

G6784740

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



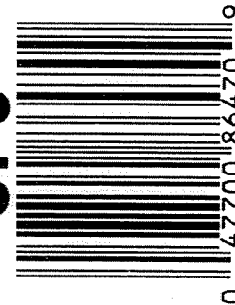
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784740

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784740

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-9-08	SP
430	ASSEMBLE TO STOCK		9-9-08	SP
440	PROOF		9-9-08	SP
460	CHECK HEADSPACE		9-9-08	SP
470	DIS-ASSEMBLE ACTION		9-9-08	SP
472	SERIALIZE BOLT HANDLE		9-10-08	RT
475	DRILL AND TAP SIGHT HOLES		9-11-08	SP
480	MAGNAFLUX BBL ACTION		9-12-08	BA
490	MAGNAFLUX BOLT		9-19-08	MK
500	ROLLMARK CALIBER		9-12-08	RT
520	GOFF BLAST BBL / REC		9-12-08	DG
542	APPLY COATINGS (BARREL ACTION)		9-16	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-19-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-19-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-19-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-8-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

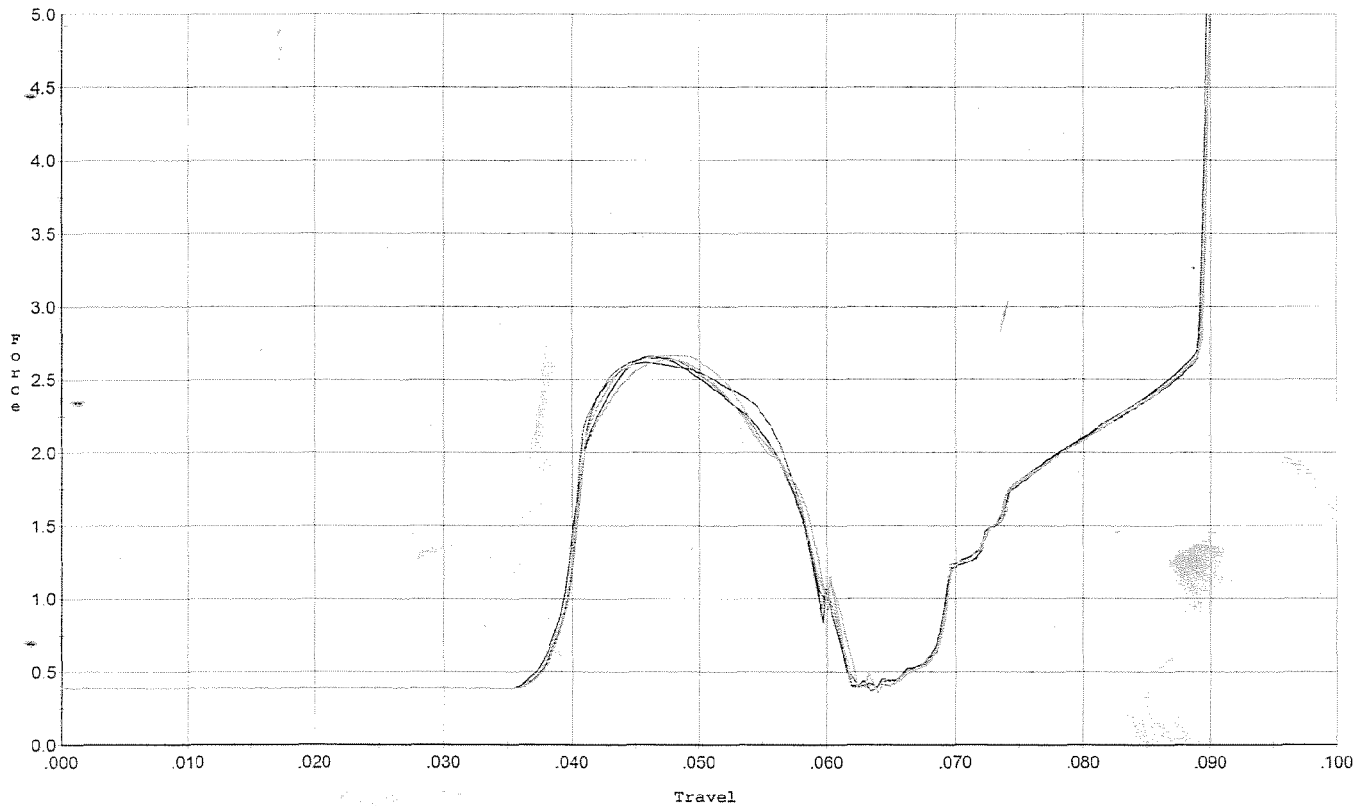
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>3.5</u>	12-3-08	L.A.
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-3-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	12-3-08	R.N.
	J) ASSEMBLE STOCK		10-8-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		12-3-08	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-11-08	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-11-08	TC
670	FINAL INSPECTION A) HEADSPACE		12-3-08	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.71</u> <u>2.62</u> <u>2.66</u> <u>2.68</u> <u>2.60</u>	10-28-08	TC
	C) FUNCTION		12-3-08	R.N.
690	PACK		12/15/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



