

GC784738

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



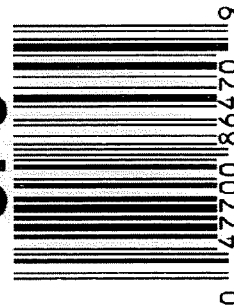
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784738

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6284738

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
472	SERIALIZE BOLT HANDLE		9-10-08	RT
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX SEP 12 2008 OPERATOR <u>BM</u>	9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BM
490	MAGNAFLUX BOLT		9-19-08	MR
500	ROLLMARK CALIBER		9-12-08	RT
520	GOFF BLAST BBL / REC		9-12-08	PG
542	APPLY COATINGS (BARREL ACTION)		9/6	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

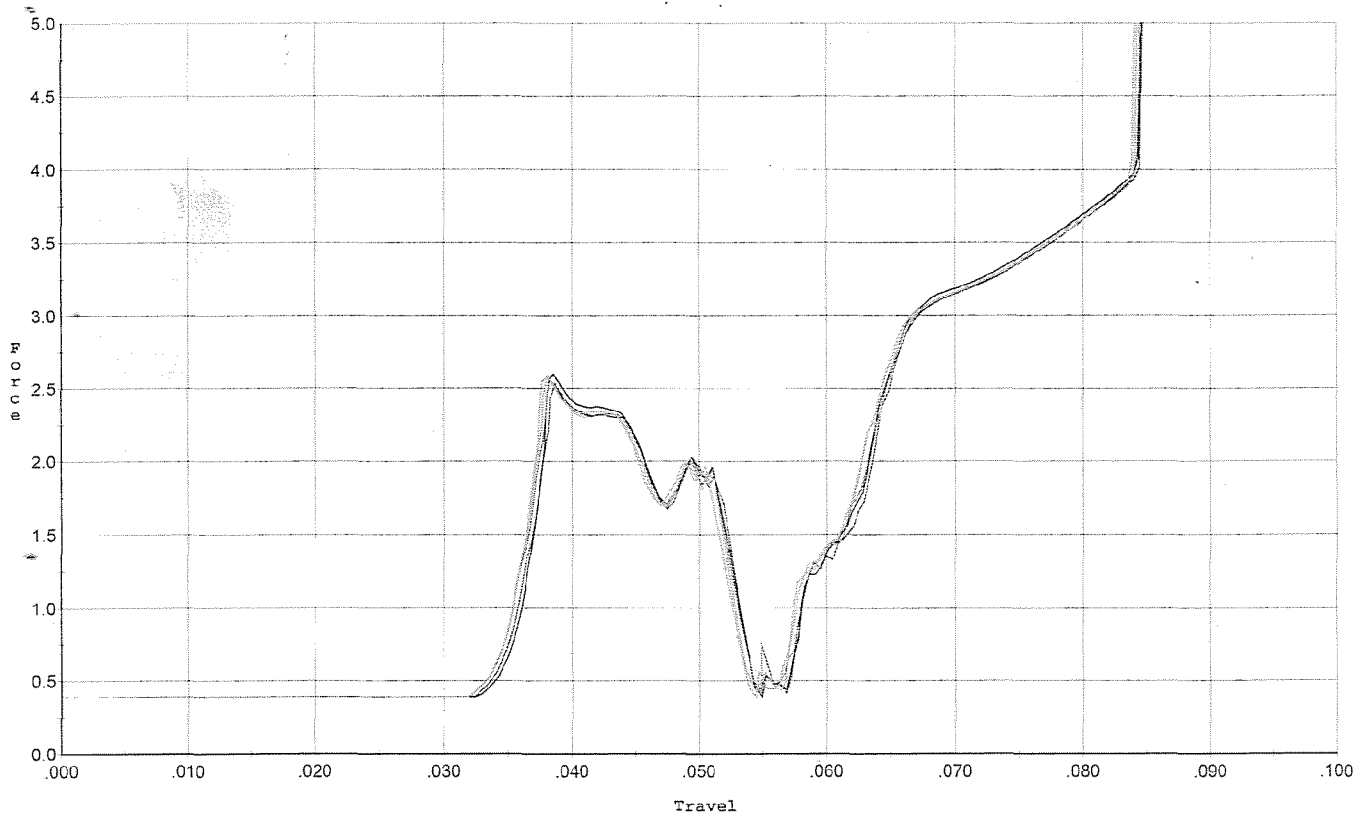
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	RQ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-3-08	RQ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-3-08	RQ
	J) ASSEMBLE STOCK		10-8-08	LRP
	K) ASSEMBLE SWIVEL STUDS		12-3-08	RQ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	RQ
670	FINAL INSPECTION A) HEADSPACE		12-3-08	RQ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.74</u> <u>2.77</u> <u>2.76</u> <u>2.80</u> <u>2.81</u>	10-28-08	TC
	C) FUNCTION		12-3-08	RQ
690	PACK		12/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



