

66784713

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



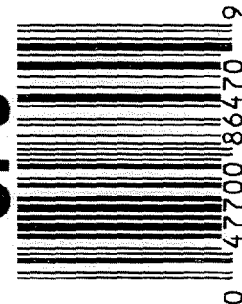
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784713

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784713

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	PSA
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
480	MAGNAFLUX BBL ACTION	MAGNA FLUX SEP 12 2008 OPERATOR BH	9-12-08	BH
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	SP
520	GOFF BLAST BBL / REC			
530 & 540	APPLY COATINGS (BARREL ACTION)		9/17	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-3-08	PSA
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

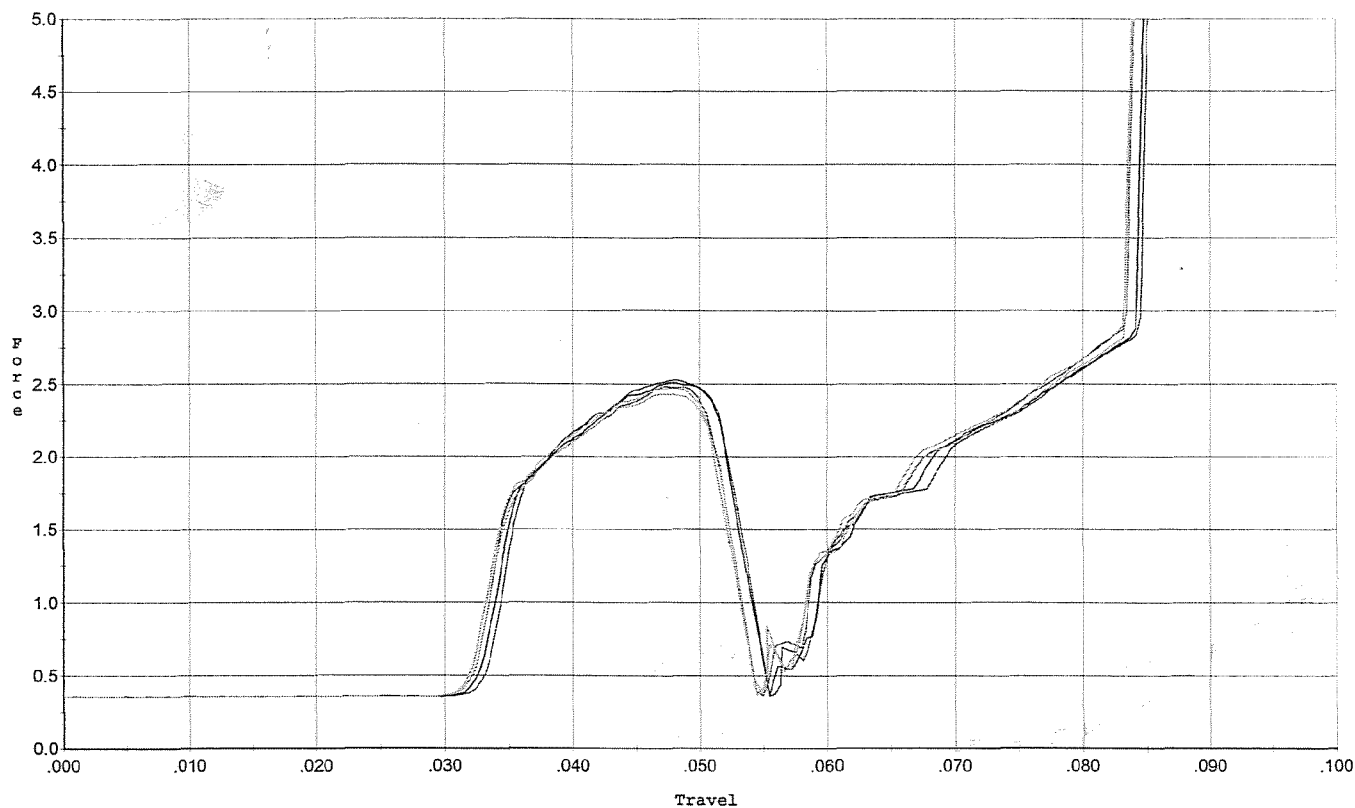
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.5</u>	10-15-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.5</u> <u>6.0</u>	10-15-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.024</u>	10-15-08	L.N.
	J) ASSEMBLE STOCK		10-3-08	BSN
	K) ASSEMBLE SWIVEL STUDS		10-15-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-3-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-3-08	TC
670	FINAL INSPECTION A) HEADSPACE		10-15-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.10</u> <u>2.19</u> <u>2.17</u> <u>2.13</u> <u>2.10</u>	10/6/08	Fm
	C) FUNCTION		10-15-08	L.N.
690	PACK		12-5-08	BSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



