

G6784702

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



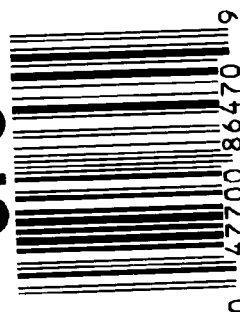
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784702

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784702

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8-29-08	RT
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8-29-08	SP
520	GOFF BLAST BBL / REC		9/4/08	DB
530 & 540	APPLY COATINGS (BARREL ACTION)		9/8	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9/13/08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9/13/08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9/13/08	SP
	D) OIL FIRING PIN ASSEMBLY		9-15-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

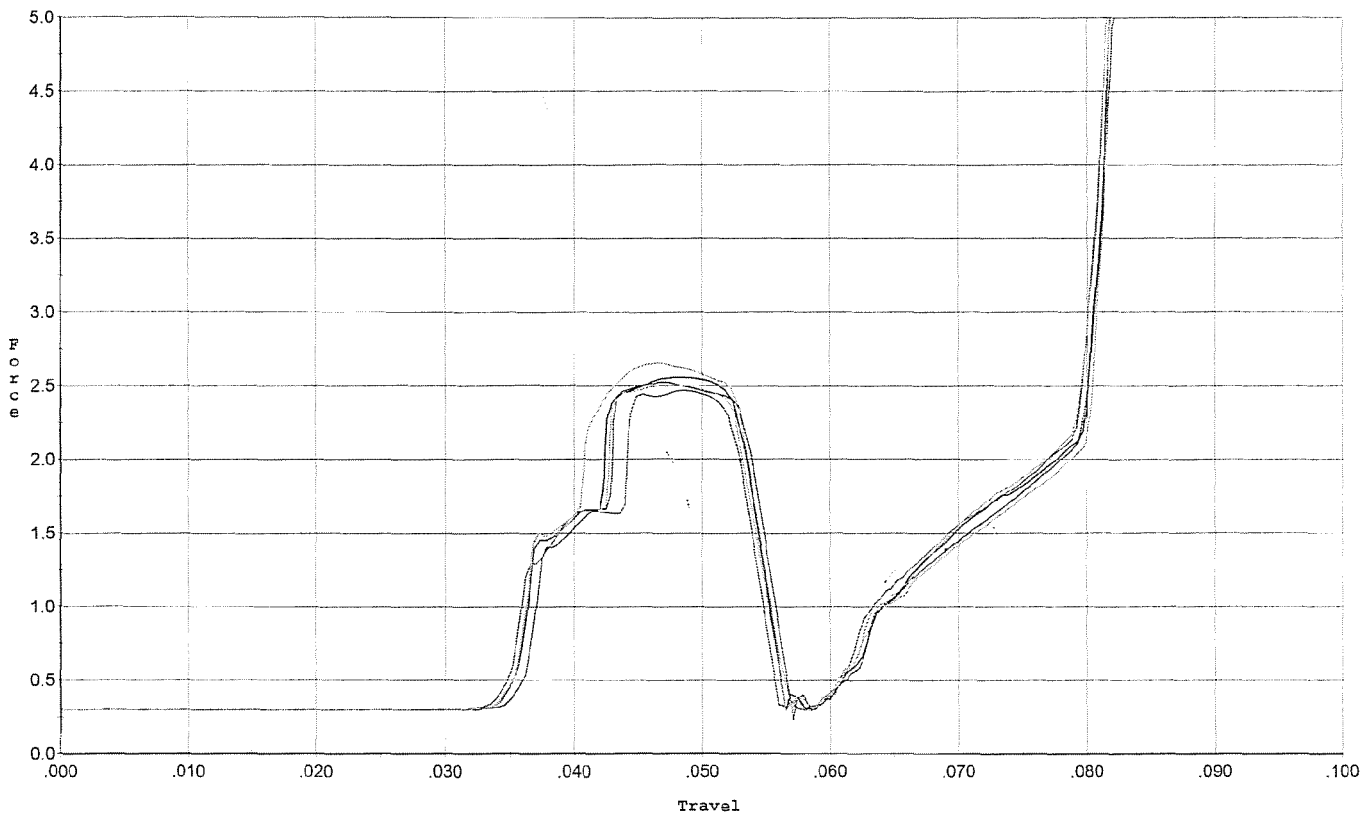
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2.5</u> <u>2.5</u> <u>2.5</u>	9-18-08	TC
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-18-08	TC
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.026</u> <u>.025</u> <u>.025</u>	9-18-08	TC
	J) ASSEMBLE STOCK		9-15-08	QSN
	K) ASSEMBLE SWIVEL STUDS		9-18-08	TC
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-15-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION W.A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-15-08	AA
670	FINAL INSPECTION A) HEADSPACE		9-18-08	TC
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.26</u> <u>2.31</u> <u>2.39</u> <u>2.31</u> <u>2.22</u>	9-16-08	TRW
	C) FUNCTION		9-18-08	TC
690	PACK		10/24/08	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



