

G6784710

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



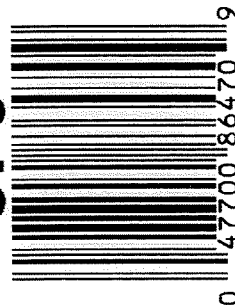
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784710

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 678 4710

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	RAW
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	J.P.D.
440	PROOF		9-9-08	J.P.D.
460	CHECK HEADSPACE		9-9-08	J.P.D.
470	DIS-ASSEMBLE ACTION		9-9-08	J.P.D.
480	MAGNAFLUX BBL ACTION	BH	9-12-08	BH
490	MAGNAFLUX BOLT		1/9/08	MR
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC		9/15/08	DS
530 & 540	APPLY COATINGS (BARREL ACTION)		9/17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-2-08	J.P.D.
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

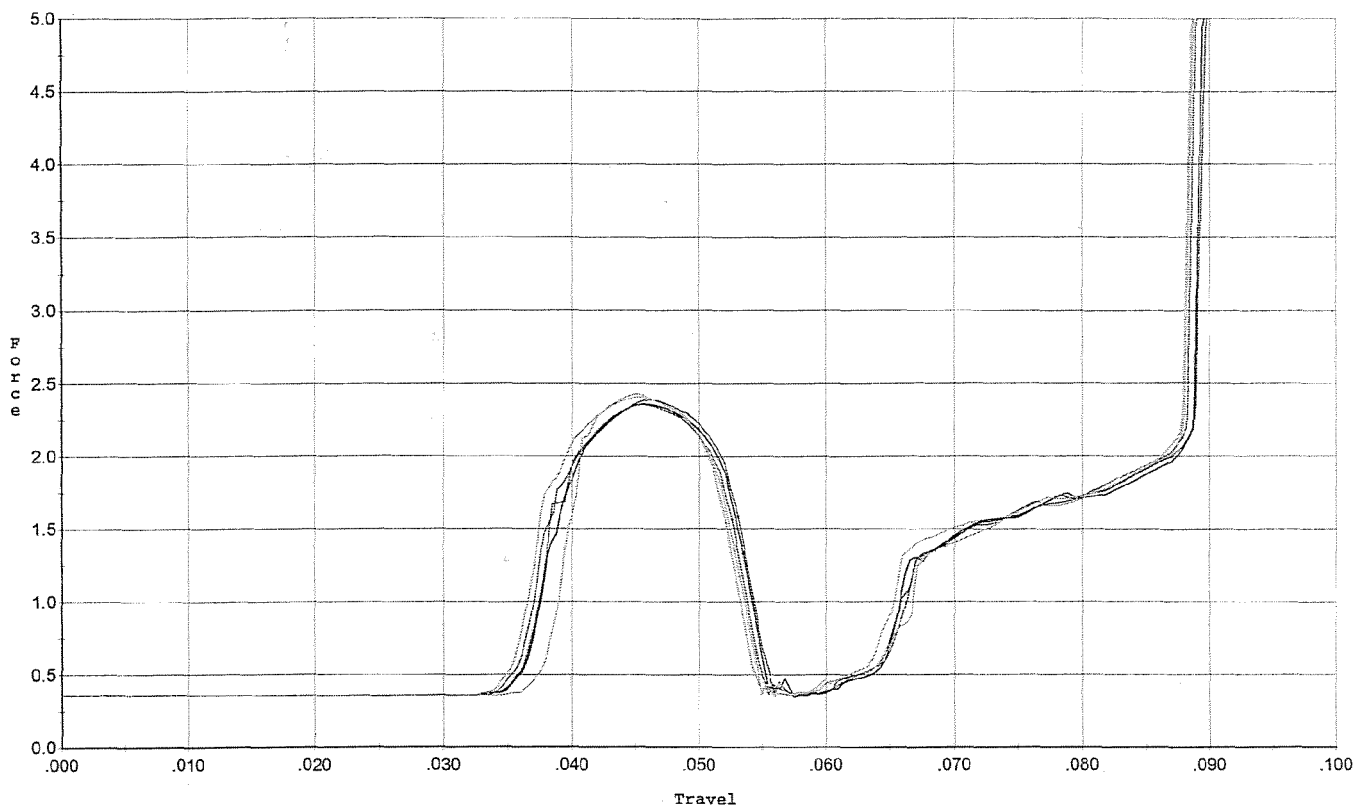
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-23-08	L.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	10-23-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-23-08	L.D.
	J) ASSEMBLE STOCK		10-23-08	L.D.
	K) ASSEMBLE SWIVEL STUDS		10-23-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	L.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <u>N/A</u>		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-23-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.80</u> <u>2.79</u> <u>2.68</u> <u>2.81</u> <u>2.74</u>	10/9/08	F.M.
	C) FUNCTION		10-23-08	L.D.
690	PACK		12-9-08	BSA

