

G6784957

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



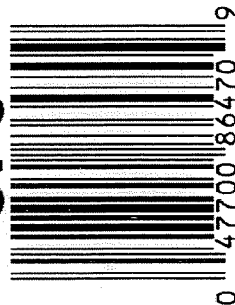
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784957

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784957

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-9-08	BSN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BSN	9-10-08	BSN
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DG
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-23-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

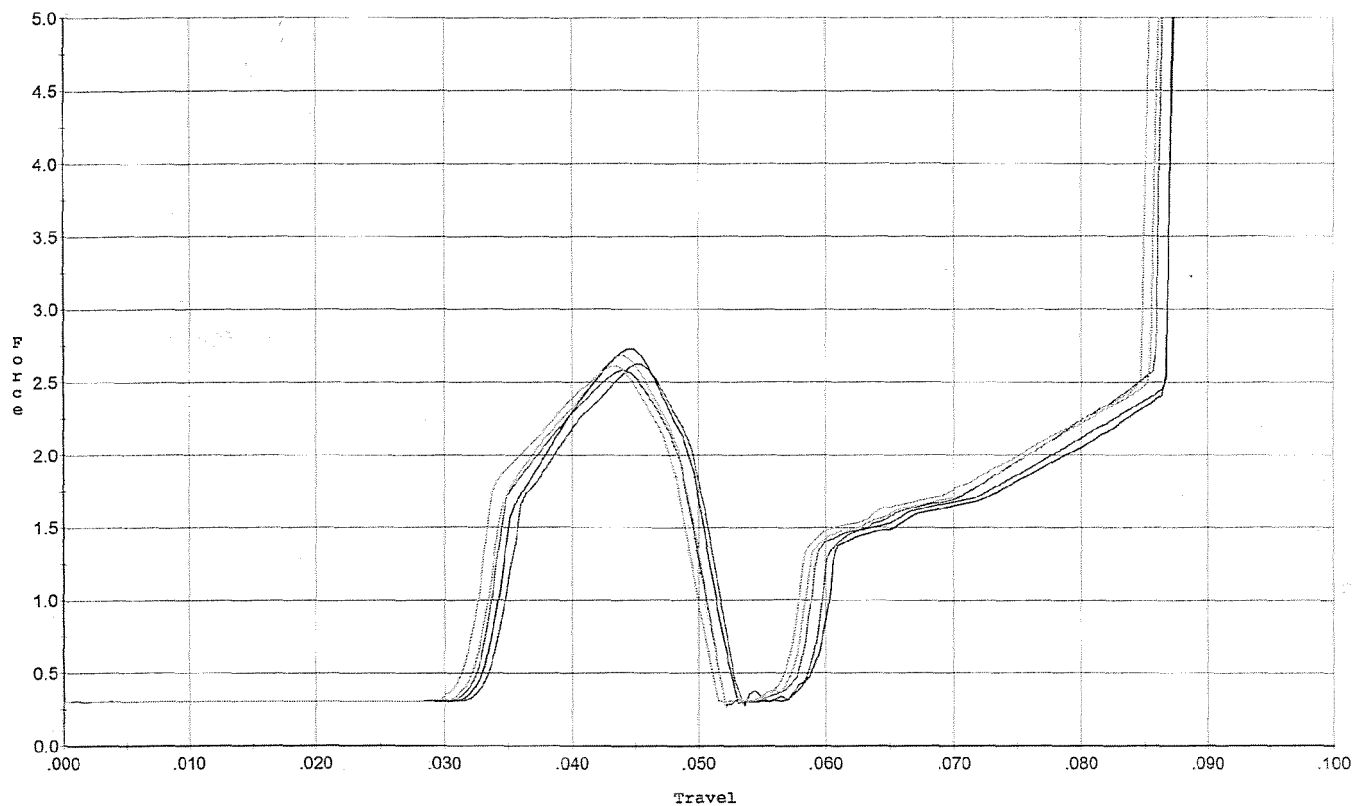
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-24-08	LD
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	10-24-08	LD
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.022</u>	10-24-08	LD
	J) ASSEMBLE STOCK		9-23-08	LD
	K) ASSEMBLE SWIVEL STUDS		10-24-08	LD
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>n/a</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	LD
670	FINAL INSPECTION A) HEADSPACE		10-24-08	LD
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.36</u> <u>2.31</u> <u>2.31</u> <u>2.30</u> <u>2.30</u>	10/9/08	FM
	C) FUNCTION		10-24-08	LD
690	PACK		12-12-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



