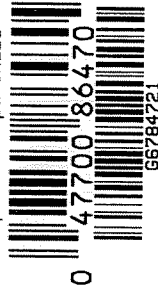


G6784721

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

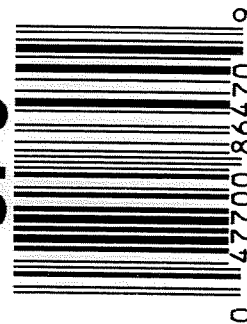
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784721

UPC



GUN SERIAL # G 6784721

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-28-08	SP
430	ASSEMBLE TO STOCK		8-28-08	SP
440	PROOF		8-28-08	SP
460	CHECK HEADSPACE		8-28-08	SP
470	DIS-ASSEMBLE ACTION		8-28-08	SP
472	SERIALIZE BOLT HANDLE		8-29-08	RSN
475	DRILL AND TAP SIGHT HOLES		8-29-08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BN
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		9/3/08	RT
520	GOFF BLAST BBL / REC		9/5/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-9	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-18-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-18-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-18-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-1-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-30-08	Lg
CONT.					
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.5</u>	10-30-08	Lg
	H) TRIGGER PULL TEST AND RETAINABILITY				
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-30-08	Lg
	J) ASSEMBLE STOCK			10-1-08	Bgn
	K) ASSEMBLE SWIVEL STUDS			10-30-08	Lg
	L) ATTACH FRONT AND REAR SIGHT ASSY'S				
	M) IRON SIGHT ALIGNMENT				
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER				
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u> FAIL <u>PASS</u> FAIL	10-1-08	TC
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
	MALFUNCTION		CORRECTION		
660	INSPECT FOR LIVE AMMO			10-1-08	Lg
670	FINAL INSPECTION A) HEADSPACE			10-30-08	Lg
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.65</u> <u>2.66</u> <u>2.67</u> <u>2.63</u>	10/3/08	Fm
	C) FUNCTION			10-30-08	Lg
690	PACK			12/5/08	Bgn

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9-24-08

TESTER TAE

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	260	233		215	
PULL #2	245	211		243	
PULL #3	245	221		233	
PULL #4	266	215		241	
PULL #5	241	211		229	
TOTAL	1257	1091		1161	
AVERAGE	251	218		232	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	360	343		
PULL #2	358	310		
PULL #3	355	341		
PULL #4	353	334		
PULL #5	360	310		
TOTAL	1786	1638		
AVERAGE	357	327		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	407	434		404
PULL #2	464	438		403
PULL #3	434	424		419
PULL #4	438	450		404
PULL #5	437	448		421
TOTAL	2180	2194		2051
AVERAGE	436	438		410