

G6784722

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



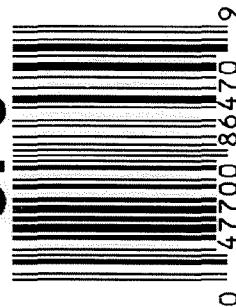
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784722

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784722

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SP
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SP
460	CHECK HEADSPACE		9-19-08	SP
470	DIS-ASSEMBLE ACTION		9-19-08	SP
472	SERIALIZE BOLT HANDLE		9-20-08	Bsn
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION		9-22-08	BH
490	MAGNAFLUX BOLT		9-19-08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DL
542	APPLY COATINGS (BARREL ACTION)		9-27	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-1-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-1-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-1-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-10-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

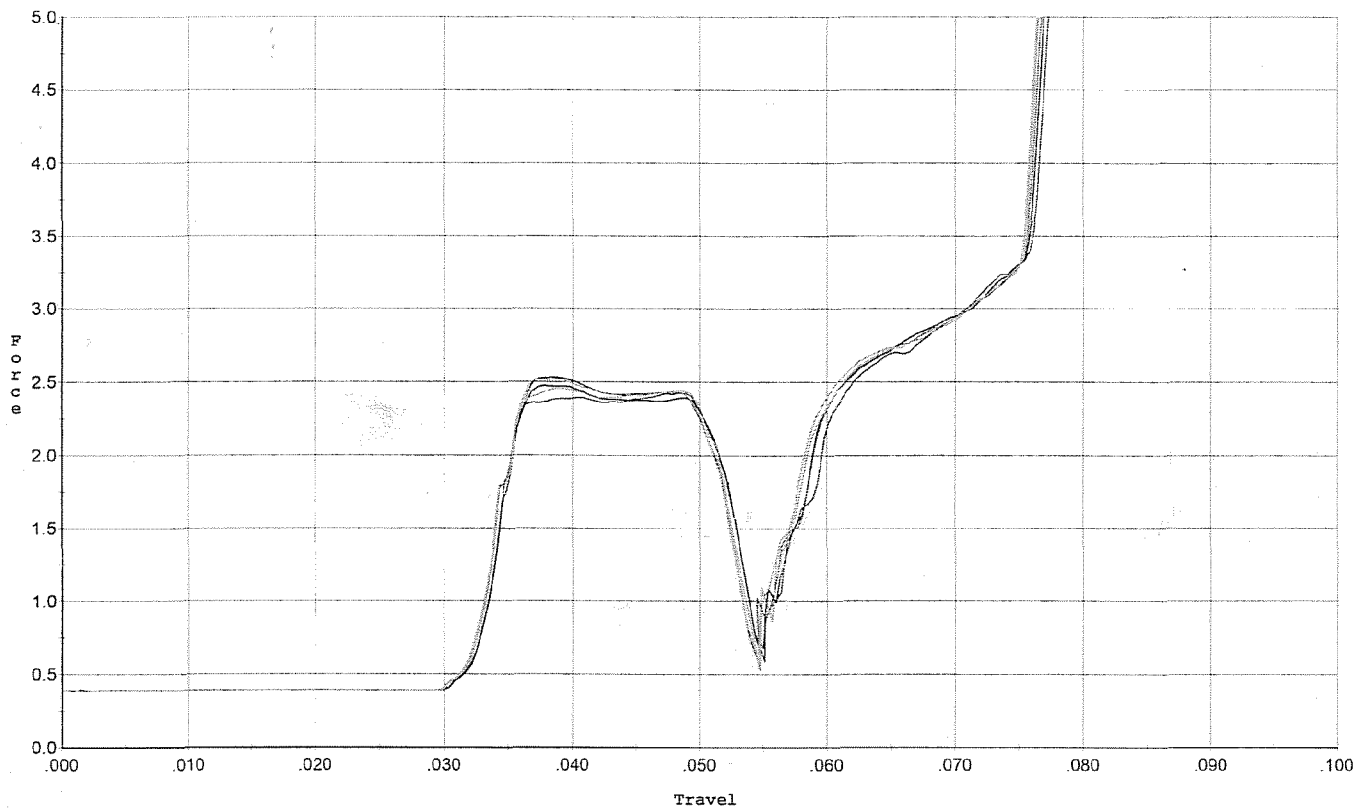
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-10-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>45</u>	12-10-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-10-08	L.N.
	J) ASSEMBLE STOCK		10-10-08	L.N.
	K) ASSEMBLE SWIVEL STUDS		12-10-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-25-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-25-08	L.N.
670	FINAL INSPECTION A) HEADSPACE		12-10-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.56</u> <u>2.60</u> <u>2.67</u> <u>2.68</u> <u>2.66</u>	12-10-08	L.N.
	C) FUNCTION		12-10-08	L.N.
690	PACK		1-14-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