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



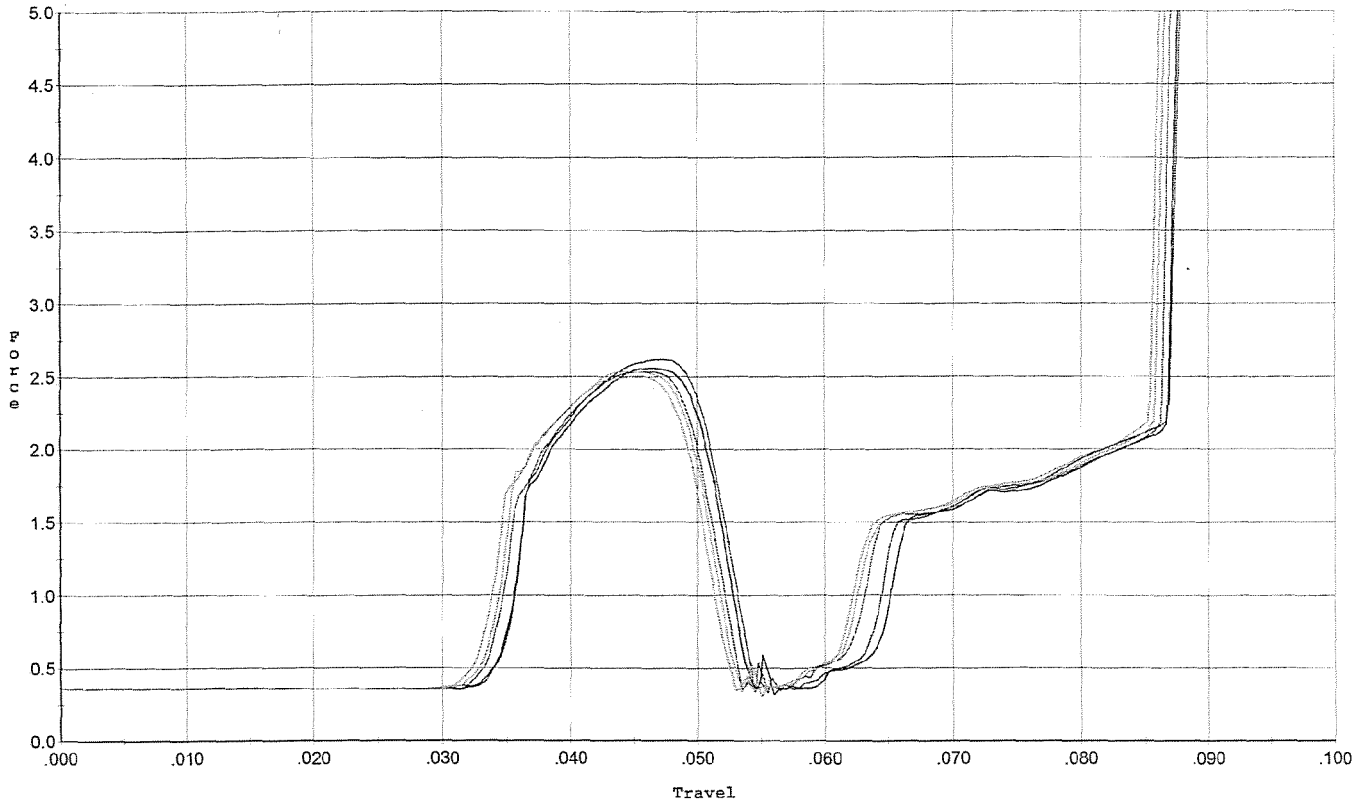
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.053	0.036	0.041	0.047		Set Trigger
2	2.359	0.053	0.037	0.041	0.047		Set Trigger
3	2.354	0.053	0.036	0.040	0.046		Set Trigger
4	2.407	0.053	0.036	0.040	0.048		Set Trigger
5	2.425	0.052	0.038	0.041	0.043		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



