

66784739

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



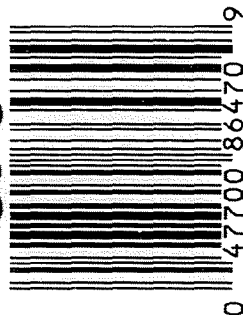
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784739

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # 66784739

OP #	OPERATION NAME	READINGS	DATE	INITIAL
410	SERIALIZE BOLT HANDLE		9-10-08	BSN
420	ASSEMBLE ACTION		9-9-08	JP
430	ASSEMBLE TO STOCK		9-9-08	JP
440	PROOF		9-9-08	JP
460	CHECK HEADSPACE		9-9-08	JP
470	DIS-ASSEMBLE ACTION		9-9-08	JP
480	MAGNAFLUX BBL ACTION	MAGNA - FLUX SEP 12 2008 OPERATOR <u>BSN</u>	9-12-08	BSN
490	MAGNAFLUX BOLT		9-12-08	JP
500	ROLLMARK CALIBER		9/12/08	RT
510	DRILL AND TAP SIGHT HOLES		9-11-08	JP
520	GOFF BLAST BBL / REC		9/12/08	BS
530 & 540	APPLY COATINGS (BARREL ACTION)		9-17	JP
	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-23-08	JP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-23-08	JP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-23-08	JP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

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OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-11-08	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-11-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-11-08	R.N.
	J) ASSEMBLE STOCK		10-8-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		12-11-08	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-10-08	L.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-10-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-11-08	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>215</u> <u>221</u> <u>228</u> <u>235</u> <u>243</u>	12-11-08	R.N.
	C) FUNCTION		12-11-08	L.N.
690	PACK		12-16-08	R.N.

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AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE

10-2-08

TESTER

TAC

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS	COMMENTS
PULL #1	234	317 ^{TAC} 250	243	
PULL #2	259	259	202	
PULL #3	242	248	214	
PULL #4	278	285	228	
PULL #5	273	235	287	
TOTAL	1286	1029	1021/119	
AVERAGE	257	205	235	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES	COMMENTS
PULL #1	323	350	
PULL #2	323	369	
PULL #3	316	352	
PULL #4	331	364	
PULL #5	338	348	
TOTAL	1631	1783 ^{TAC}	
AVERAGE	326	356	

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	421	420		438
PULL #2	404	413		438
PULL #3	407	411		415
PULL #4	400	475		422
PULL #5	466	468		425
TOTAL	2098	2187		2138
AVERAGE	419	437		427