

G6784956

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



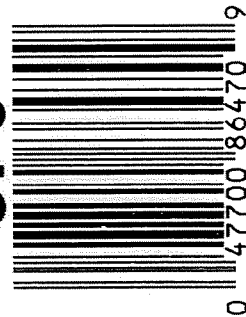
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784956

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784956

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE		9-9-08	RRN
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BM
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-23-08	ESU
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

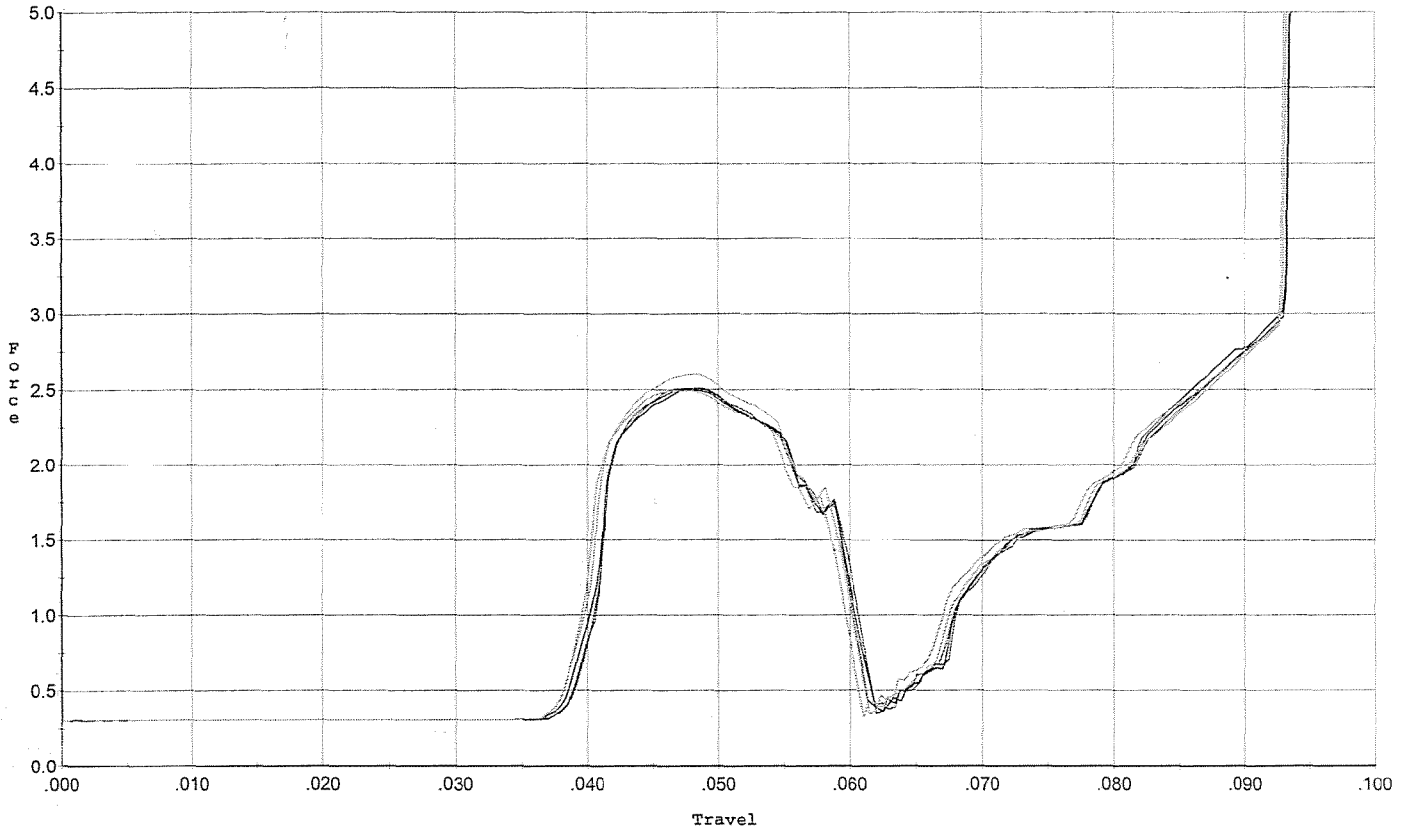
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-23-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-23-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.022</u> <u>.022</u>	10-23-08	LH
	J) ASSEMBLE STOCK		9-23-08	LSH
	K) ASSEMBLE SWIVEL STUDS		10-23-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	LD
670	FINAL INSPECTION A) HEADSPACE		10-23-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.29</u> <u>2.26</u> <u>2.27</u> <u>2.28</u> <u>2.25</u>	10/9/08	Fm
	C) FUNCTION		10-23-08	LH
690	PACK		12/12/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