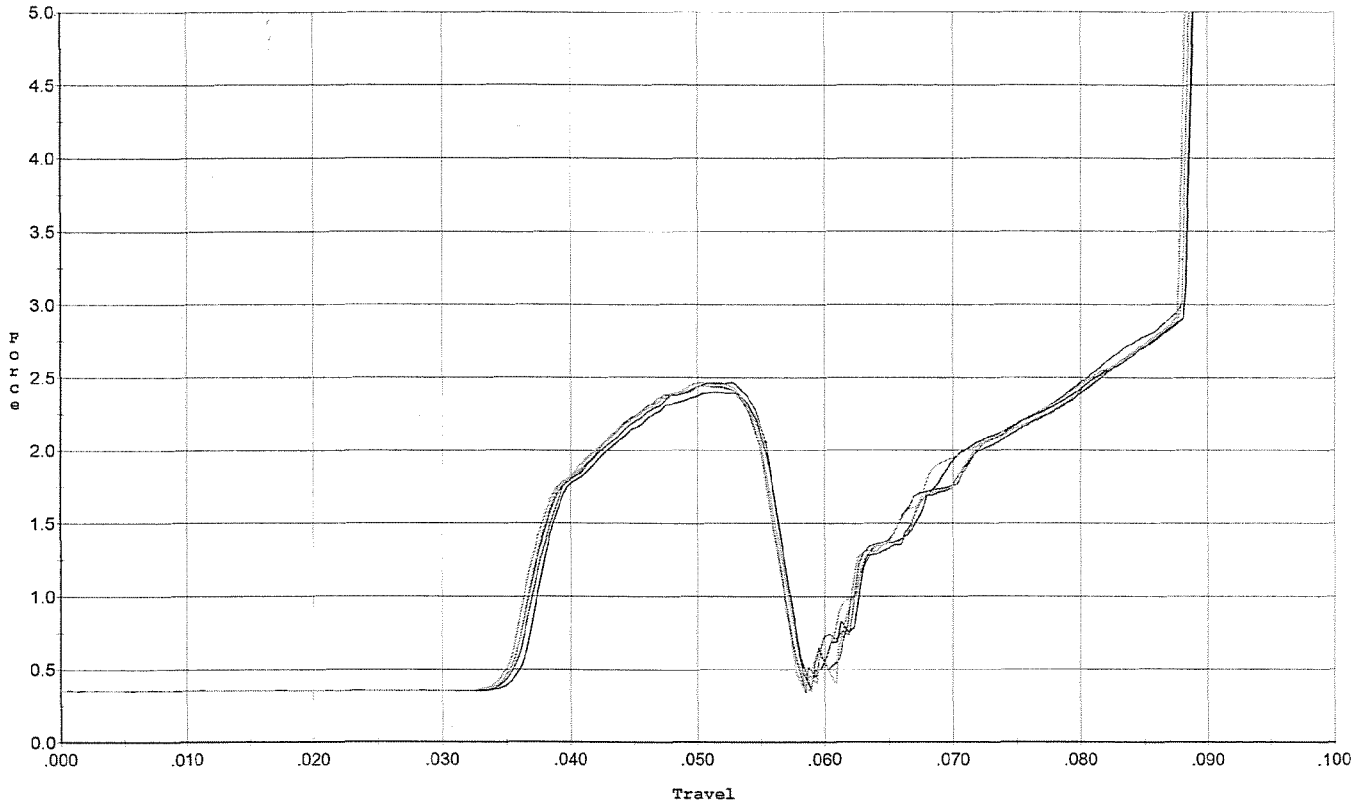
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.528	0.053	0.033	0.037	0.054		Set Trigger
2	2.512	0.052	0.033	0.037	0.052		Set Trigger
3	2.485	0.052	0.032	0.037	0.052		Set Trigger
4	2.433	0.052	0.032	0.037	0.051		Set Trigger
5	2.472	0.052	0.032	0.036	0.053		Set Trigger