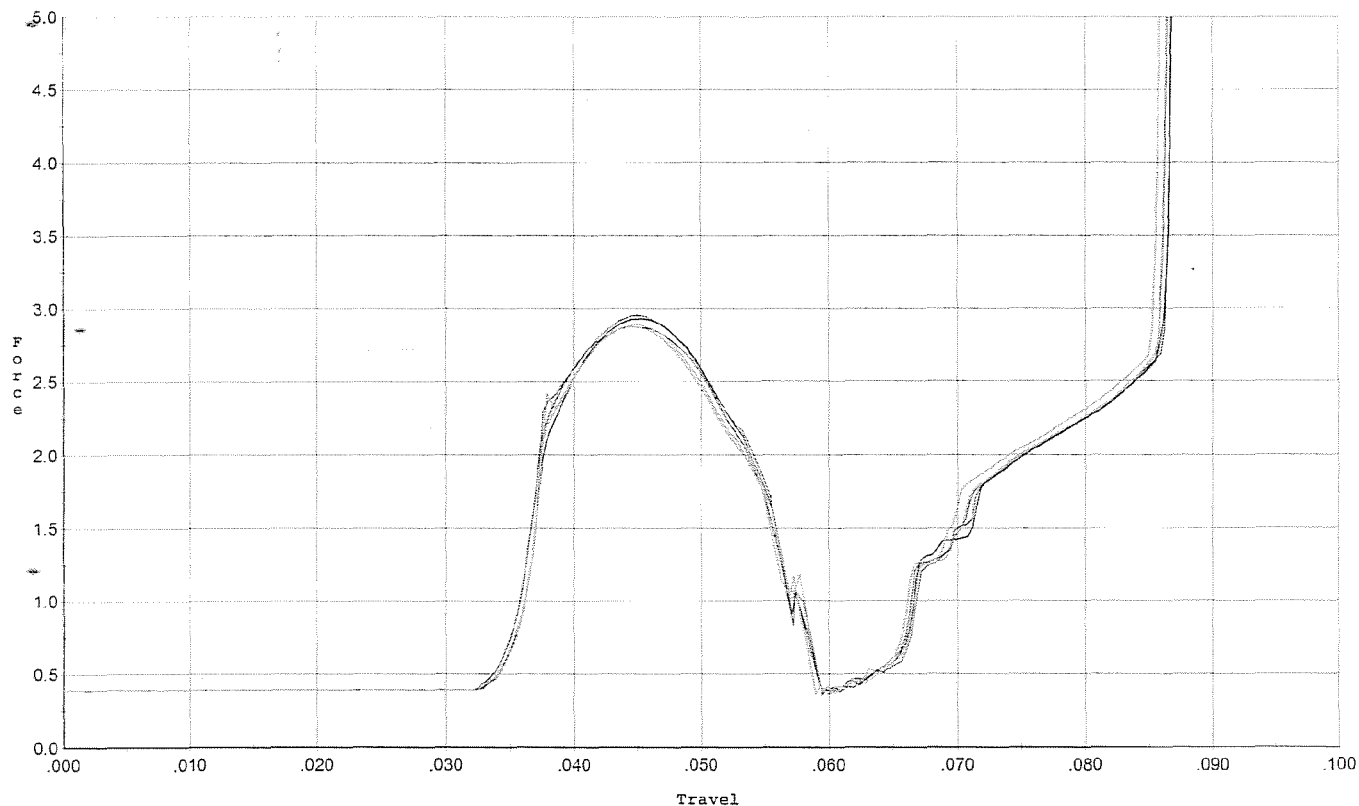
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.060	0.038	0.037	0.061		Set Trigger
2	2.658	0.058	0.038	0.038	0.059		Set Trigger
3	2.645	0.058	0.038	0.038	0.059		Set Trigger
4	2.669	0.060	0.038	0.037	0.061		Set Trigger
5	2.634	0.059	0.038	0.038	0.059		Set Trigger