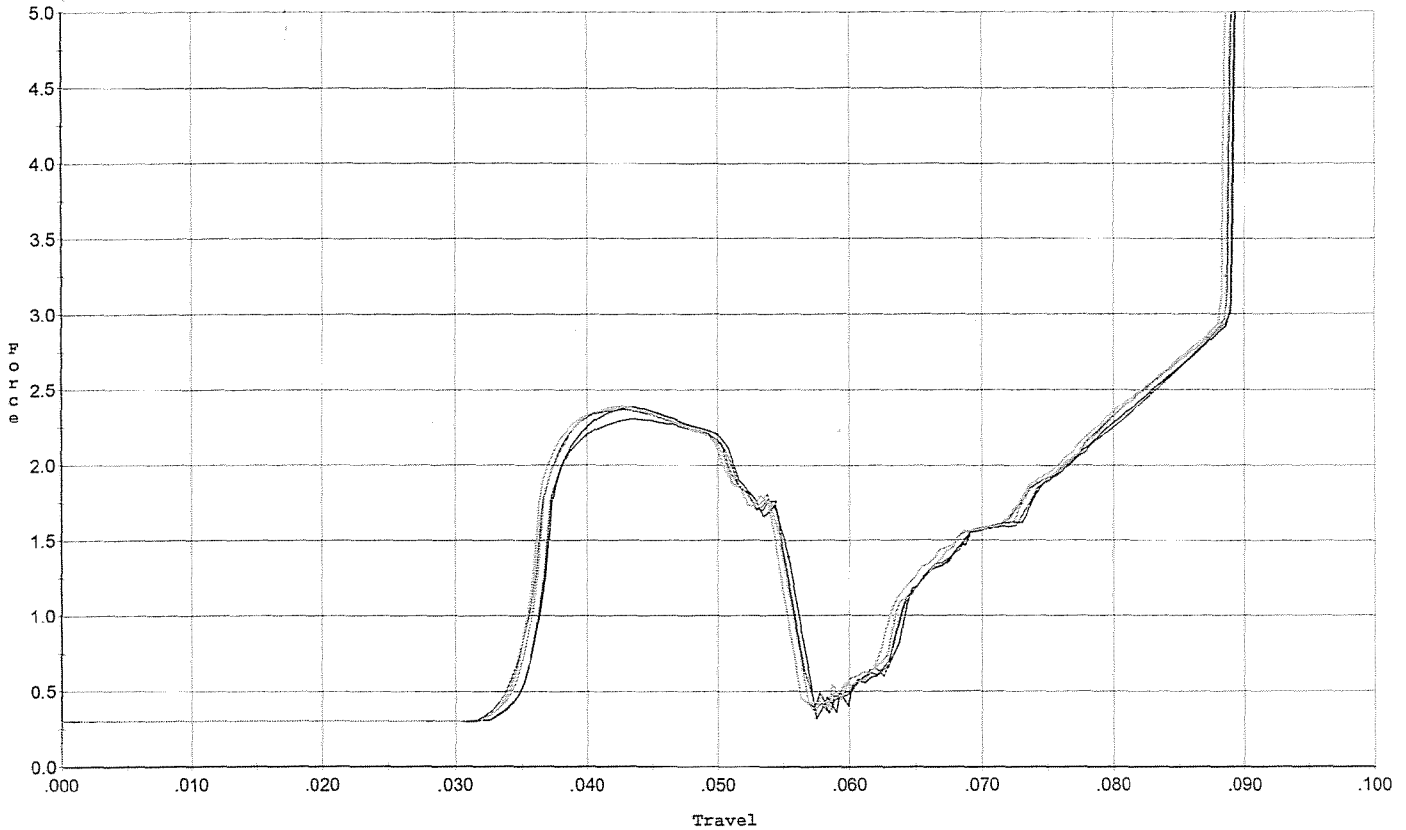
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.501	0.060	0.039	0.040	0.055		Set Trigger
2	2.507	0.059	0.038	0.040	0.054		Set Trigger
3	2.510	0.059	0.039	0.040	0.054		Set Trigger
4	2.602	0.059	0.038	0.040	0.056		Set Trigger
5	2.493	0.059	0.038	0.040	0.055		Set Trigger