Aug 2.48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



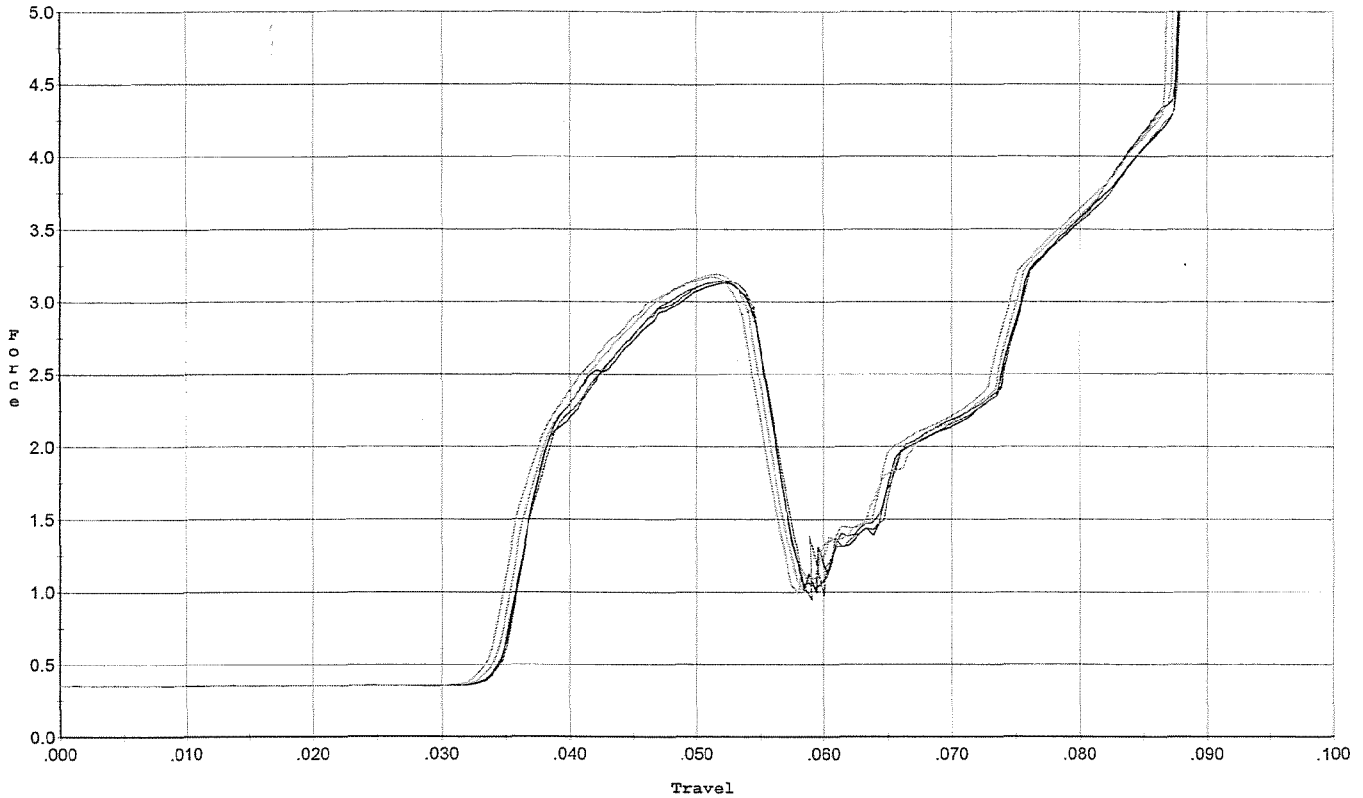
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.465	0.055	0.036	0.038	0.053		Set Trigger
2	2.399	0.056	0.036	0.038	0.052		Set Trigger
3	2.442	0.055	0.036	0.038	0.053		Set Trigger
4	2.444	0.057	0.036	0.038	0.055		Set Trigger
5	2.467	0.055	0.035	0.038	0.054		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