A-2.64

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles +/- .50 lbs



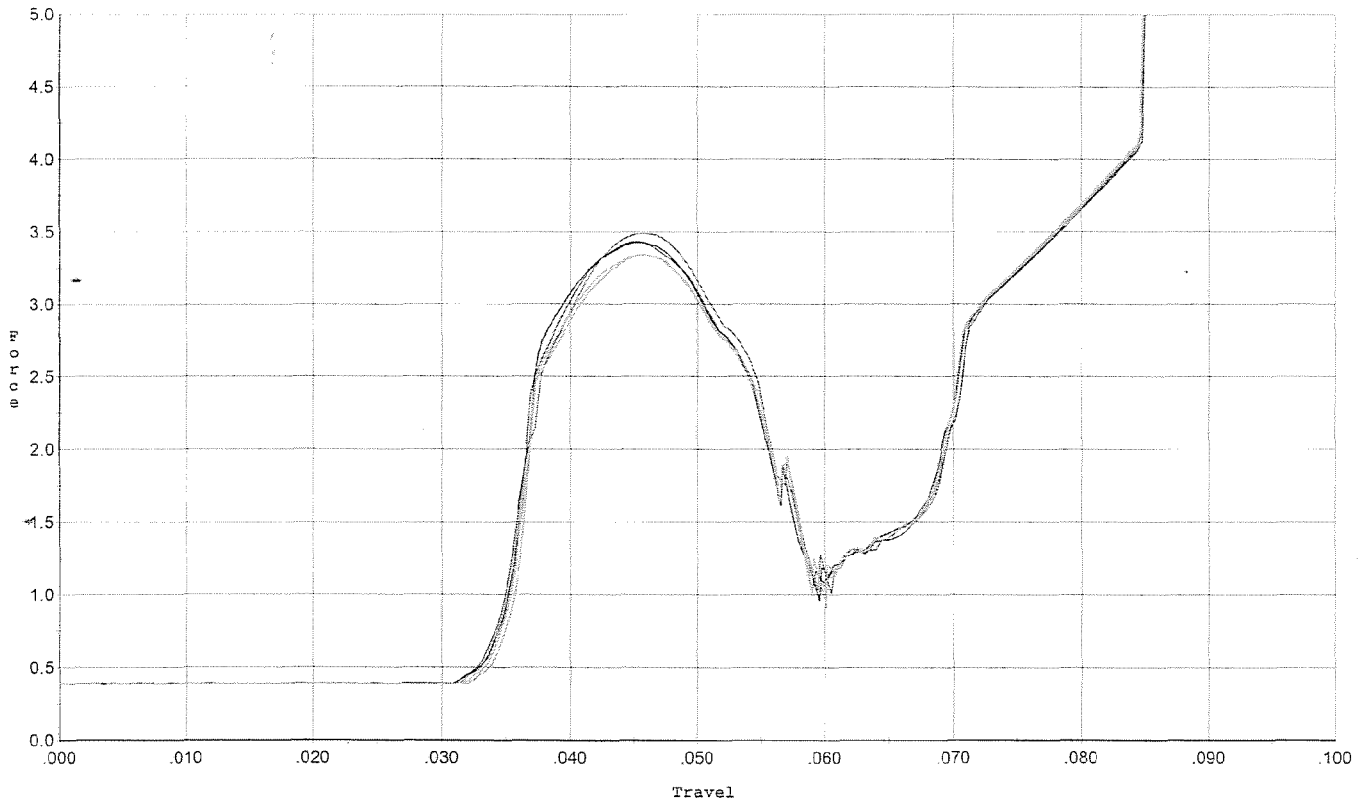
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.874	0.056	0.034	0.036	0.063		Set Trigger
2	2.926	0.056	0.035	0.037	0.062		Set Trigger
3	2.952	0.055	0.035	0.036	0.063		Set Trigger
4	2.875	0.058	0.035	0.035	0.063		Set Trigger
5	2.888	0.057	0.035	0.035	0.063		Set Trigger