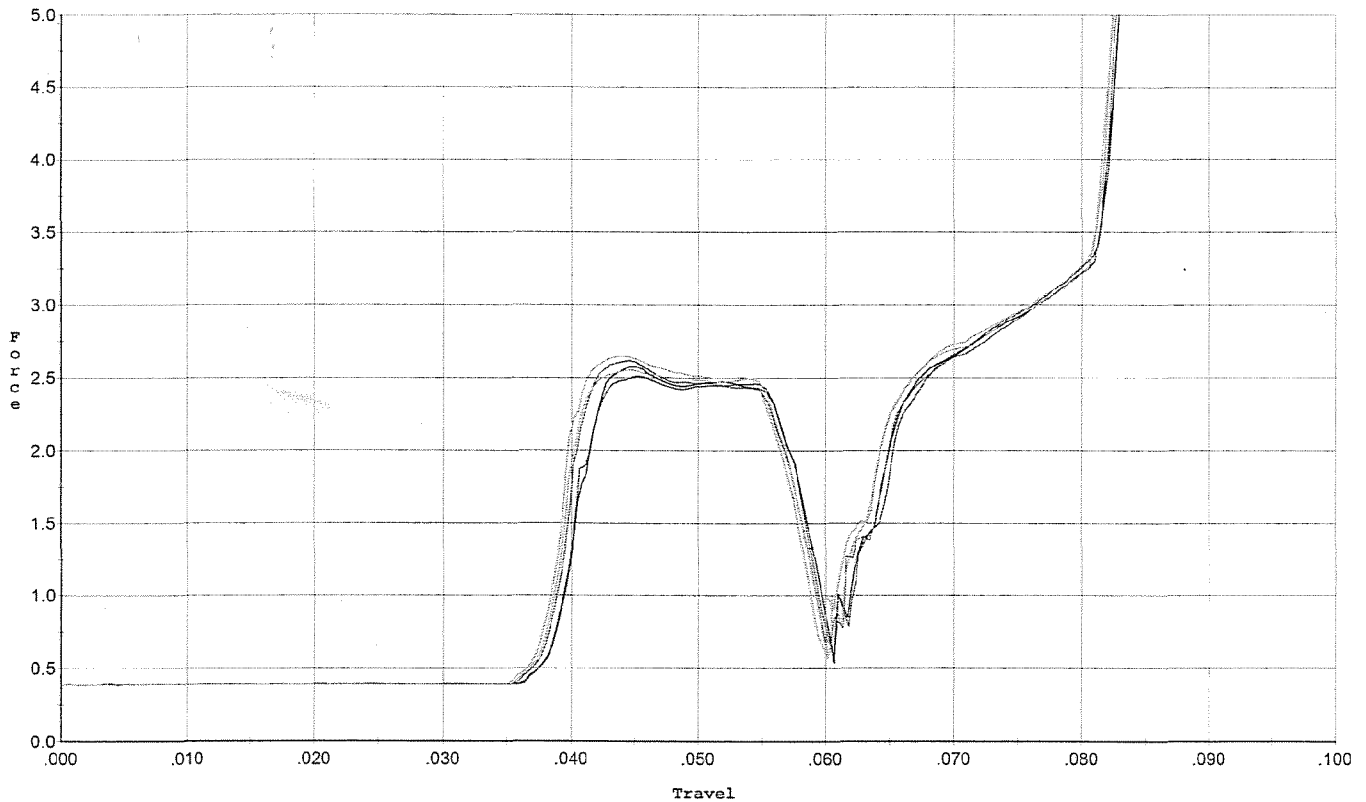
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.531	0.052	0.032	0.031	0.057		Set Trigger
2	2.475	0.052	0.033	0.031	0.056		Set Trigger
3	2.431	0.052	0.032	0.031	0.055		Set Trigger
4	2.455	0.052	0.032	0.031	0.056		Set Trigger
5	2.523	0.051	0.032	0.031	0.056		Set Trigger