AVG 2.52

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



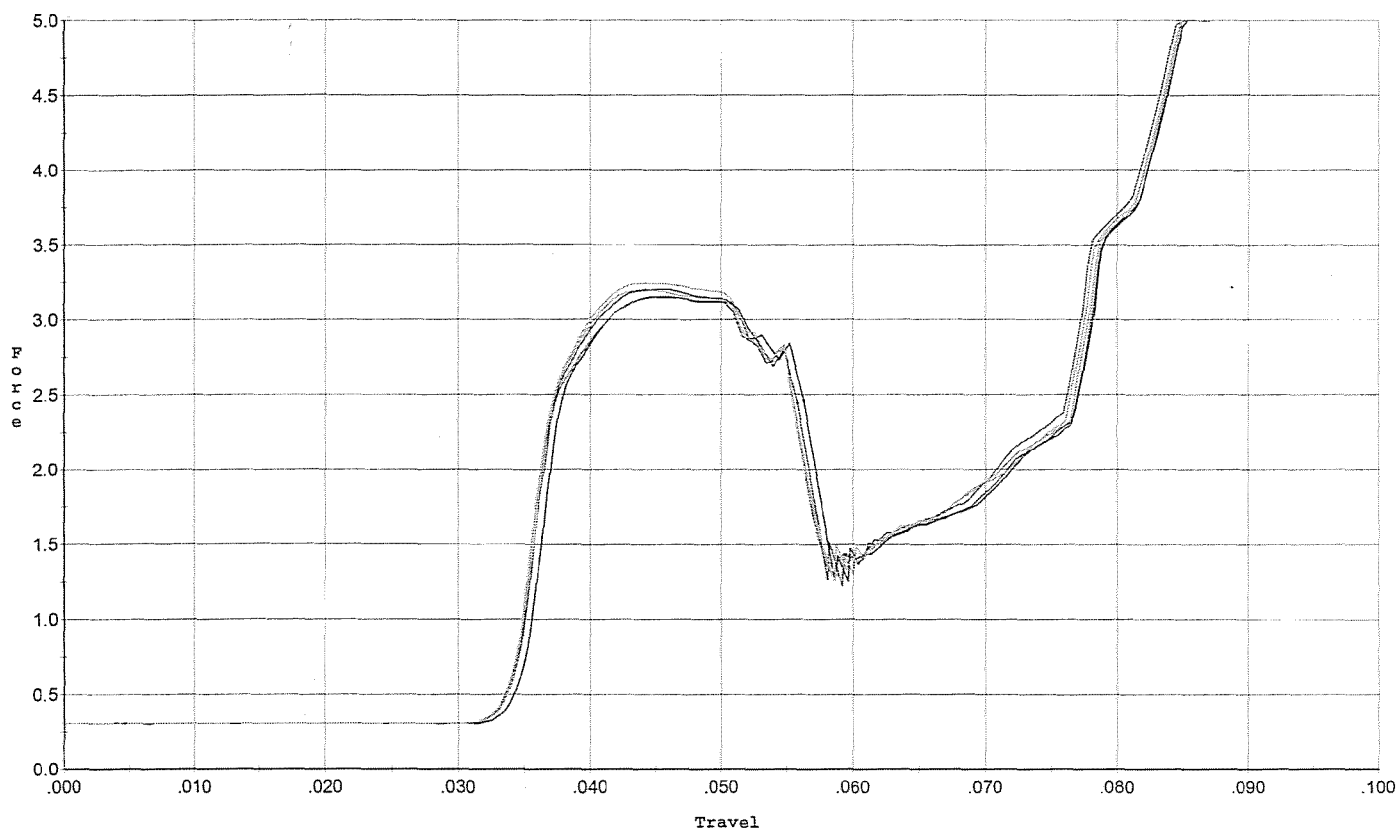
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.309	0.054	0.035	0.039	0.050		Set Trigger
2	2.387	0.055	0.035	0.038	0.051		Set Trigger
3	2.370	0.054	0.034	0.038	0.052		Set Trigger
4	2.393	0.054	0.034	0.038	0.051		Set Trigger
5	2.385	0.055	0.034	0.038	0.052		Set Trigger