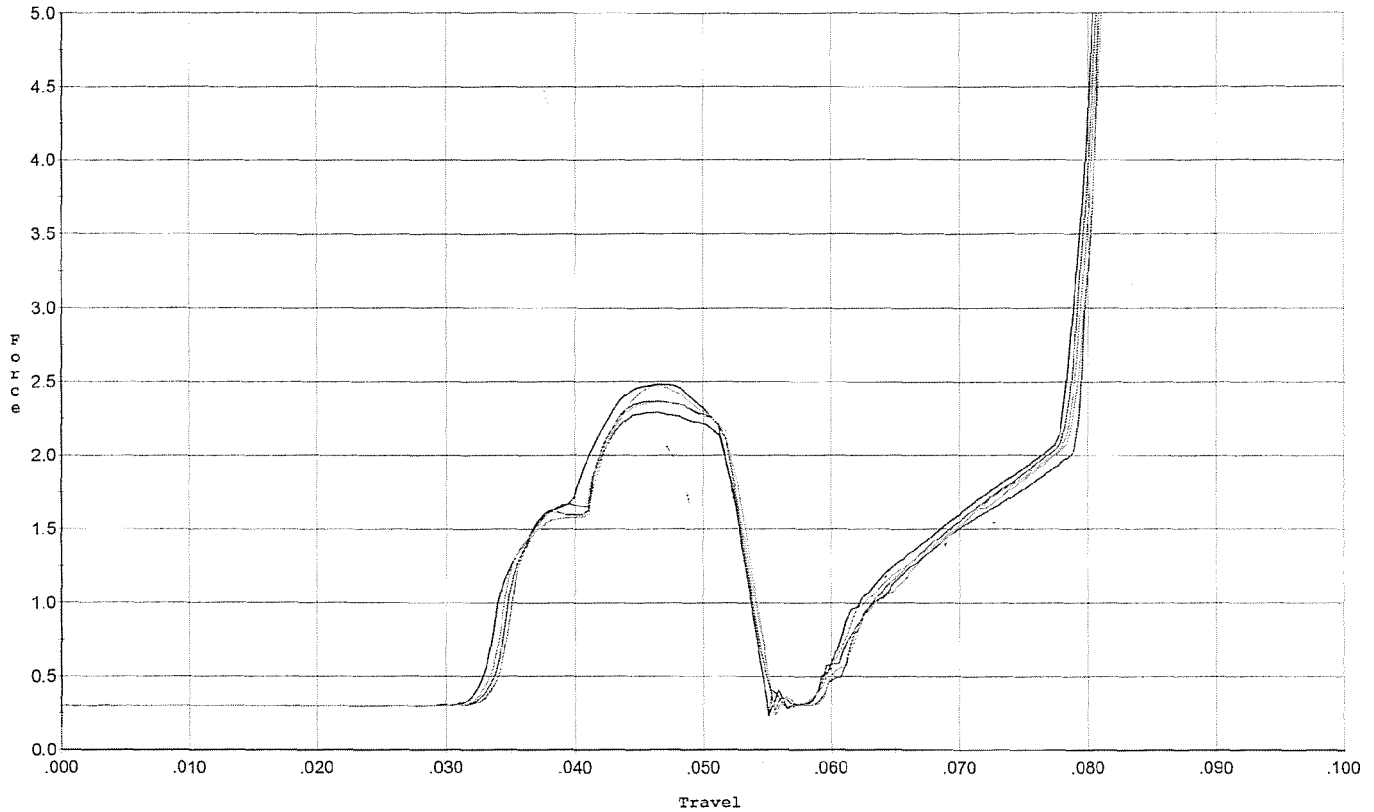
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.527	0.054	0.036	0.035	0.048		Set Trigger
2	2.558	0.053	0.035	0.034	0.049		Set Trigger
3	2.468	0.053	0.034	0.035	0.046		Set Trigger
4	2.509	0.054	0.035	0.034	0.049		Set Trigger
5	2.658	0.053	0.035	0.034	0.051		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