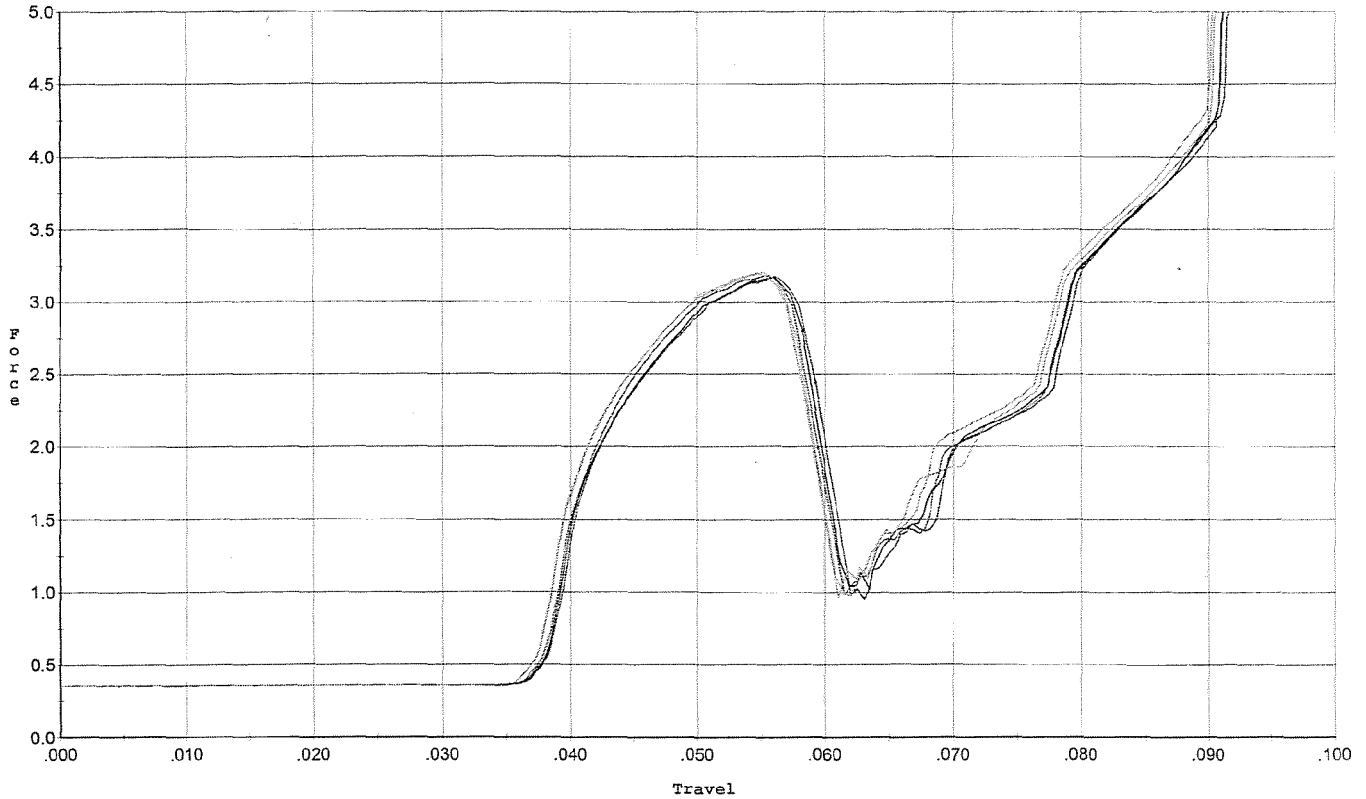
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.145	0.055	0.035	0.036	0.064		Set Trigger
2	3.131	0.055	0.035	0.036	0.064		Set Trigger
3	3.143	0.055	0.035	0.036	0.064		Set Trigger
4	3.191	0.054	0.034	0.036	0.064		Set Trigger
5	3.170	0.054	0.034	0.036	0.064		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



