

G6784767

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

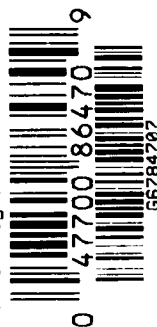
24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



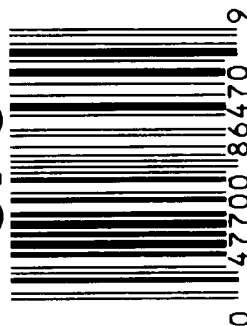
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784707

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784707

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SPD
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SPD
460	CHECK HEADSPACE		9-9-08	SPD
470	DIS-ASSEMBLE ACTION		9-9-08	SPD
472	SERIALIZE BOLT HANDLE		9-10-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX SEP 12 2008	9-11-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR B-H	9-12-08	BH
490	MAGNAFLUX BOLT		9/12/08	RT
500	ROLLMARK CALIBER		9/12/08	RT
520	GOFF BLAST BBL / REC		9/12/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

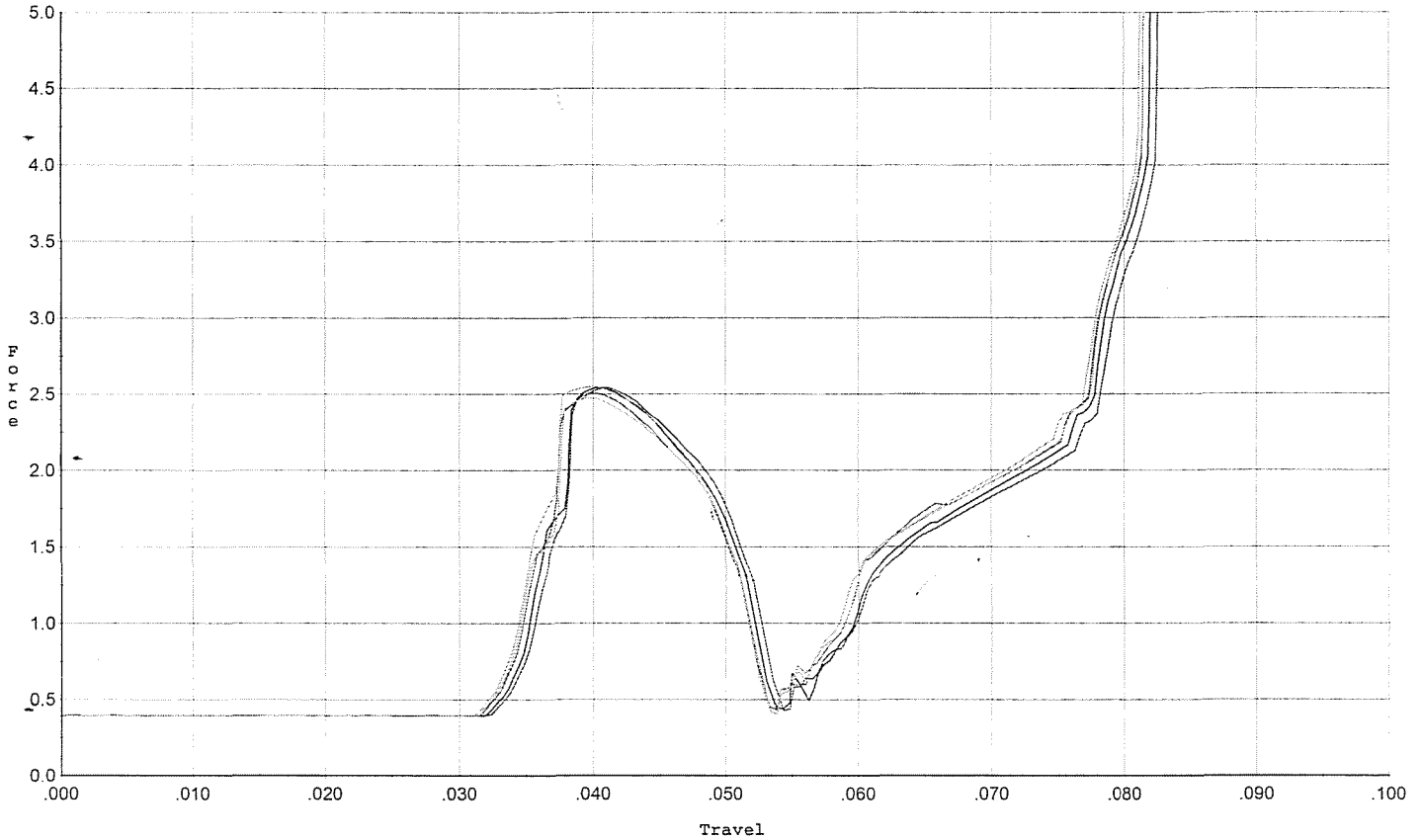
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	4.0	4.0	12-3-08	L.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	5.0	4.0	4.0	12-3-08	L.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	12-3-08	L.N.		
	J) ASSEMBLE STOCK					10-8-08	L.P.N.		
	K) ASSEMBLE SWIVEL STUDS					12-3-08	L.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		10-13-08	L.N.		
			PASS	FAIL					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					10-13-08	TL		
670	FINAL INSPECTION A) HEADSPACE					12-3-08	L.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.60	2.57	2.49	2.50	2.58	10-28-08	TL
	C) FUNCTION					12-3-08	L.N.		
690	PACK					12/4/08	FM		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



