

G6784728

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

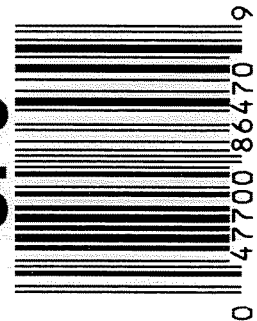
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784728

UPC



GUN SERIAL # G6784728

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		8-25-08	SPD
430	ASSEMBLE TO STOCK		8-25-08	SP
440	PROOF		8-25-08	SPD
460	CHECK HEADSPACE		8-25-08	SPD
470	DIS-ASSEMBLE ACTION		8-25-08	SPD
472	SERIALIZE BOLT HANDLE		8-26-08	SP
475	DRILL AND TAP SIGHT HOLES		8-26-08	SP
480	MAGNAFLUX BBL ACTION		8-28-08	SP
490	MAGNAFLUX BOLT		8/28/08	MR
500	ROLLMARK CALIBER		8/28/08	RT
520	GOFF BLAST BBL / REC		8/30/08	DC
542	APPLY COATINGS (BARREL ACTION)		8-31	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-6-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-6-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-6-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-11-08	RTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

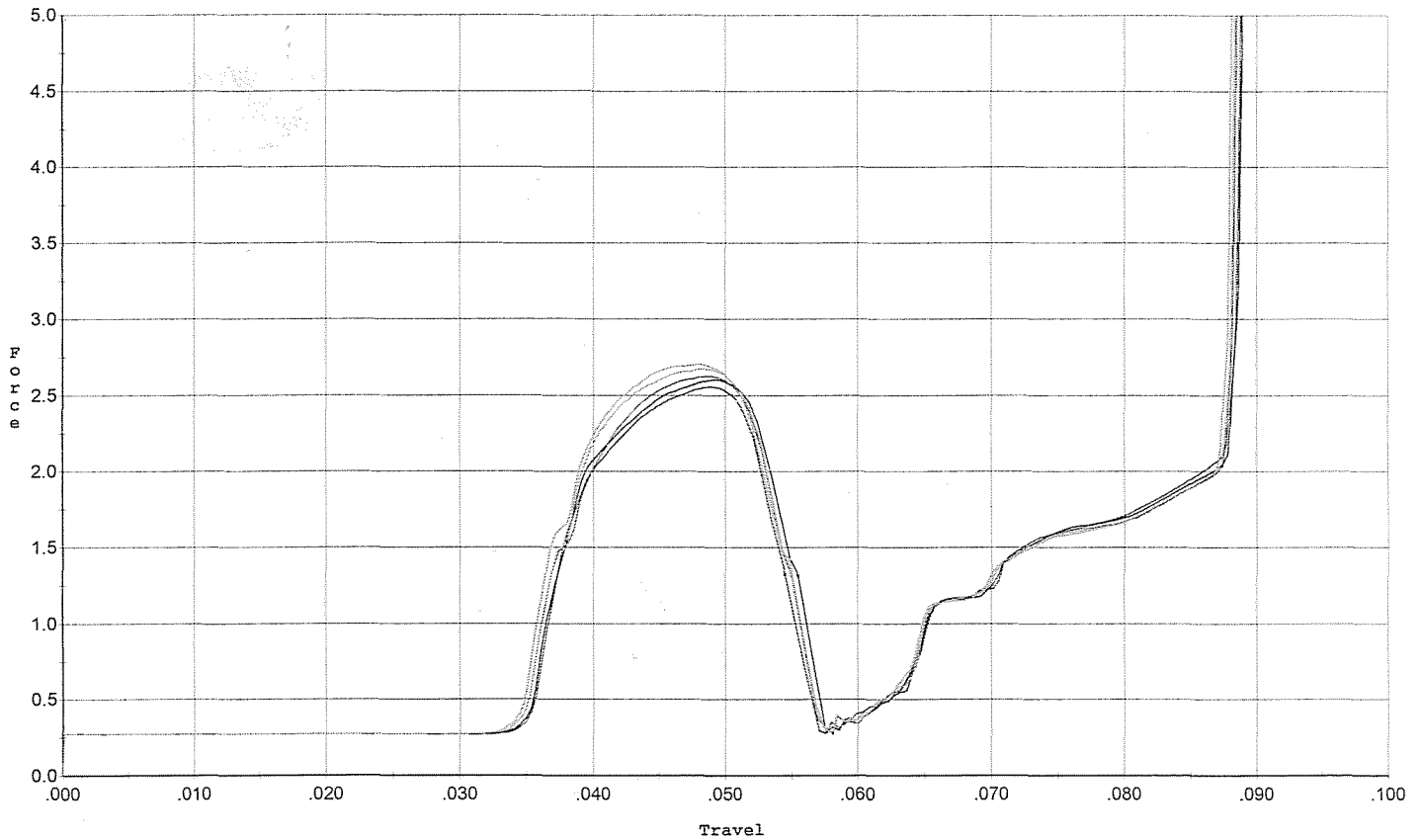
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>5.0</u>	<u>5.0</u>	<u>5.0</u>	10-24-08	X JN		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>4.5</u>	<u>4.5</u>	<u>4.0</u>	10-24-08	X JN		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.023</u>	<u>.023</u>	<u>.023</u>	10-24-08	X JN		
	J) ASSEMBLE STOCK					9-11-08	KTZ		
	K) ASSEMBLE SWIVEL STUDS					10-24-08	X JN		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		10-1-08	RSW		
			<u>PASS</u>	FAIL		9-12-08	F M		
	MALFUNCTION <u>BAC</u>		CORRECTION			10-1-08	RSW		
	MALFUNCTION		CORRECTION	<u>NA</u>					
	MALFUNCTION		CORRECTION						
	MALFUNCTION		CORRECTION						
660	INSPECT FOR LIVE AMMO					9-12-08	TRW		
670	FINAL INSPECTION A) HEADSPACE					10-24-08	X JN		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.14</u>	<u>2.72</u>	<u>2.25</u>	<u>2.26</u>	<u>2.40</u>	9-18-08	TRW
	C) FUNCTION					10-24-08	X JN		
690	PACK					12-9-08	RSW		

