

G6784954

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

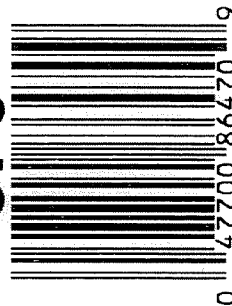
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784954

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784954

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SPD
430	ASSEMBLE TO STOCK		9-6-08	TC
440	PROOF		9-6-08	TC
460	CHECK HEADSPACE		9-6-08	TC
470	DIS-ASSEMBLE ACTION		9-6-08	SPD
472	SERIALIZE BOLT HANDLE		9-8-08	KTC
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BA
490	MAGNAFLUX BOLT		9/9/08	MR
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-25-08	BAW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

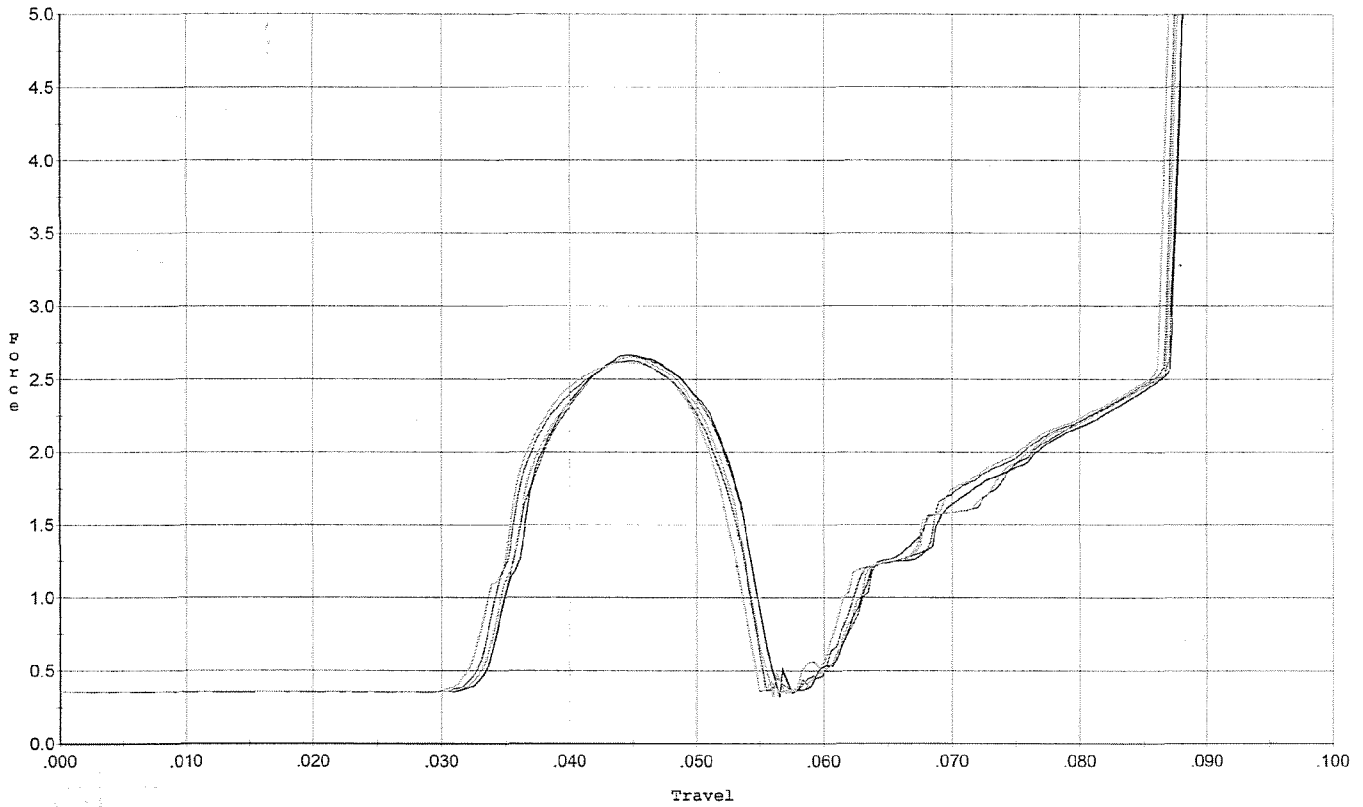
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.0</u> <u>2.5</u>	10-14-08	R. N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>3.0</u> <u>3.0</u> <u>3.0</u>	10-14-08	R. N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-14-08	R. N.
	J) ASSEMBLE STOCK		9-29-08	BSN
	K) ASSEMBLE SWIVEL STUDS		10-14-08	R. N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-30-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-30-08	R. N.
670	FINAL INSPECTION A) HEADSPACE		10-14-08	R. N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.75</u> <u>2.92</u> <u>2.84</u> <u>2.83</u>	10/2/08	Fm
	C) FUNCTION		10-14-08	R. N.
690	PACK		12-4-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