Avg 2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



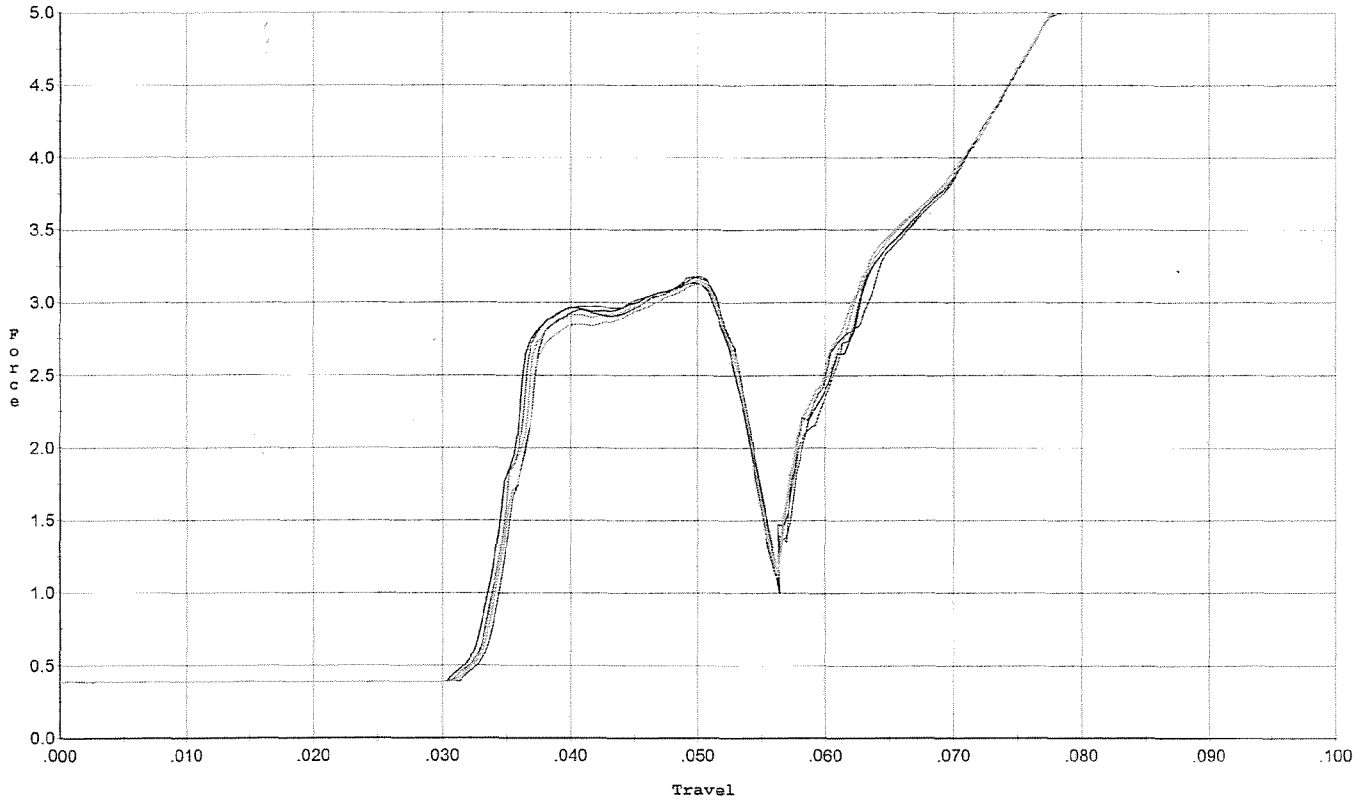
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.513	0.058	0.039	0.032	0.058		Set Trigger
2	2.577	0.059	0.039	0.031	0.060		Set Trigger
3	2.616	0.058	0.038	0.031	0.061		Set Trigger
4	2.555	0.058	0.038	0.031	0.061		Set Trigger
5	2.649	0.057	0.037	0.032	0.061		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