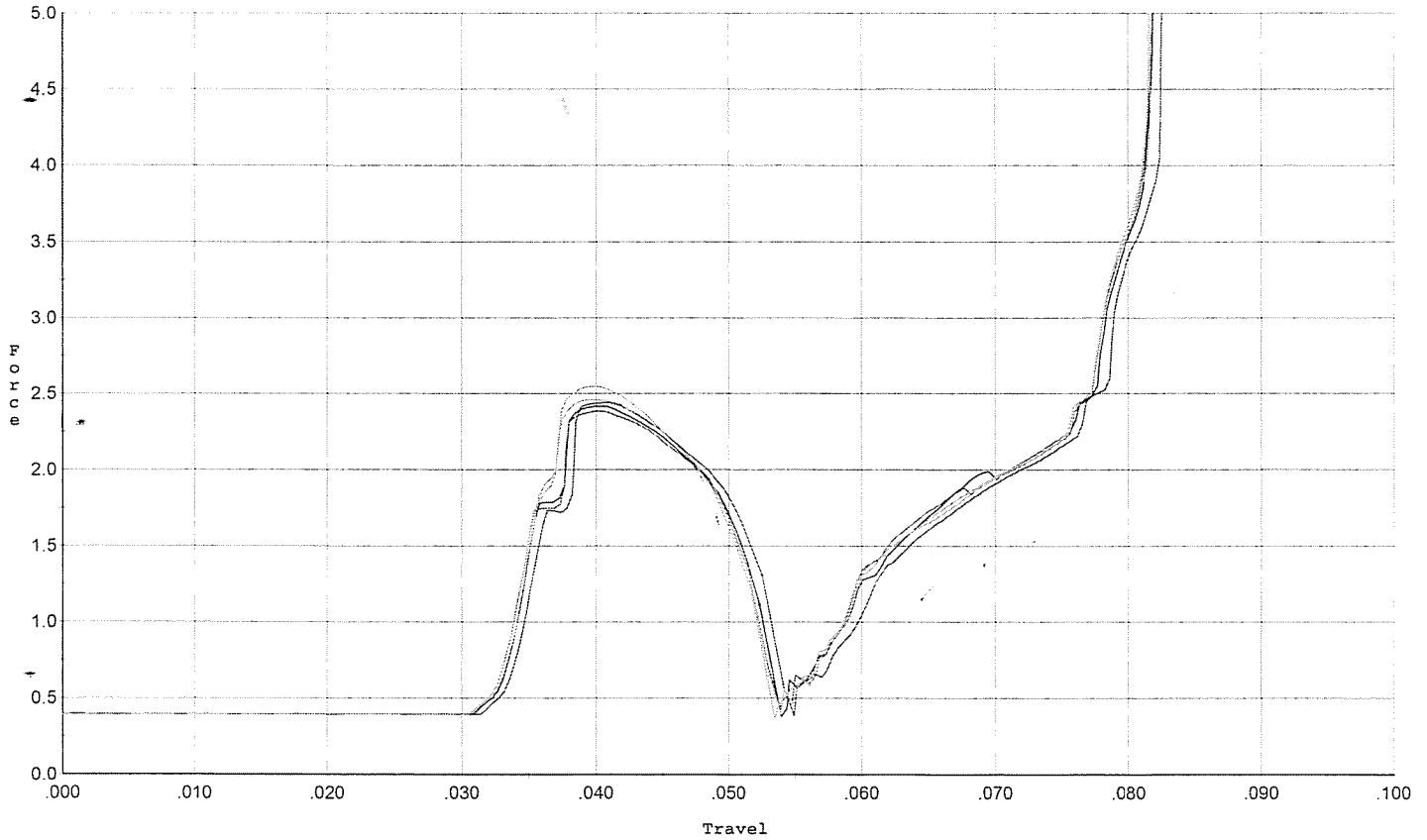
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.541	0.052	0.034	0.036	0.049		Set Trigger
2	2.541	0.052	0.034	0.036	0.048		Set Trigger
3	2.505	0.051	0.034	0.036	0.048		Set Trigger
4	2.474	0.051	0.033	0.036	0.047		Set Trigger
5	2.551	0.051	0.033	0.035	0.049		Set Trigger