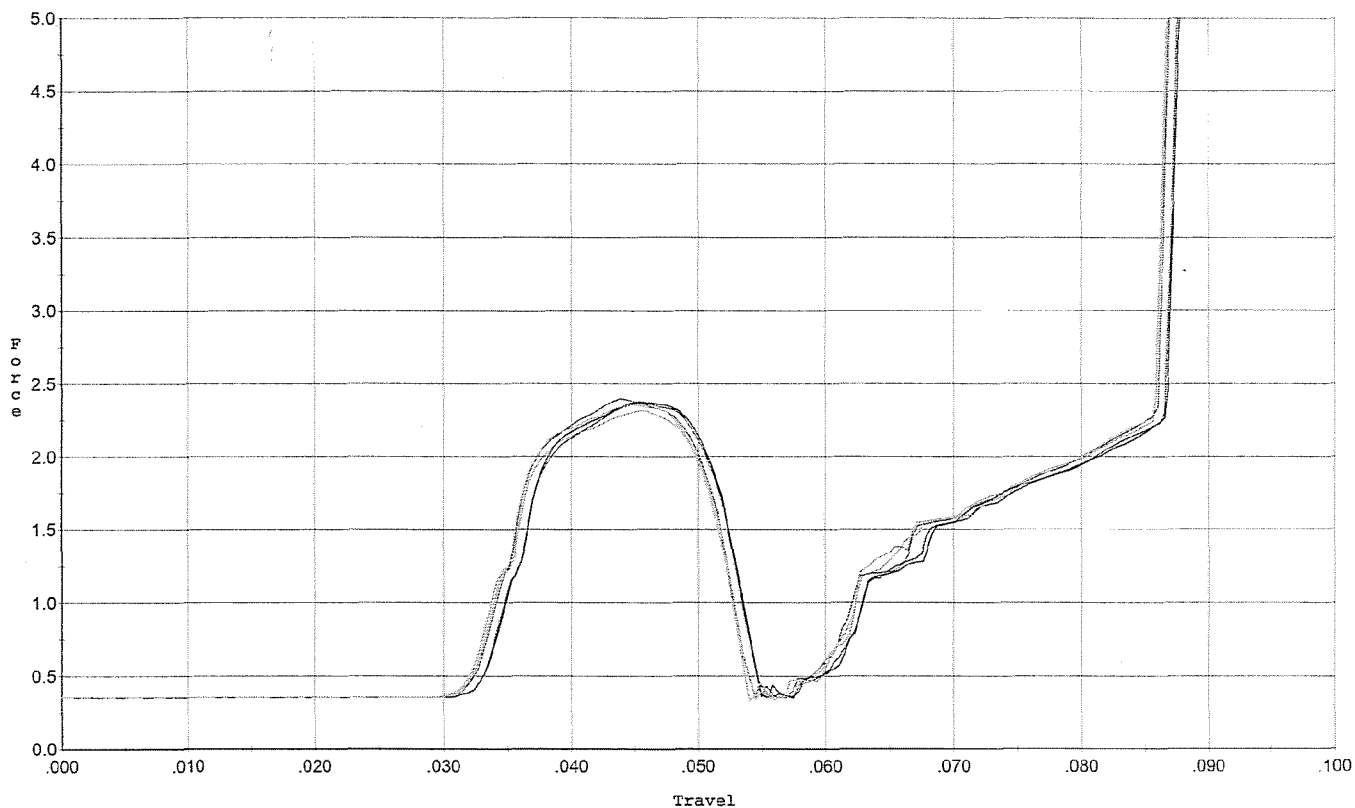
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.664	0.054	0.034	0.039	0.055		Set Trigger
2	2.652	0.053	0.034	0.039	0.055		Set Trigger
3	2.626	0.053	0.033	0.038	0.055		Set Trigger
4	2.653	0.053	0.034	0.039	0.054		Set Trigger
5	2.616	0.053	0.032	0.039	0.055		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