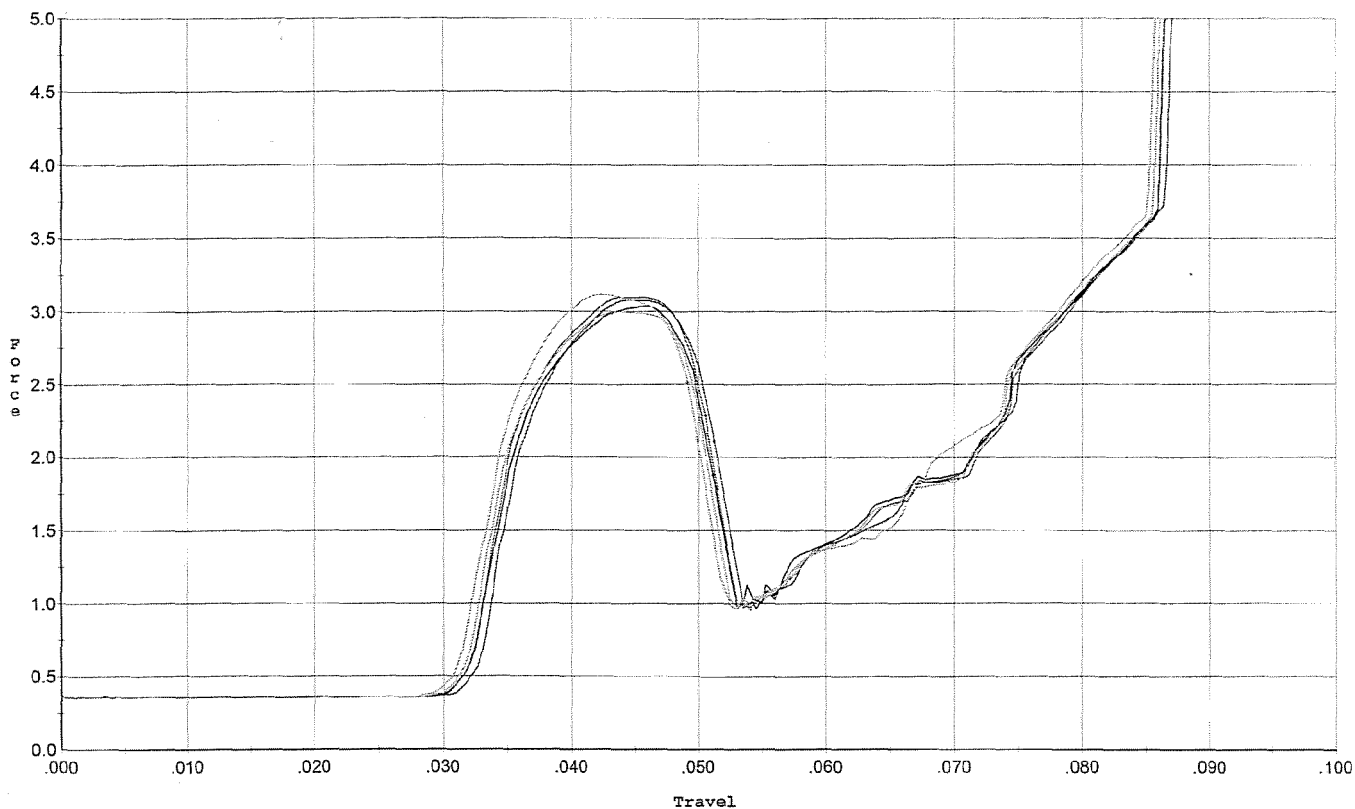
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.616	0.052	0.034	0.040	0.051		Set Trigger
2	2.558	0.051	0.035	0.040	0.049		Set Trigger
3	2.536	0.051	0.034	0.040	0.049		Set Trigger
4	2.533	0.050	0.033	0.040	0.049		Set Trigger
5	2.507	0.050	0.033	0.040	0.048		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