A-2.90

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



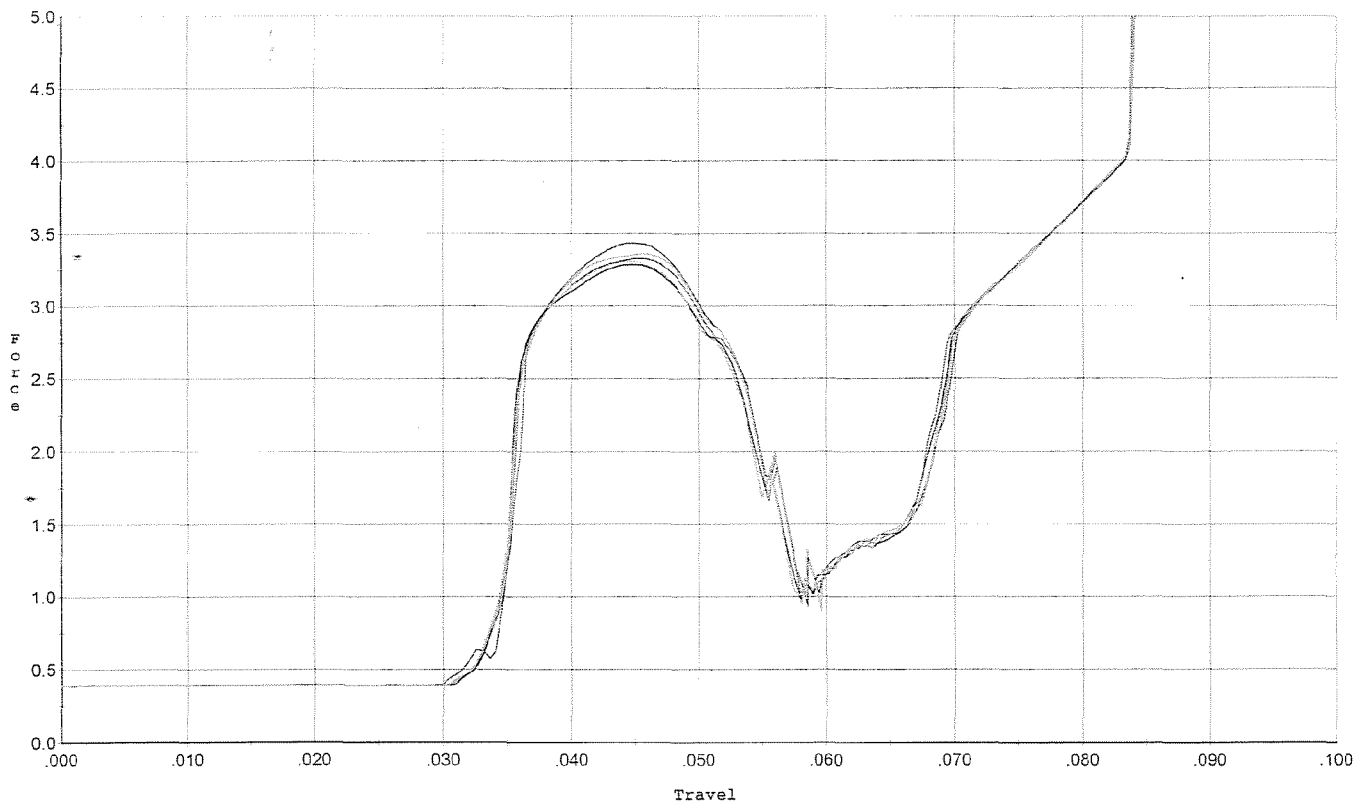
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.431	0.057	0.034	0.034	0.076		Set Trigger
2	3.426	0.057	0.034	0.034	0.075		Set Trigger
3	3.488	0.057	0.034	0.034	0.076		Set Trigger
4	3.340	0.057	0.034	0.034	0.074		Set Trigger
5	3.343	0.057	0.034	0.034	0.074		Set Trigger