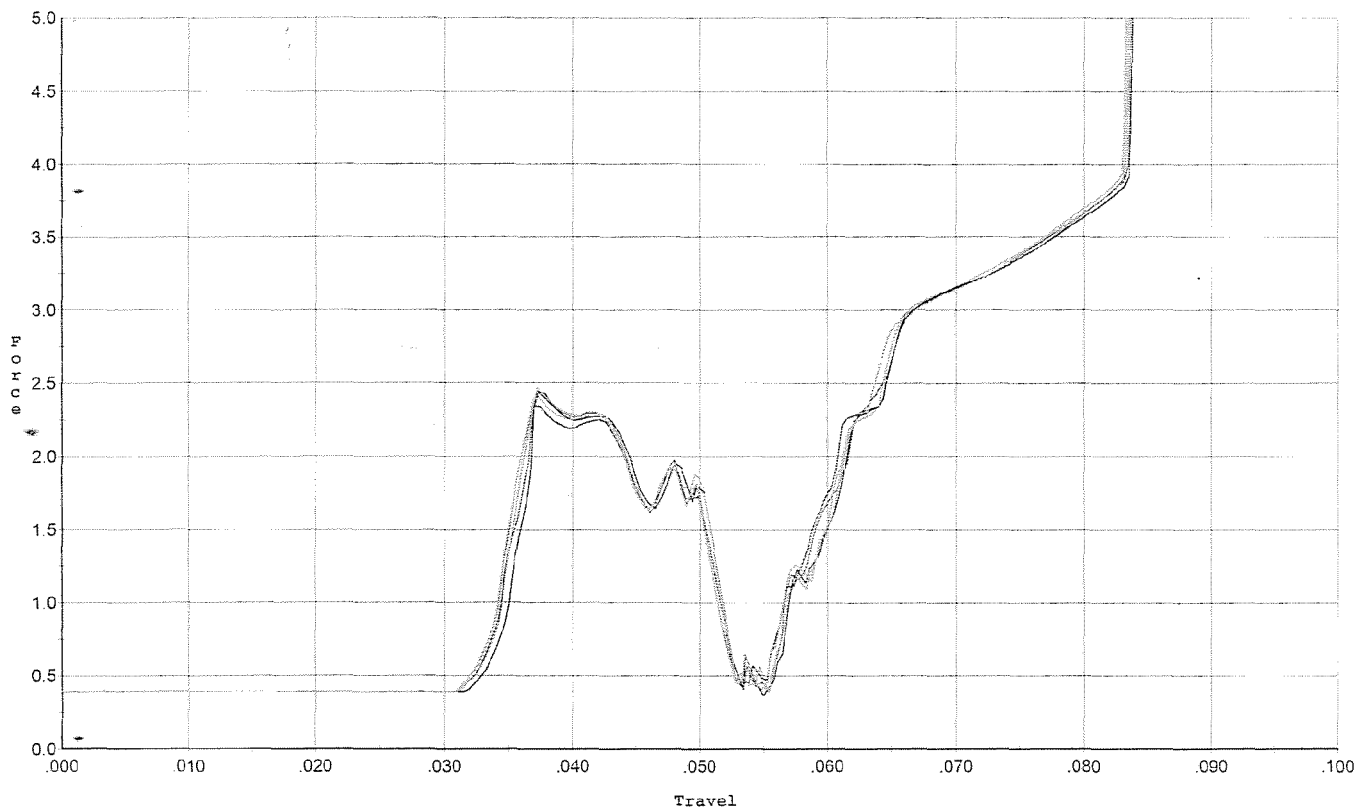
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.534	0.052	0.034	0.037	0.048		Set Trigger
2	2.600	0.052	0.035	0.037	0.048		Set Trigger
3	2.550	0.051	0.034	0.037	0.047		Set Trigger
4	2.582	0.052	0.034	0.037	0.048		Set Trigger
5	2.595	0.051	0.034	0.037	0.047		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/22/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