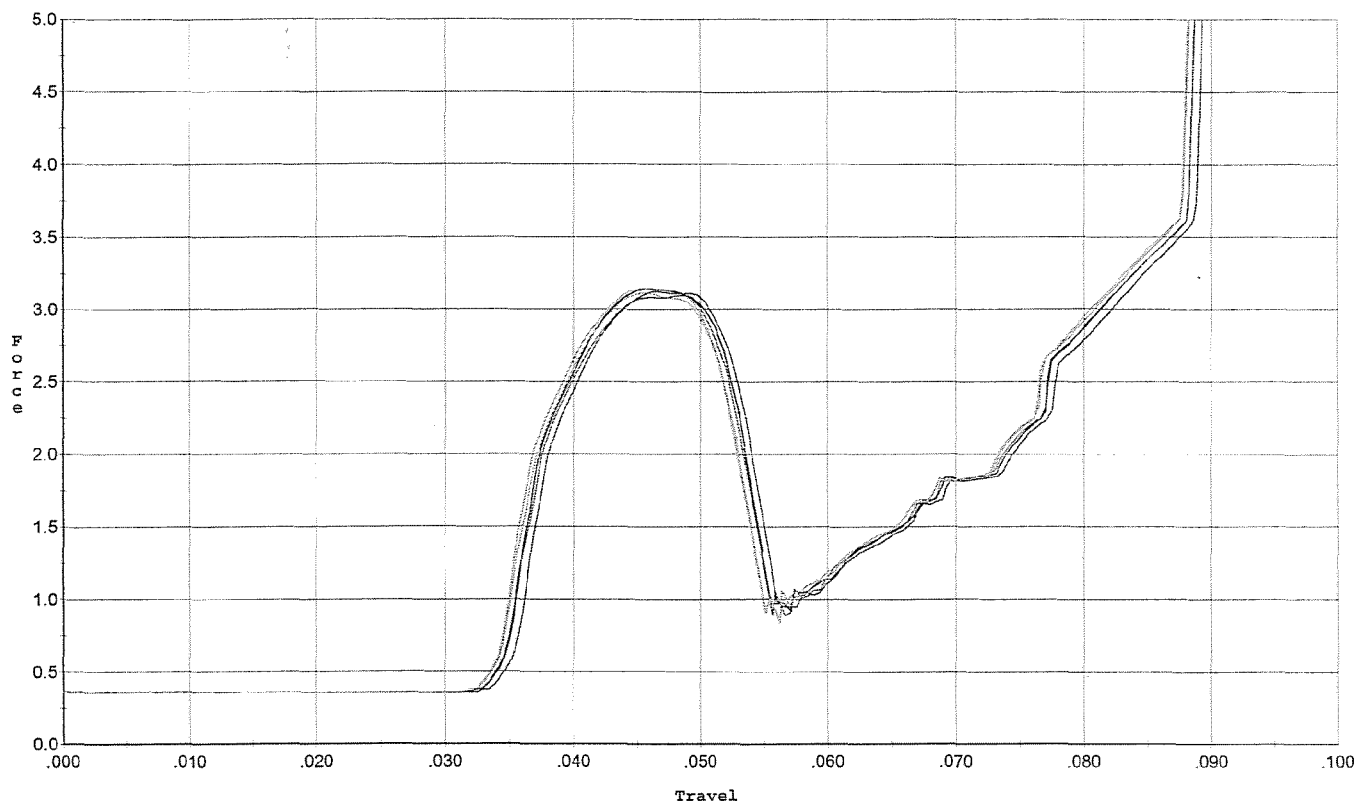
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.079	0.051	0.033	0.039	0.059		Set Trigger
2	3.038	0.051	0.032	0.039	0.059		Set Trigger
3	3.094	0.051	0.032	0.038	0.059		Set Trigger
4	2.999	0.050	0.032	0.038	0.058		Set Trigger
5	3.118	0.049	0.031	0.038	0.059		Set Trigger