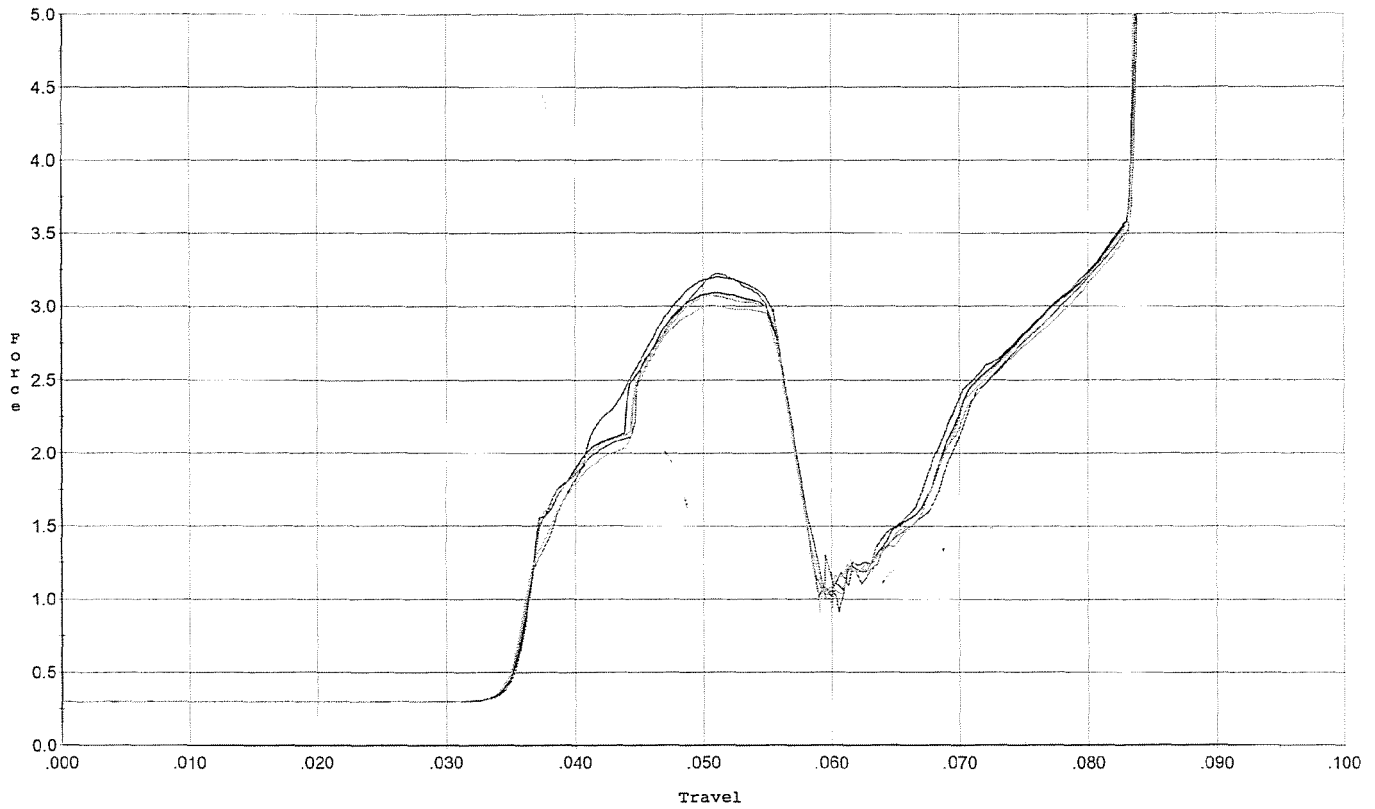
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.291	0.052	0.033	0.034	0.045		Set Trigger
2	2.481	0.052	0.033	0.034	0.048		Set Trigger
3	2.371	0.052	0.034	0.034	0.046		Set Trigger
4	2.365	0.052	0.034	0.034	0.045		Set Trigger
5	2.470	0.053	0.033	0.034	0.048		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