Avg 2.36

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



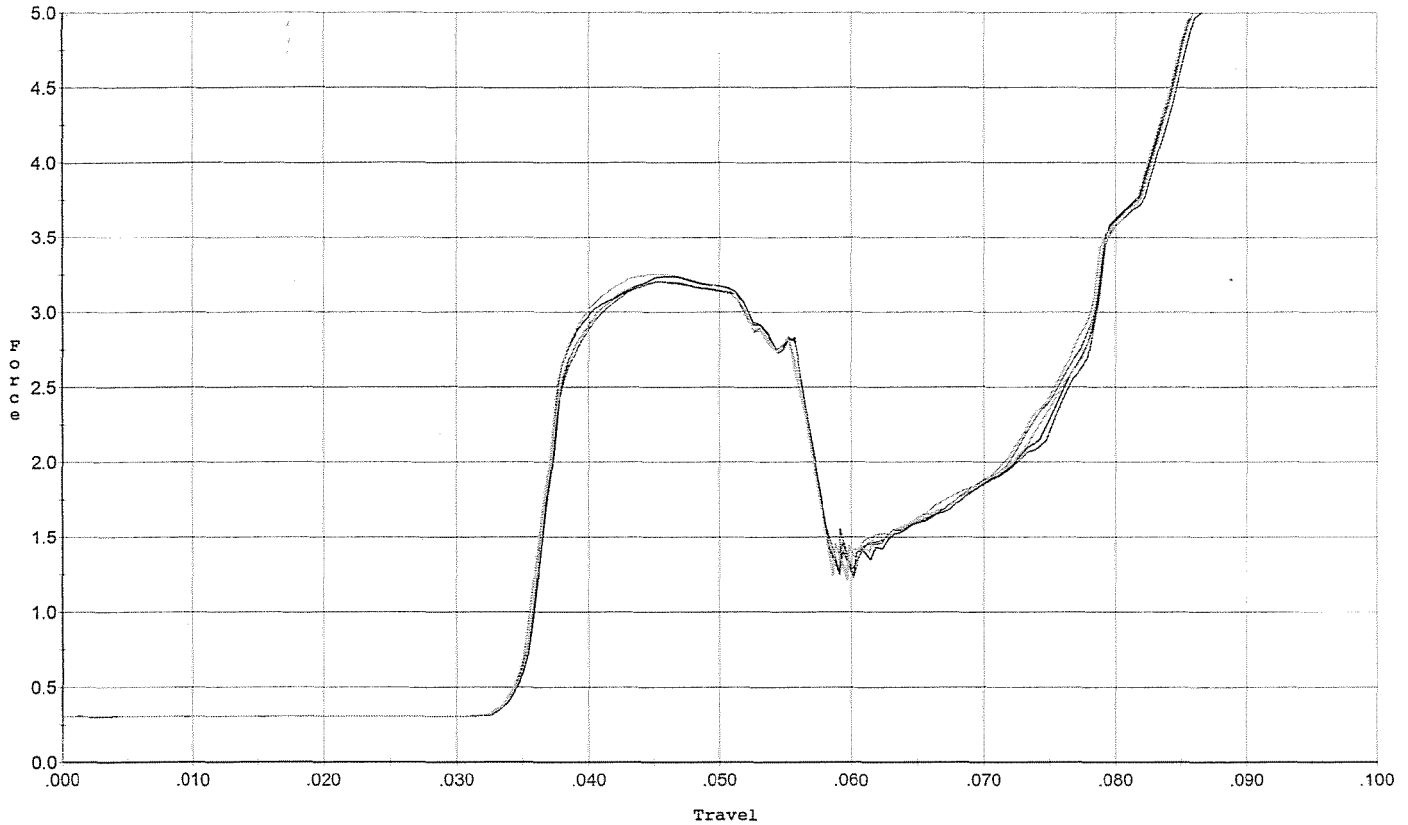
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.056	0.034	0.037	0.071		Set Trigger
2	3.153	0.056	0.034	0.037	0.071		Set Trigger
3	3.155	0.055	0.034	0.037	0.069		Set Trigger
4	3.244	0.055	0.034	0.037	0.070		Set Trigger
5	3.204	0.055	0.033	0.037	0.070		Set Trigger

