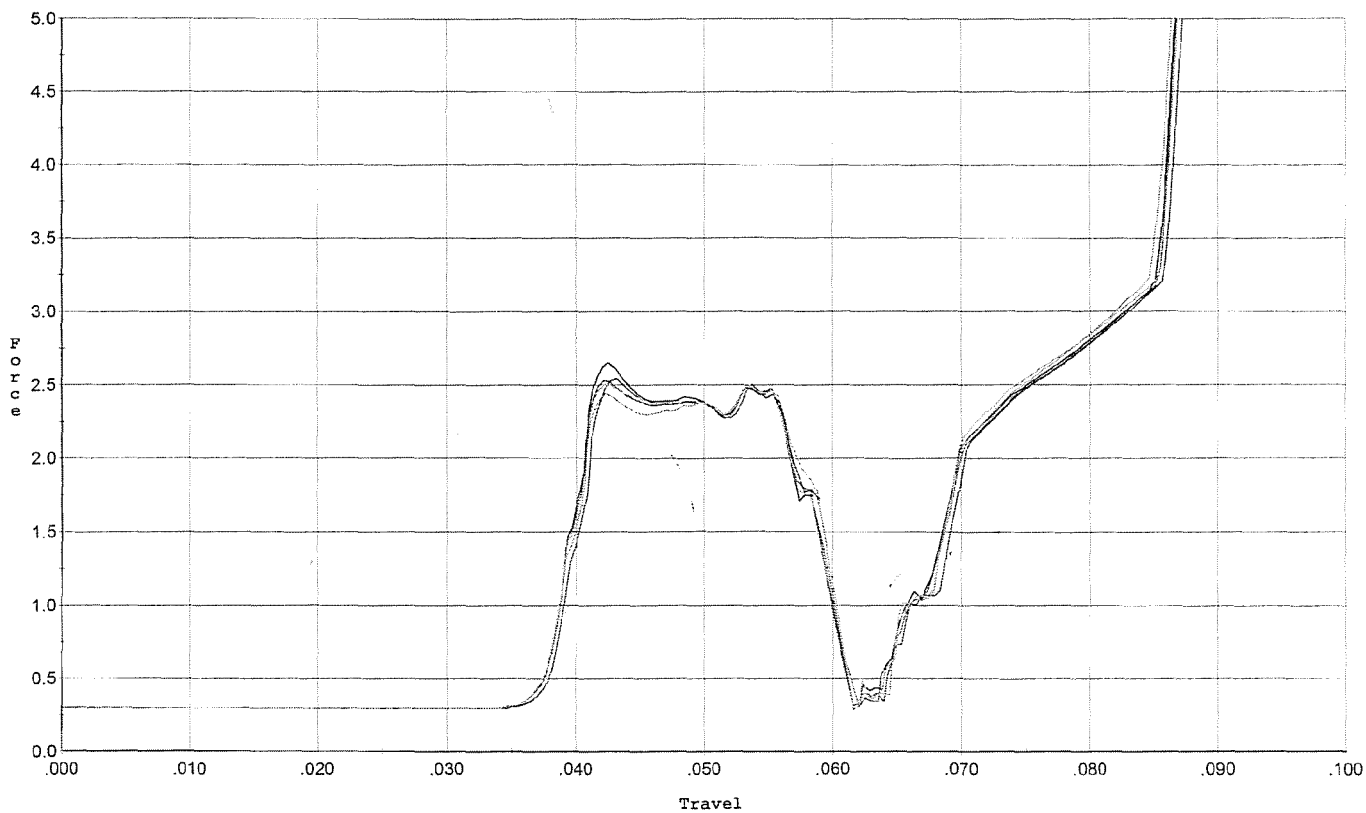
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.394	0.055	0.033	0.034	0.053		Set Trigger
2	2.433	0.054	0.033	0.033	0.055		Set Trigger
3	2.497	0.055	0.033	0.033	0.056		Set Trigger
4	2.440	0.053	0.032	0.034	0.053		Set Trigger
5	2.405	0.053	0.032	0.033	0.053		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



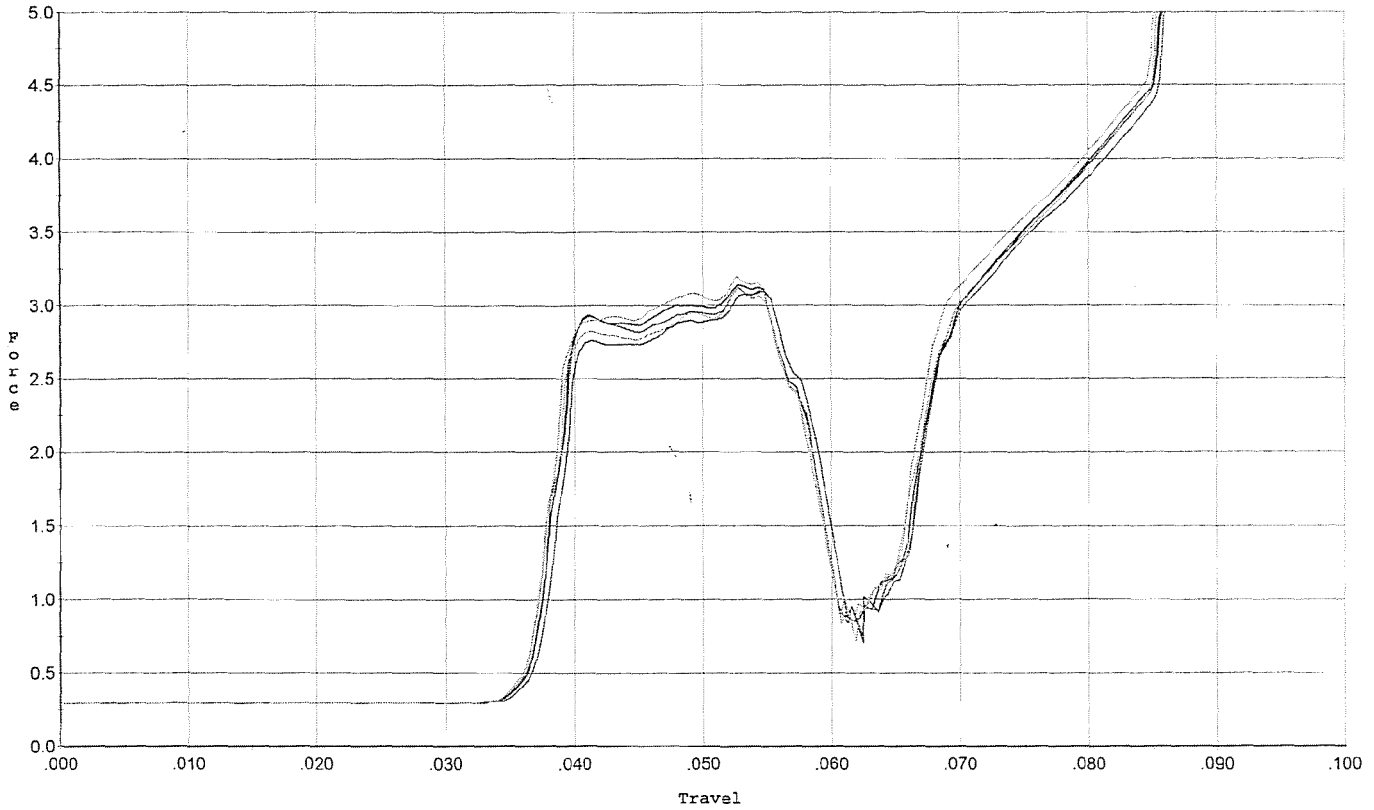