Avg 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



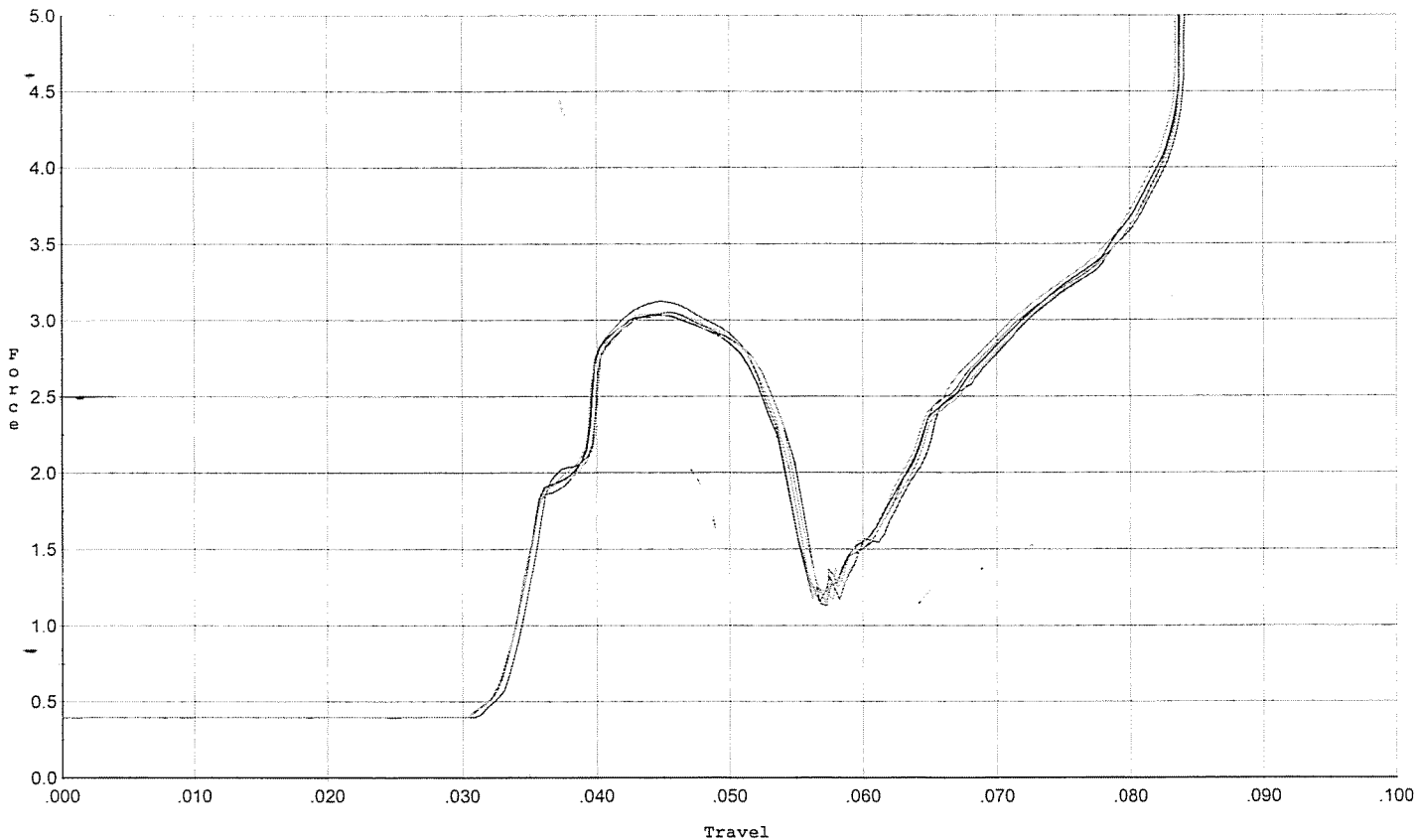
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.053	0.034	0.035	0.050		Set Trigger
2	2.416	0.052	0.033	0.035	0.050		Set Trigger
3	2.385	0.051	0.033	0.035	0.049		Set Trigger
4	2.461	0.052	0.033	0.035	0.050		Set Trigger
5	2.547	0.051	0.033	0.035	0.050		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