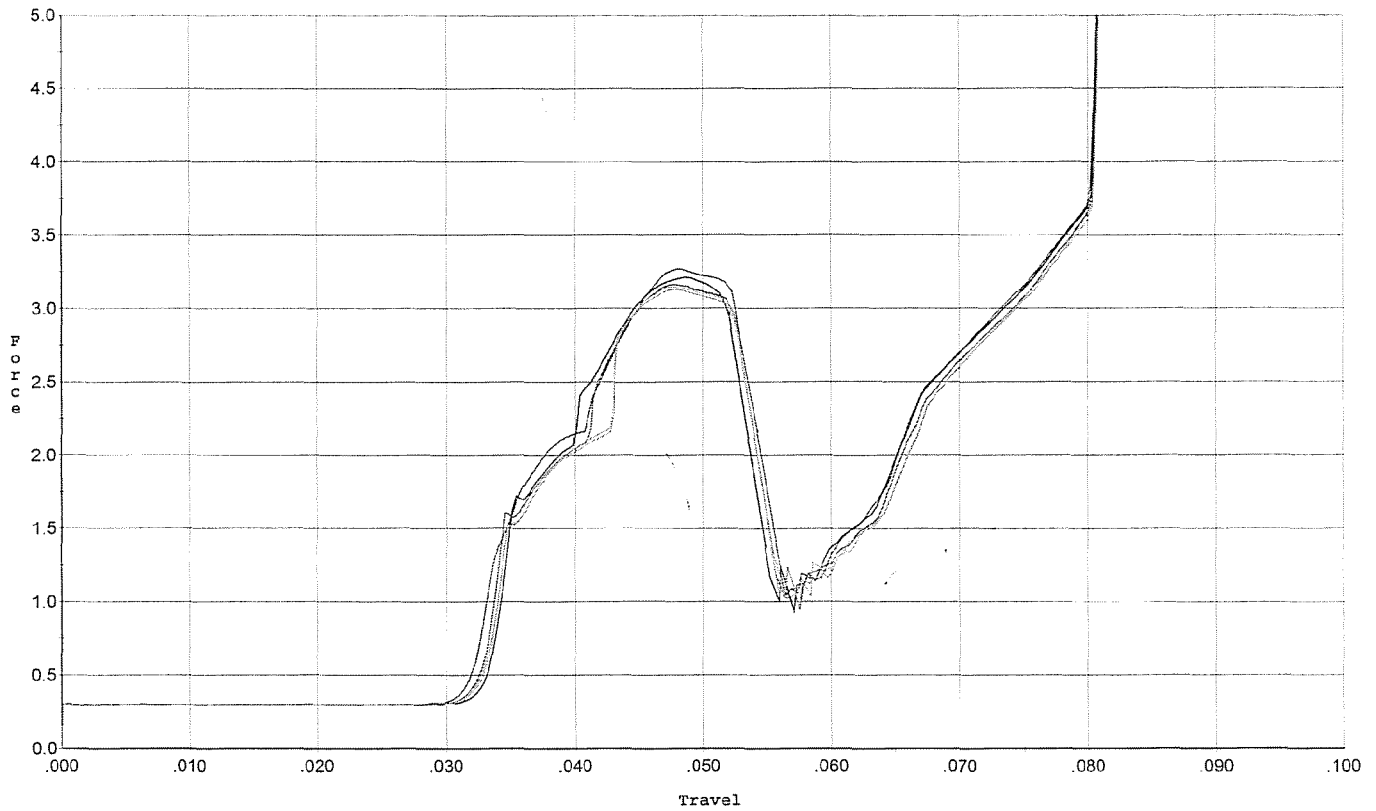
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.199	0.055	0.035	0.033	0.063		Set Trigger
2	3.091	0.056	0.035	0.033	0.062		Set Trigger
3	3.220	0.056	0.035	0.033	0.062		Set Trigger
4	3.006	0.056	0.035	0.033	0.061		Set Trigger
5	3.072	0.056	0.035	0.033	0.061		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



