

G6784719

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
**BOLT ACTION CENTERFIRE RIFLE**  
**24" BARREL 7.62 NATO**  
**WITH BIPOD**

proof of purchase



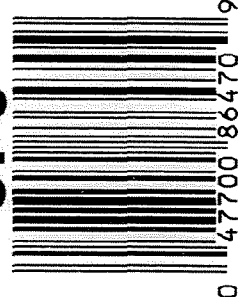
owner registration sticker



|               |              |
|---------------|--------------|
| ORDER NO.     | <b>86470</b> |
| BARREL LENGTH | 24"          |
| CAPACITY      | 6            |

**G6784719**

**UPC**



**BM FORM**

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784719

| OP #         | OPERATION NAME                                                 | READINGS            | DATE               | INITIAL        |
|--------------|----------------------------------------------------------------|---------------------|--------------------|----------------|
| 410          | SERIALIZE BOLT HANDLE                                          |                     | 8-29-08            | RTZ            |
| 420          | ASSEMBLE ACTION                                                |                     | 8-28-08            | JP             |
| 430          | ASSEMBLE TO STOCK                                              |                     | 8-28-08            | JP             |
| 440          | PROOF                                                          |                     | 8-28-08            | JP             |
| 460          | CHECK HEADSPACE                                                |                     | 8-28-08            | JP             |
| 470          | DIS-ASSEMBLE ACTION                                            |                     | 8-28-08            | JP             |
| 480          | MAGNAFLUX BBL ACTION                                           |                     | 9-2-08             | BN             |
| 490          | MAGNAFLUX BOLT                                                 |                     | <del>8-29-08</del> | <del>RTZ</del> |
| 500          | ROLLMARK CALIBER                                               |                     | 9/3/08             | RT             |
| 510          | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 8-29-08            | JP             |
| 520          | GOFF BLAST BBL / REC                                           |                     | 9/4/08             | DG             |
| 530 &<br>540 | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 9/8                | —              |
|              | (BOLT)                                                         |                     |                    |                |
| 560          | RE-ASSEMBLE ACTION                                             |                     |                    |                |
|              | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 9-2-08             | JP             |
|              | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 9-10-08            | JP             |
|              | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 9-2-08             | JP             |
|              | D) OIL FIRING PIN ASSEMBLY                                     |                     | 9-16-08            | BN             |
|              | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |                    |                |

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| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>3</u> <u>3</u> <u>3</u>                                  | 9-23-08 | TL      |
| CONT.        | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>6</u> <u>6</u> <u>6</u>                                  | 9-23-08 | TL      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.025</u> <u>.024</u> <u>.024</u>                         | 9-23-08 | TL      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 9-16-08 | PSW     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 9-23-08 | TL      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 9-18-08 | FM      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION <i>NA</i>                                        |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 9-18-08 | AA      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9-23-08 | TL      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.99</u> <u>2.34</u> <u>2.76</u> <u>2.77</u> <u>2.70</u> | 9-23-08 | R.W.    |
|              | C) FUNCTION                                                              |                                                             | 9-23-08 | TL      |
| 690          | PACK                                                                     |                                                             | 12-8-08 | TL      |

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AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE

8-9-08

TESTER

TAE

|         | 2.50 LBS<br>INITIAL     | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS → 7 |      | COMMENTS |
|---------|-------------------------|-----------------------------|---------------------------------------|------|----------|
| PULL #1 | 254 <sup>1 2</sup>      | 285                         |                                       | 297  |          |
| PULL #2 | 249                     | 278                         |                                       | 263  |          |
| PULL #3 | 270                     | 258                         |                                       | 275  |          |
| PULL #4 | 261                     | 265                         |                                       | 272  |          |
| PULL #5 | 262                     | 267                         |                                       | 287  |          |
| TOTAL   | <del>1296</del><br>1296 | 1353                        |                                       | 1394 |          |
| AVERAGE | <del>259</del><br>259   | 270                         |                                       | 278  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 309 <sup>3 4</sup>  | 325                         |  |          |
| PULL #2 | 306                 | 345                         |  |          |
| PULL #3 | 308                 | 333                         |  |          |
| PULL #4 | 303                 | 343                         |  |          |
| PULL #5 | 300                 | 343                         |  |          |
| TOTAL   | 1526                | 1739                        |  |          |
| AVERAGE | 305                 | 347                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY 8 |
|---------|---------------------|-----------------------------|-----------------------------------|-------------------------------------------|
| PULL #1 | 411 <sup>5 6</sup>  | 405                         |                                   | 454                                       |
| PULL #2 | 454                 | 415                         |                                   | 441                                       |
| PULL #3 | 448                 | 416                         |                                   | 449                                       |
| PULL #4 | 454                 | 415                         |                                   | 444                                       |
| PULL #5 | 457                 | 417                         |                                   | 439                                       |
| TOTAL   | 2226                | 2068                        |                                   | 2227                                      |
| AVERAGE | 445                 | 413                         |                                   | 445                                       |