

66784703

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



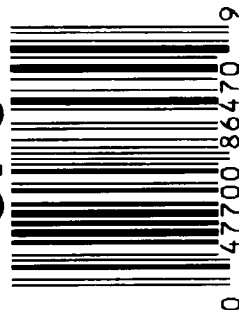
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784703

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784703

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	PSN
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SPD
440	PROOF	MAGNA - FLUX	9-9-08	SPD
460	CHECK HEADSPACE	SEP 12 2008	9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
480	MAGNAFLUX BBL ACTION	OPERATOR 12H	9-12-08	BN
490	MAGNAFLUX BOLT		9/9/08	NR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/12/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/17	c
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-6-08	PSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

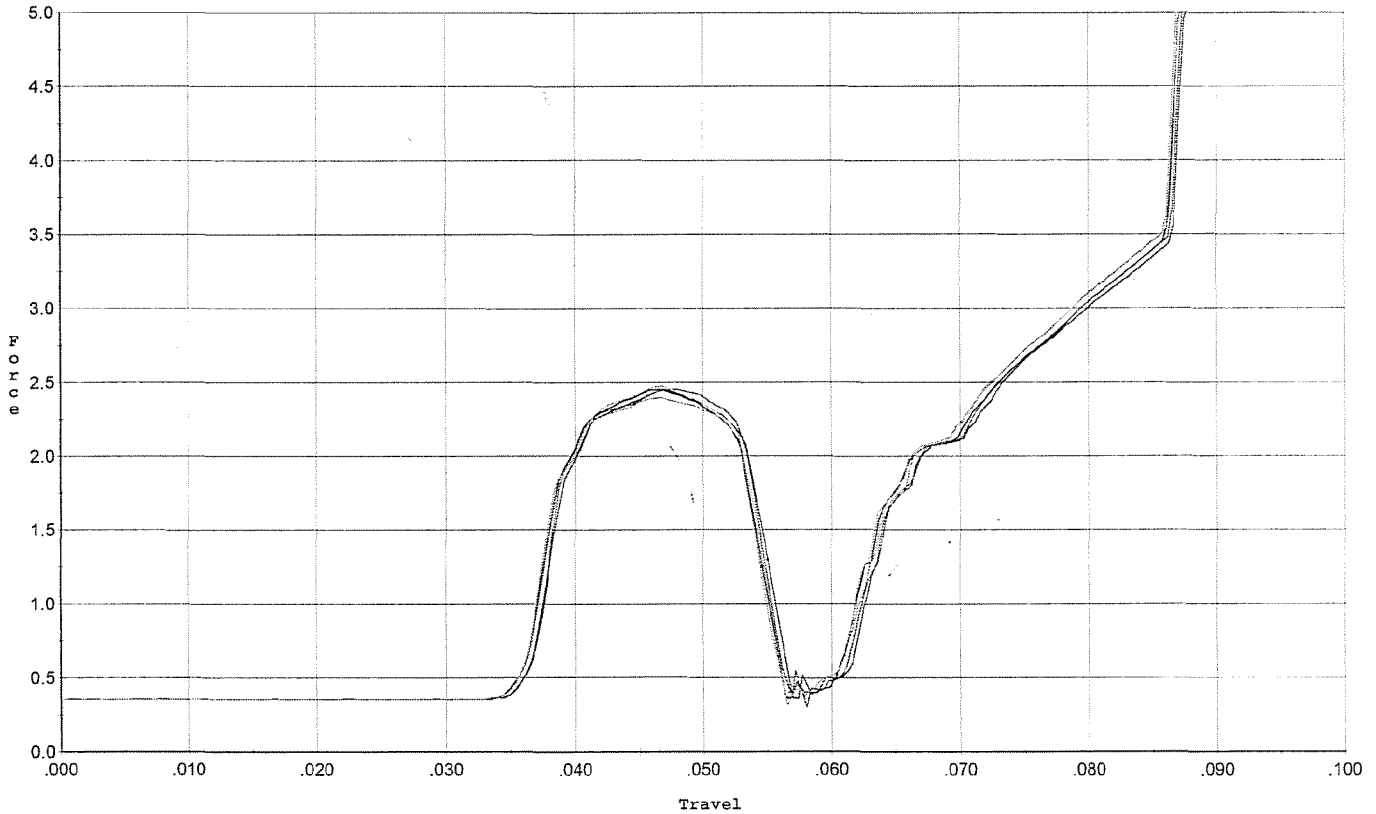
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.5</u> <u>3.0</u>	12-11-08	RN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-11-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-11-08	RN
	J) ASSEMBLE STOCK		10-6-08	RSW
	K) ASSEMBLE SWIVEL STUDS		12-11-08	RN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-9-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-9-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-11-08	RN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.55</u> <u>2.37</u> <u>2.67</u> <u>2.29</u> <u>2.29</u>	12-11-08	RSW
	C) FUNCTION		12-11-08	RN
690	PACK		12-16-08	RSW