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.059	0.038	0.035	0.057		Set Trigger
2	2.649	0.058	0.038	0.035	0.057		Set Trigger
3	2.531	0.060	0.038	0.035	0.058		Set Trigger
4	2.504	0.058	0.038	0.036	0.056		Set Trigger
5	2.487	0.059	0.038	0.035	0.057		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



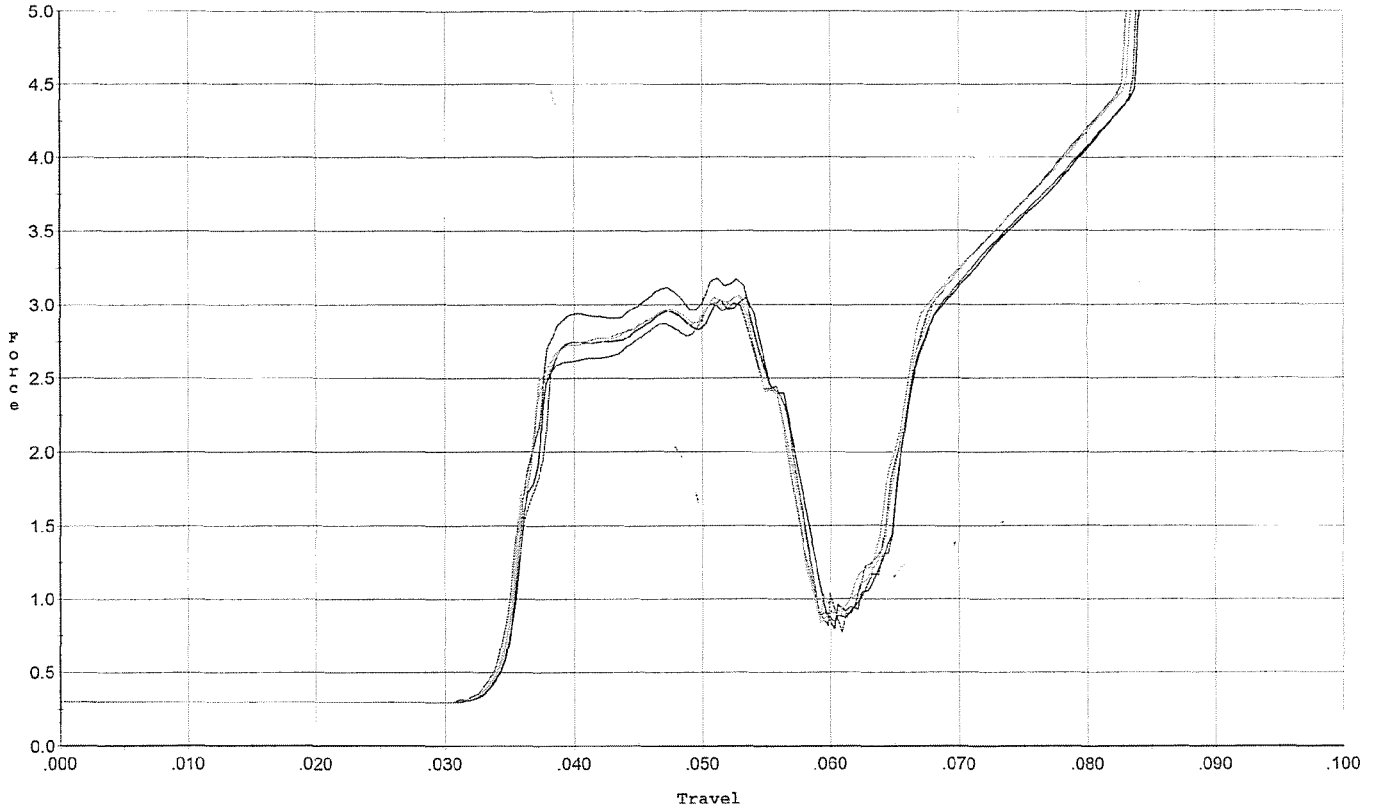