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 8/26/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



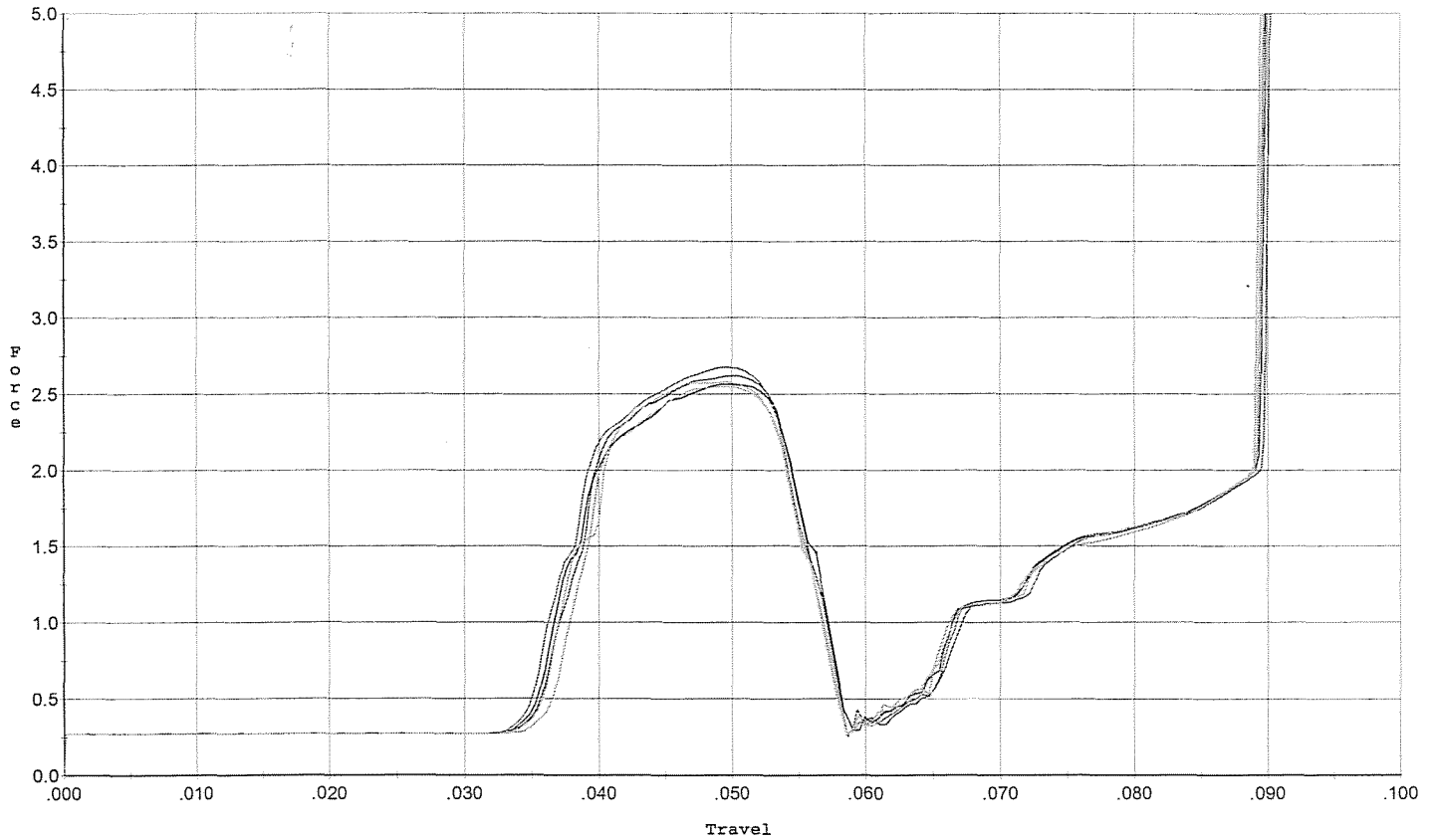
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.552	0.054	0.035	0.039	0.049		Set Trigger
2	2.602	0.056	0.035	0.038	0.052		Set Trigger
3	2.628	0.055	0.035	0.039	0.051		Set Trigger
4	2.674	0.055	0.035	0.038	0.053		Set Trigger
5	2.702	0.055	0.035	0.038	0.053		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