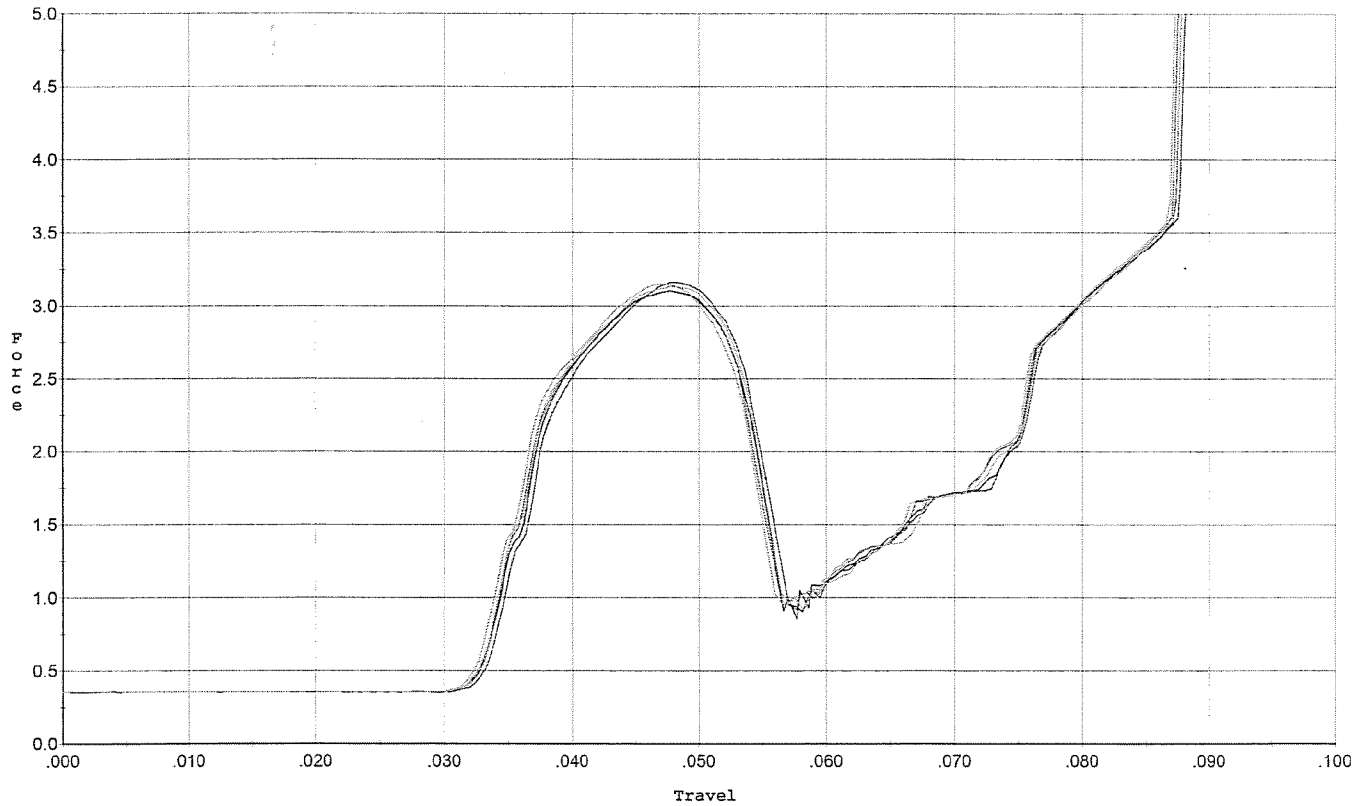
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.366	0.052	0.033	0.040	0.049		Set Trigger
2	2.377	0.053	0.033	0.039	0.050		Set Trigger
3	2.399	0.052	0.033	0.039	0.049		Set Trigger
4	2.355	0.052	0.032	0.039	0.049		Set Trigger
5	2.320	0.052	0.033	0.039	0.048		Set Trigger