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.100	0.059	0.037	0.033	0.069		Set Trigger
2	3.139	0.058	0.037	0.034	0.070		Set Trigger
3	3.123	0.058	0.036	0.034	0.069		Set Trigger
4	3.115	0.058	0.036	0.033	0.069		Set Trigger
5	3.196	0.059	0.036	0.033	0.072		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



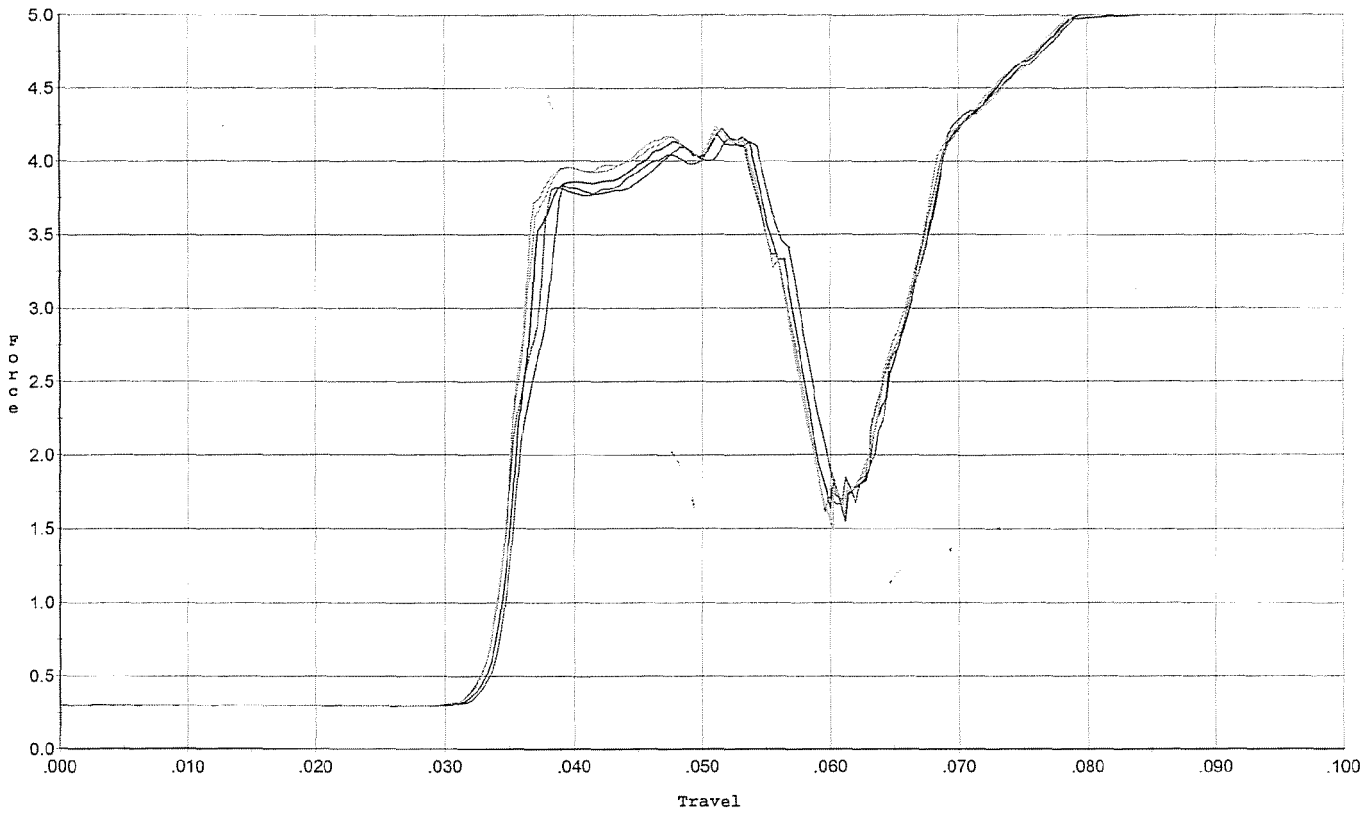
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.182	0.057	0.035	0.033	0.071		Set Trigger