Avg 3.19

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



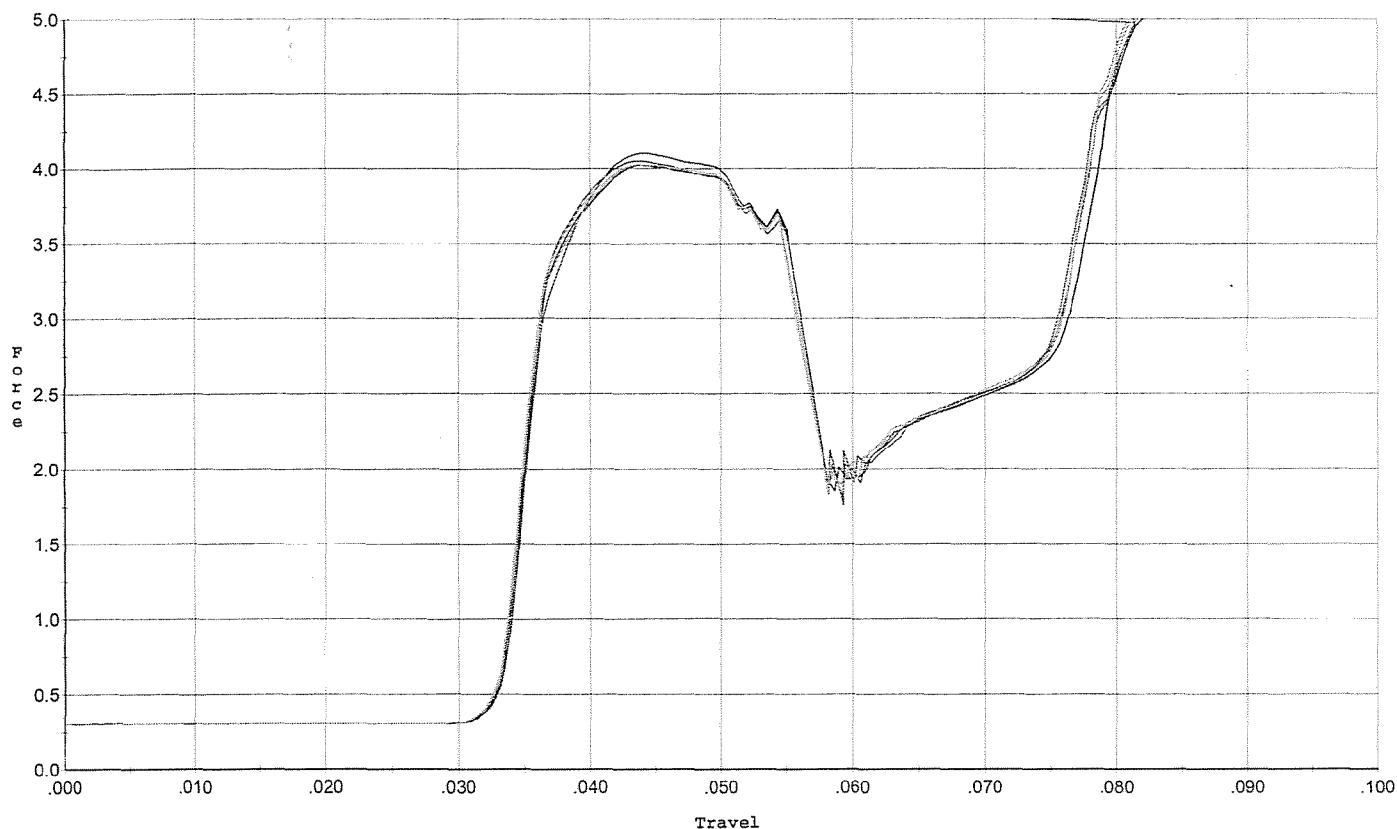
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.202	0.056	0.034	0.037	0.071		Set Trigger
2	3.236	0.056	0.034	0.037	0.071		Set Trigger
3	3.202	0.056	0.034	0.037	0.070		Set Trigger
4	3.255	0.056	0.034	0.037	0.072		Set Trigger
5	3.206	0.056	0.034	0.037	0.071		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