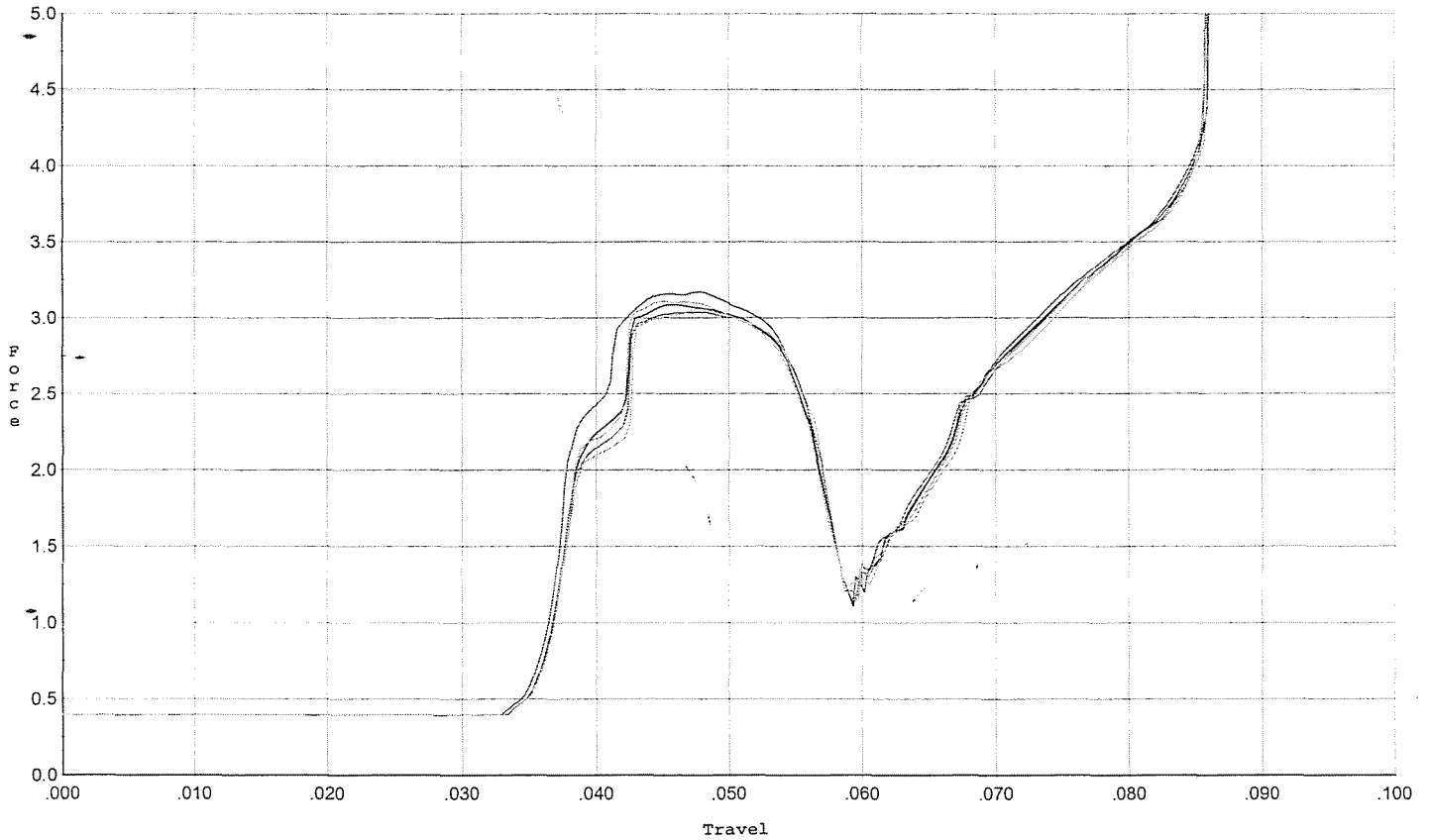
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.050	0.055	0.033	0.034	0.067		Set Trigger
2	3.032	0.054	0.033	0.034	0.065		Set Trigger
3	3.124	0.054	0.033	0.035	0.065		Set Trigger
4	3.055	0.054	0.033	0.034	0.066		Set Trigger
5	3.033	0.054	0.033	0.034	0.066		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