Avg 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



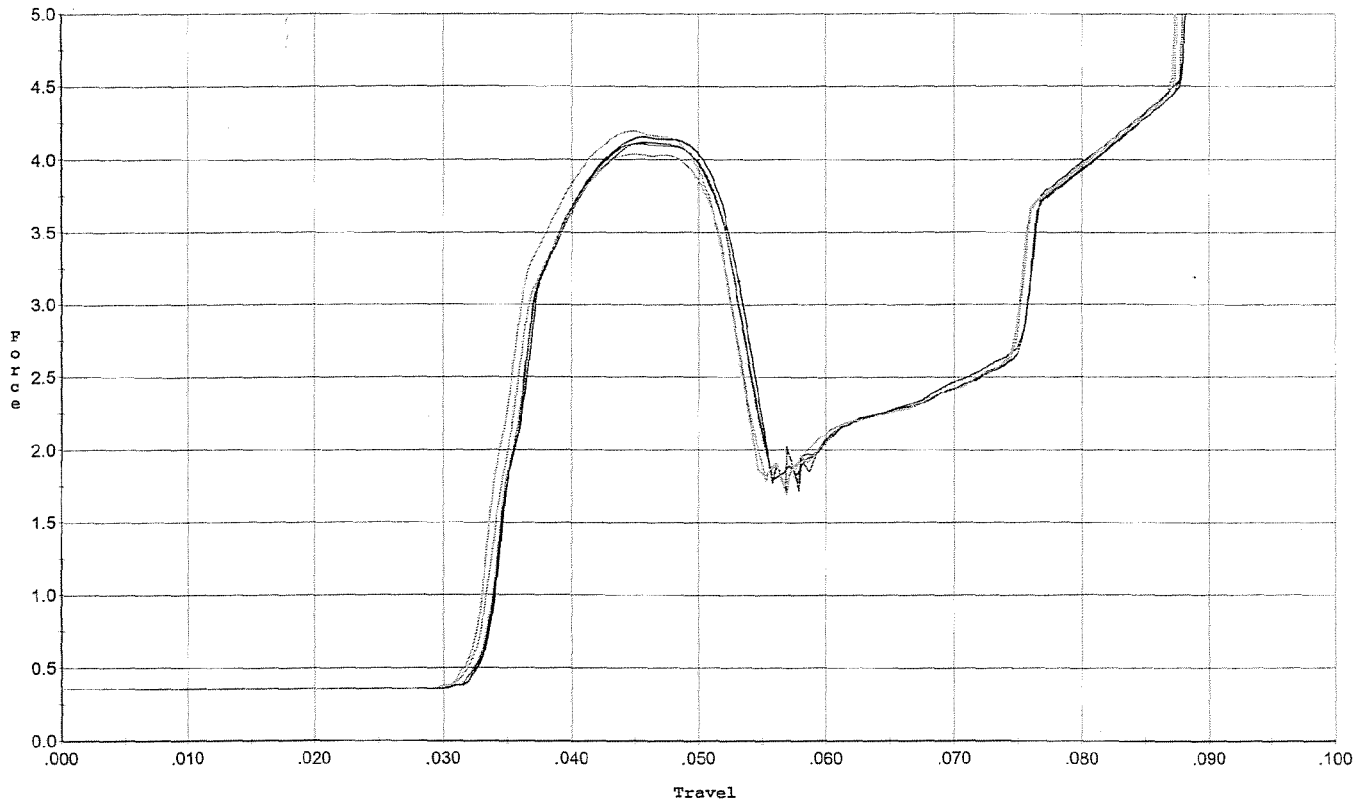
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.123	0.054	0.035	0.039	0.061		Set Trigger
2	3.144	0.053	0.035	0.039	0.061		Set Trigger
3	3.094	0.054	0.034	0.039	0.061		Set Trigger
4	3.112	0.053	0.033	0.038	0.060		Set Trigger
5	3.145	0.053	0.034	0.038	0.061		Set Trigger