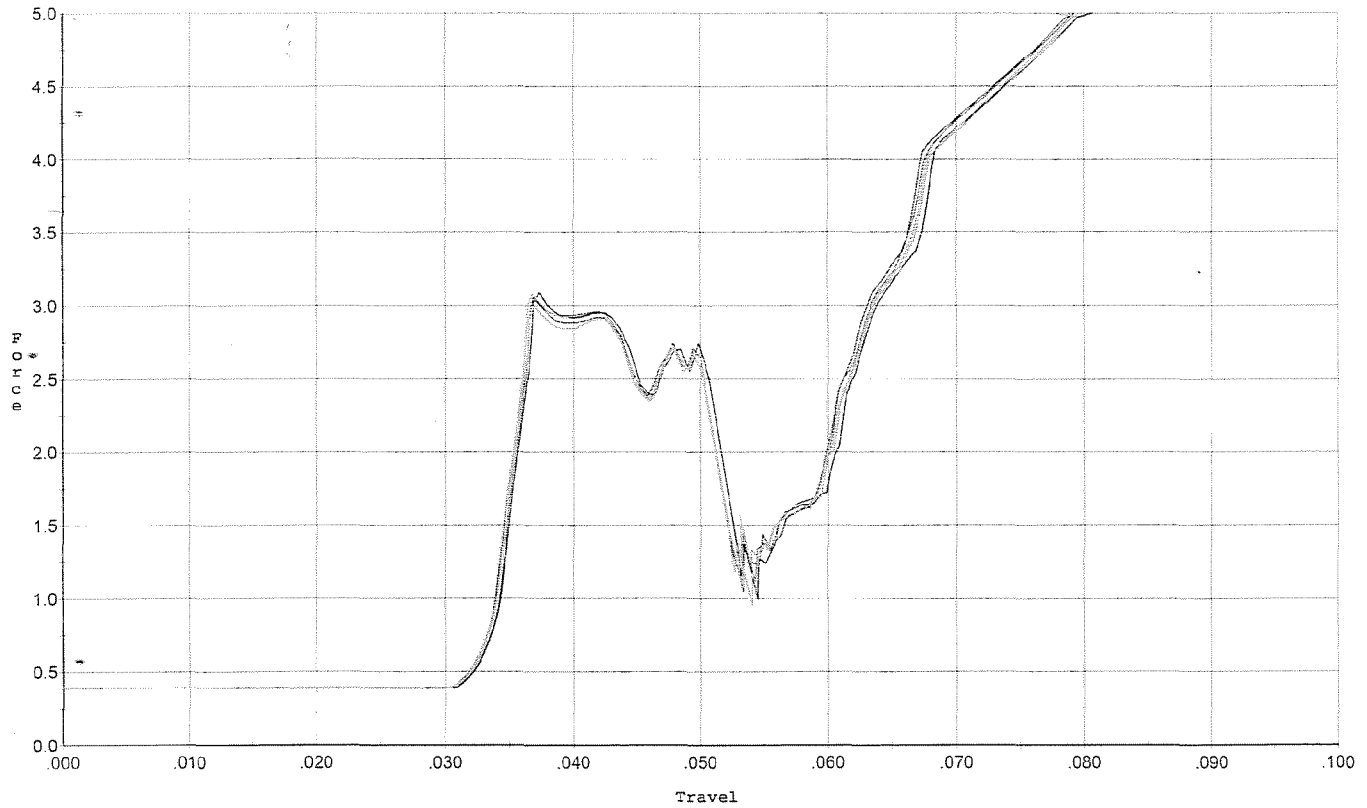
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.338	0.050	0.033	0.037	0.045		Set Trigger
2	2.442	0.050	0.034	0.037	0.045		Set Trigger
3	2.442	0.051	0.033	0.037	0.047		Set Trigger
4	2.406	0.050	0.033	0.037	0.046		Set Trigger
5	2.467	0.050	0.033	0.037	0.047		Set Trigger