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



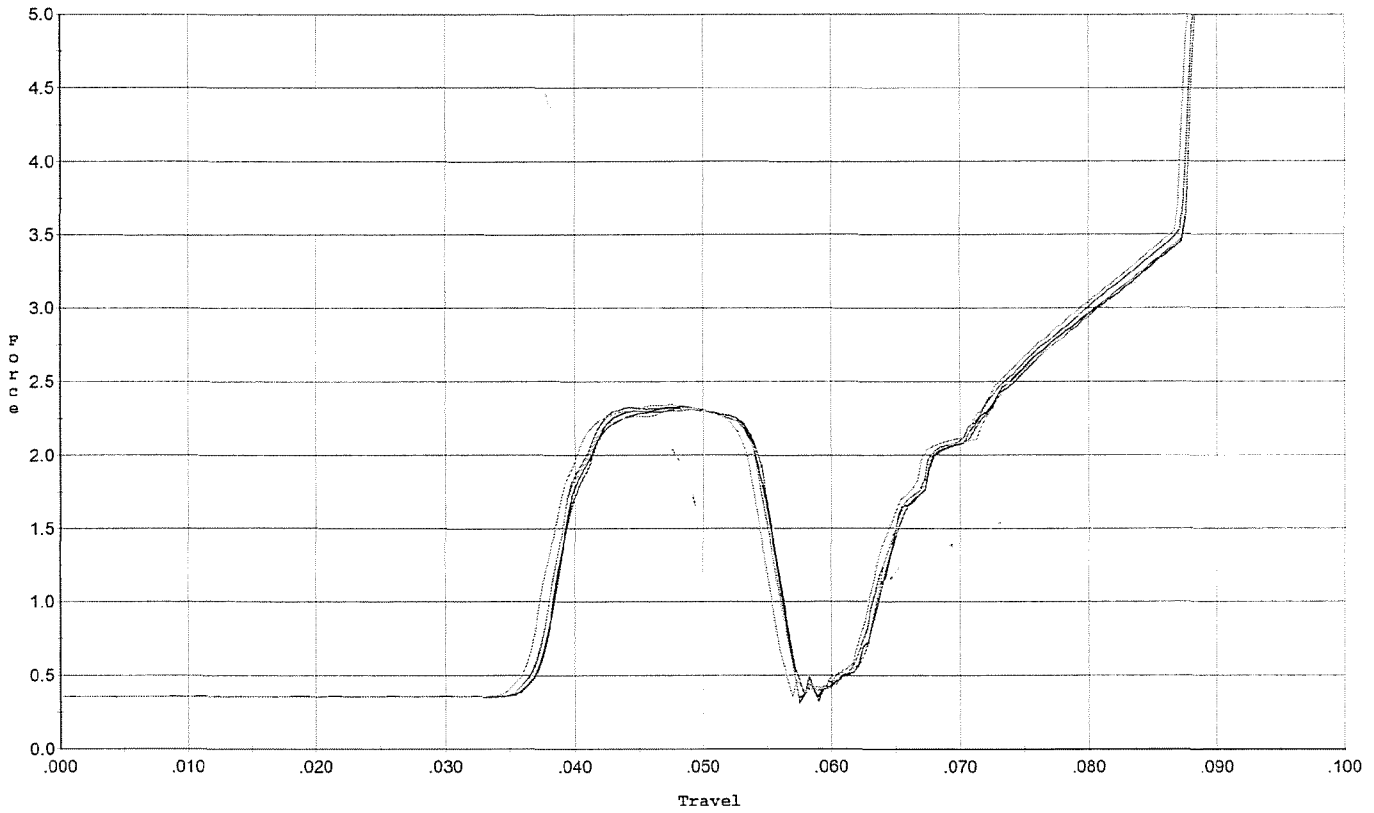
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.449	0.055	0.036	0.038	0.051		Set Trigger
2	2.452	0.055	0.036	0.038	0.051		Set Trigger
3	2.456	0.053	0.037	0.038	0.050		Set Trigger
4	2.477	0.054	0.036	0.038	0.051		Set Trigger
5	2.394	0.053	0.036	0.038	0.049		Set Trigger