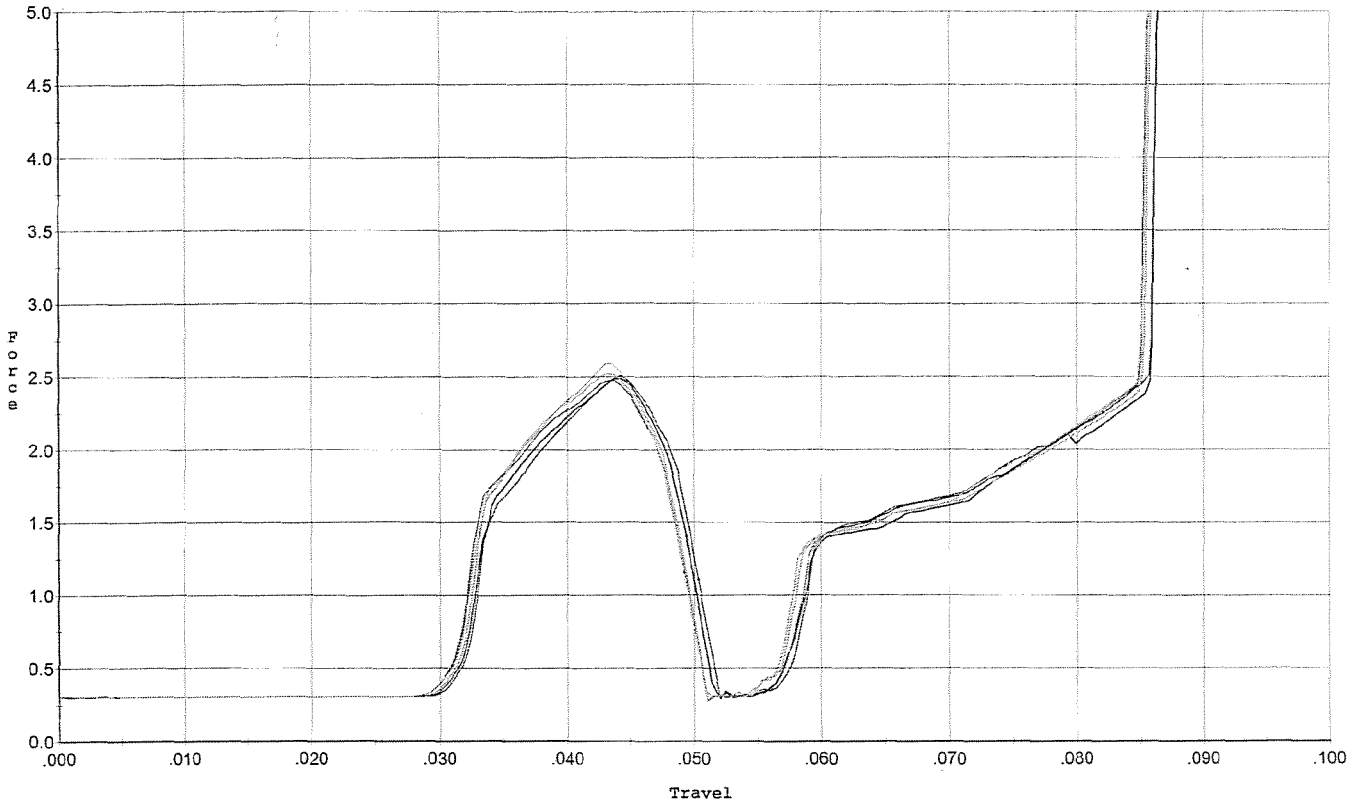
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.628	0.051	0.033	0.041	0.046		Set Trigger
2	2.729	0.050	0.033	0.041	0.046		Set Trigger
3	2.582	0.050	0.032	0.040	0.046		Set Trigger
4	2.688	0.050	0.032	0.040	0.047		Set Trigger
5	2.614	0.048	0.031	0.040	0.045		Set Trigger