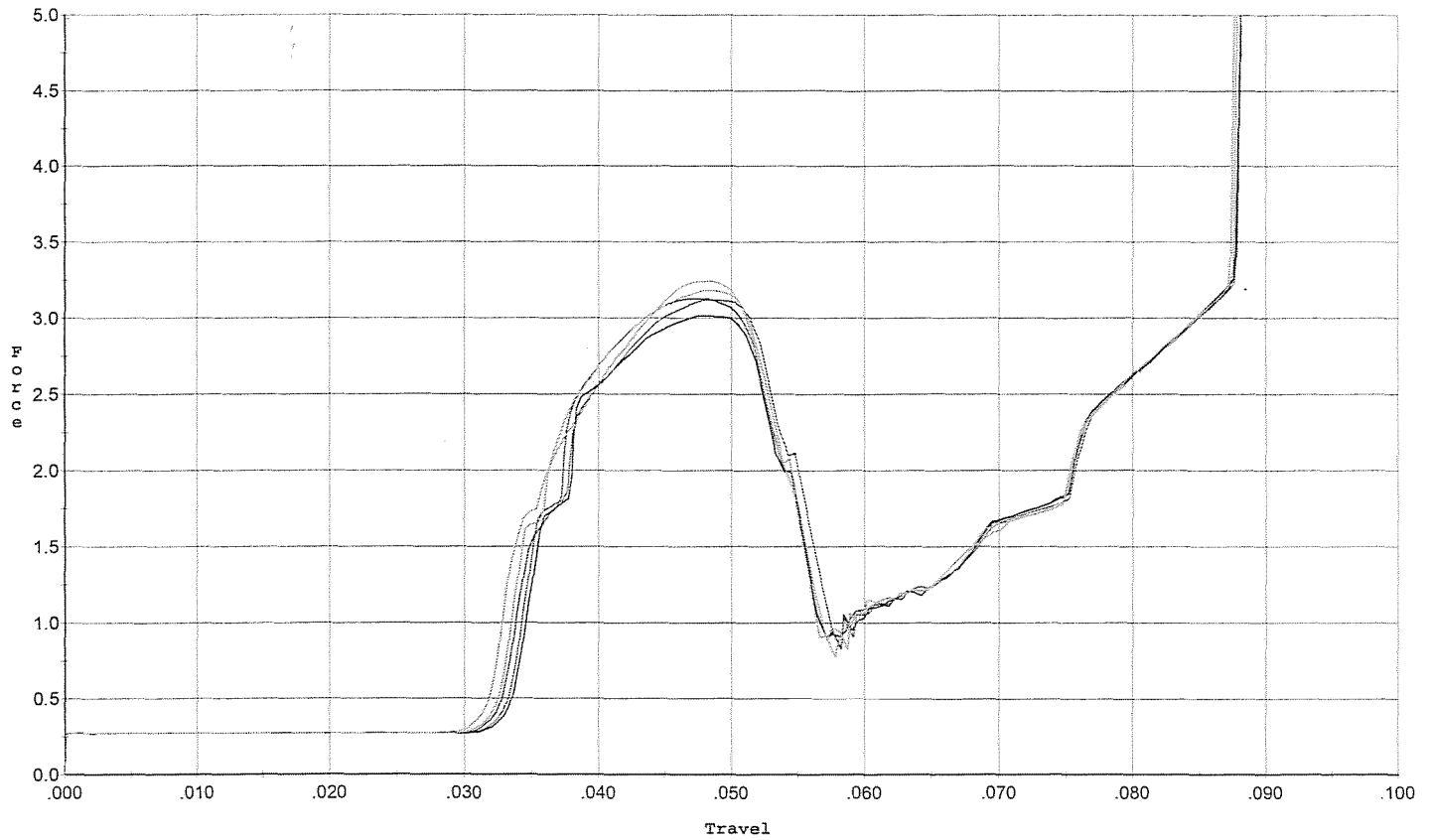
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.620	0.057	0.035	0.039	0.054		Set Trigger
2	2.563	0.056	0.035	0.039	0.054		Set Trigger
3	2.674	0.056	0.035	0.039	0.055		Set Trigger
4	2.550	0.054	0.036	0.040	0.049		Set Trigger
5	2.580	0.056	0.036	0.039	0.051		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