Aug 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



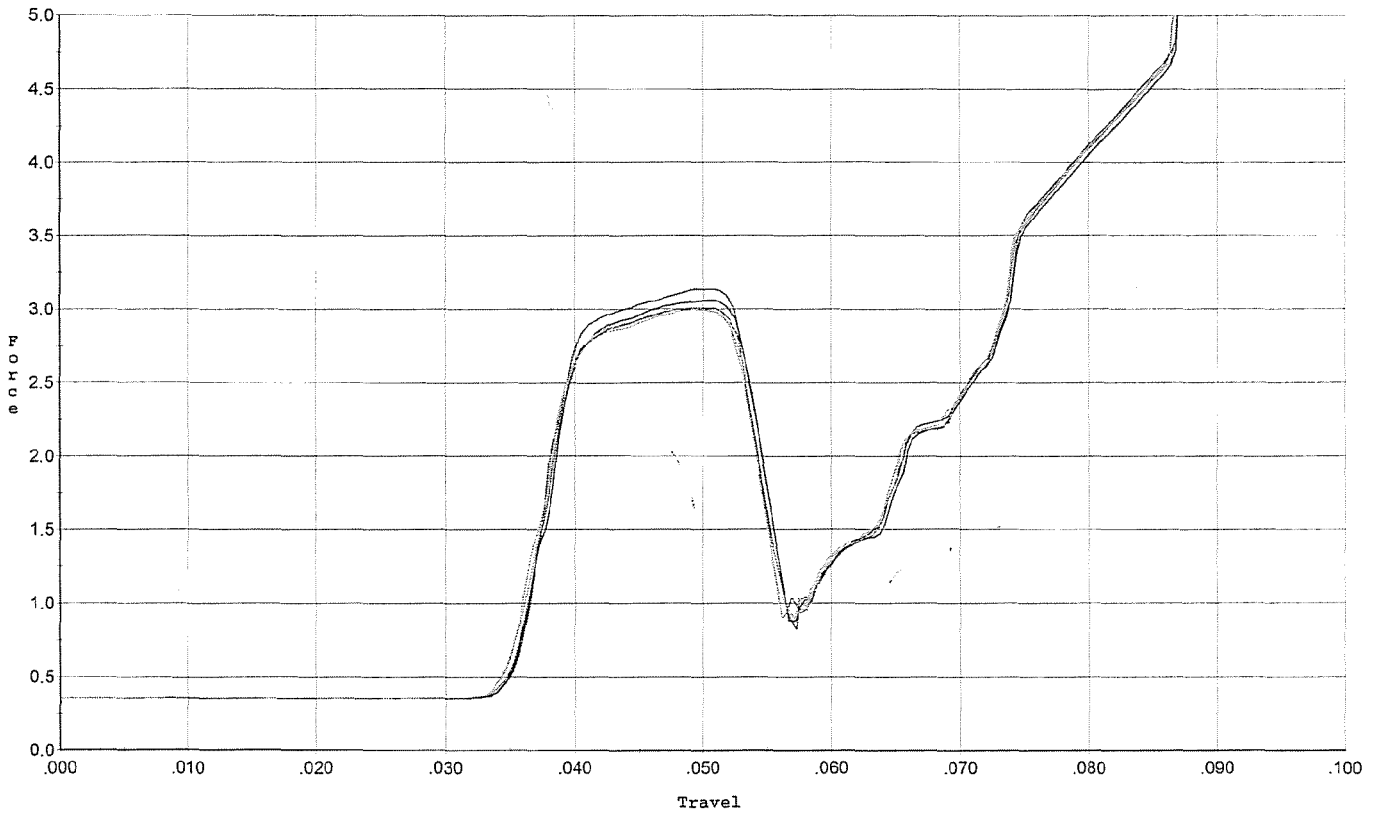
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.310	0.055	0.037	0.039	0.049		Set Trigger
2	2.331	0.055	0.037	0.039	0.050		Set Trigger
3	2.325	0.054	0.037	0.039	0.049		Set Trigger
4	2.311	0.054	0.037	0.039	0.049		Set Trigger
5	2.345	0.053	0.036	0.039	0.049		Set Trigger