2	3.045	0.058	0.035	0.033	0.070		Set Trigger
3	3.012	0.056	0.034	0.033	0.066		Set Trigger
4	3.064	0.056	0.034	0.033	0.068		Set Trigger
5	3.065	0.057	0.034	0.033	0.070		Set Trigger

Avg 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



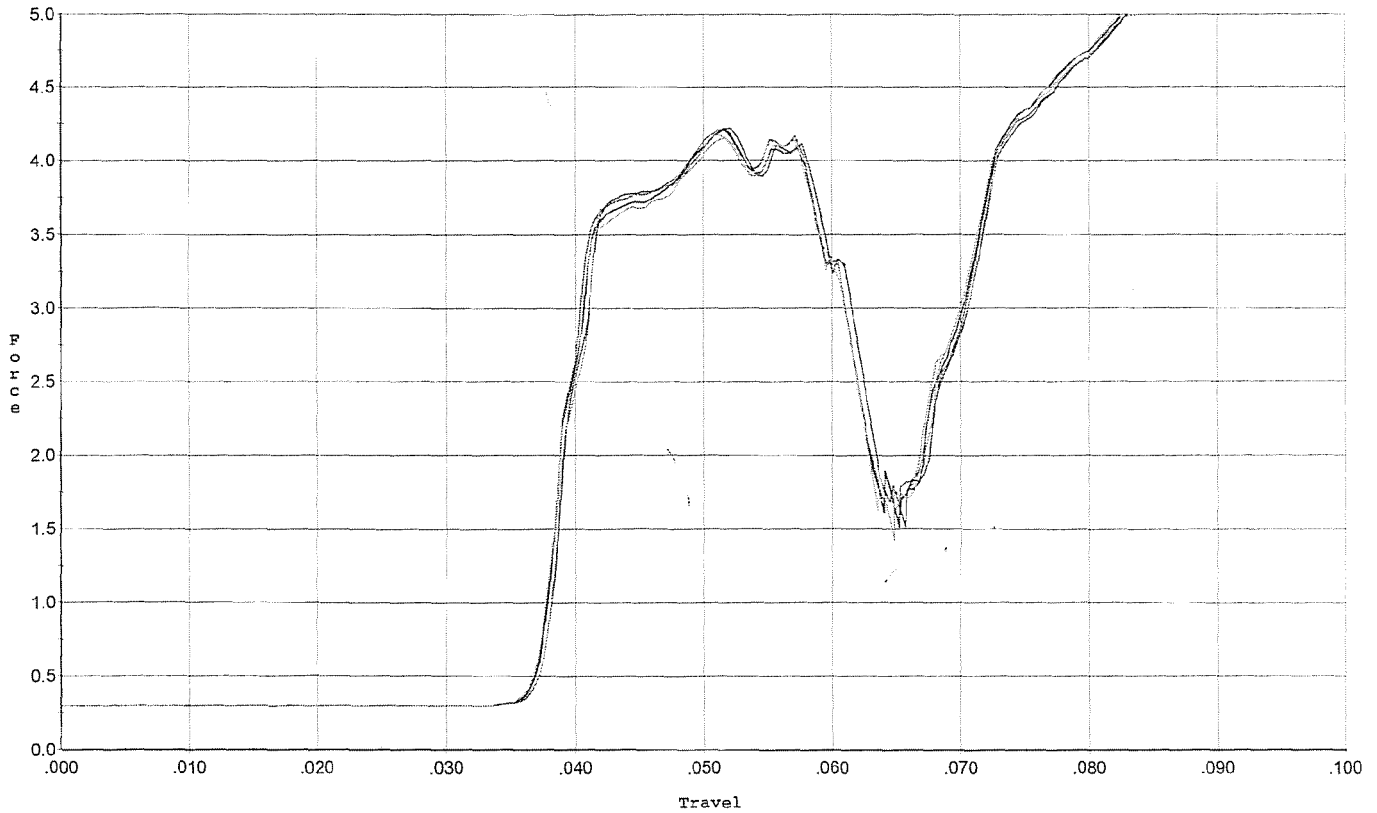
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.057	0.033	0.031	0.093		Set Trigger