Avg 2.41

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



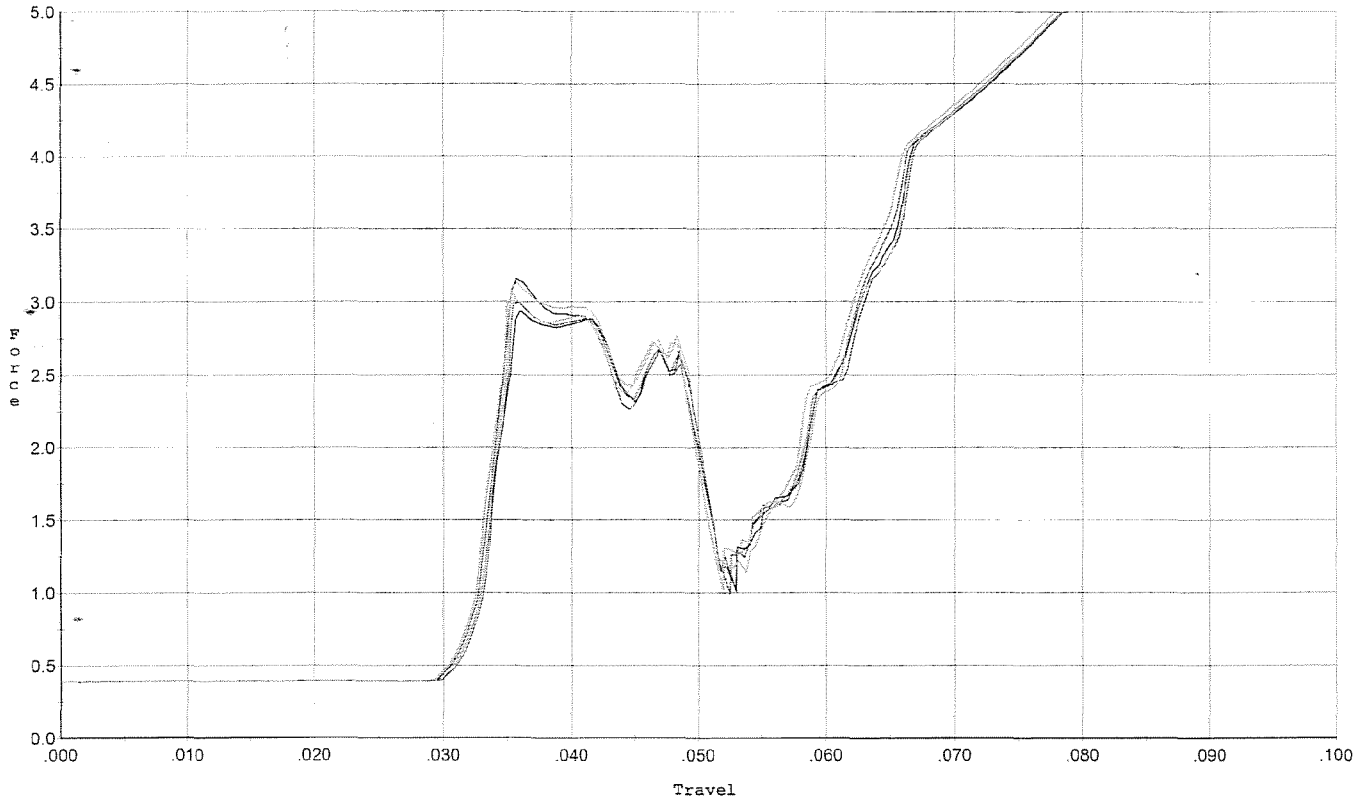
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.058	0.050	0.032	0.035	0.058		Set Trigger
2	3.089	0.051	0.033	0.036	0.058		Set Trigger
3	3.050	0.050	0.033	0.035	0.057		Set Trigger
4	3.082	0.050	0.033	0.035	0.058		Set Trigger
5	3.002	0.050	0.032	0.035	0.057		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