Aug 2.32

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



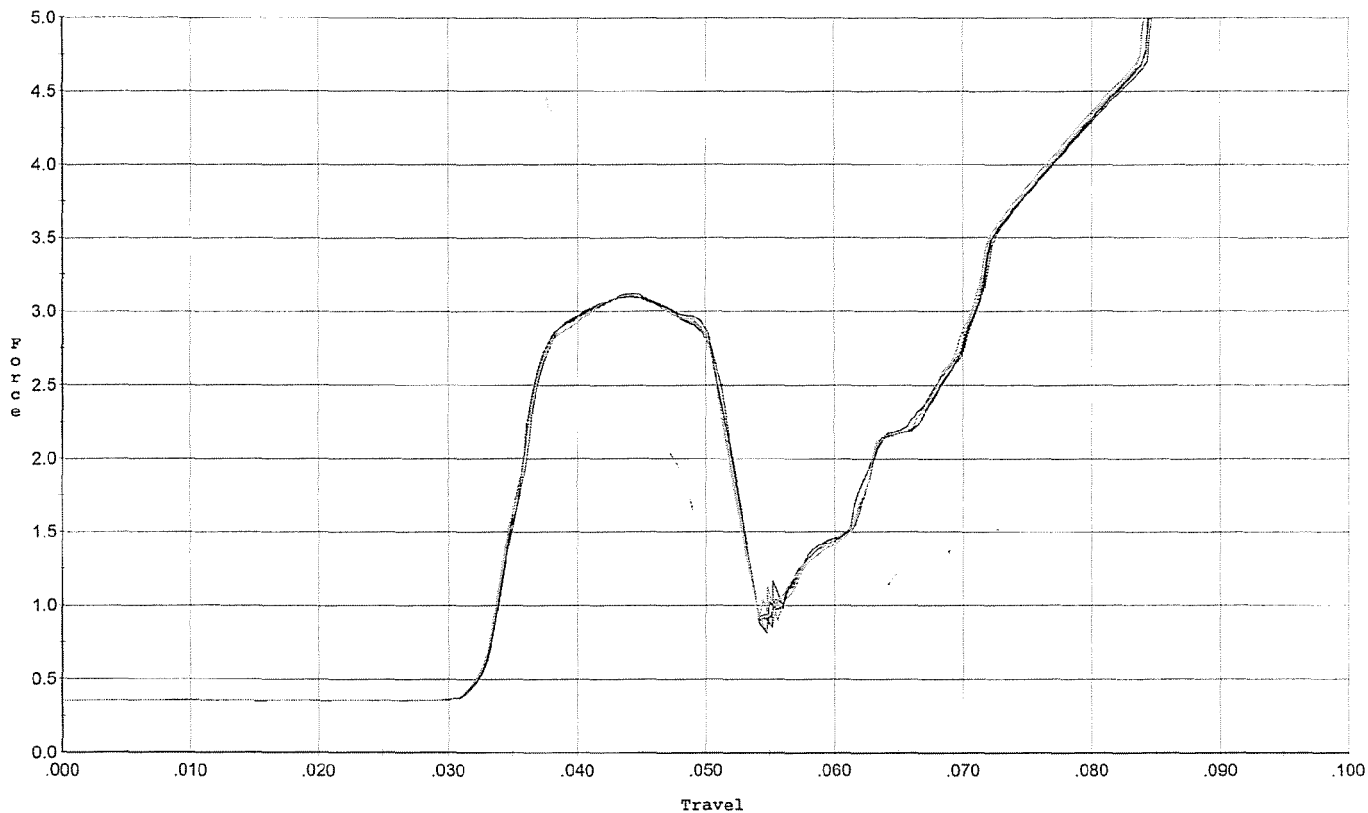
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.136	0.054	0.035	0.037	0.063		Set Trigger
2	3.061	0.054	0.035	0.037	0.061		Set Trigger
3	3.007	0.053	0.035	0.037	0.059		Set Trigger
4	2.995	0.053	0.035	0.037	0.060		Set Trigger
5	2.999	0.053	0.034	0.038	0.060		Set Trigger