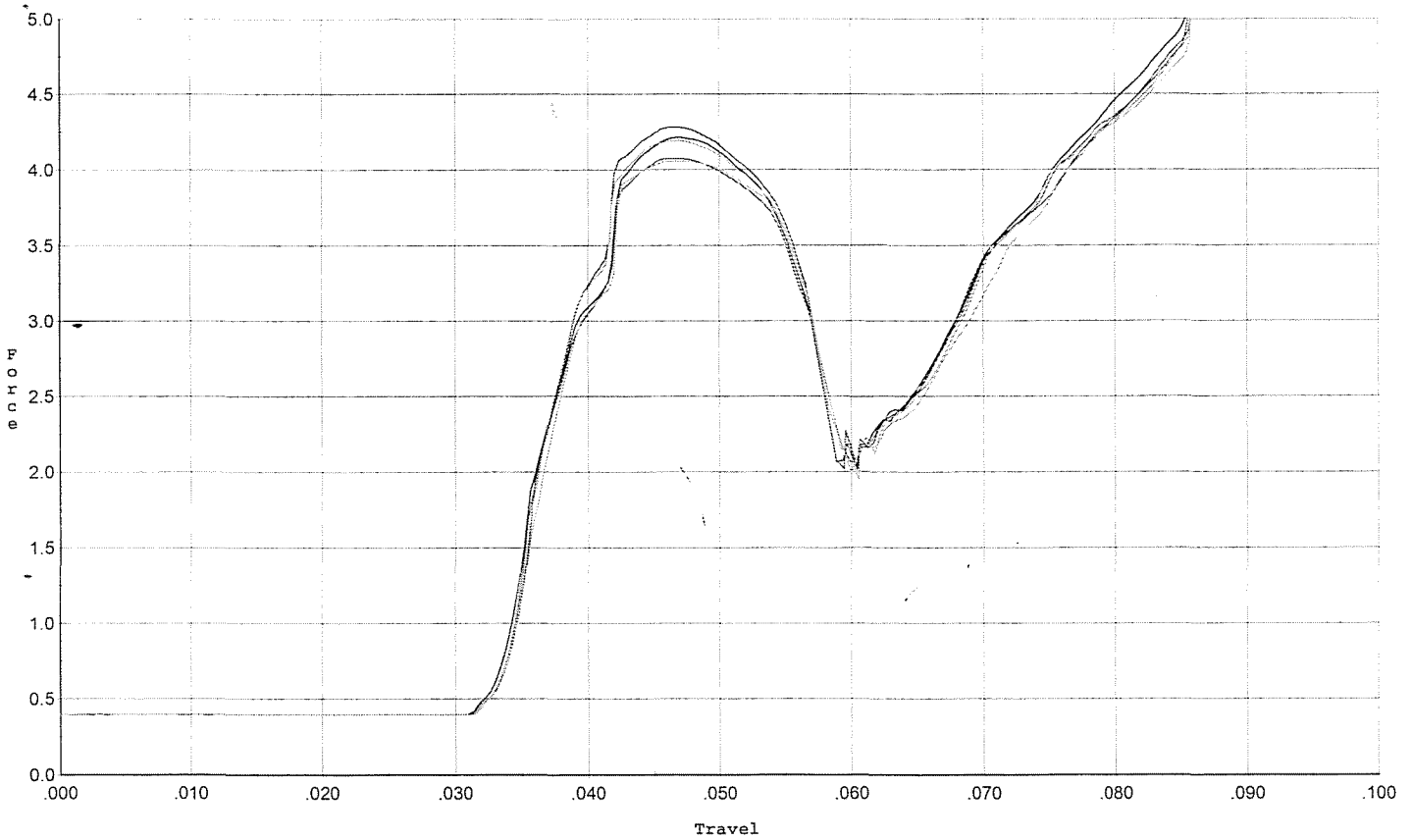
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.170	0.056	0.035	0.035	0.070		Set Trigger
2	3.086	0.056	0.036	0.035	0.067		Set Trigger
3	3.036	0.057	0.036	0.035	0.068		Set Trigger
4	3.061	0.056	0.036	0.035	0.067		Set Trigger
5	3.109	0.056	0.036	0.035	0.067		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