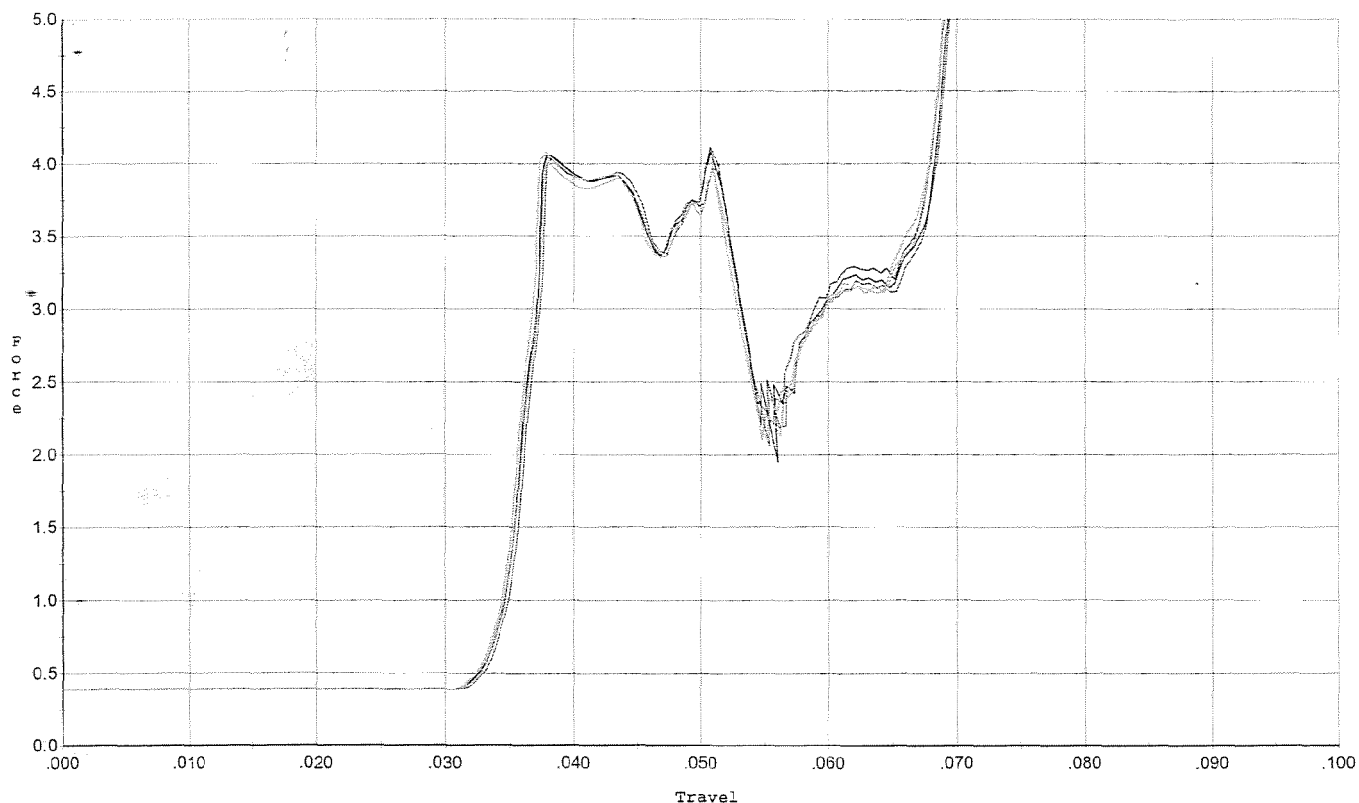
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.050	0.031	0.035	0.058		Set Trigger
2	2.943	0.049	0.031	0.035	0.057		Set Trigger
3	2.999	0.048	0.032	0.035	0.055		Set Trigger
4	3.140	0.049	0.032	0.035	0.058		Set Trigger
5	3.060	0.048	0.031	0.035	0.057		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