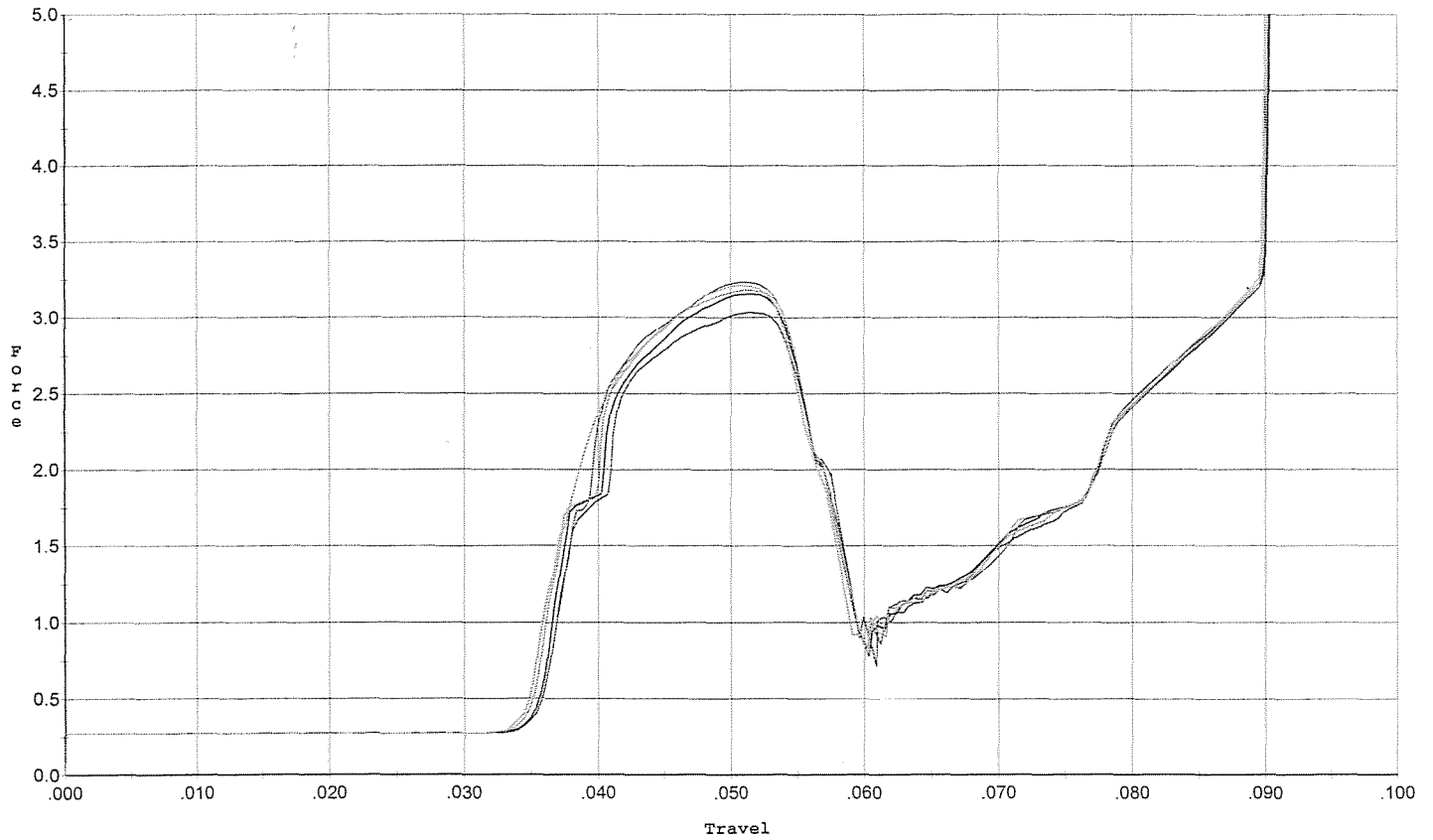
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.126	0.054	0.033	0.037	0.064		Set Trigger
2	3.015	0.054	0.033	0.037	0.061		Set Trigger
3	3.122	0.055	0.033	0.037	0.063		Set Trigger
4	3.184	0.054	0.032	0.037	0.065		Set Trigger
5	3.242	0.055	0.032	0.036	0.066		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