AVG 3.12

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/24/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



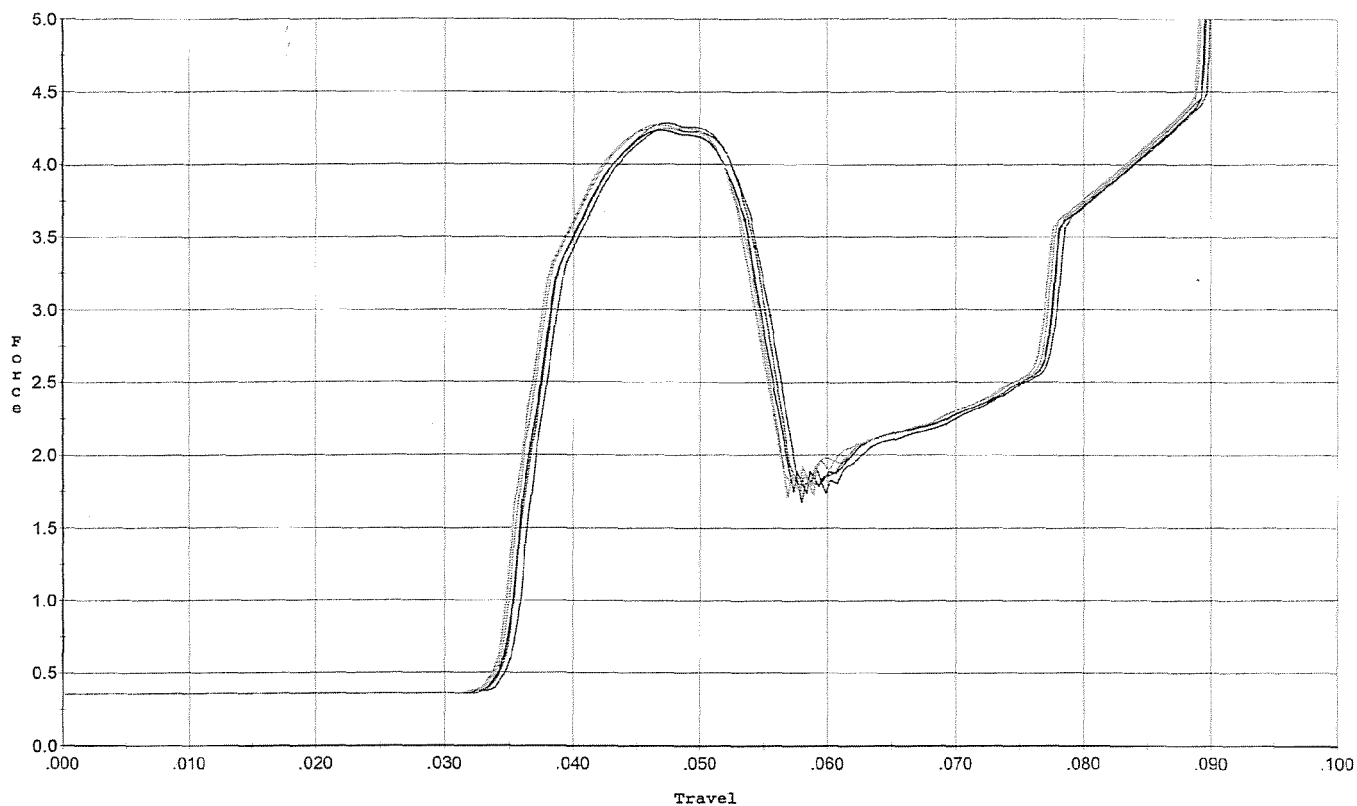
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.052	0.032	0.036	0.079		Set Trigger
2	4.153	0.053	0.033	0.036	0.082		Set Trigger
3	4.119	0.052	0.033	0.036	0.080		Set Trigger
4	4.039	0.052	0.032	0.036	0.078		Set Trigger
5	4.196	0.052	0.031	0.036	0.082		Set Trigger