Aug 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



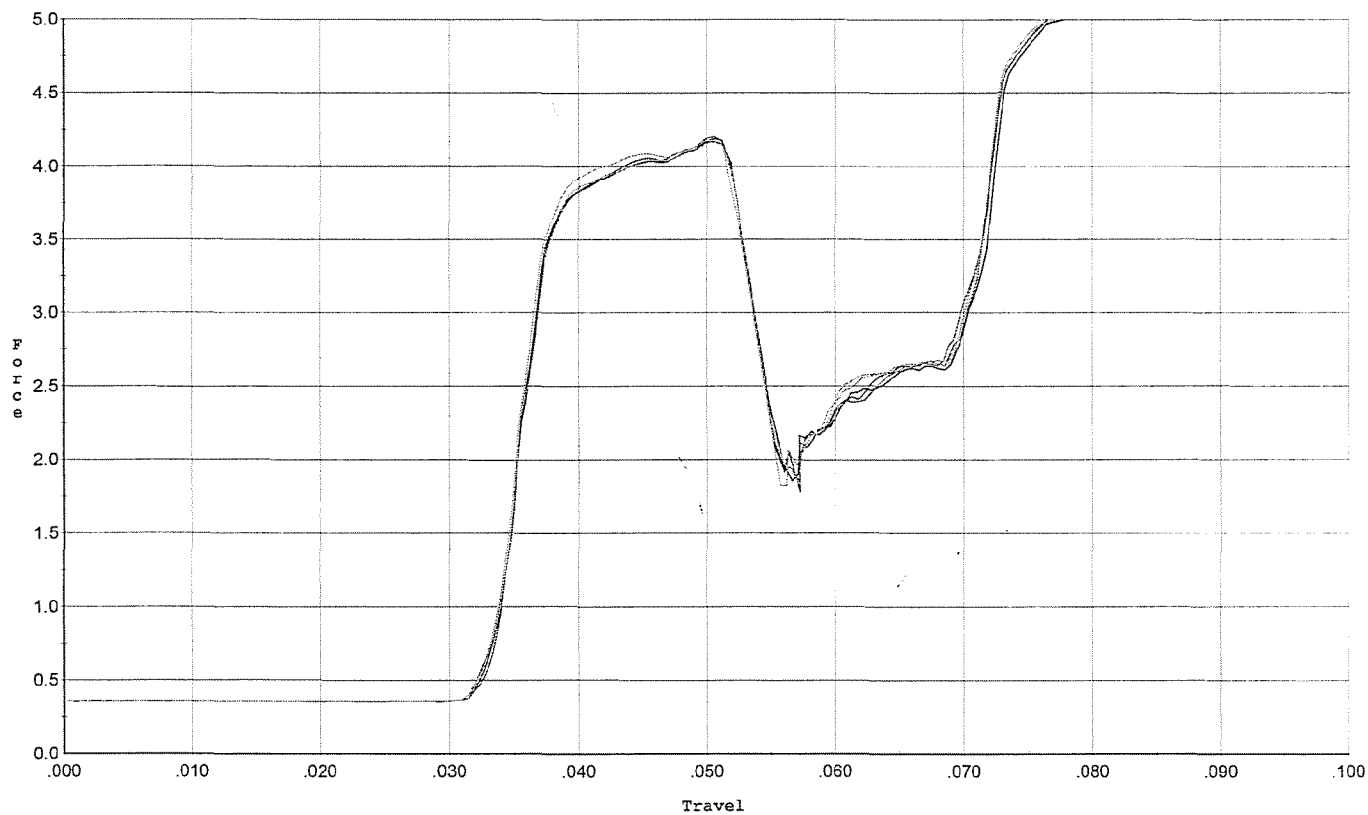
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.109	0.051	0.033	0.036	0.061		Set Trigger
2	3.099	0.052	0.033	0.036	0.062		Set Trigger
3	3.120	0.051	0.033	0.036	0.061		Set Trigger
4	3.107	0.050	0.033	0.036	0.060		Set Trigger
5	3.108	0.050	0.033	0.036	0.060		Set Trigger