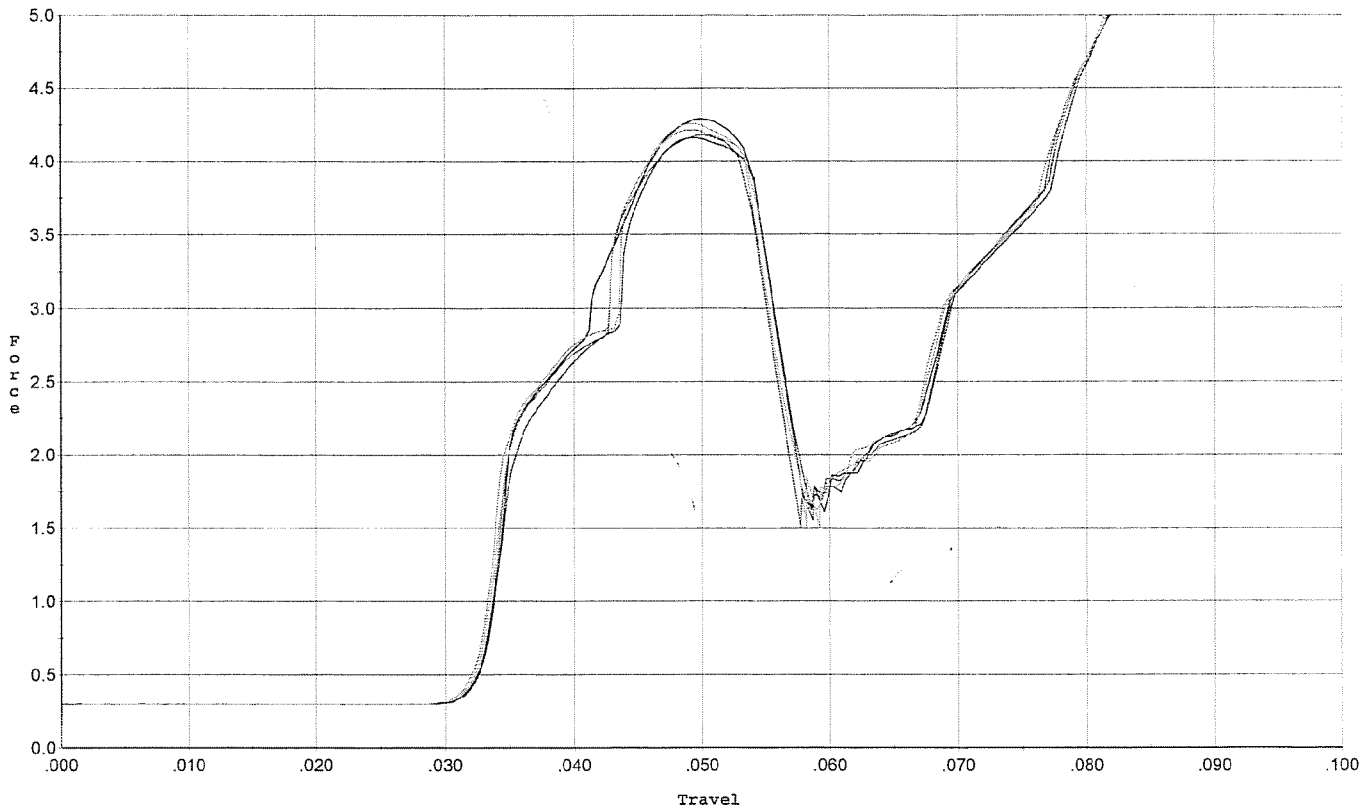
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.271	0.054	0.032	0.032	0.064		Set Trigger
2	3.212	0.052	0.033	0.033	0.059		Set Trigger
3	3.162	0.053	0.032	0.033	0.060		Set Trigger
4	3.128	0.053	0.033	0.033	0.059		Set Trigger
5	3.144	0.052	0.032	0.033	0.059		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