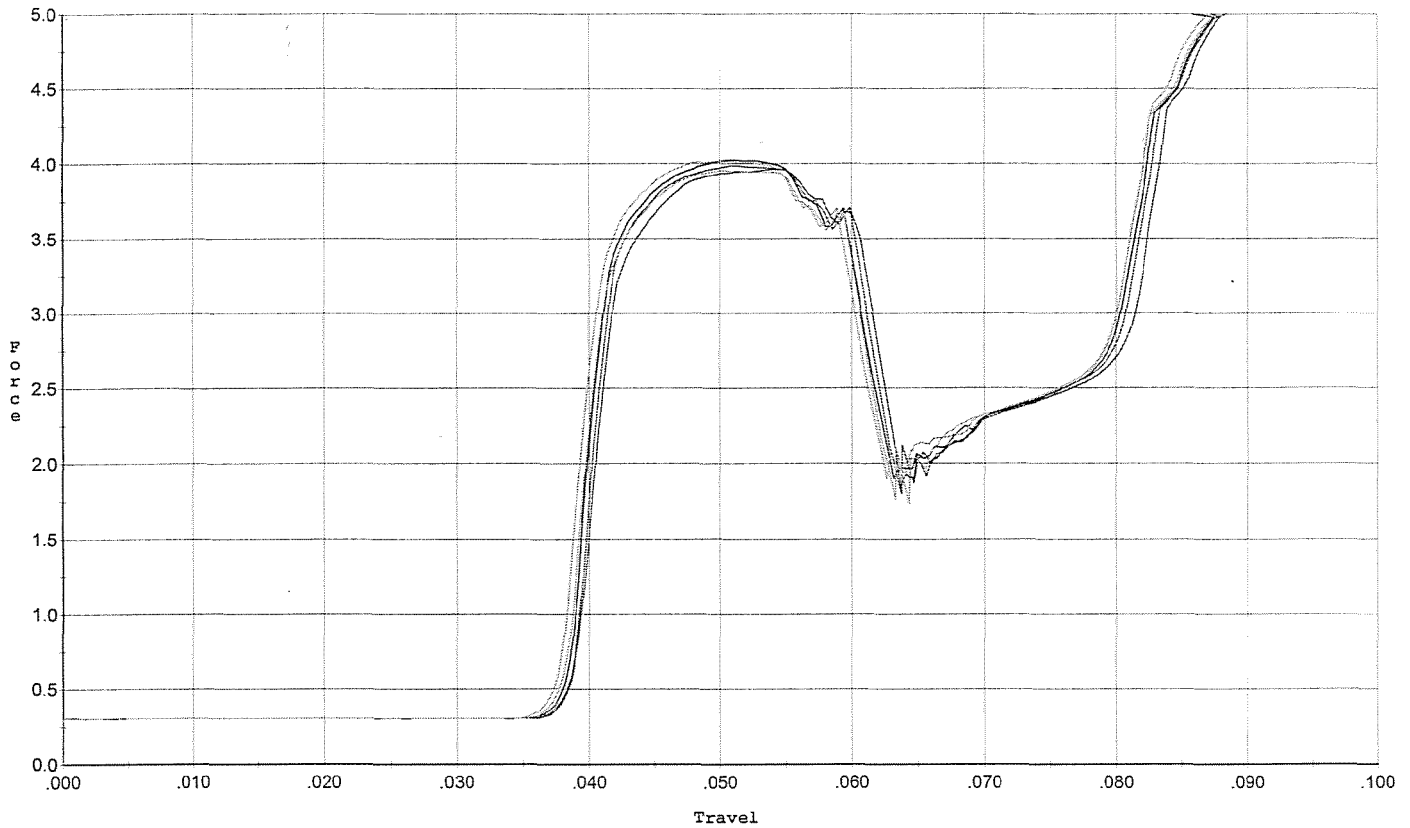
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.055	0.033	0.035	0.089		Set Trigger
2	4.020	0.055	0.033	0.035	0.089		Set Trigger
3	4.050	0.055	0.033	0.035	0.089		Set Trigger
4	4.020	0.056	0.032	0.035	0.091		Set Trigger
5	4.020	0.054	0.033	0.035	0.088		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