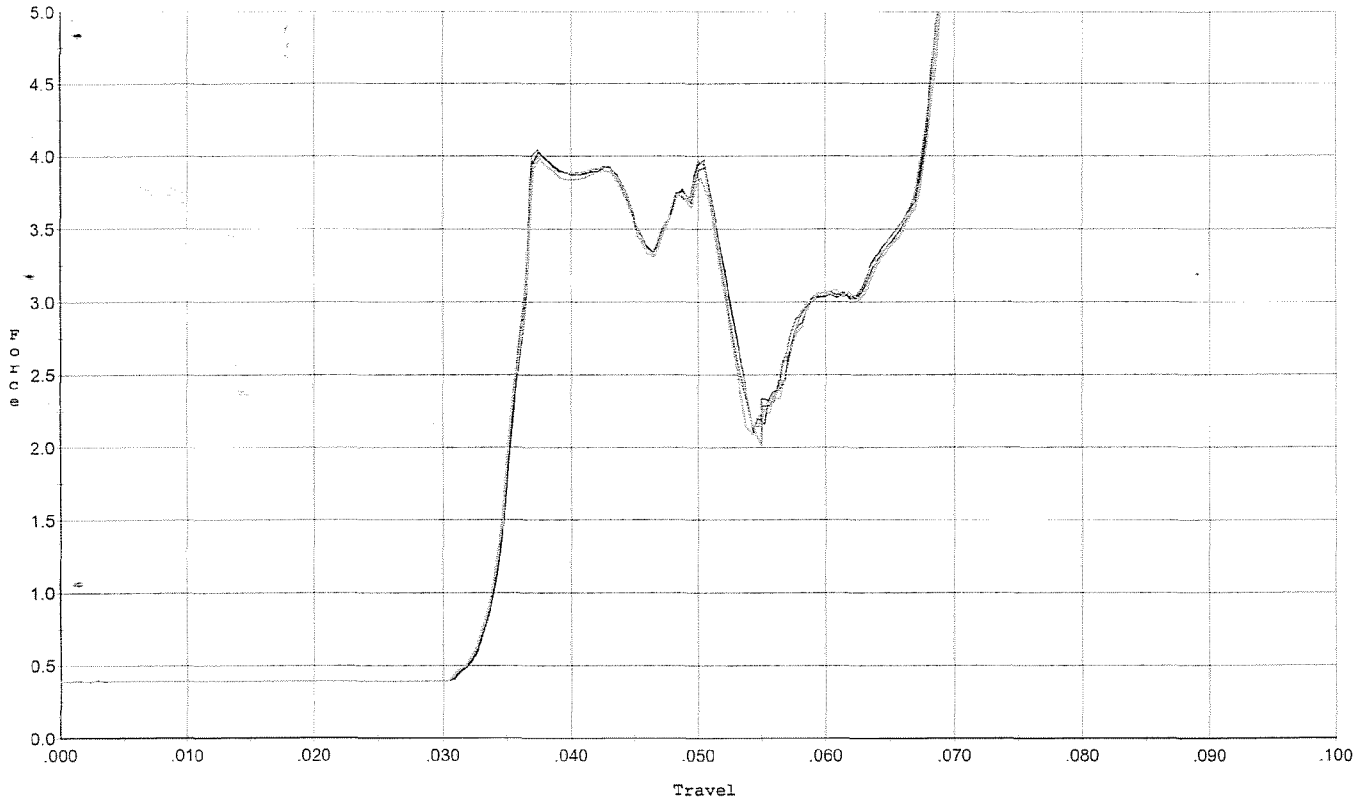
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.112	0.051	0.033	0.031	0.077		Set Trigger
2	4.079	0.052	0.033	0.031	0.078		Set Trigger
3	4.053	0.052	0.034	0.031	0.077		Set Trigger
4	4.078	0.051	0.033	0.031	0.076		Set Trigger
5	4.008	0.052	0.033	0.031	0.078		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