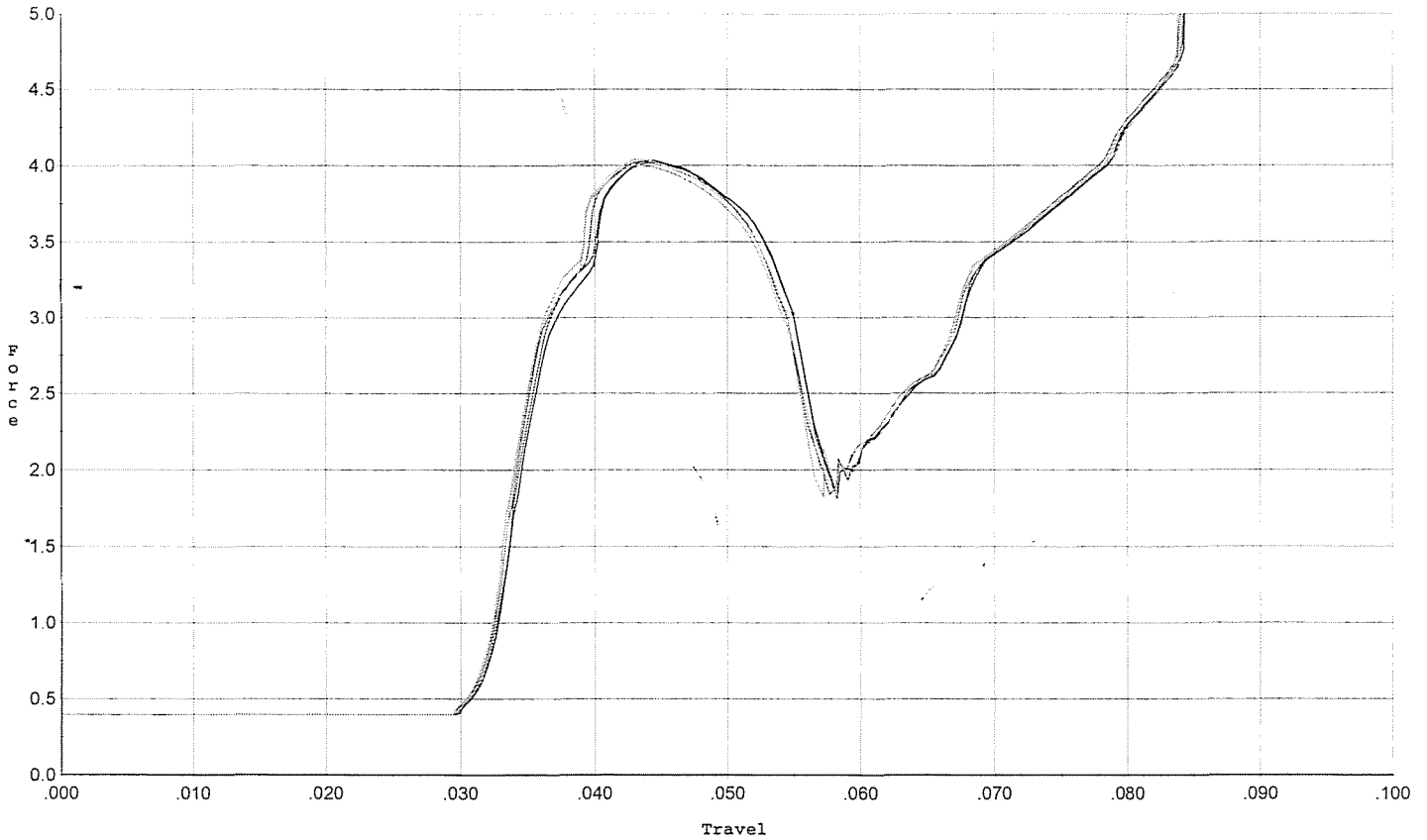
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.282	0.057	0.034	0.033	0.093		Set Trigger
2	4.214	0.057	0.033	0.033	0.093		Set Trigger
3	4.072	0.057	0.033	0.033	0.091		Set Trigger
4	4.057	0.057	0.034	0.033	0.090		Set Trigger
5	4.192	0.057	0.033	0.033	0.093		Set Trigger