Avg 4.12

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



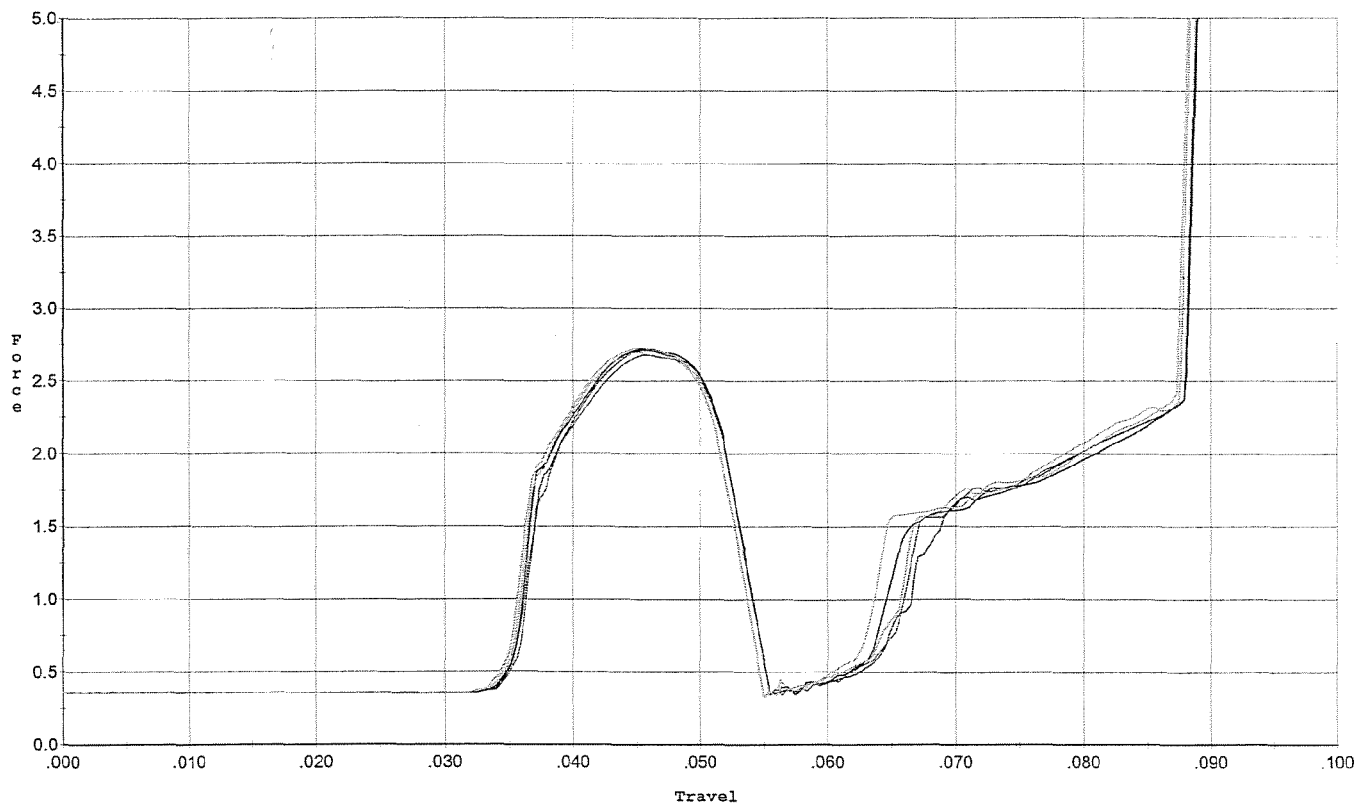
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.248	0.055	0.035	0.037	0.085		Set Trigger
2	4.235	0.053	0.034	0.037	0.082		Set Trigger
3	4.289	0.054	0.035	0.037	0.084		Set Trigger
4	4.277	0.054	0.034	0.037	0.084		Set Trigger
5	4.249	0.055	0.034	0.036	0.086		Set Trigger