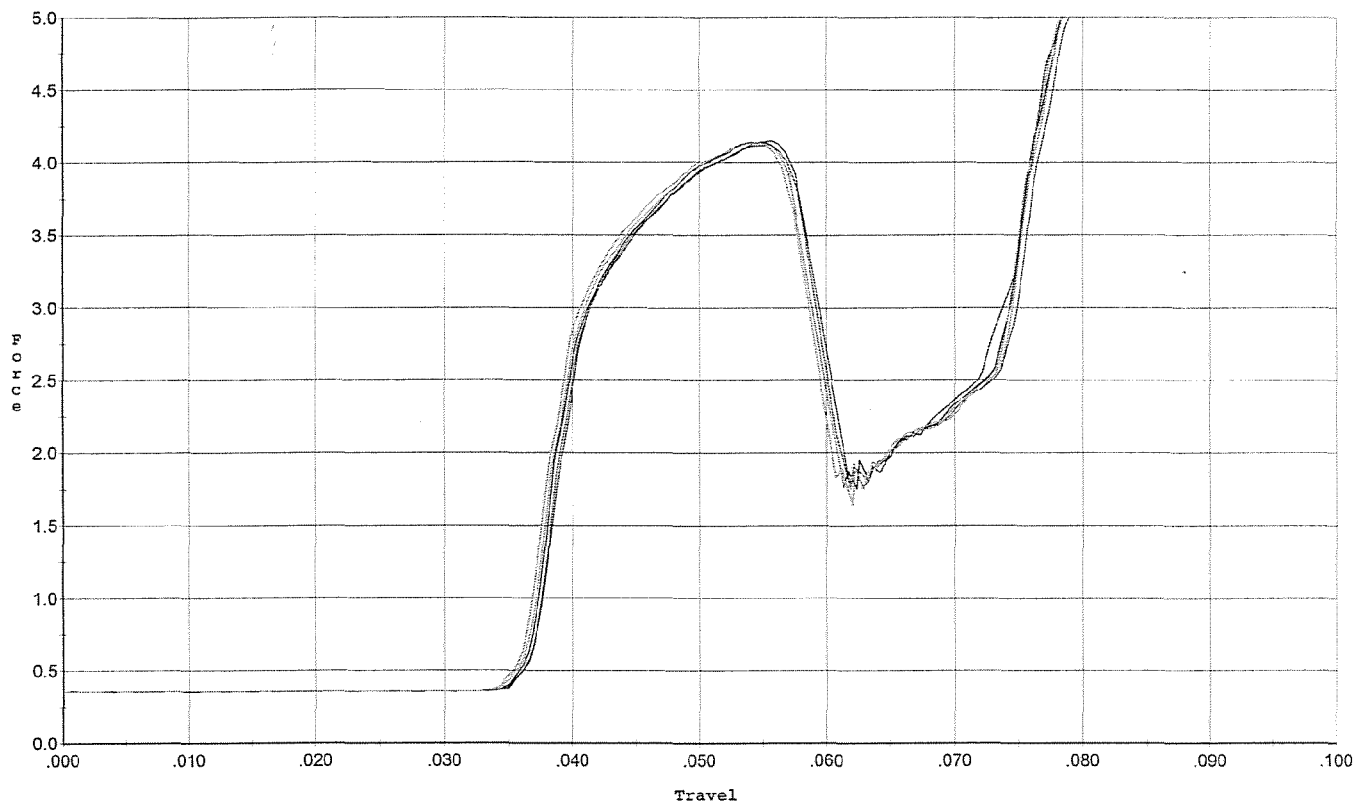
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.059	0.038	0.038	0.068		Set Trigger
2	3.166	0.058	0.038	0.038	0.066		Set Trigger
3	3.180	0.059	0.038	0.038	0.068		Set Trigger
4	3.204	0.058	0.038	0.038	0.067		Set Trigger
5	3.189	0.058	0.038	0.037	0.068		Set Trigger