Avg 2.64

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



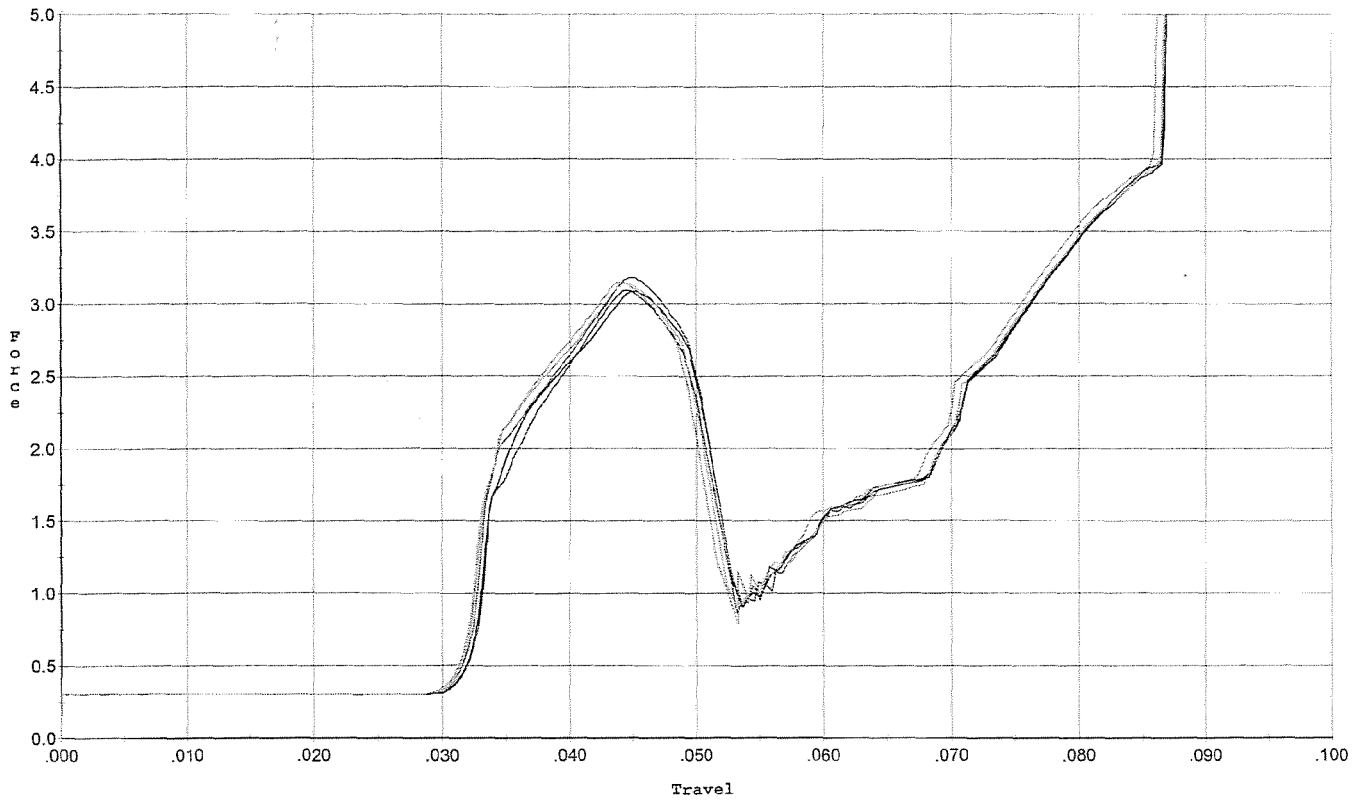
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.506	0.050	0.032	0.041	0.046		Set Trigger
2	2.488	0.049	0.032	0.041	0.045		Set Trigger
3	2.476	0.049	0.031	0.041	0.045		Set Trigger
4	2.520	0.049	0.031	0.041	0.045		Set Trigger
5	2.591	0.049	0.031	0.041	0.046		Set Trigger