A-3-40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



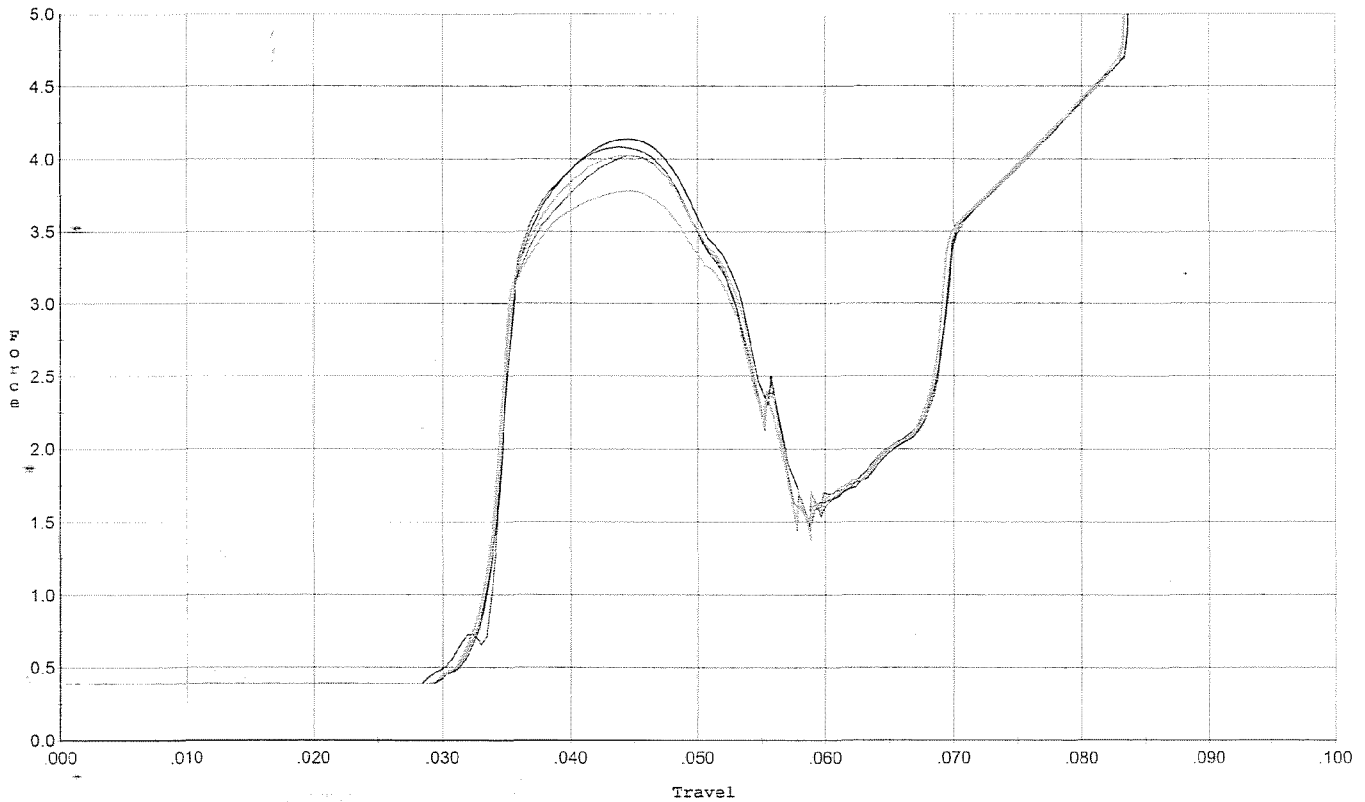
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.434	0.056	0.032	0.034	0.076		Set Trigger
2	3.285	0.056	0.033	0.034	0.074		Set Trigger
3	3.327	0.056	0.033	0.033	0.075		Set Trigger
4	3.361	0.056	0.033	0.033	0.076		Set Trigger
5	3.307	0.056	0.033	0.034	0.073		Set Trigger