Avg 4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



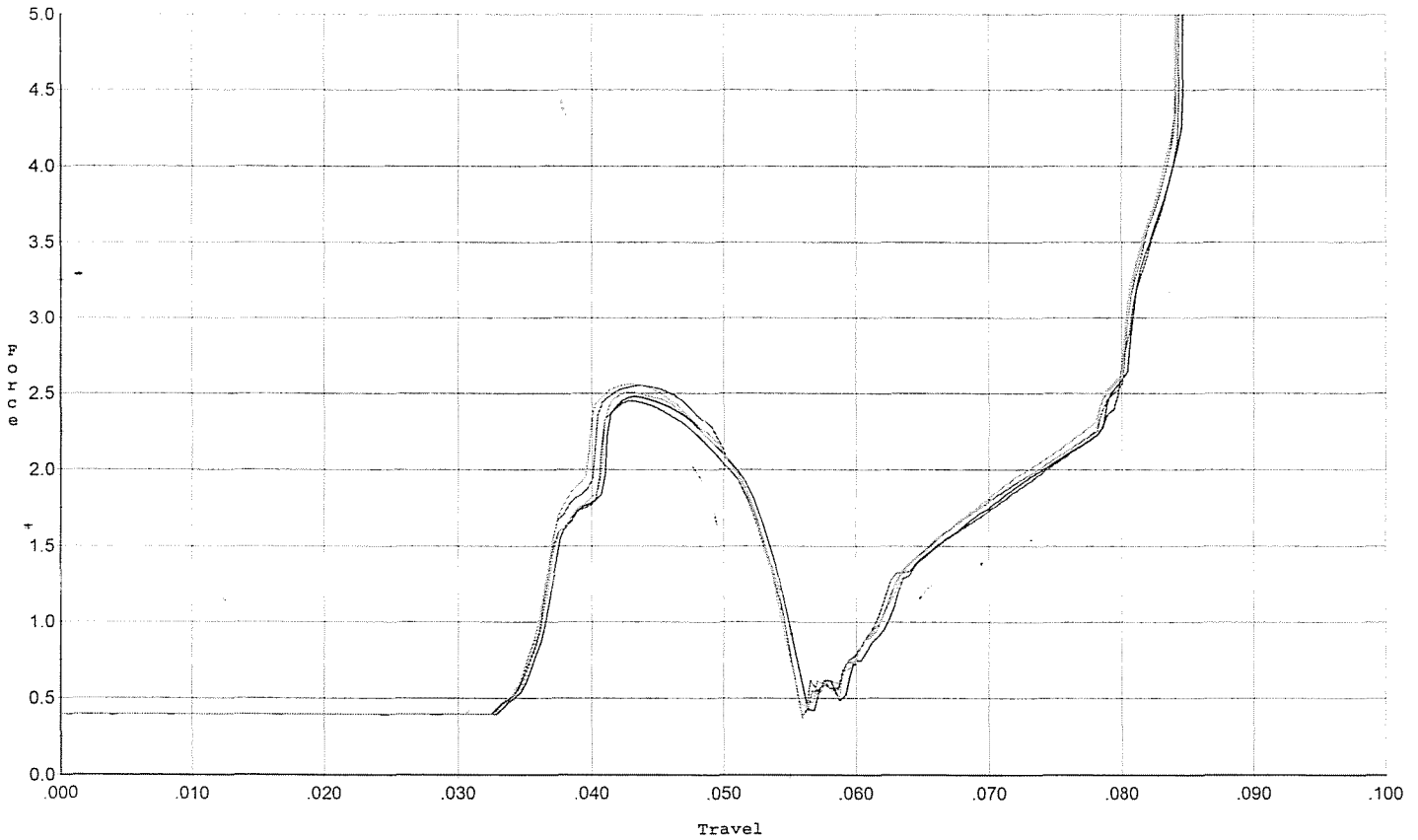
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.055	0.032	0.033	0.089		Set Trigger
2	4.034	0.055	0.030	0.033	0.089		Set Trigger
3	4.026	0.054	0.031	0.033	0.088		Set Trigger
4	4.042	0.054	0.031	0.033	0.089		Set Trigger
5	4.001	0.055	0.030	0.033	0.089		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