Avg 2.32 RP
2.36

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



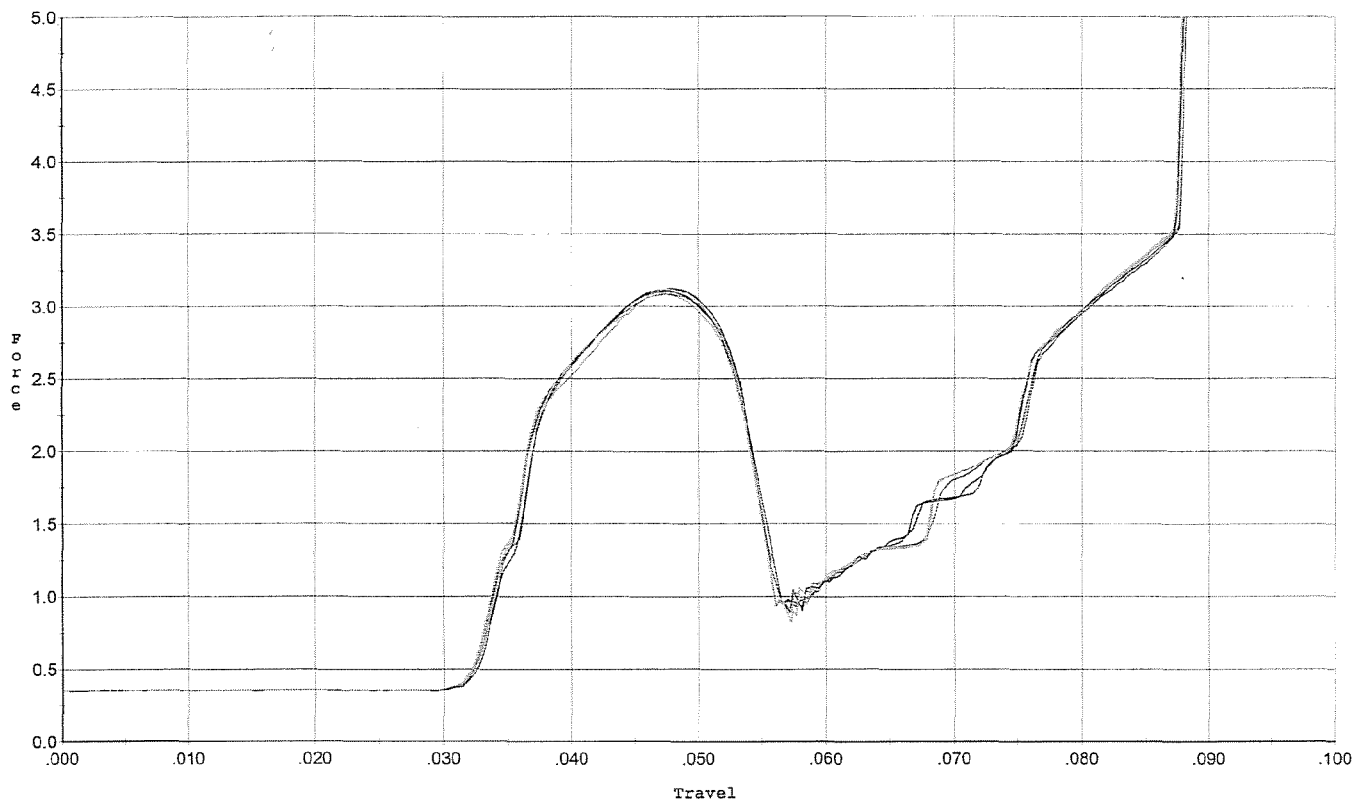
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.055	0.034	0.037	0.066		Set Trigger
2	3.102	0.054	0.033	0.037	0.065		Set Trigger
3	3.101	0.053	0.033	0.037	0.064		Set Trigger
4	3.131	0.054	0.033	0.037	0.065		Set Trigger
5	3.154	0.053	0.033	0.037	0.065		Set Trigger