A 334

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/22/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lb



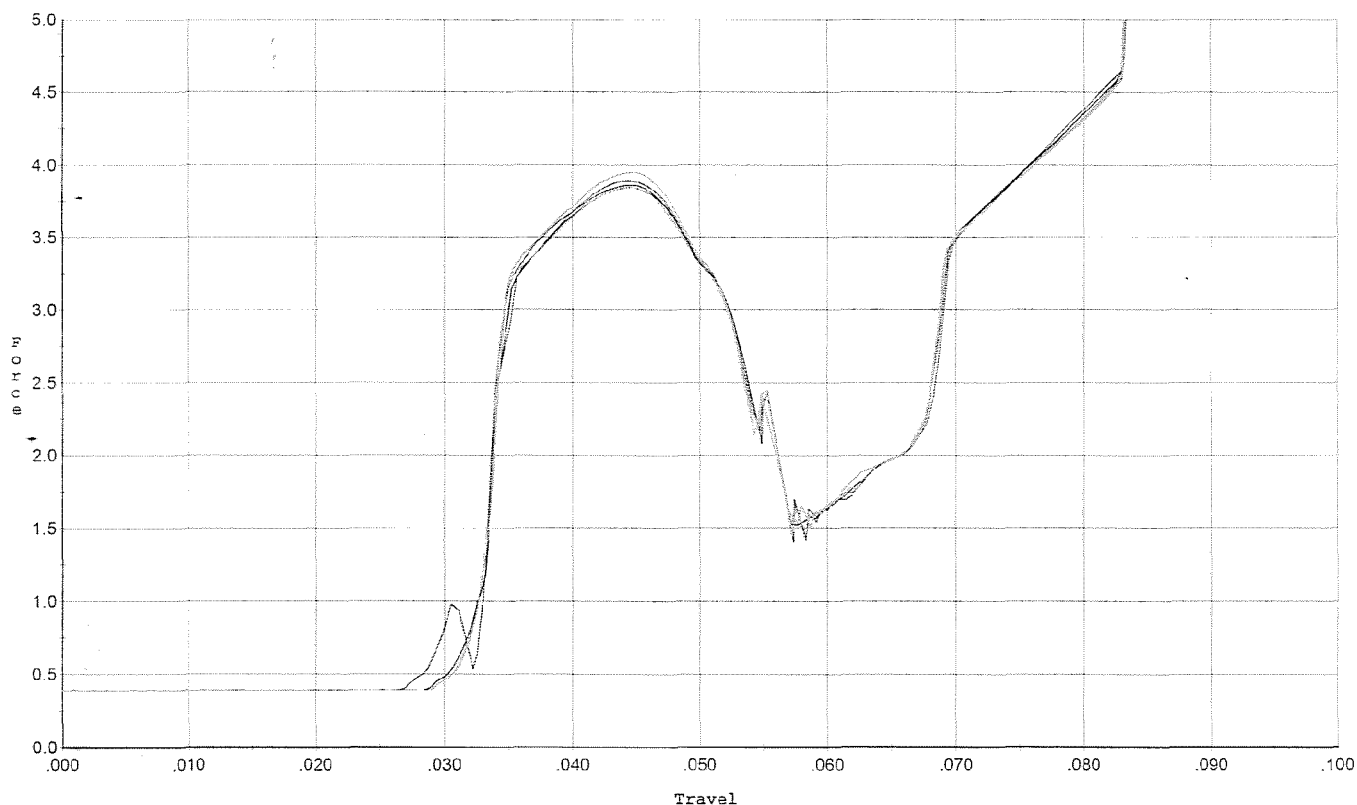
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.084	0.056	0.031	0.032	0.090		Set Trigger
2	4.137	0.056	0.032	0.033	0.091		Set Trigger
3	4.021	0.056	0.032	0.032	0.089		Set Trigger
4	4.020	0.056	0.032	0.032	0.090		Set Trigger
5	3.779	0.056	0.032	0.032	0.087		Set Trigger