Aug 3.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



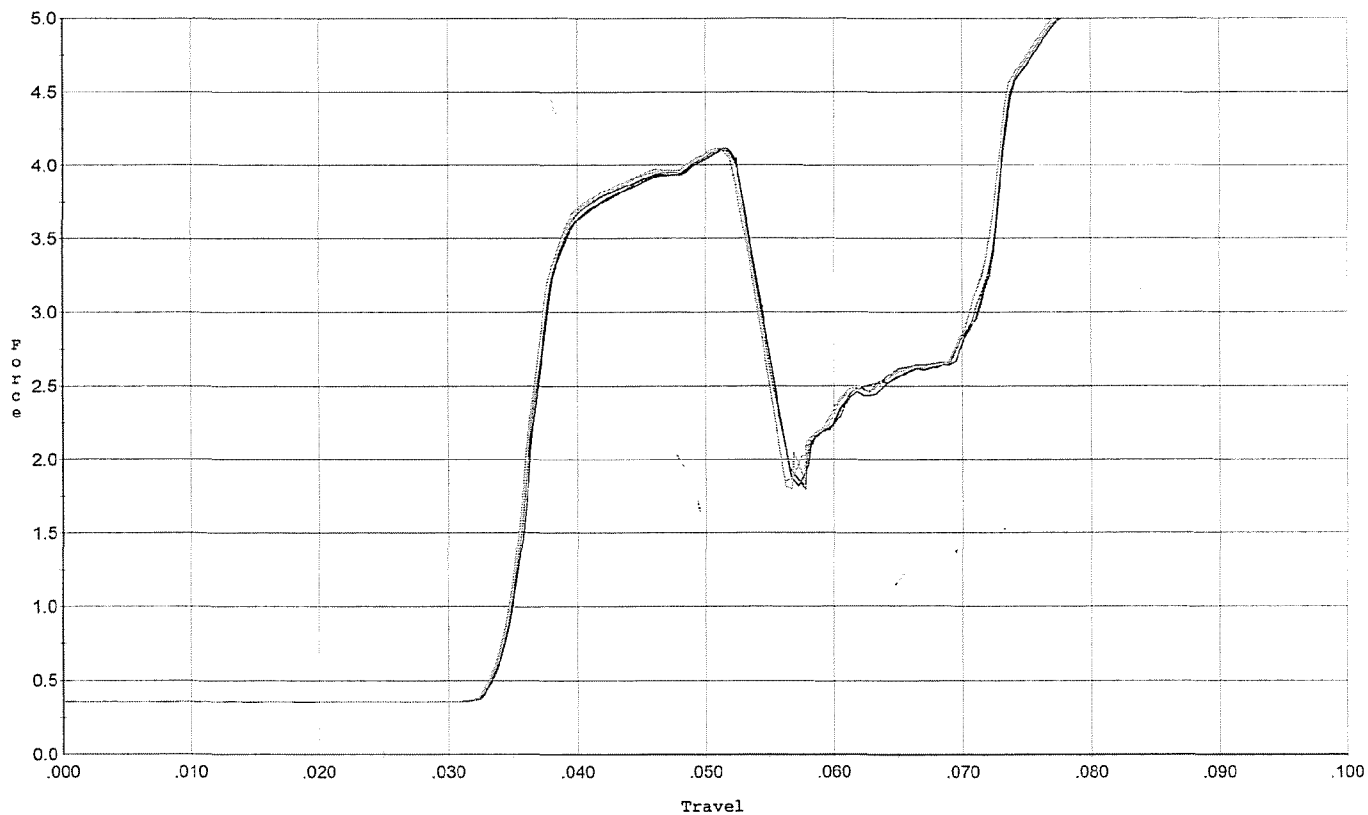
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.206	0.052	0.033	0.035	0.082		Set Trigger
2	4.190	0.052	0.032	0.035	0.082		Set Trigger
3	4.174	0.052	0.032	0.035	0.082		Set Trigger
4	4.178	0.053	0.032	0.034	0.084		Set Trigger
5	4.162	0.052	0.032	0.035	0.082		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