Avg 3.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



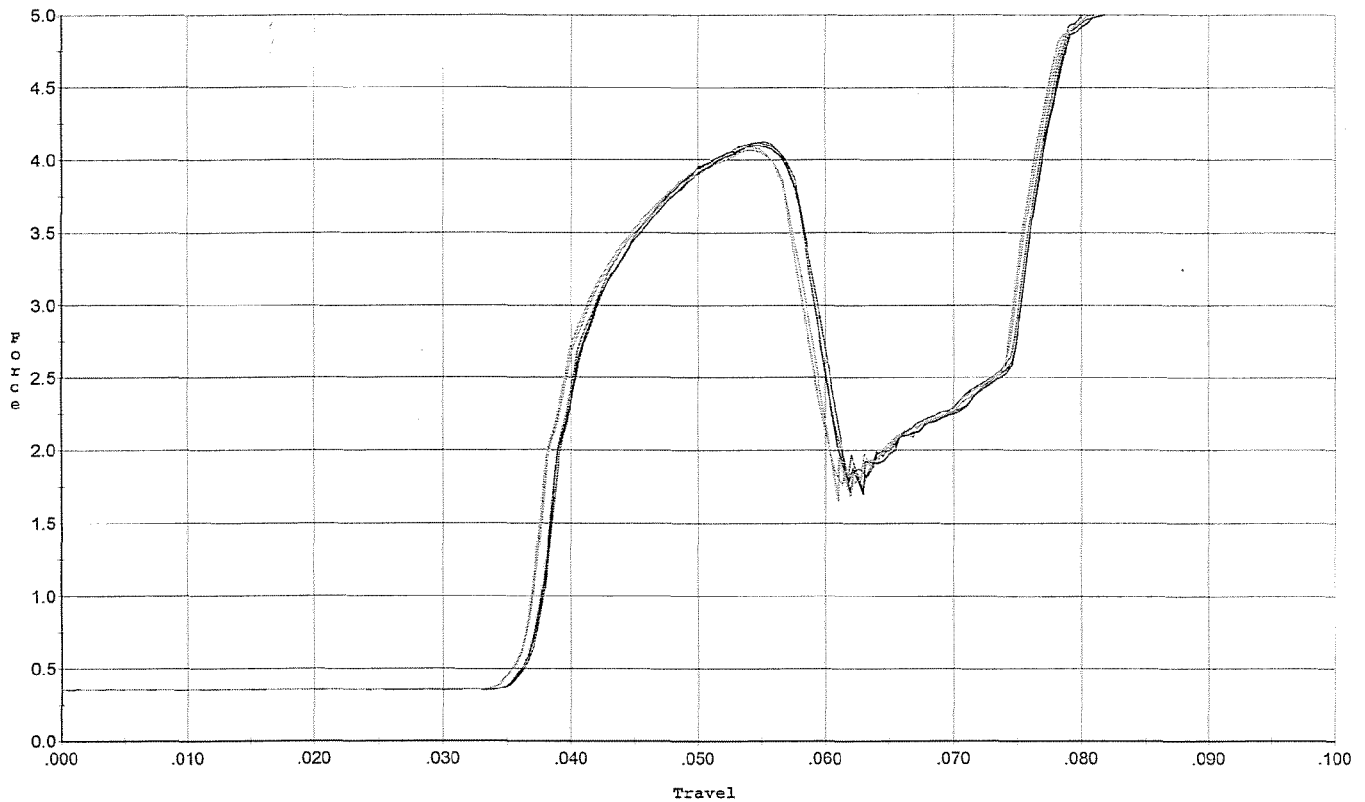
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.060	0.037	0.035	0.090		Set Trigger
2	4.140	0.057	0.036	0.036	0.086		Set Trigger
3	4.119	0.058	0.037	0.036	0.087		Set Trigger
4	4.133	0.057	0.036	0.036	0.087		Set Trigger
5	4.139	0.057	0.035	0.035	0.088		Set Trigger