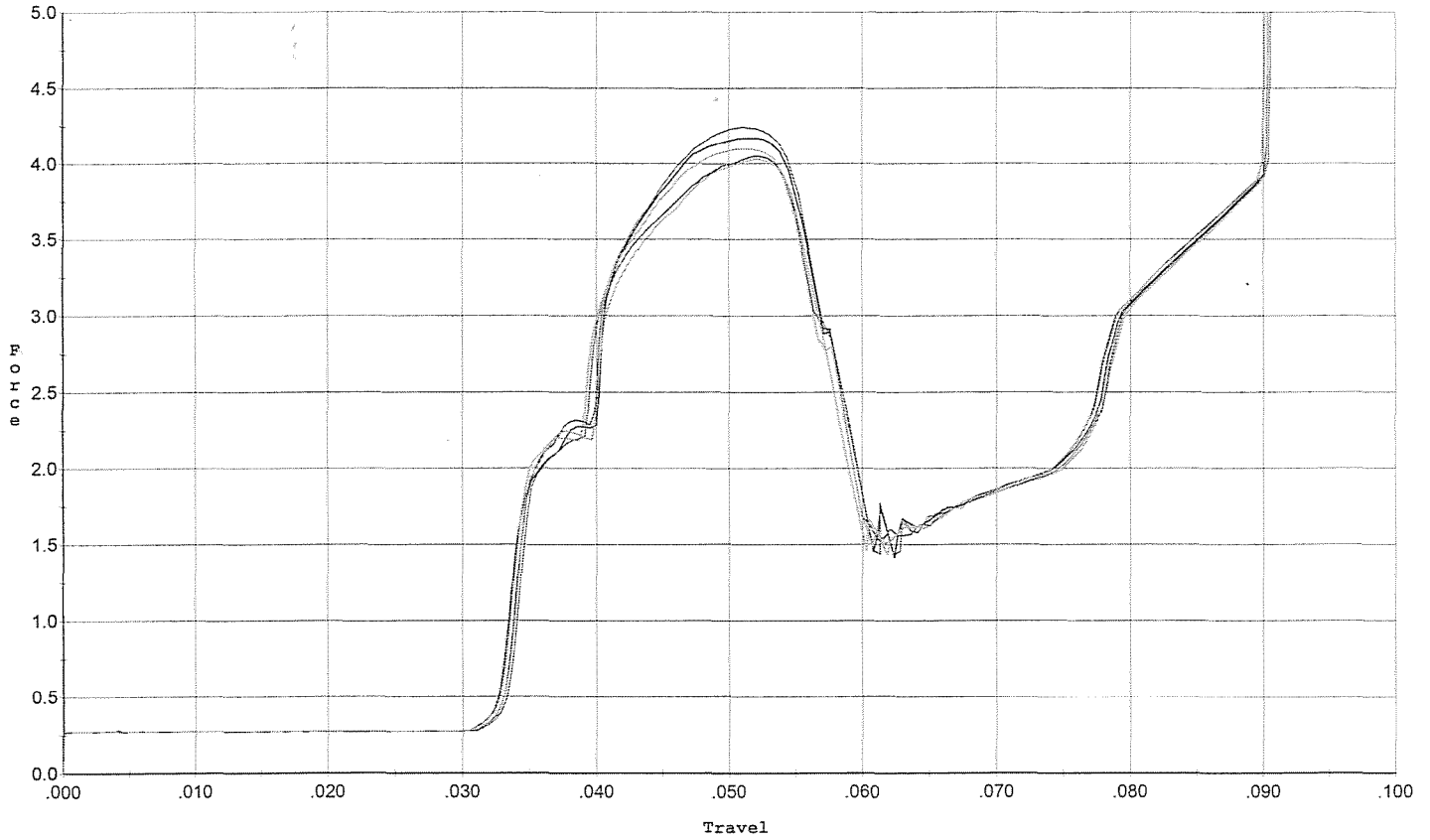
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.033	0.058	0.036	0.038	0.063		Set Trigger
2	3.155	0.058	0.035	0.037	0.065		Set Trigger
3	3.233	0.055	0.036	0.038	0.062		Set Trigger
4	3.212	0.057	0.035	0.037	0.066		Set Trigger
5	3.180	0.055	0.035	0.038	0.062		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