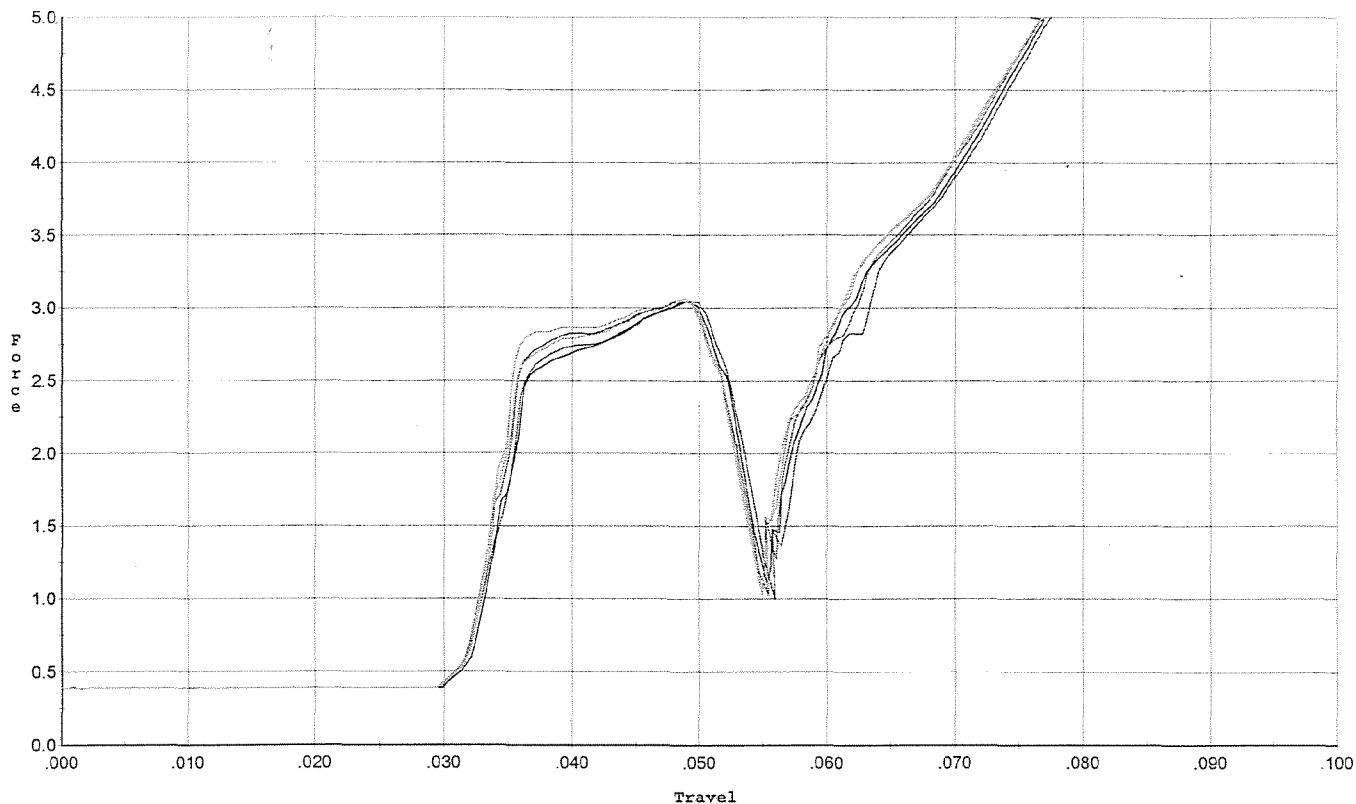
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.179	0.053	0.034	0.030	0.067		Set Trigger
2	3.137	0.054	0.033	0.030	0.069		Set Trigger
3	3.177	0.053	0.033	0.030	0.068		Set Trigger
4	3.147	0.053	0.033	0.030	0.067		Set Trigger
5	3.123	0.053	0.033	0.030	0.066		Set Trigger