Aug 313

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



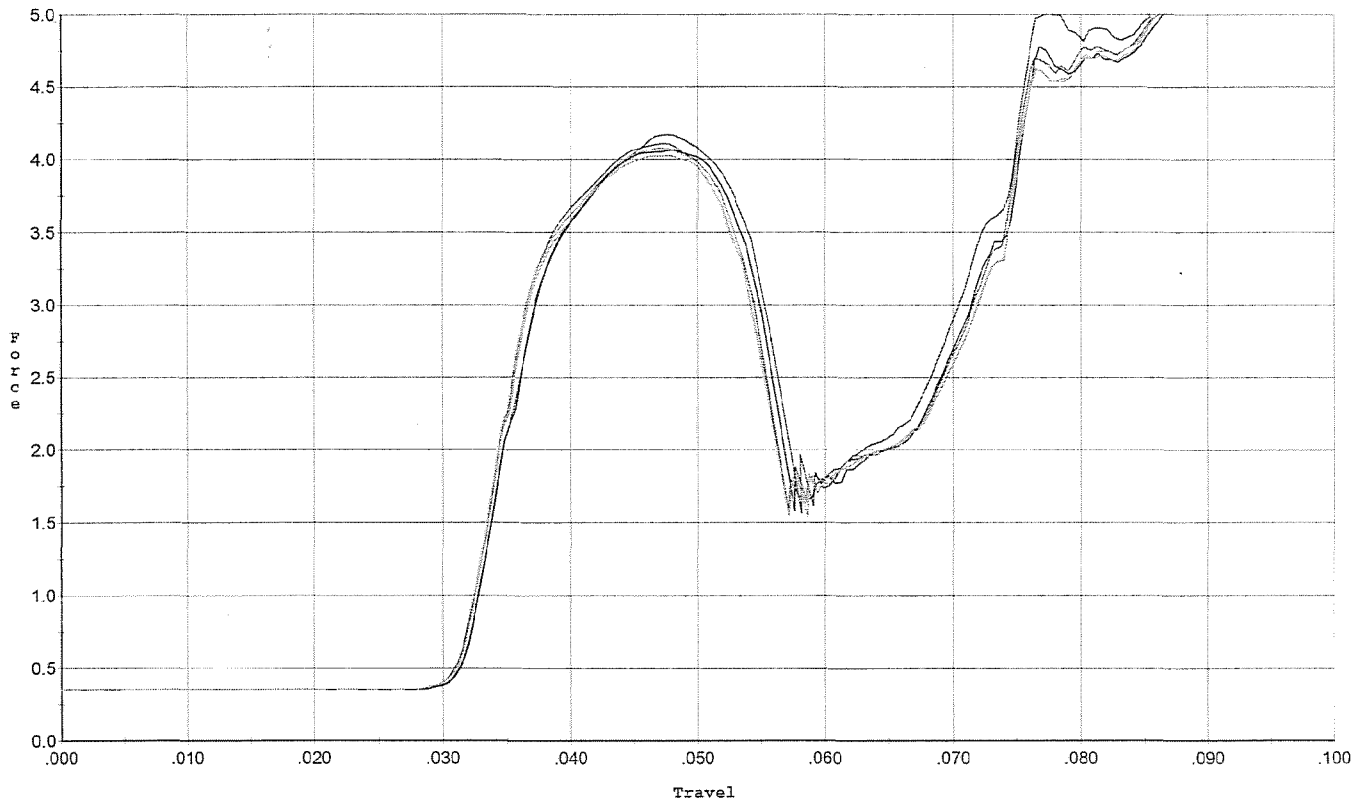
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.125	0.053	0.033	0.038	0.064		Set Trigger
2	3.109	0.054	0.032	0.038	0.064		Set Trigger
3	3.085	0.053	0.033	0.038	0.064		Set Trigger
4	3.085	0.054	0.032	0.037	0.064		Set Trigger
5	3.123	0.053	0.032	0.037	0.065		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



