

G6784698

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



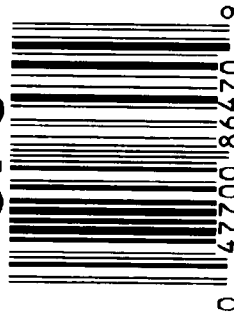
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784698

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784698

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX SEP 22 2008 OPERATOR BT	9-20-08	ESW
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION		9-22-08	BT
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC			
542	APPLY COATINGS (BARREL ACTION)		9-27-08	ESW
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-29-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-29-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-29-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-9-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-21-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-21-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-21-08	L.N.
	J) ASSEMBLE STOCK		10-9-08	ESM
	K) ASSEMBLE SWIVEL STUDS		10-21-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-13-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-13-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-21-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.37</u> <u>2.41</u> <u>2.36</u> <u>2.36</u> <u>2.37</u>	10-20-08	TC
	C) FUNCTION		10-21-08	L.N.
690	PACK		10/22/08	FM

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 10-2-08

TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	259	273		285	
PULL #2	255	269		279	
PULL #3	261	263		286	
PULL #4	260	276		277	
PULL #5	263	287		285	
TOTAL	1298	1670 1368		1412	
AVERAGE	259	273		282	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	344	348		
PULL #2	328	339		
PULL #3	338	352		
PULL #4	340	352		
PULL #5	375	347		
TOTAL	1725 1730	1736		
AVERAGE	345	347		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	464	442		421
PULL #2	460	470		410
PULL #3	432	472		413
PULL #4	461	470		414
PULL #5	463	465		417
TOTAL	2280	2319		2075
AVERAGE	456	463		415