Avg 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



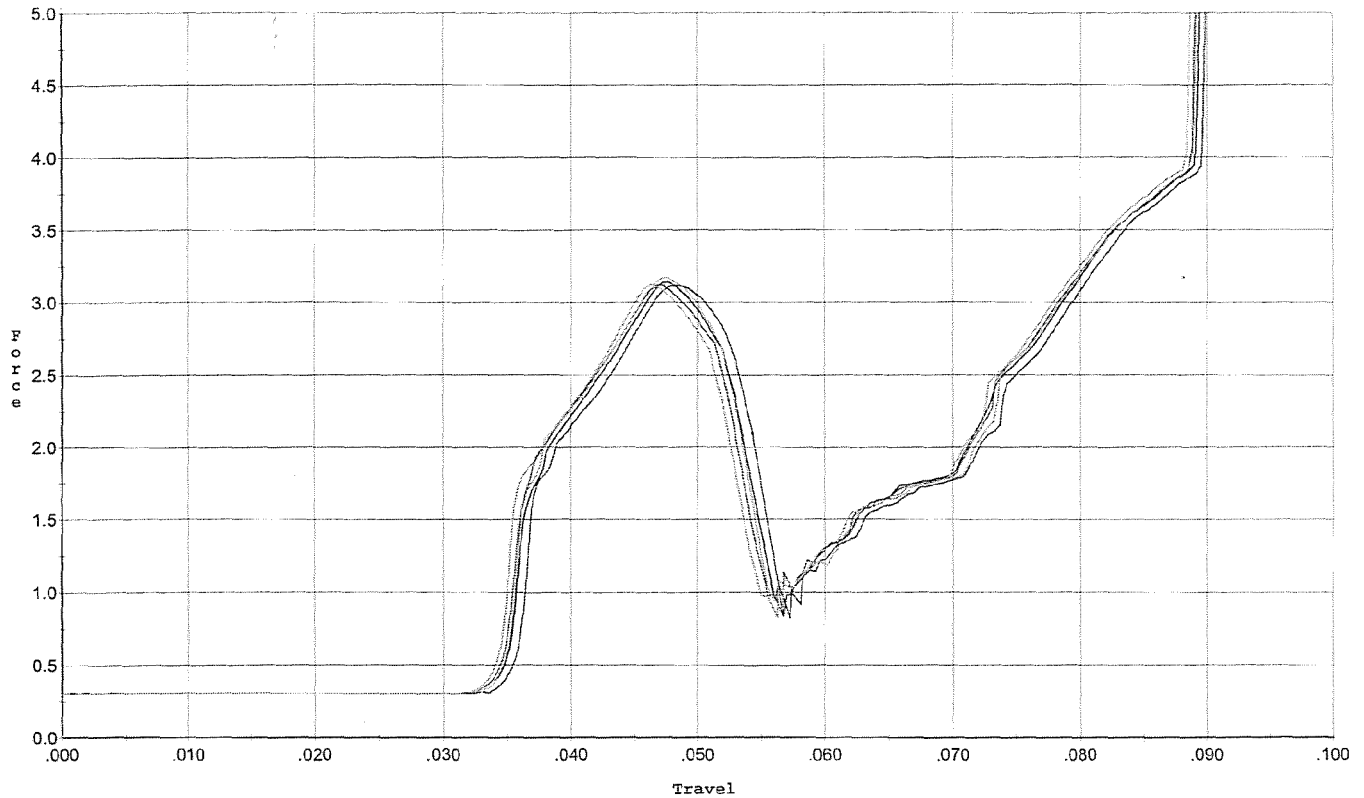
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.091	0.051	0.032	0.039	0.056		Set Trigger
2	3.085	0.051	0.032	0.039	0.056		Set Trigger
3	3.183	0.050	0.031	0.039	0.058		Set Trigger
4	3.142	0.050	0.031	0.039	0.057		Set Trigger
5	3.151	0.049	0.031	0.039	0.056		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