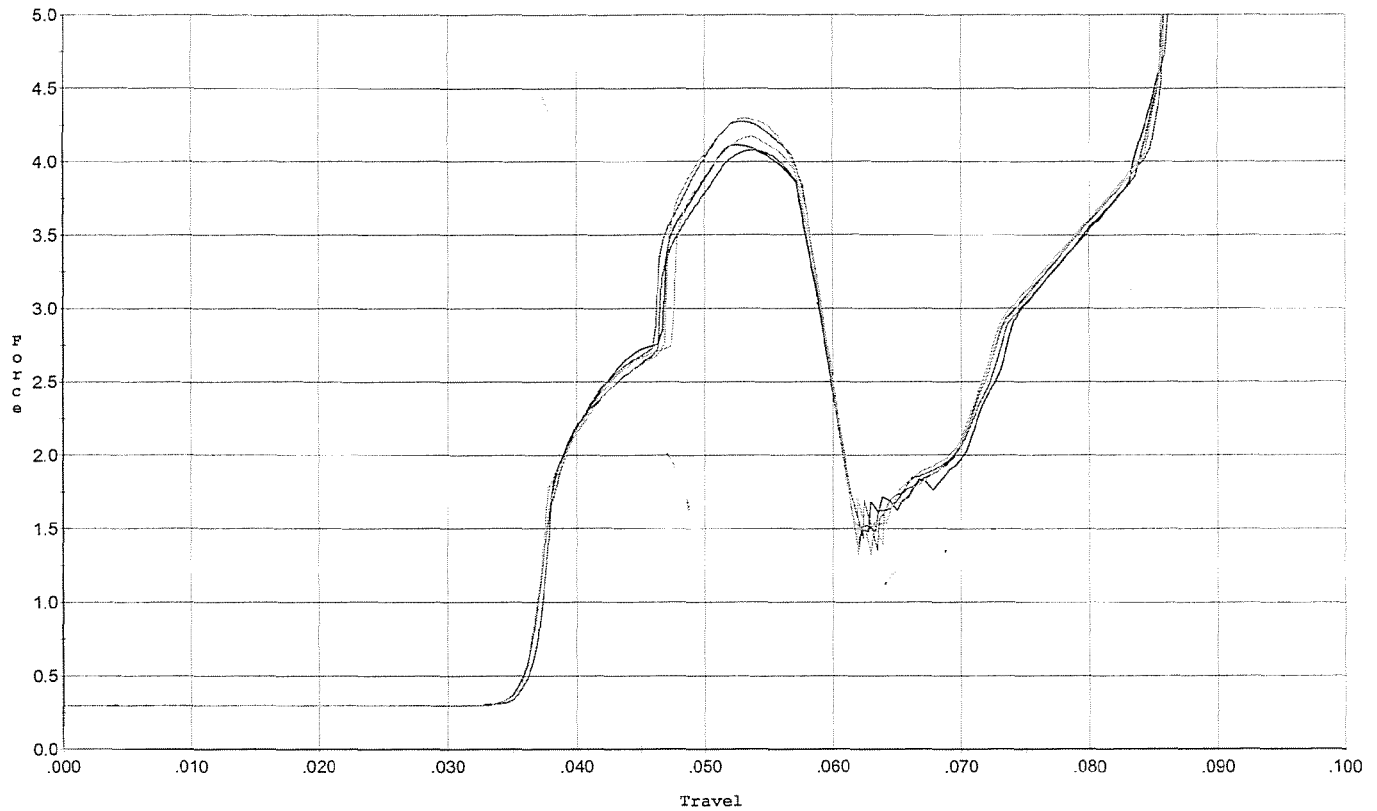
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.161	0.054	0.032	0.031	0.080		Set Trigger
2	4.290	0.054	0.033	0.031	0.083		Set Trigger
3	4.182	0.054	0.032	0.031	0.080		Set Trigger
4	4.257	0.054	0.032	0.031	0.082		Set Trigger
5	4.212	0.053	0.032	0.031	0.081		Set Trigger