A-4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lb



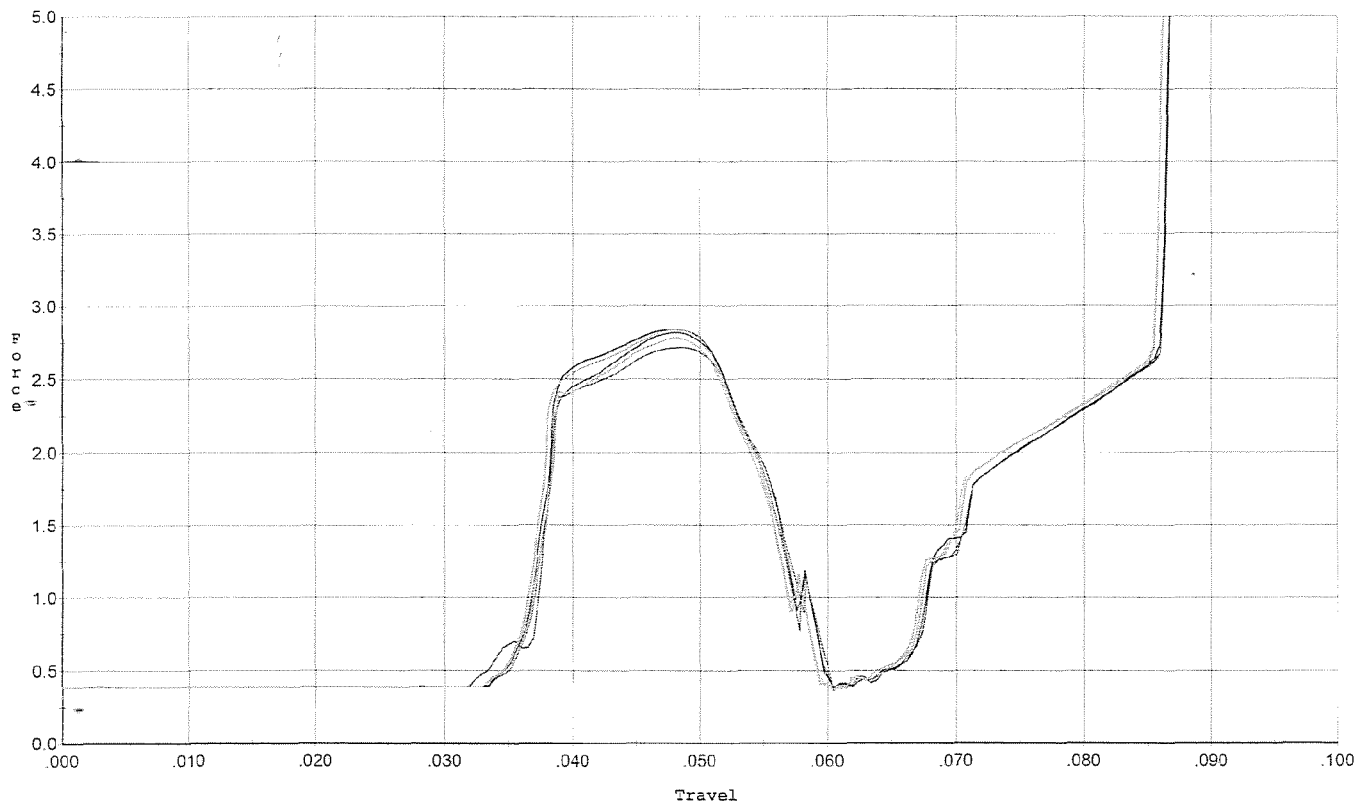
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.861	0.055	0.029	0.033	0.088		Set Trigger
2	3.845	0.055	0.031	0.033	0.087		Set Trigger
3	3.891	0.055	0.031	0.033	0.087		Set Trigger
4	3.845	0.053	0.031	0.033	0.081		Set Trigger
5	3.948	0.055	0.031	0.033	0.088		Set Trigger