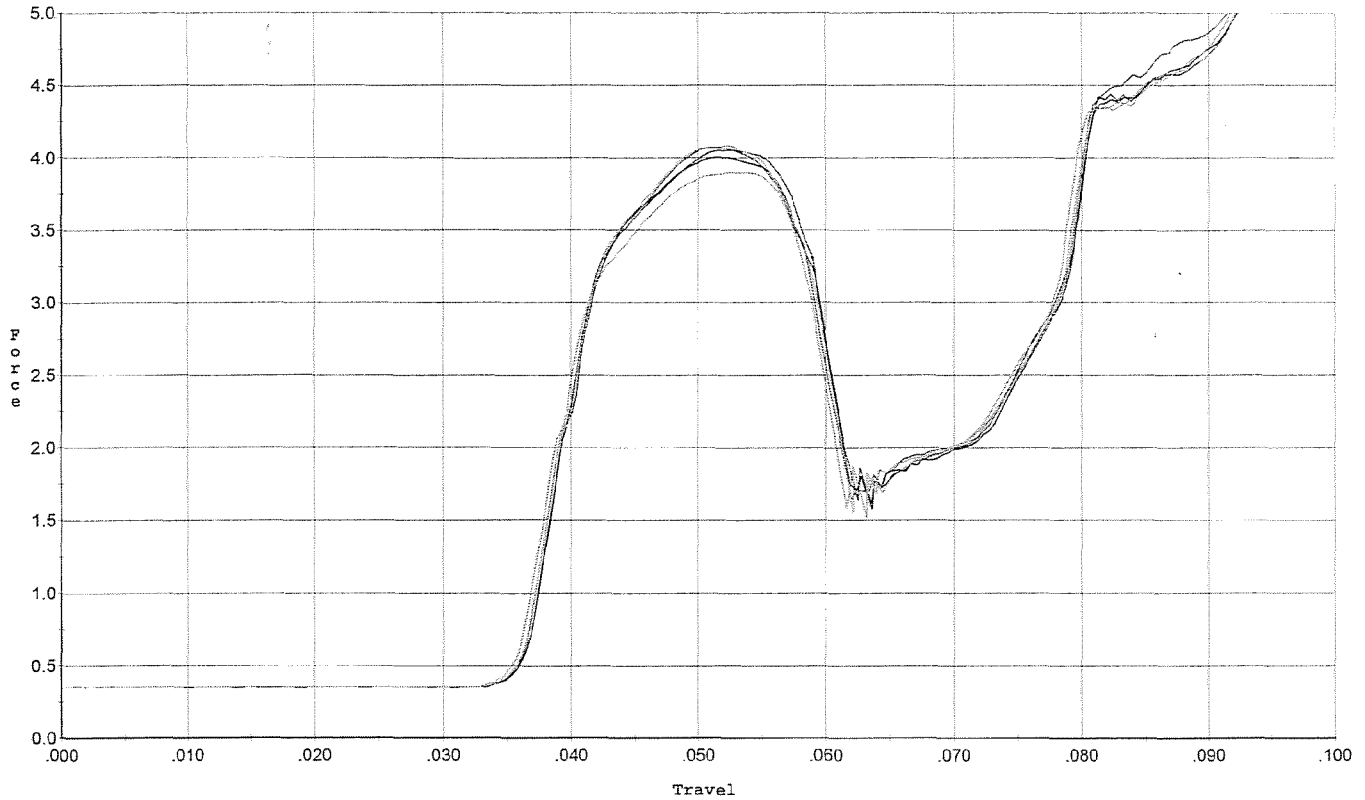
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.171	0.056	0.031	0.034	0.091		Set Trigger
2	4.062	0.055	0.031	0.035	0.088		Set Trigger
3	4.107	0.054	0.031	0.034	0.088		Set Trigger
4	4.028	0.055	0.031	0.035	0.088		Set Trigger
5	4.075	0.055	0.031	0.035	0.089		Set Trigger