Avg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



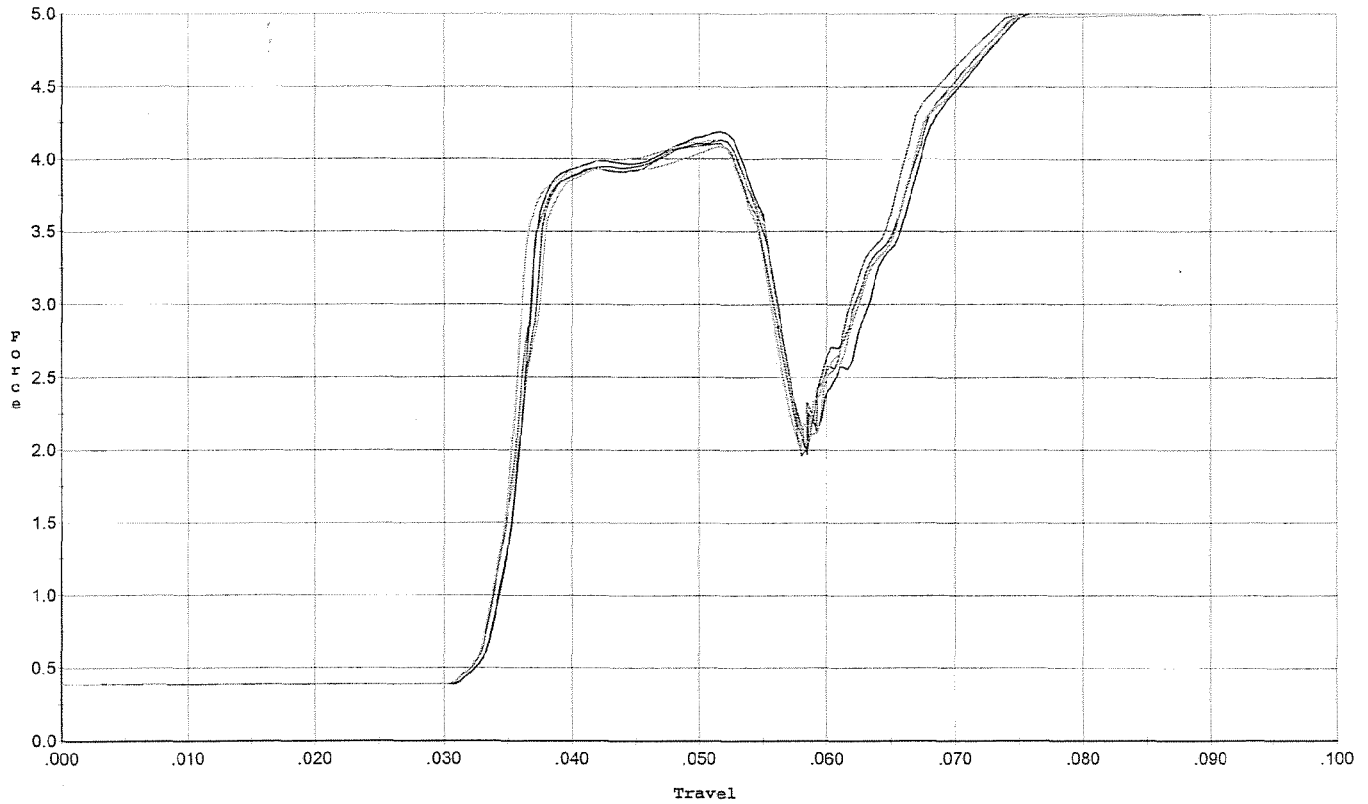
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.047	0.053	0.032	0.030	0.066		Set Trigger
2	3.044	0.052	0.032	0.030	0.064		Set Trigger
3	3.049	0.053	0.032	0.030	0.067		Set Trigger
4	3.048	0.052	0.032	0.030	0.065		Set Trigger
5	3.063	0.053	0.032	0.030	0.068		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/9/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