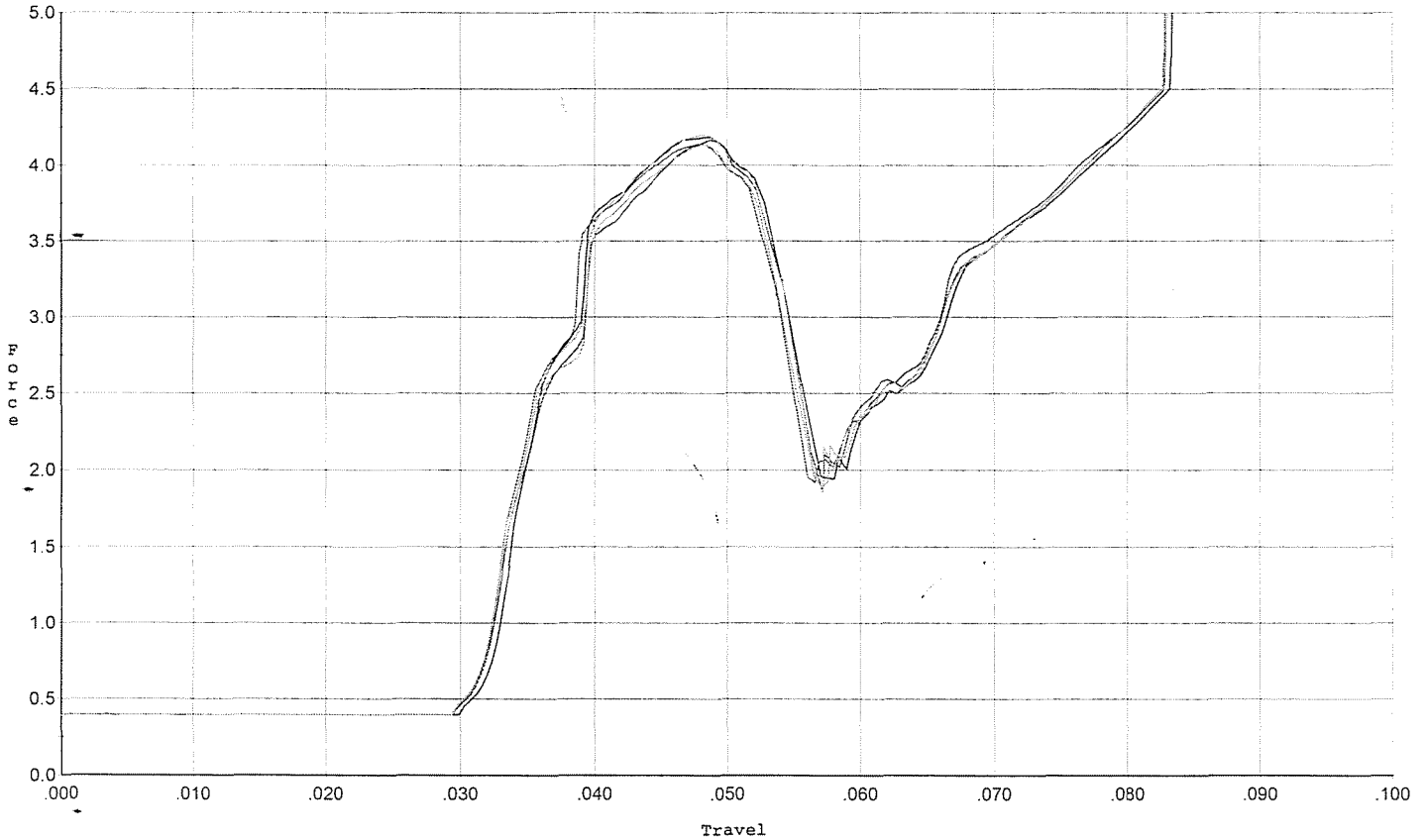
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.451	0.054	0.035	0.036	0.051		Set Trigger
2	2.482	0.055	0.035	0.036	0.052		Set Trigger
3	2.554	0.054	0.035	0.036	0.053		Set Trigger
4	2.564	0.053	0.035	0.036	0.052		Set Trigger
5	2.508	0.054	0.035	0.036	0.051		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.166	0.054	0.031	0.032	0.086		Set Trigger
2	4.188	0.054	0.030	0.033	0.087		Set Trigger
3	4.140	0.054	0.030	0.032	0.086		Set Trigger
4	4.199	0.054	0.030	0.032	0.088		Set Trigger
5	4.139	0.054	0.030	0.032	0.085		Set Trigger

Avg 4.16