Avg 4.22

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



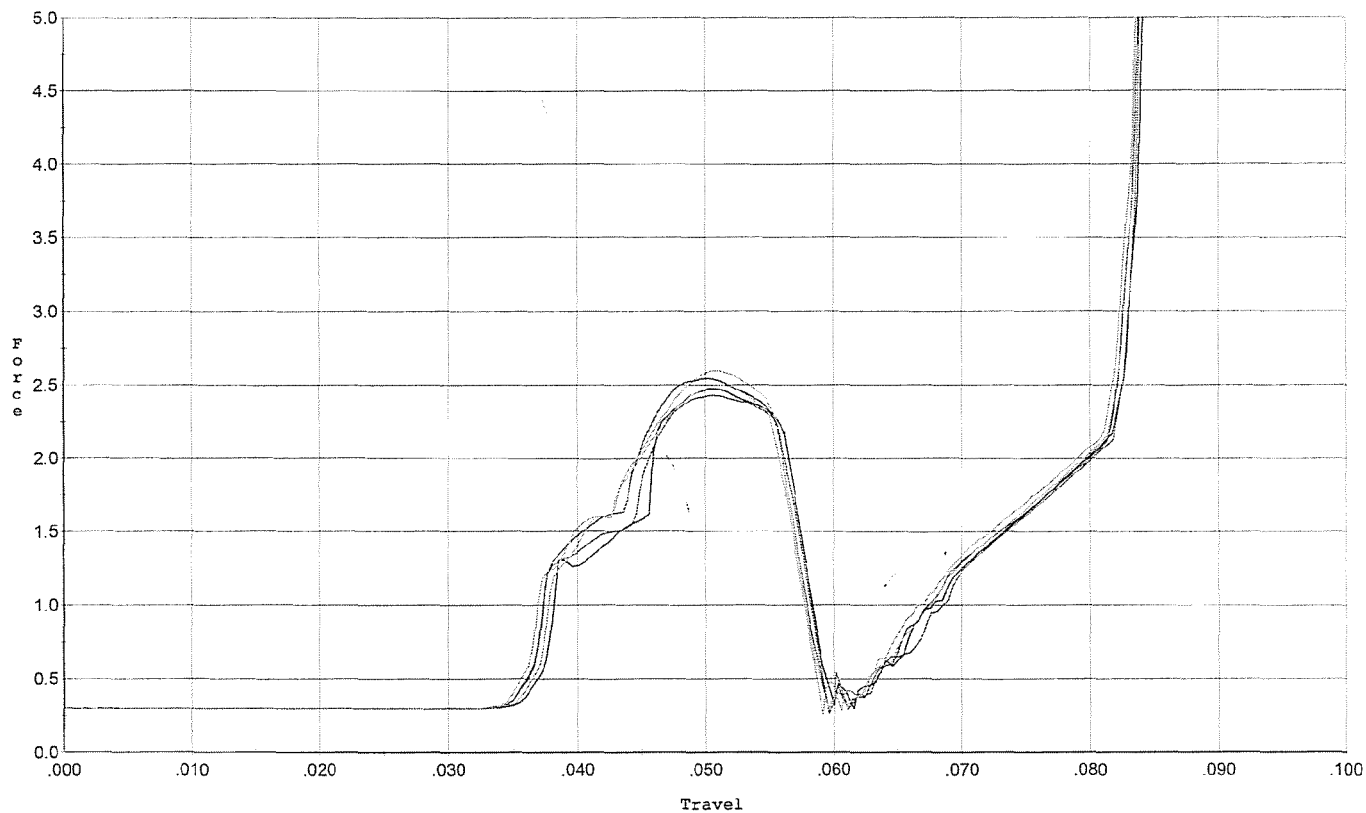
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.059	0.036	0.032	0.081		Set Trigger
2	4.113	0.059	0.035	0.032	0.082		Set Trigger
3	4.272	0.058	0.036	0.032	0.083		Set Trigger
4	4.172	0.058	0.036	0.032	0.081		Set Trigger
5	4.298	0.058	0.036	0.031	0.083		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