2	4.224	0.056	0.033	0.031	0.094		Set Trigger
3	4.176	0.057	0.033	0.031	0.094		Set Trigger
4	4.218	0.058	0.032	0.031	0.097		Set Trigger
5	4.238	0.056	0.033	0.031	0.094		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



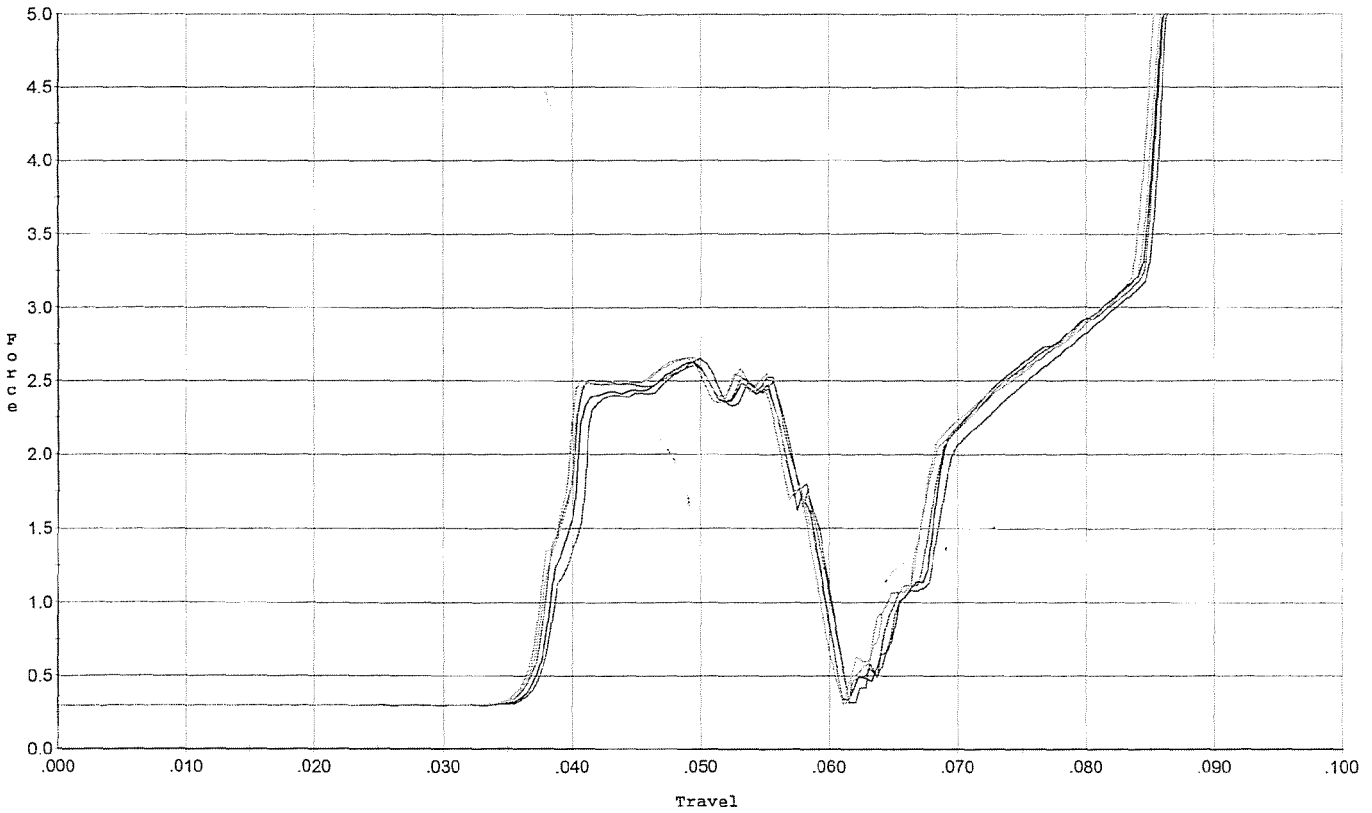
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.223	0.061	0.037	0.031	0.097		Set Trigger
2	4.220	0.060	0.037	0.031	0.095		Set Trigger