A. 3.87

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



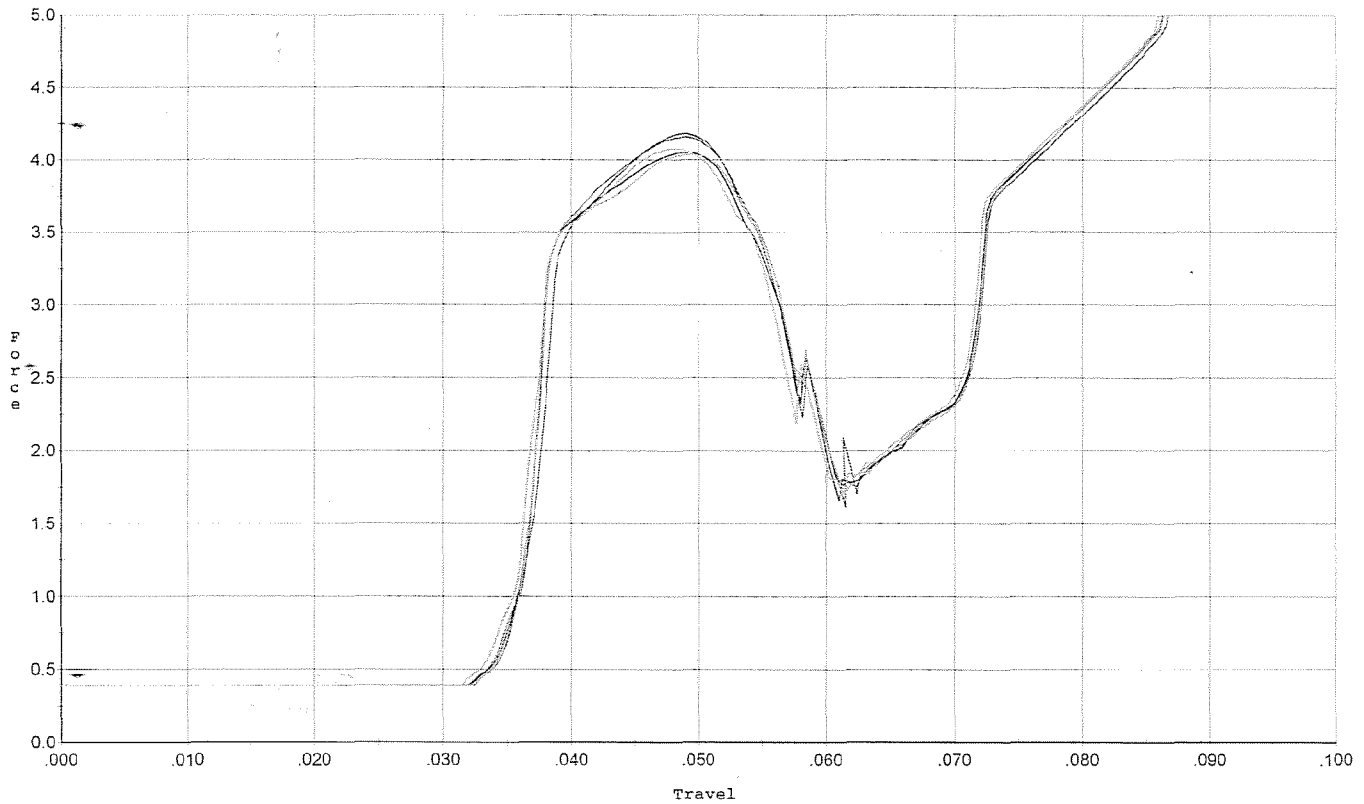
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.818	0.056	0.034	0.037	0.062		Set Trigger
2	2.837	0.056	0.036	0.037	0.062		Set Trigger
3	2.715	0.056	0.036	0.037	0.060		Set Trigger
4	2.780	0.056	0.036	0.037	0.060		Set Trigger
5	2.837	0.058	0.035	0.035	0.064		Set Trigger

A-279

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/22/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.184	0.057	0.035	0.035	0.088		Set Trigger
2	4.054	0.058	0.035	0.033	0.093		Set Trigger
3	4.157	0.056	0.034	0.034	0.089		Set Trigger
4	4.077	0.056	0.034	0.034	0.088		Set Trigger
5	4.038	0.058	0.035	0.033	0.093		Set Trigger

A 4.10