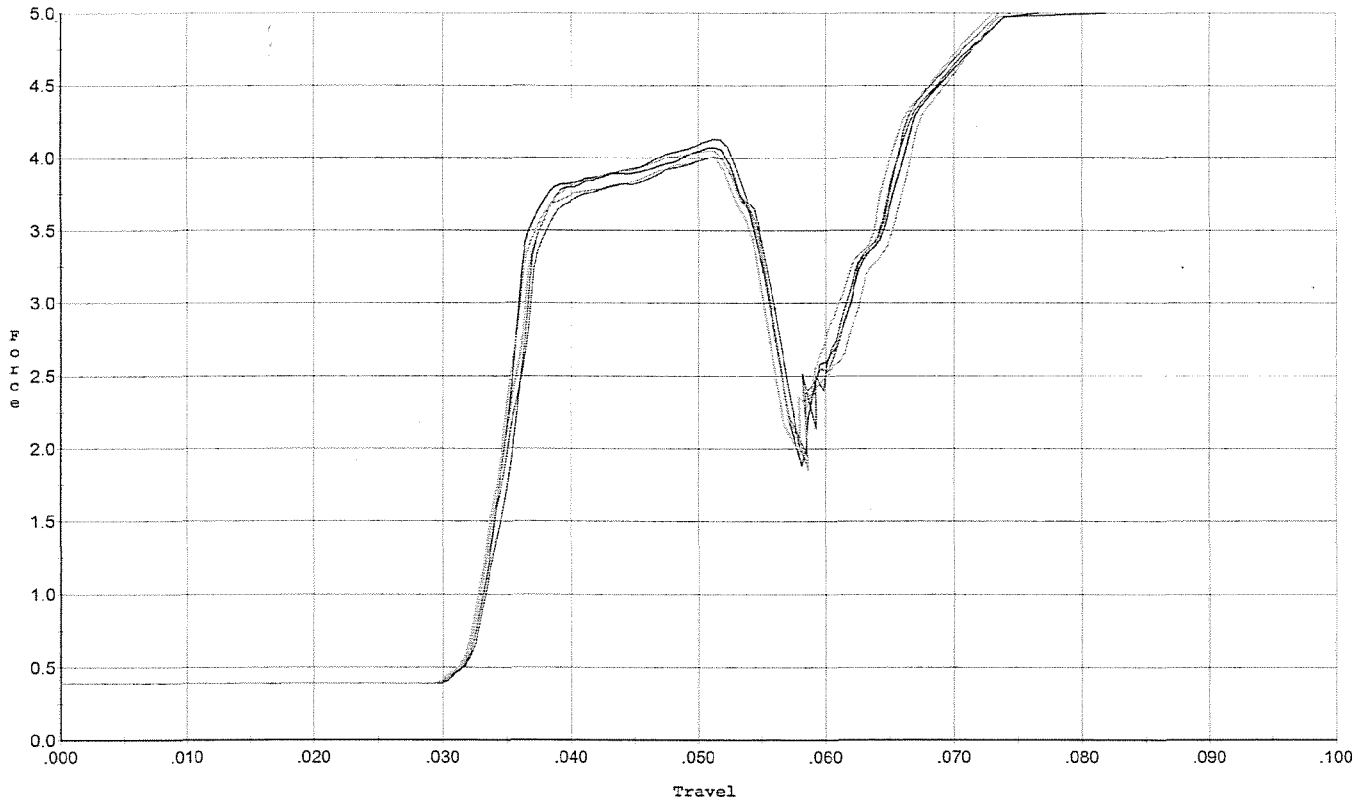
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.134	0.055	0.033	0.028	0.092		Set Trigger
2	4.190	0.055	0.033	0.028	0.093		Set Trigger
3	4.107	0.056	0.033	0.028	0.094		Set Trigger
4	4.131	0.055	0.033	0.029	0.092		Set Trigger
5	4.085	0.055	0.033	0.028	0.091		Set Trigger