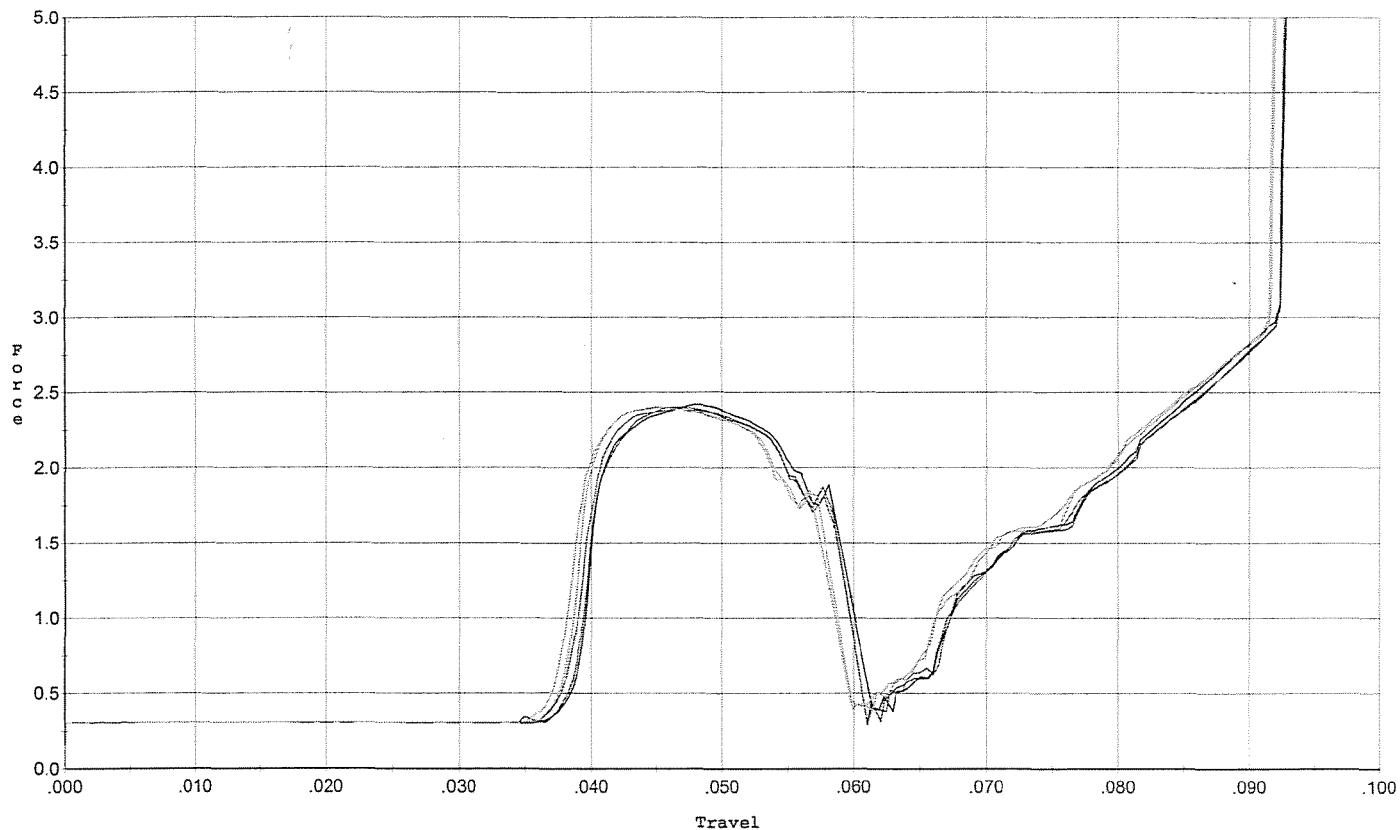
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.961	0.061	0.038	0.037	0.091		Set Trigger
2	4.020	0.059	0.038	0.038	0.090		Set Trigger
3	3.988	0.060	0.038	0.037	0.090		Set Trigger
4	3.953	0.059	0.038	0.037	0.089		Set Trigger
5	4.013	0.059	0.037	0.037	0.090		Set Trigger