3	4.208	0.060	0.037	0.031	0.096		Set Trigger
4	4.179	0.061	0.037	0.031	0.096		Set Trigger
5	4.156	0.060	0.037	0.031	0.094		Set Trigger

Avg 4.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



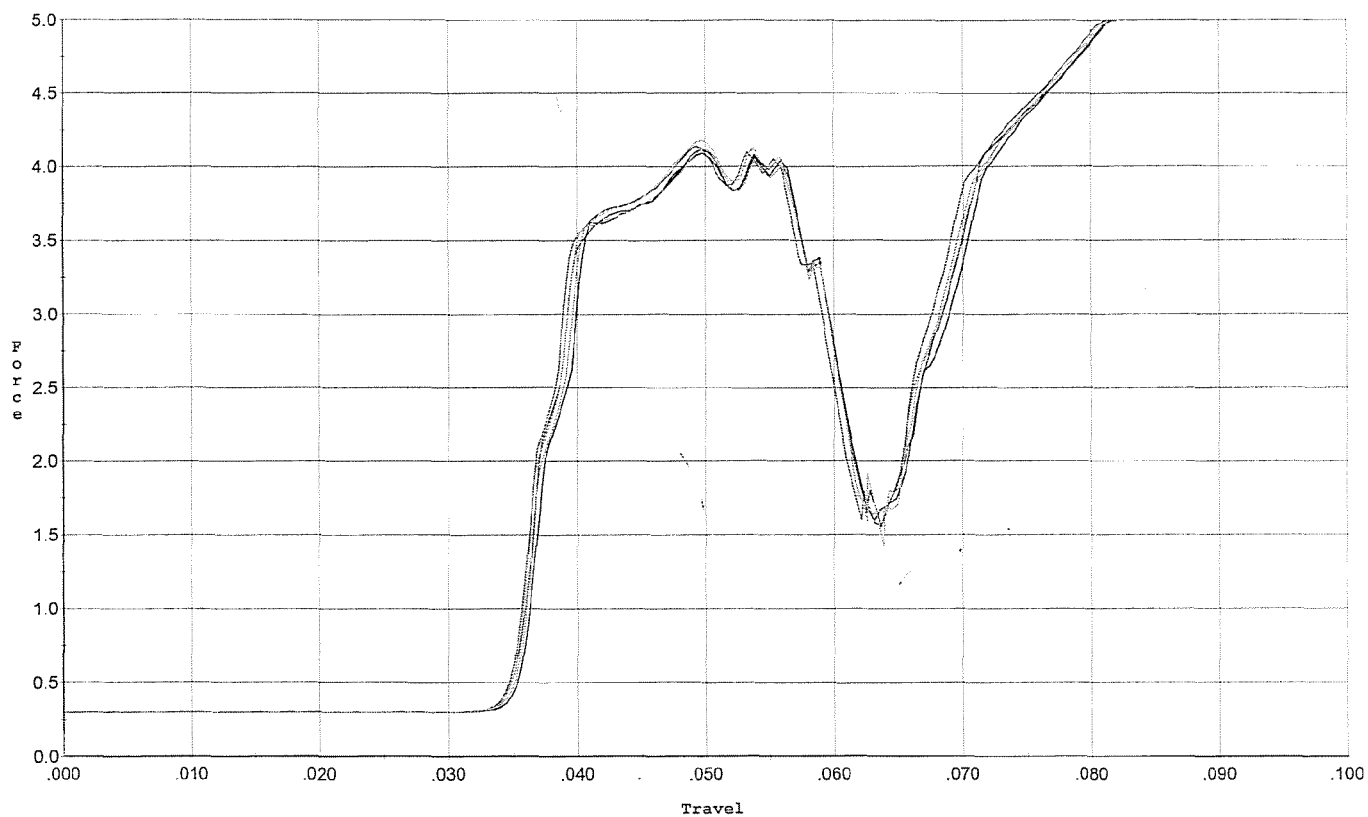
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.653	0.059	0.037	0.035	0.058		Set Trigger
2	2.626	0.059	0.037	0.035	0.058		Set Trigger
3	2.608	0.060	0.037	0.034	0.061		Set Trigger
4	2.661	0.059	0.036	0.034	0.060		Set Trigger
5	2.652	0.058	0.036	0.035	0.059		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.122	0.059	0.034	0.031	0.094		Set Trigger
2	4.091	0.059	0.035	0.031	0.093		Set Trigger
3	4.139	0.058	0.034	0.031	0.094		Set Trigger
4	4.180	0.059	0.035	0.031	0.095		Set Trigger
5	4.119	0.059	0.035	0.031	0.093		Set Trigger

Avg 4.13