Aug 4.12

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



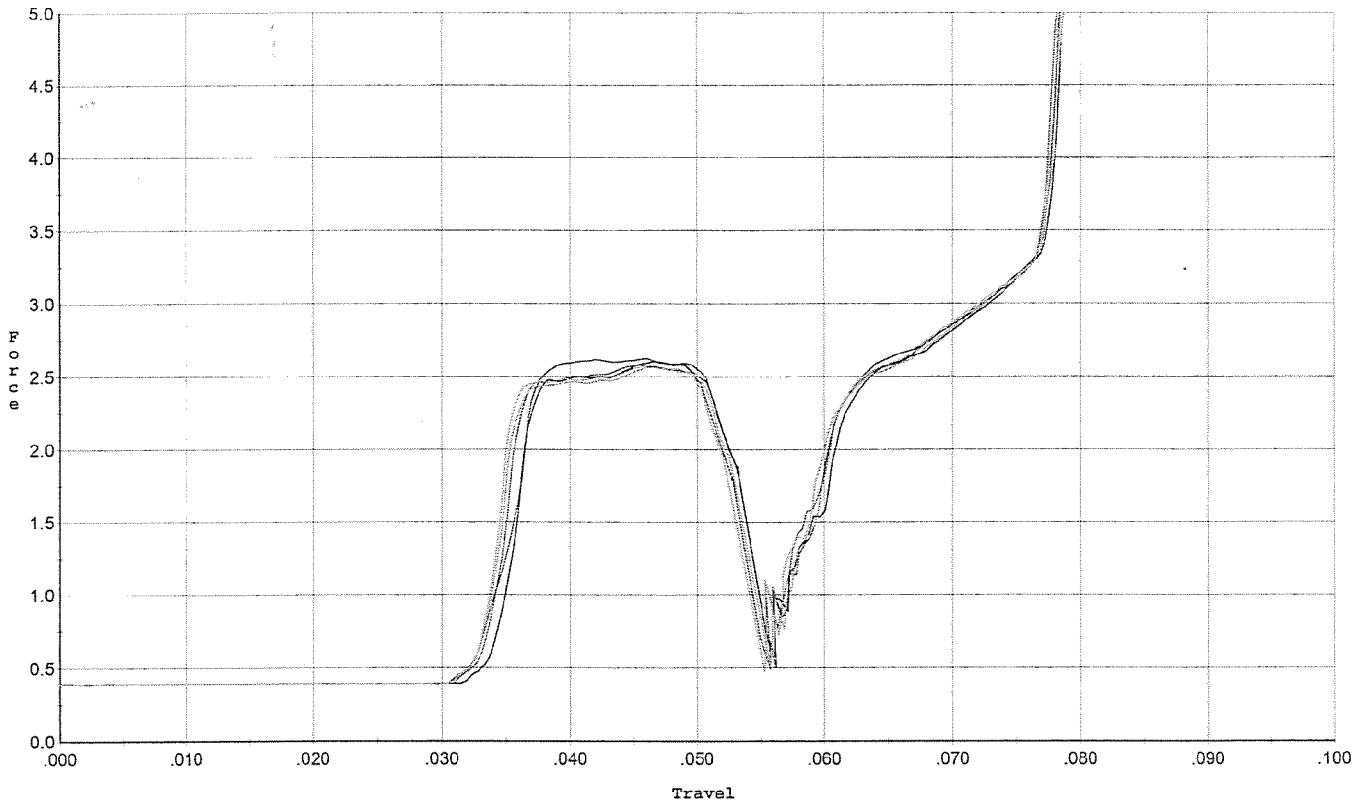
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.056	0.032	0.028	0.094		Set Trigger
2	4.069	0.055	0.032	0.028	0.093		Set Trigger
3	4.007	0.055	0.032	0.028	0.090		Set Trigger
4	4.003	0.054	0.032	0.028	0.090		Set Trigger
5	4.050	0.055	0.032	0.028	0.092		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