Avg 3.98

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



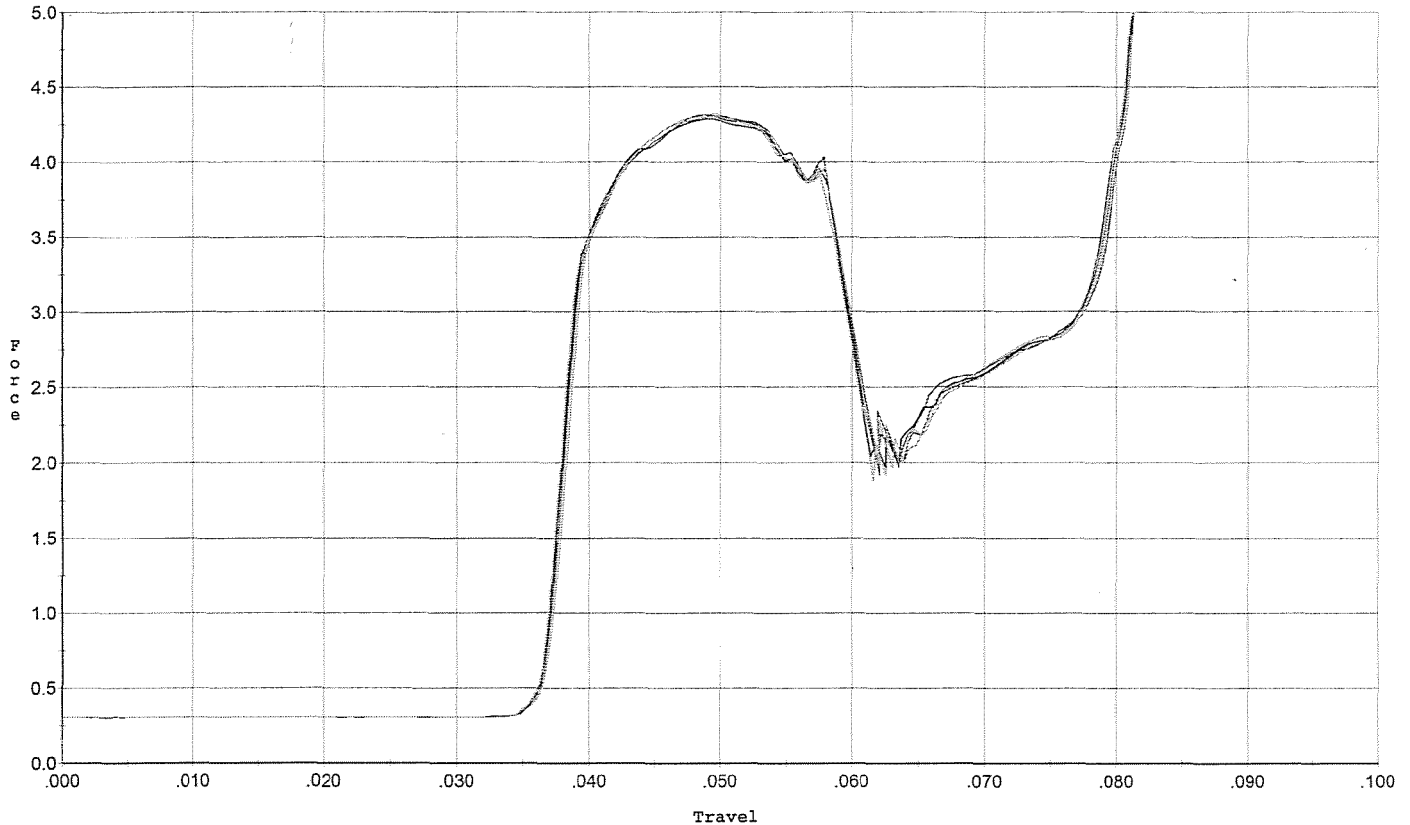
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.403	0.058	0.038	0.040	0.054		Set Trigger
2	2.421	0.060	0.038	0.039	0.055		Set Trigger
3	2.388	0.059	0.038	0.039	0.055		Set Trigger
4	2.397	0.057	0.038	0.039	0.053		Set Trigger
5	2.403	0.058	0.037	0.039	0.054		Set Trigger

Avg 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.313	0.058	0.036	0.027	0.096		Set Trigger
2	4.304	0.058	0.036	0.027	0.096		Set Trigger
3	4.288	0.058	0.036	0.027	0.095		Set Trigger
4	4.320	0.058	0.036	0.027	0.095		Set Trigger
5	4.303	0.059	0.036	0.027	0.097		Set Trigger

Avg 4.30