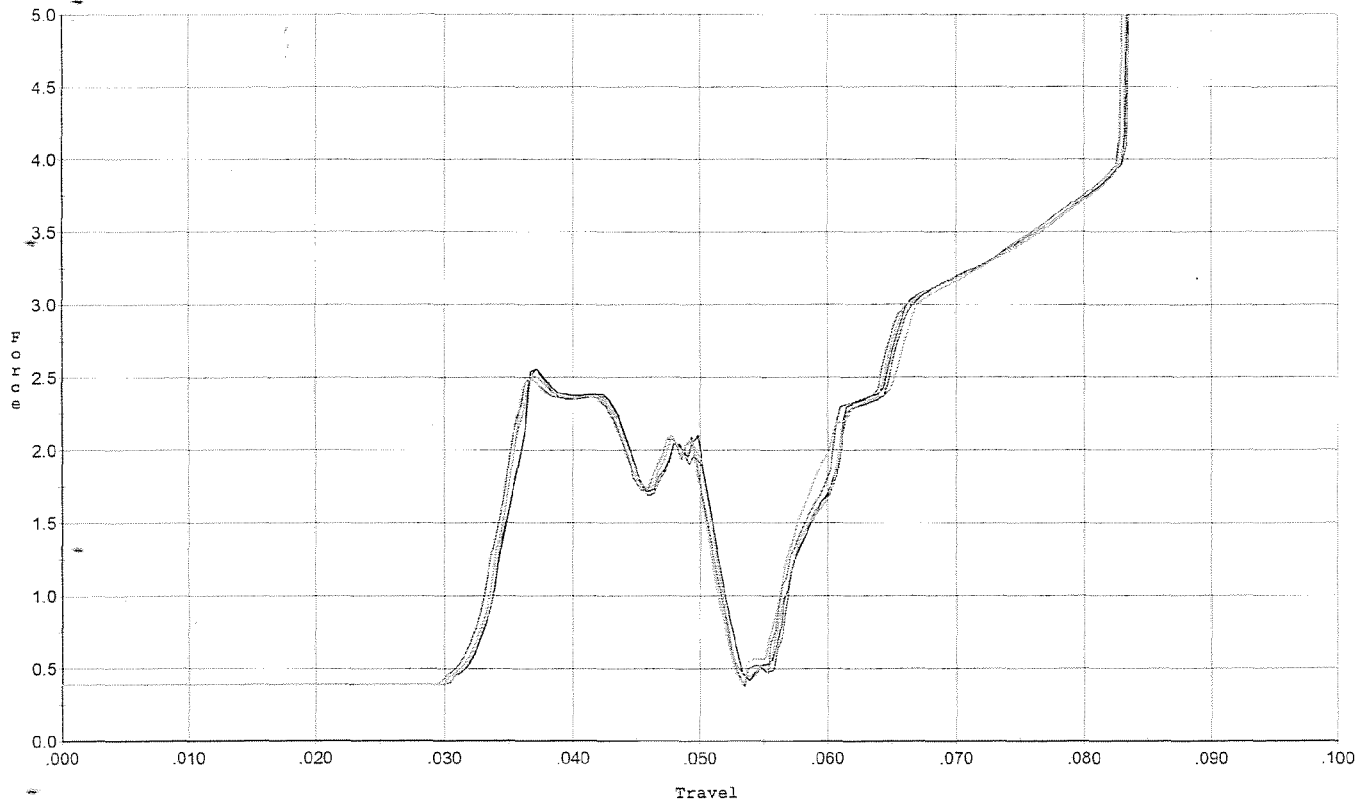
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.051	0.033	0.029	0.076		Set Trigger
2	4.026	0.052	0.033	0.029	0.079		Set Trigger
3	4.045	0.051	0.033	0.029	0.076		Set Trigger
4	3.978	0.050	0.032	0.030	0.076		Set Trigger
5	4.000	0.051	0.033	0.029	0.076		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