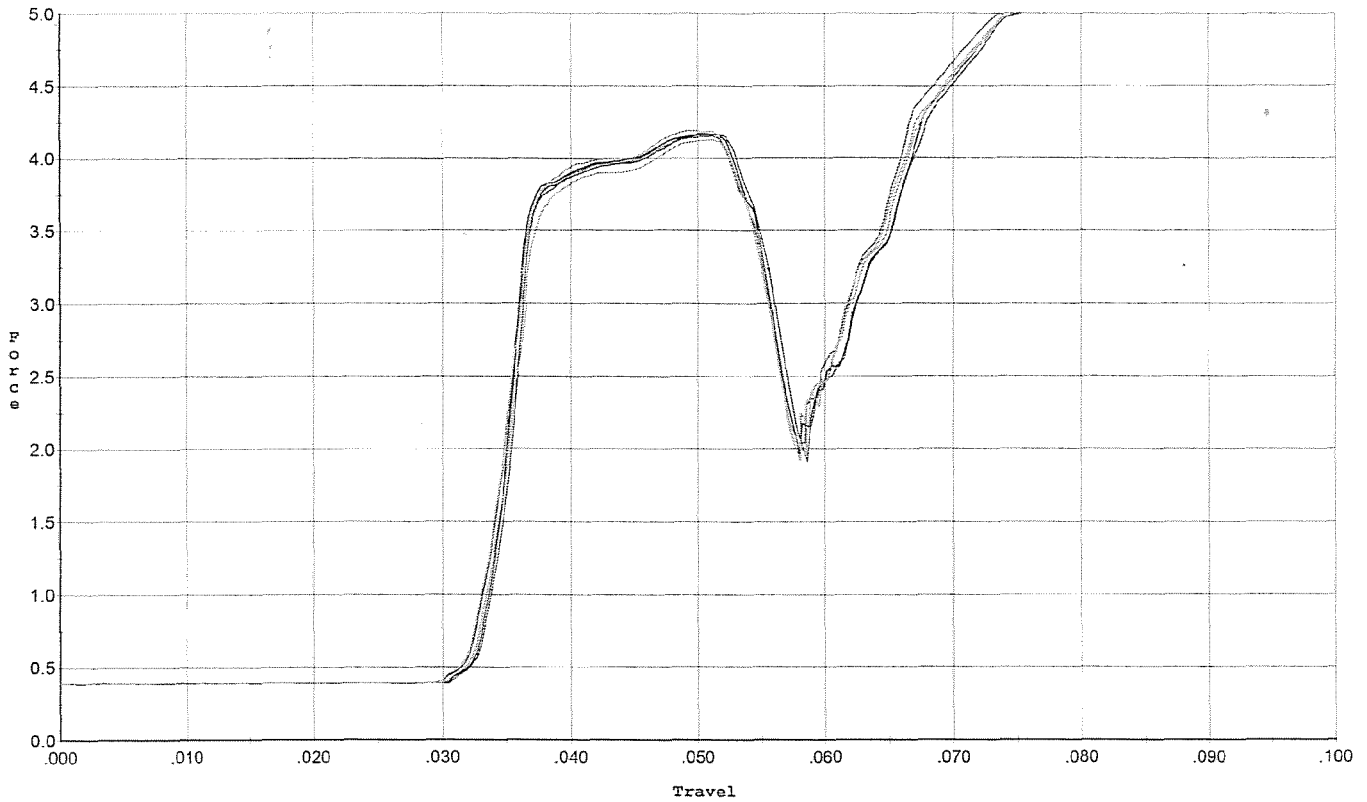
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.624	0.053	0.033	0.032	0.059		Set Trigger
2	2.604	0.053	0.034	0.032	0.058		Set Trigger
3	2.579	0.053	0.033	0.032	0.058		Set Trigger
4	2.572	0.052	0.033	0.032	0.058		Set Trigger
5	2.564	0.053	0.033	0.032	0.058		Set Trigger

Avg 2.58

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/9/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.056	0.033	0.028	0.095		Set Trigger
2	4.172	0.054	0.033	0.028	0.093		Set Trigger
3	4.155	0.055	0.032	0.028	0.094		Set Trigger
4	4.125	0.055	0.033	0.028	0.092		Set Trigger
5	4.191	0.055	0.032	0.028	0.095		Set Trigger

Avg 4.16