

G6784726

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker

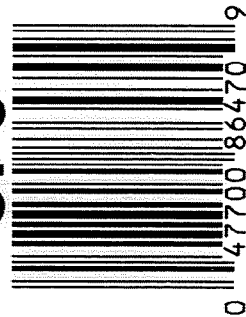


BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784726

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784726

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		8/29/08	RTZ
420	ASSEMBLE ACTION		8/28/08	SP
430	ASSEMBLE TO STOCK		8/28/08	SP
440	PROOF		8/28/08	SP
460	CHECK HEADSPACE		8/28/08	SP
470	DIS-ASSEMBLE ACTION		8/28/08	SP
480	MAGNAFLUX BBL ACTION		9-2-08	BM
490	MAGNAFLUX BOLT		8/28/08	NR
500	ROLLMARK CALIBER		9/3/08	RT
510	DRILL AND TAP SIGHT HOLES		8/29/08	SP
520	GOFF BLAST BBL / REC		9/4/08	DG
530 & 540	APPLY COATINGS (BARREL ACTION)		9/8	
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-12-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-20-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-20-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-16-08	BM
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	9-24-08	TL
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6</u> <u>6</u> <u>6</u>	9-24-08	TL
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.025</u> <u>.024</u>	9-24-08	TL
	J) ASSEMBLE STOCK		9-16-08	BSN
	K) ASSEMBLE SWIVEL STUDS		9-24-08	TL
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-18-08	FM
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION NA		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-18-08	AL
670	FINAL INSPECTION A) HEADSPACE		9-24-08	TL
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.77</u> <u>2.69</u> <u>2.69</u> <u>2.69</u> <u>2.66</u>	9-19-08	TKL
	C) FUNCTION		9-24-08	TL
690	PACK		12-8-08	TL

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)

3.00 LBS (plus or minus 0.75 LBS)

4.00 LBS (plus or minus 1.00 LBS)

DATE _____

TESTER _____

Tom Edick

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.69	2.55		2.26	
PULL #2	2.41	2.45		2.25	
PULL #3	2.44	2.44		2.28	
PULL #4	2.48	2.58		2.26	
PULL #5	2.41	2.52		2.37	
TOTAL	12.43	12.52		11.42	
AVERAGE	2.48	2.50		2.28	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.40	3.35		
PULL #2	3.46	3.33		
PULL #3	3.48	3.40		
PULL #4	3.34	3.29		
PULL #5	3.36	3.35		
TOTAL	17.04	16.67		
AVERAGE	3.04	3.22		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.48	4.28		4.17
PULL #2	4.45	4.34		4.23
PULL #3	4.51	4.30		4.33
PULL #4	4.54	4.32		4.31
PULL #5	4.50	4.30		4.38
TOTAL	22.48	21.54		21.42
AVERAGE	4.49	4.30		4.28