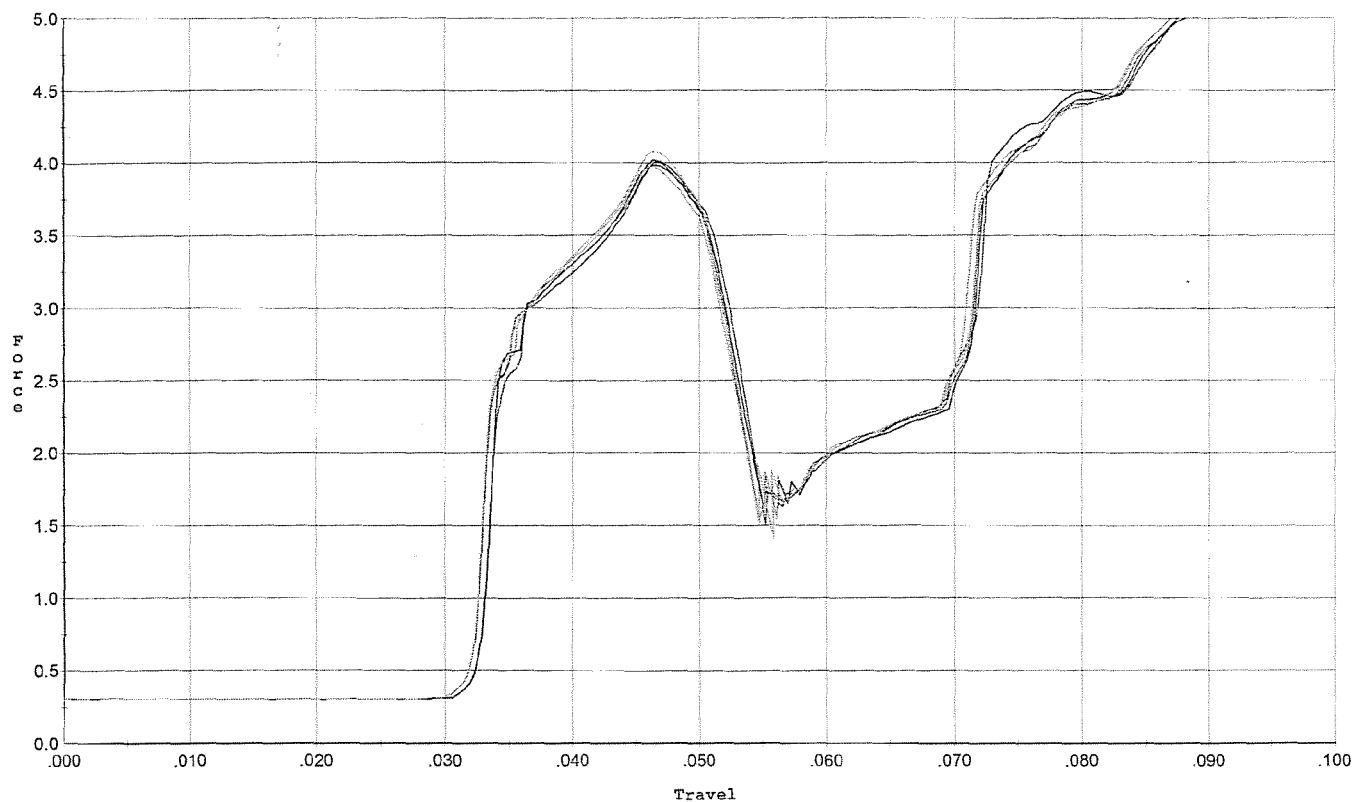
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.120	0.054	0.035	0.039	0.058		Set Trigger
2	3.140	0.053	0.035	0.039	0.056		Set Trigger
3	3.117	0.052	0.034	0.040	0.056		Set Trigger
4	3.167	0.053	0.035	0.039	0.057		Set Trigger
5	3.123	0.052	0.034	0.040	0.055		Set Trigger