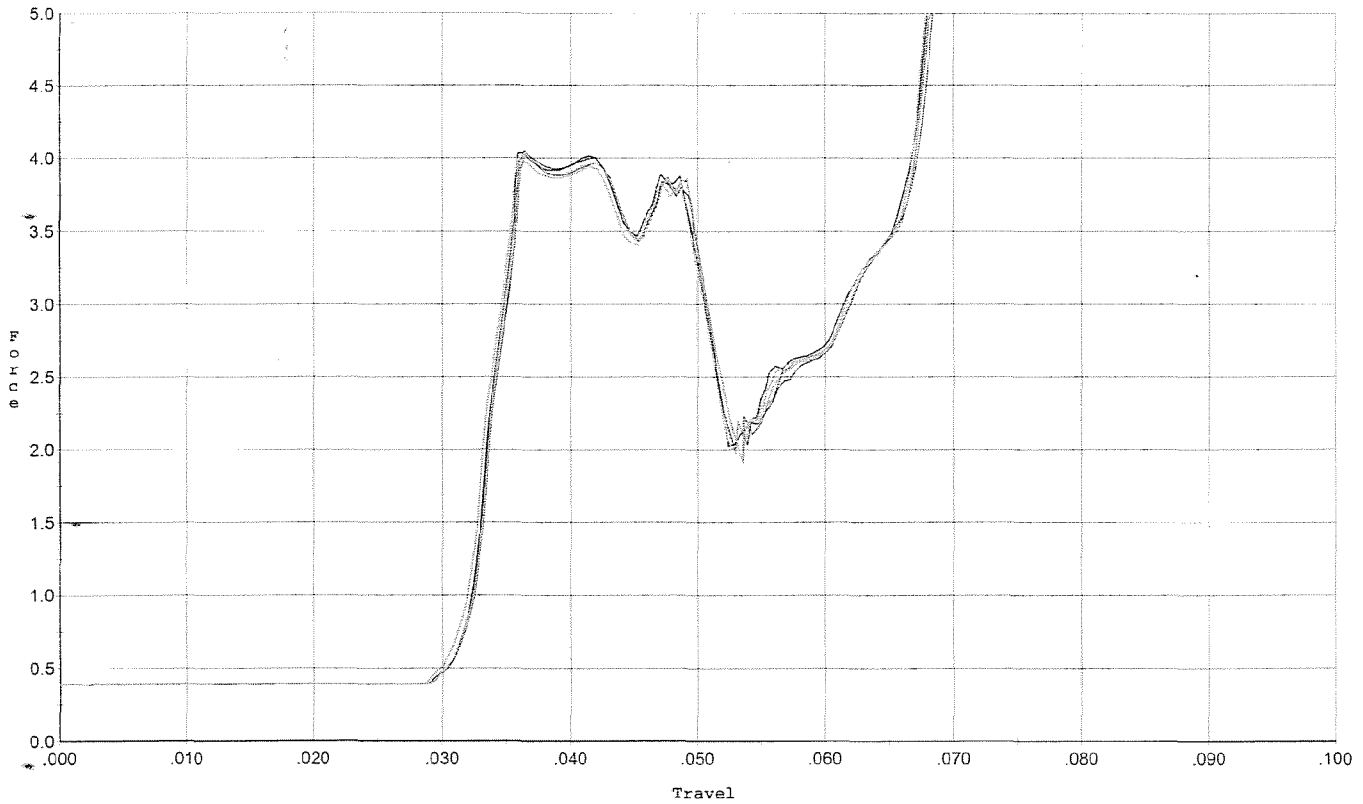
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.555	0.050	0.032	0.036	0.048		Set Trigger
2	2.561	0.050	0.032	0.036	0.048		Set Trigger
3	2.490	0.049	0.032	0.036	0.048		Set Trigger
4	2.493	0.049	0.032	0.036	0.048		Set Trigger
5	2.517	0.050	0.032	0.036	0.049		Set Trigger

Aug 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.049	0.031	0.032	0.076		Set Trigger
2	4.036	0.050	0.031	0.032	0.077		Set Trigger
3	4.019	0.049	0.031	0.032	0.075		Set Trigger
4	4.033	0.049	0.031	0.032	0.076		Set Trigger
5	4.007	0.050	0.031	0.032	0.078		Set Trigger

Avg 4.02