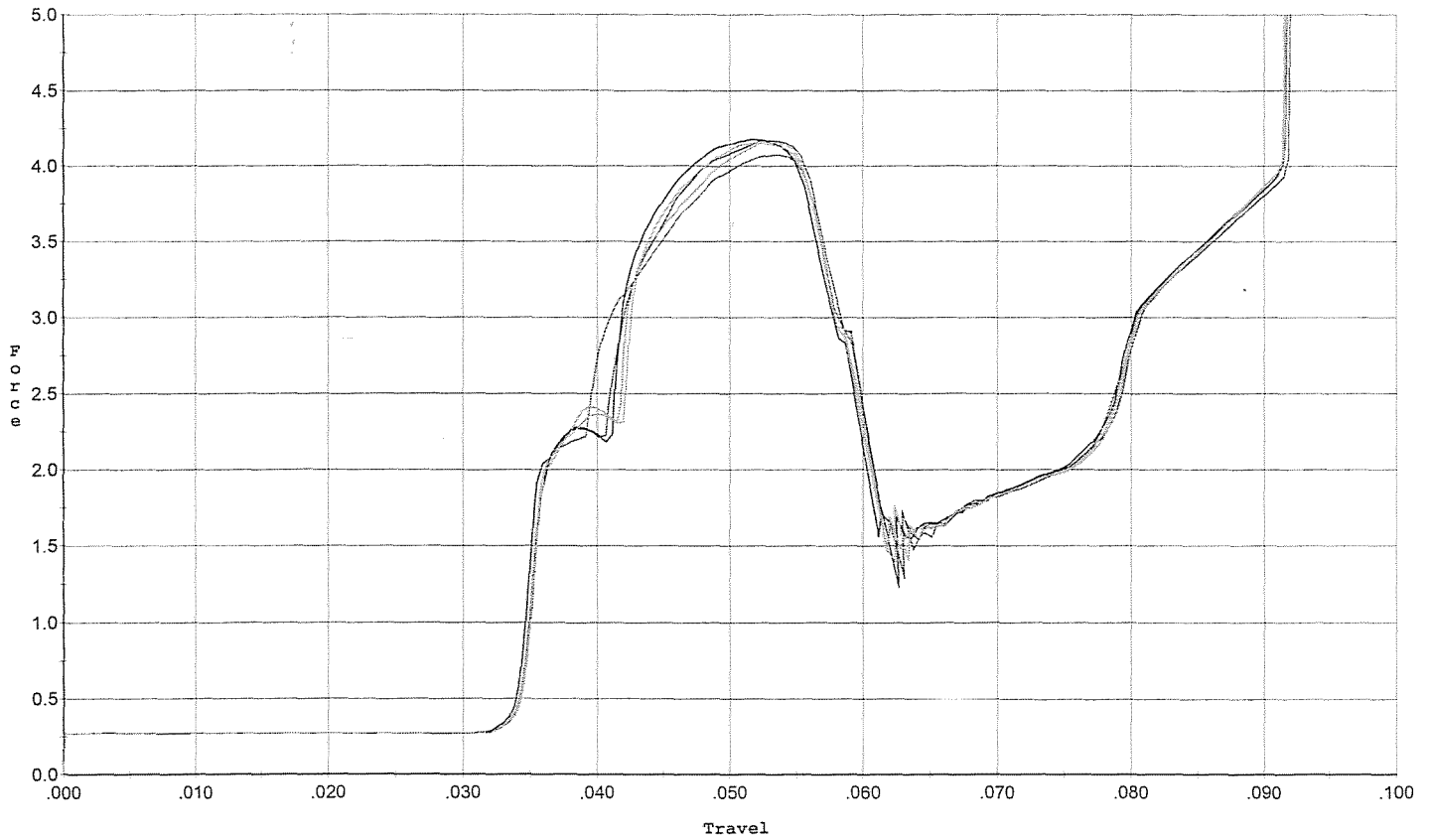
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.048	0.058	0.032	0.035	0.088		Set Trigger
2	4.172	0.059	0.033	0.035	0.091		Set Trigger
3	4.243	0.059	0.033	0.035	0.092		Set Trigger
4	4.101	0.055	0.032	0.036	0.083		Set Trigger
5	4.028	0.058	0.033	0.035	0.087		Set Trigger