Aug 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



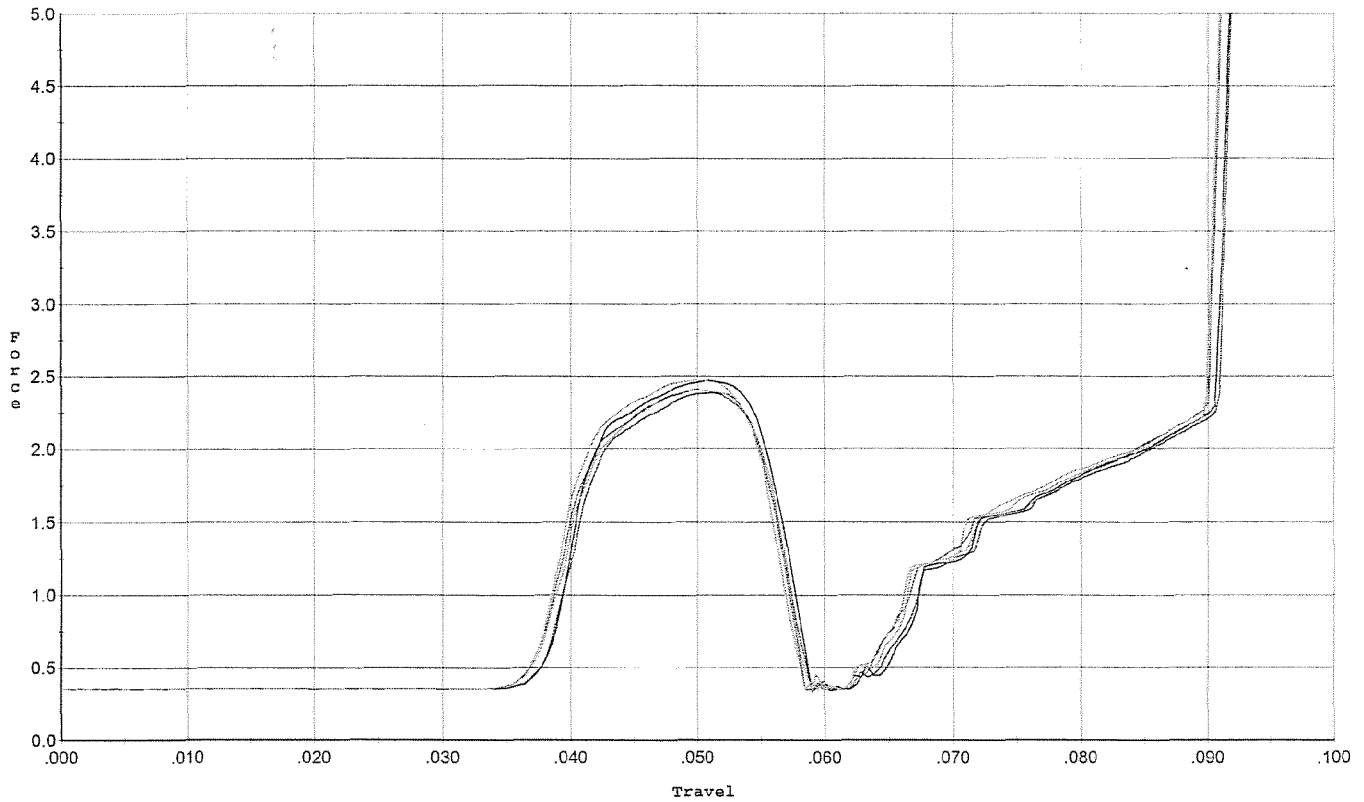
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.052	0.059	0.036	0.037	0.090		Set Trigger
2	4.004	0.059	0.036	0.037	0.089		Set Trigger
3	4.066	0.058	0.036	0.037	0.088		Set Trigger
4	4.084	0.060	0.036	0.037	0.091		Set Trigger
5	3.898	0.059	0.036	0.037	0.088		Set Trigger

