

66748L93

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



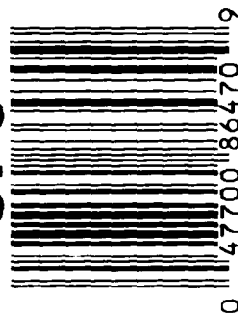
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784699

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 673 4699

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX SEP 02 2008 OPERATOR B.H.	8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BN
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		8/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		9 9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-20-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>45</u>	10-30-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	10-30-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.034</u> <u>.034</u> <u>.034</u>	10-20-08	R. J.
	J) ASSEMBLE STOCK		9-30-08	BSW
	K) ASSEMBLE SWIVEL STUDS		10-30-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08	TC
	MALFUNCTION <u>RAC TC</u>	CORRECTION	10-1-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>N/A</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-1-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		10-30-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.59</u> <u>2.61</u> <u>2.61</u> <u>2.63</u>	10/3/08	Fm
	C) FUNCTION		10-30-08	R. J.
690	PACK		12-9-08	TC

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9-25-08

TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	269	248	251 TAE	251	
PULL #2	280	245		237	
PULL #3	259	248		240	
PULL #4	247	238		242	
PULL #5	254	237		235	
TOTAL	1309	1216		1205	
AVERAGE	261	243		241	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	365	352		
PULL #2	364	335		
PULL #3	355	336		
PULL #4	358	346		
PULL #5	352	336		
TOTAL	1794	1705		
AVERAGE	358	341		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	436	433		426
PULL #2	439	425		422
PULL #3	436	431		432
PULL #4	441	433		429
PULL #5	443	435		436
TOTAL	2195	2157		2139
AVERAGE	439	431		427