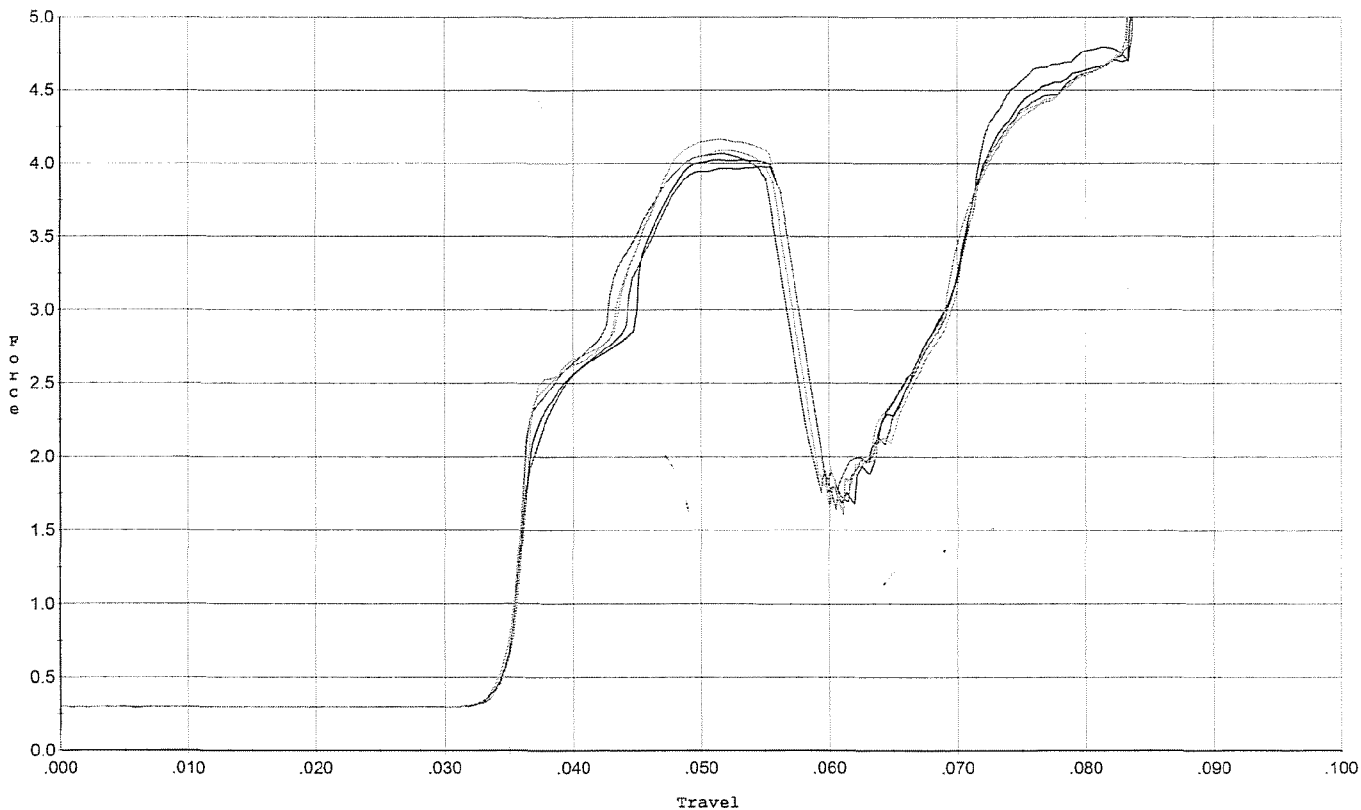
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.056	0.036	0.034	0.051		Set Trigger
2	2.475	0.056	0.037	0.034	0.049		Set Trigger
3	2.430	0.057	0.035	0.034	0.050		Set Trigger
4	2.498	0.056	0.035	0.034	0.051		Set Trigger
5	2.601	0.056	0.036	0.034	0.050		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.974	0.056	0.034	0.031	0.081		Set Trigger
2	4.026	0.056	0.034	0.031	0.082		Set Trigger
3	4.067	0.055	0.034	0.032	0.080		Set Trigger
4	4.092	0.056	0.034	0.031	0.082		Set Trigger
5	4.162	0.056	0.034	0.031	0.084		Set Trigger

Avg 4.06