Avg 4.13

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



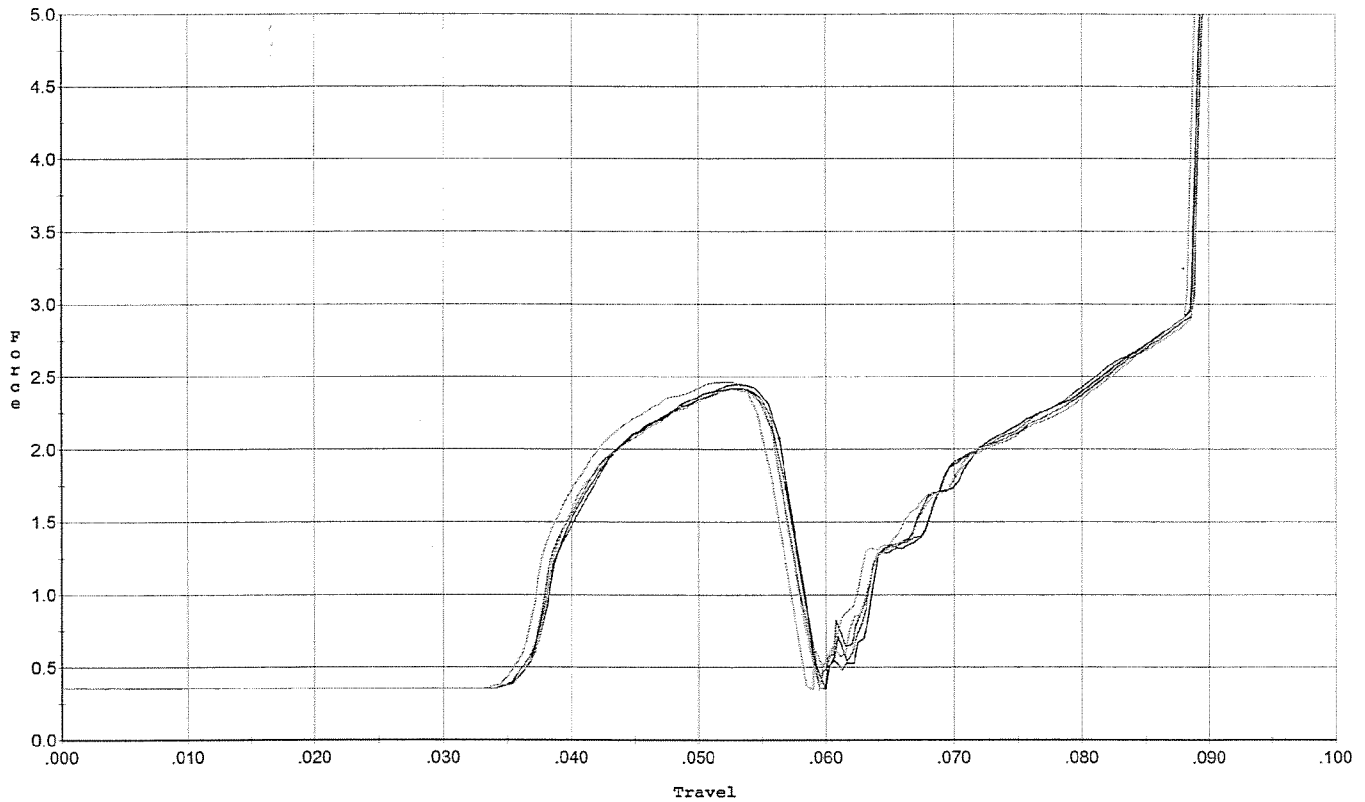
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.118	0.060	0.037	0.035	0.090		Set Trigger
2	4.101	0.058	0.037	0.036	0.086		Set Trigger
3	4.126	0.058	0.037	0.036	0.087		Set Trigger
4	4.069	0.058	0.036	0.036	0.087		Set Trigger
5	4.087	0.057	0.036	0.036	0.085		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