Avg 4.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



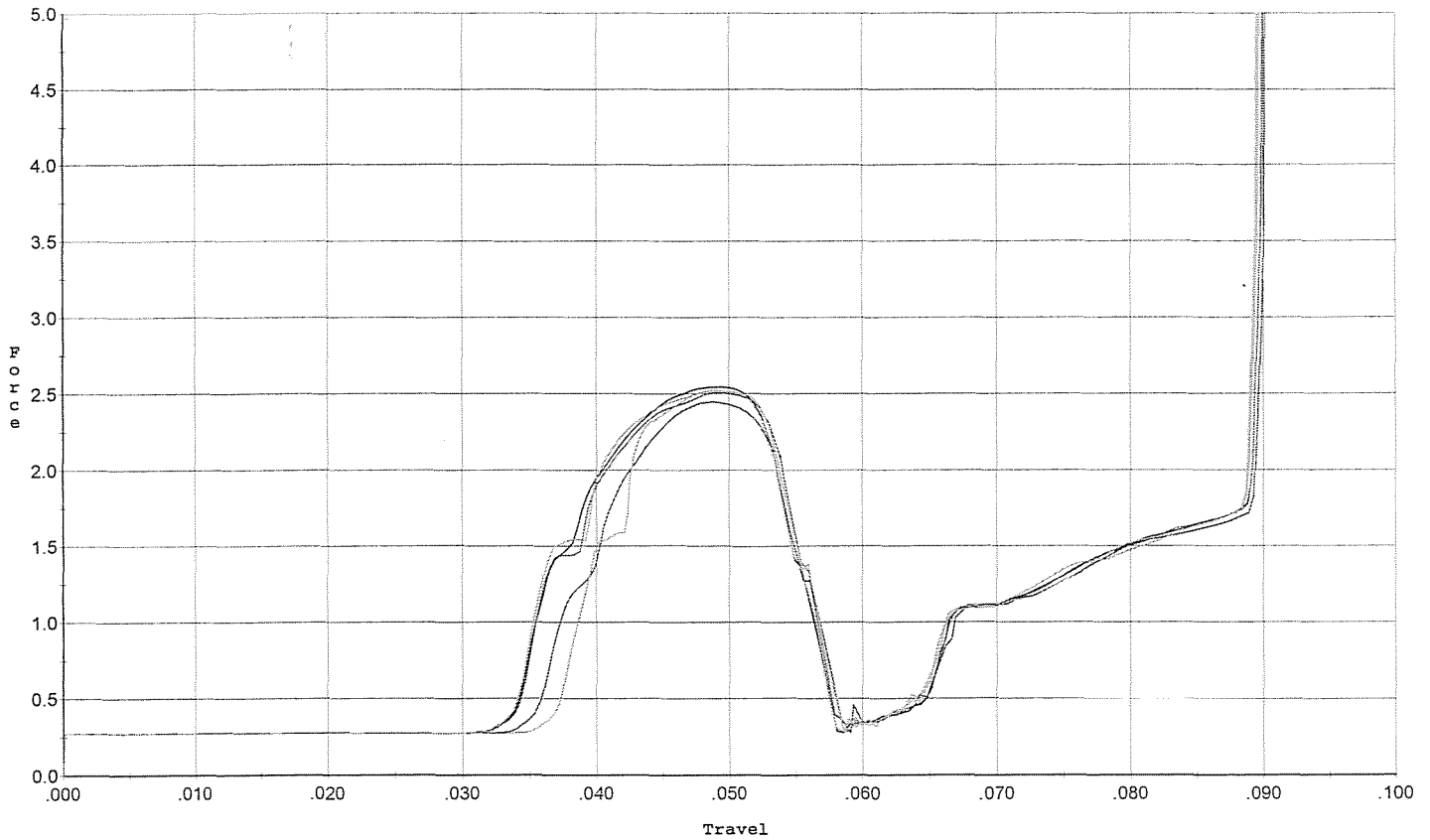
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.174	0.059	0.034	0.036	0.090		Set Trigger
2	4.180	0.059	0.034	0.035	0.090		Set Trigger
3	4.074	0.059	0.034	0.035	0.090		Set Trigger
4	4.158	0.056	0.034	0.036	0.084		Set Trigger
5	4.158	0.060	0.034	0.035	0.091		Set Trigger