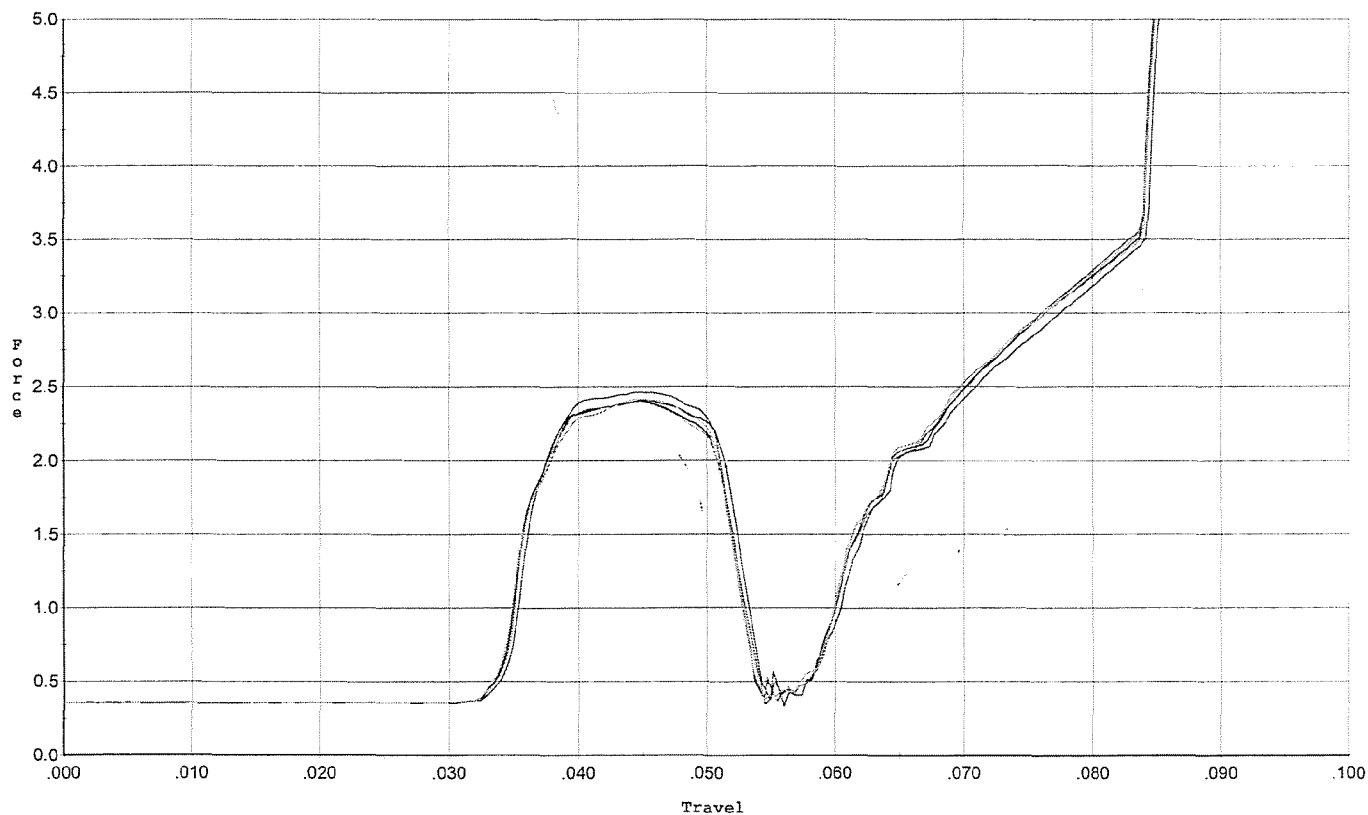
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.116	0.052	0.034	0.035	0.079		Set Trigger
2	4.100	0.054	0.033	0.035	0.083		Set Trigger
3	4.107	0.052	0.033	0.035	0.079		Set Trigger
4	4.119	0.053	0.033	0.035	0.081		Set Trigger
5	4.098	0.053	0.033	0.035	0.081		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