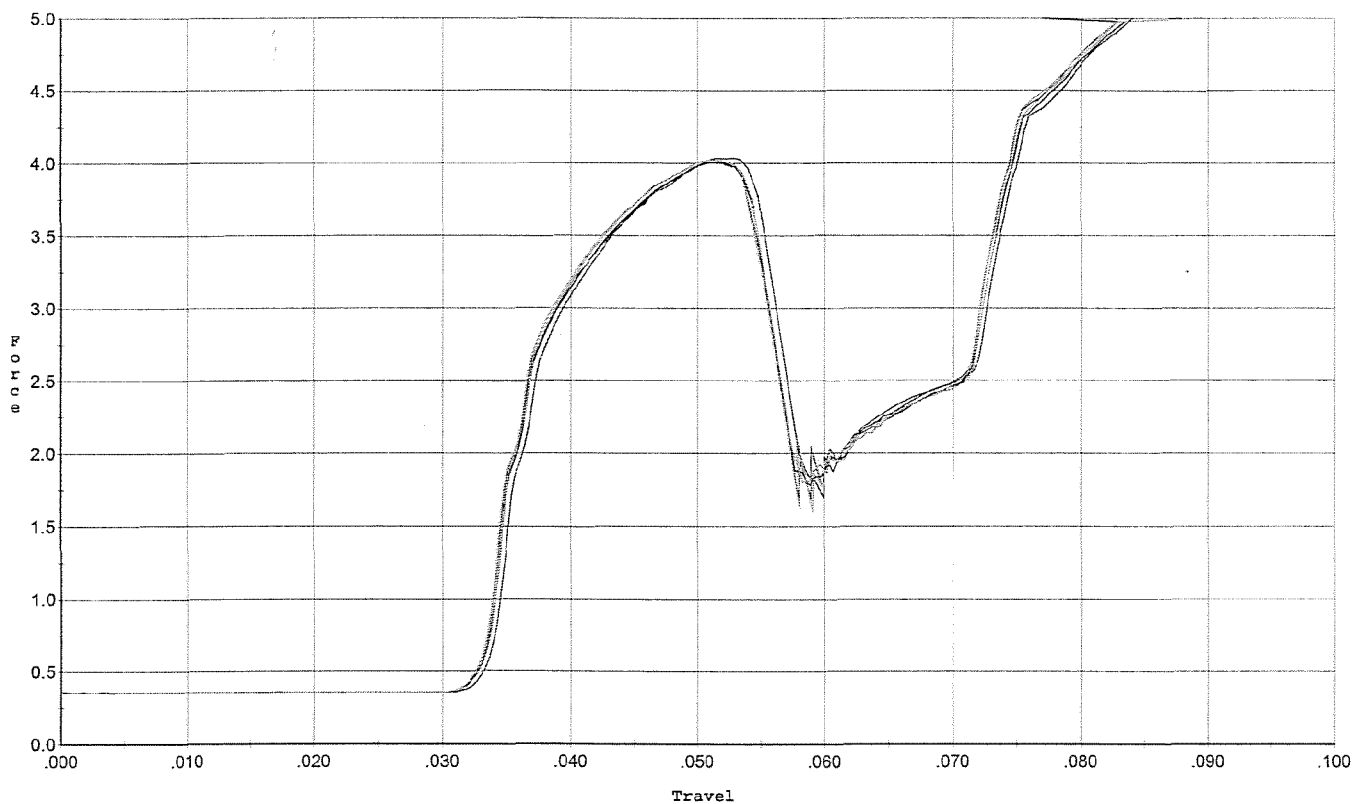
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.416	0.057	0.037	0.038	0.053		Set Trigger
2	2.447	0.056	0.037	0.038	0.053		Set Trigger
3	2.418	0.056	0.036	0.038	0.052		Set Trigger
4	2.418	0.056	0.037	0.038	0.052		Set Trigger
5	2.461	0.056	0.036	0.038	0.054		Set Trigger

Aug 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/24/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.036	0.055	0.033	0.035	0.084		Set Trigger
2	4.013	0.054	0.033	0.034	0.083		Set Trigger
3	4.002	0.055	0.033	0.034	0.084		Set Trigger
4	4.023	0.054	0.033	0.034	0.084		Set Trigger
5	4.014	0.055	0.032	0.034	0.085		Set Trigger

Aug 4.01