Avg 4.26

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



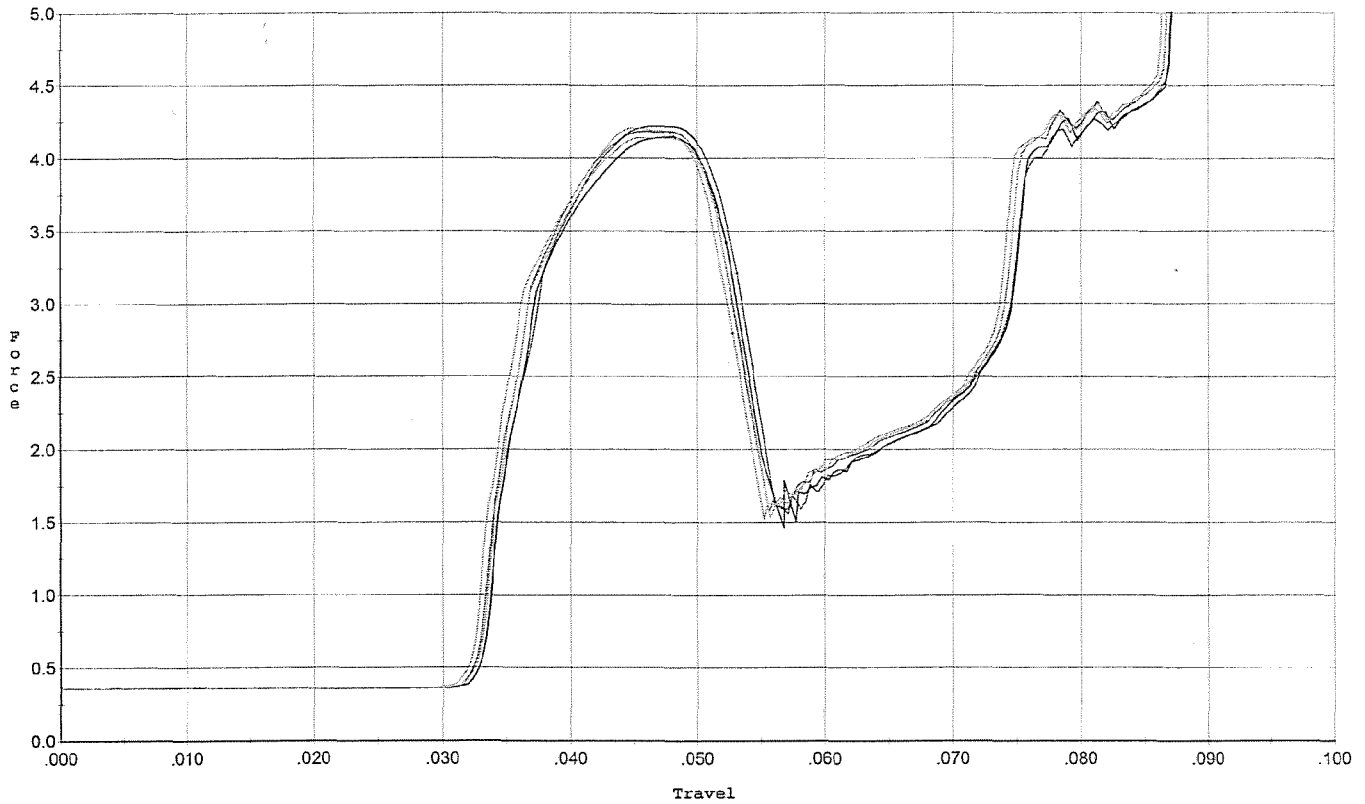
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.710	0.052	0.035	0.041	0.051		Set Trigger
2	2.720	0.054	0.035	0.040	0.054		Set Trigger
3	2.677	0.053	0.036	0.040	0.052		Set Trigger
4	2.728	0.053	0.035	0.040	0.053		Set Trigger
5	2.697	0.053	0.035	0.040	0.053		Set Trigger

Avg 2.70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.218	0.053	0.033	0.036	0.083		Set Trigger
2	4.148	0.052	0.033	0.036	0.080		Set Trigger
3	4.183	0.051	0.032	0.036	0.079		Set Trigger
4	4.142	0.053	0.033	0.035	0.082		Set Trigger
5	4.207	0.053	0.032	0.035	0.082		Set Trigger

Aug 4.18