Avg 4.14

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



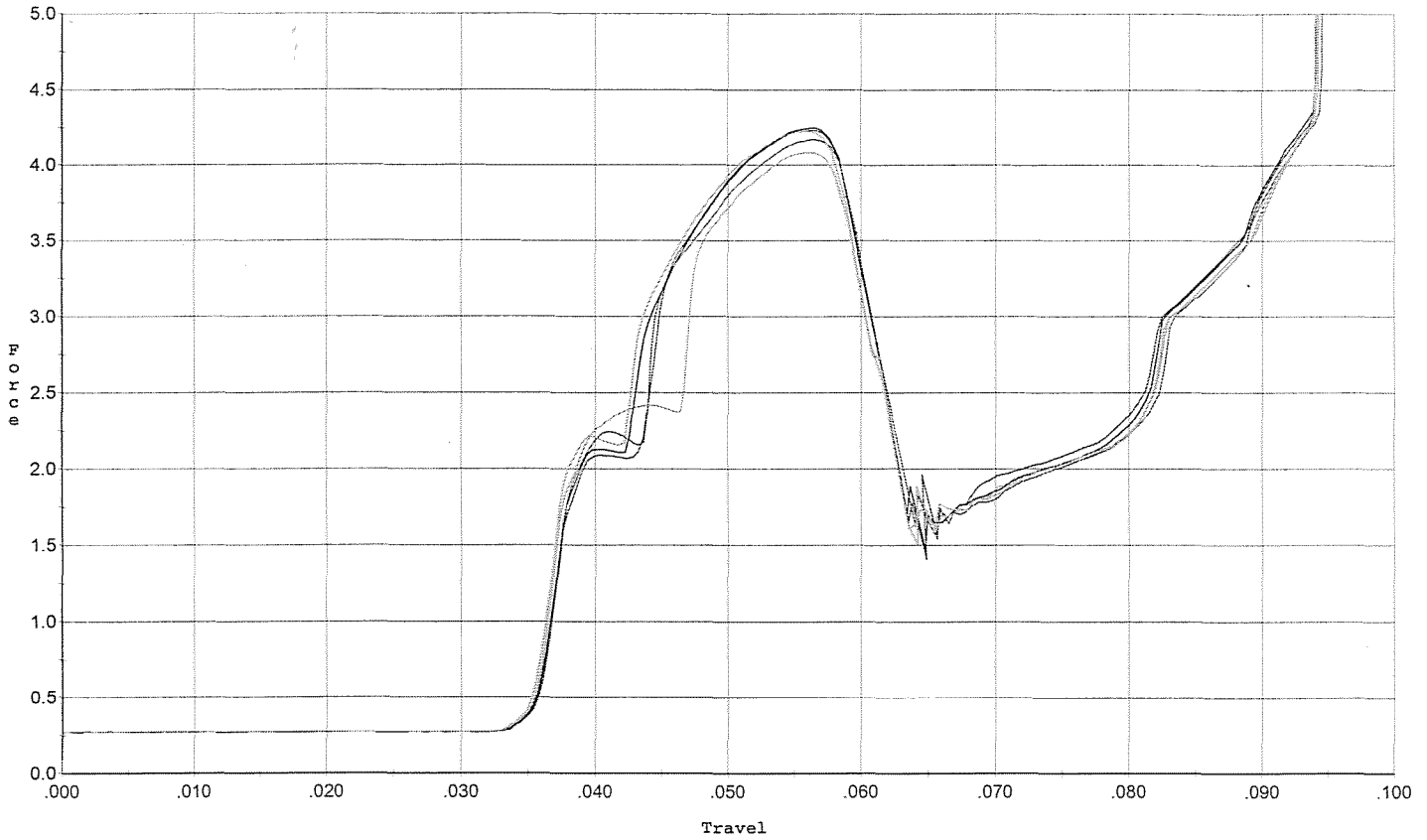
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.056	0.036	0.040	0.048		Set Trigger
2	2.545	0.053	0.034	0.040	0.050		Set Trigger
3	2.507	0.054	0.034	0.040	0.050		Set Trigger
4	2.515	0.056	0.034	0.039	0.053		Set Trigger
5	2.520	0.053	0.037	0.040	0.044		Set Trigger

Avg 2.50

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 8/26/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.236	0.061	0.036	0.037	0.090		Set Trigger
2	4.250	0.061	0.035	0.037	0.091		Set Trigger
3	4.171	0.060	0.036	0.037	0.087		Set Trigger
4	4.228	0.059	0.035	0.037	0.088		Set Trigger
5	4.083	0.061	0.035	0.037	0.088		Set Trigger

Avg 4.19