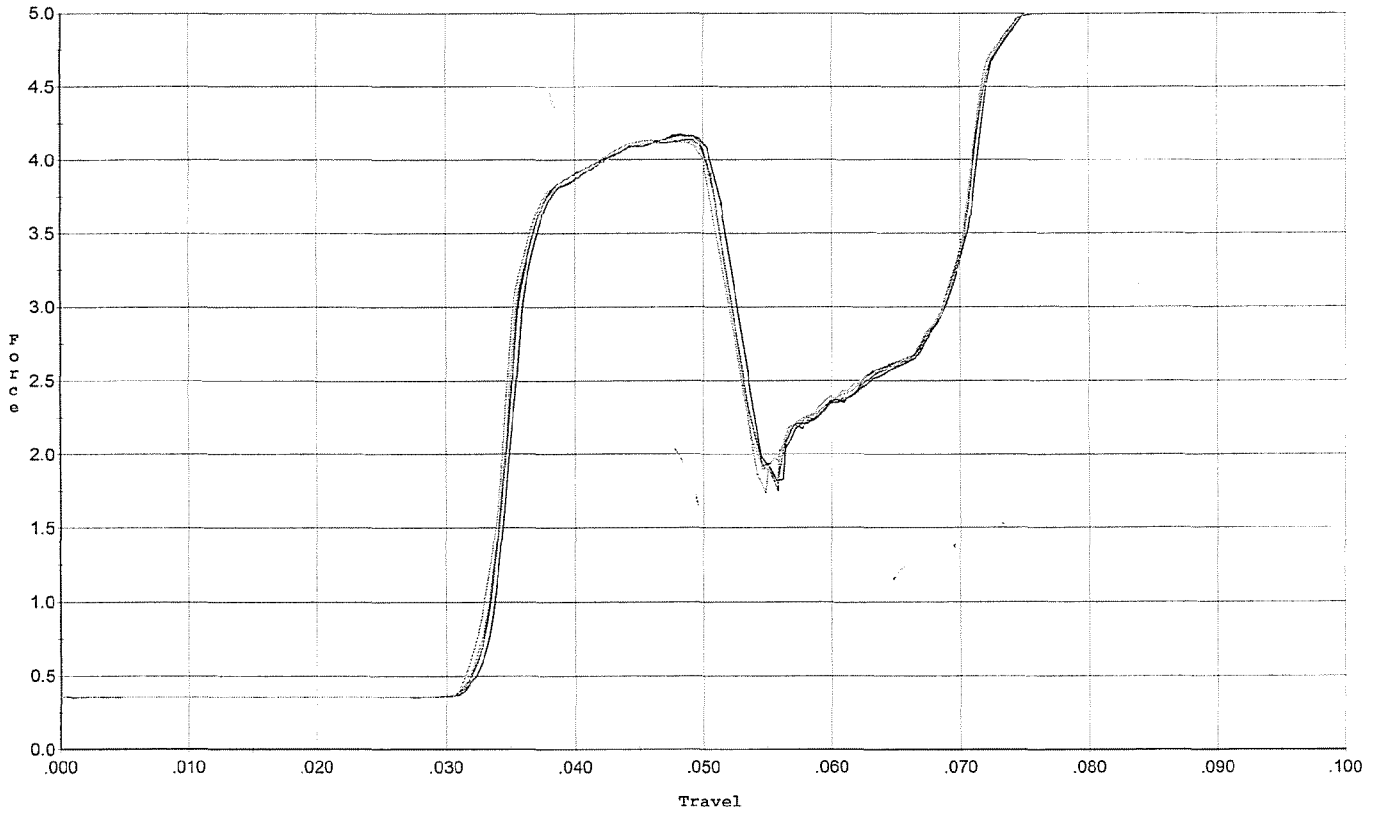
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.408	0.052	0.035	0.038	0.049		Set Trigger
2	2.407	0.051	0.034	0.038	0.049		Set Trigger
3	2.463	0.051	0.034	0.038	0.049		Set Trigger
4	2.418	0.051	0.034	0.038	0.049		Set Trigger
5	2.399	0.051	0.034	0.038	0.049		Set Trigger

Aug 241

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/2/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.138	0.051	0.032	0.034	0.079		Set Trigger
2	4.168	0.051	0.033	0.035	0.080		Set Trigger
3	4.174	0.051	0.032	0.034	0.079		Set Trigger
4	4.126	0.051	0.032	0.034	0.079		Set Trigger
5	4.147	0.052	0.031	0.034	0.082		Set Trigger

Avg 4.15