Avg 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



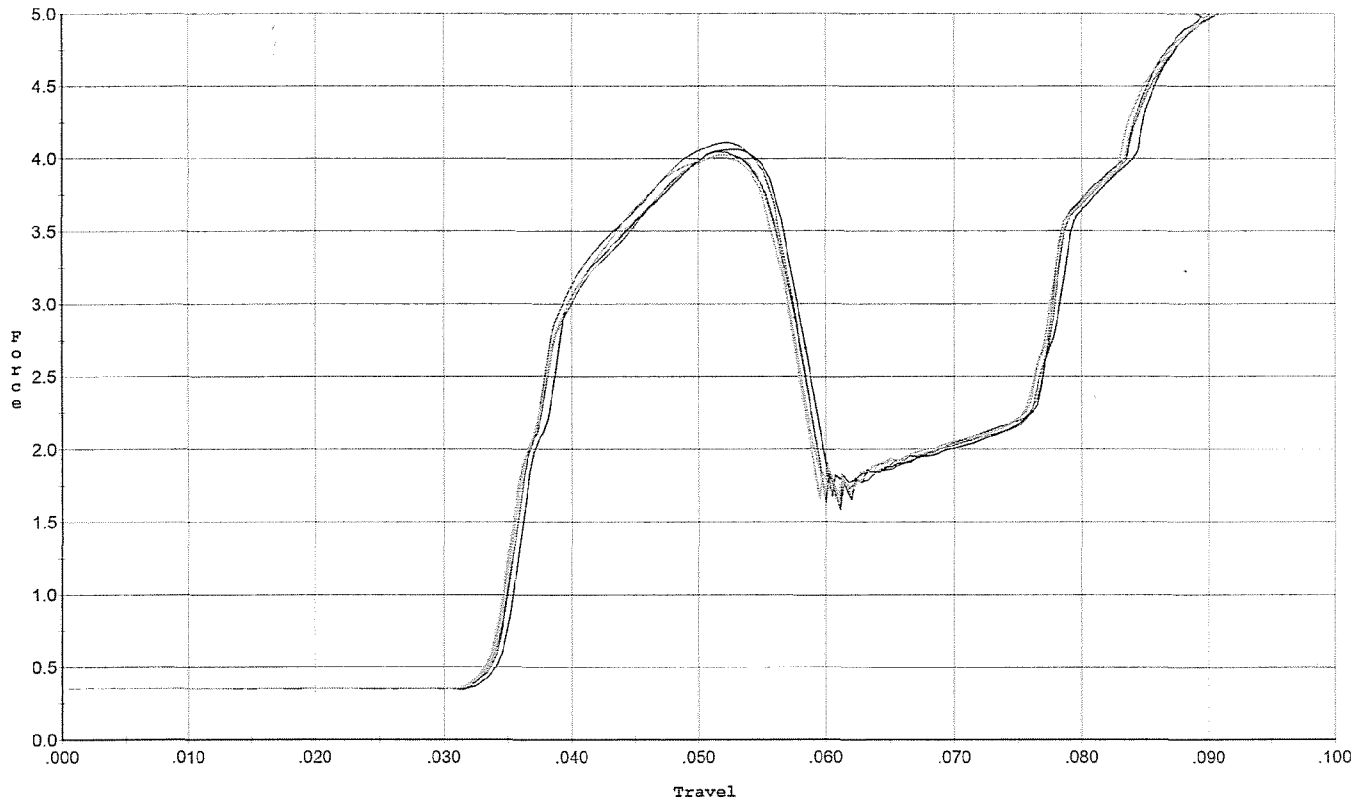
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.388	0.056	0.038	0.041	0.050		Set Trigger
2	2.470	0.057	0.038	0.040	0.052		Set Trigger
3	2.408	0.056	0.037	0.040	0.051		Set Trigger
4	2.400	0.056	0.037	0.040	0.051		Set Trigger
5	2.472	0.055	0.037	0.040	0.051		Set Trigger

Avg 2.42

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/25/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.045	0.058	0.034	0.036	0.089		Set Trigger
2	4.061	0.058	0.035	0.036	0.090		Set Trigger
3	4.110	0.057	0.034	0.036	0.090		Set Trigger
4	4.024	0.056	0.034	0.036	0.087		Set Trigger
5	4.007	0.057	0.034	0.036	0.087		Set Trigger

Avg 4.04