Avg 3.13

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



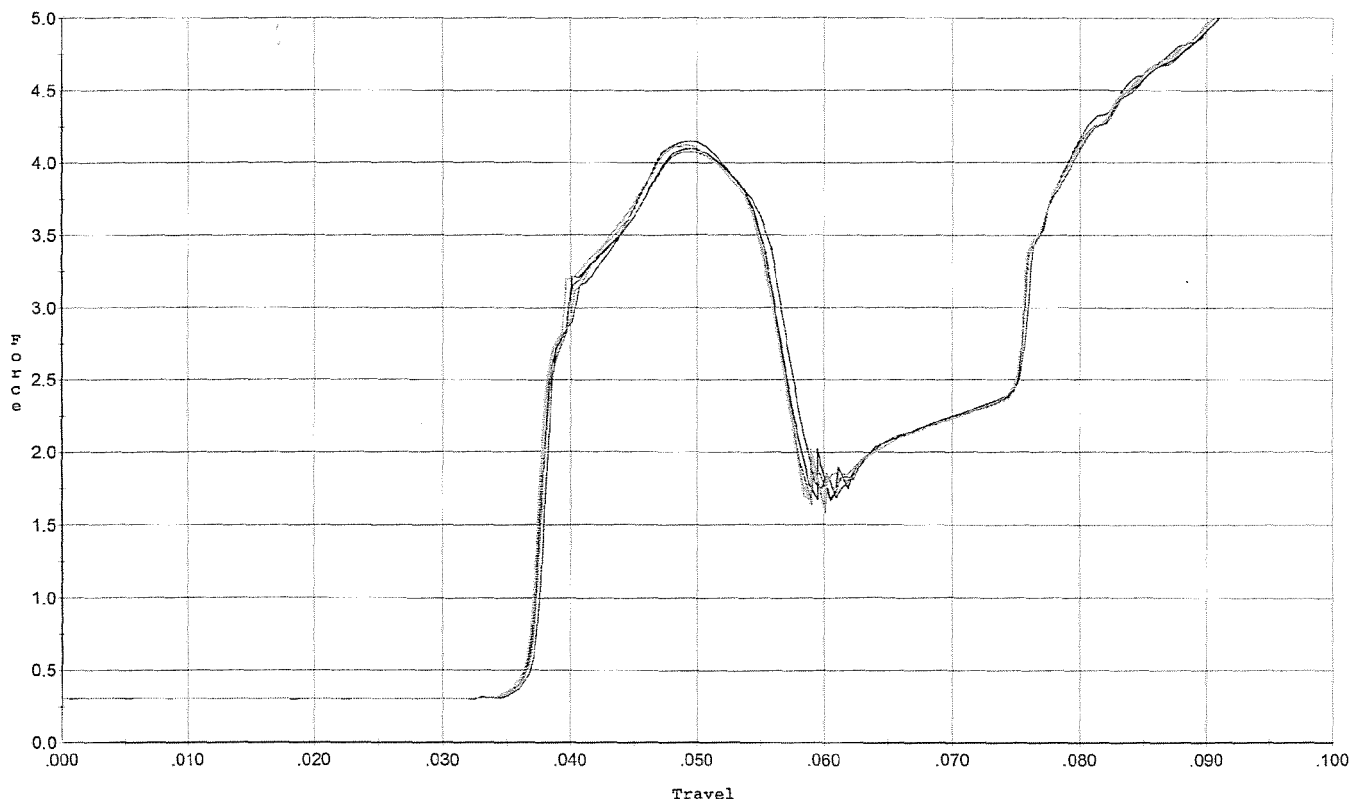
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.010	0.052	0.032	0.036	0.076		Set Trigger
2	4.020	0.052	0.032	0.036	0.074		Set Trigger
3	3.983	0.052	0.032	0.036	0.076		Set Trigger
4	4.079	0.052	0.032	0.036	0.076		Set Trigger
5	3.972	0.053	0.032	0.036	0.076		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



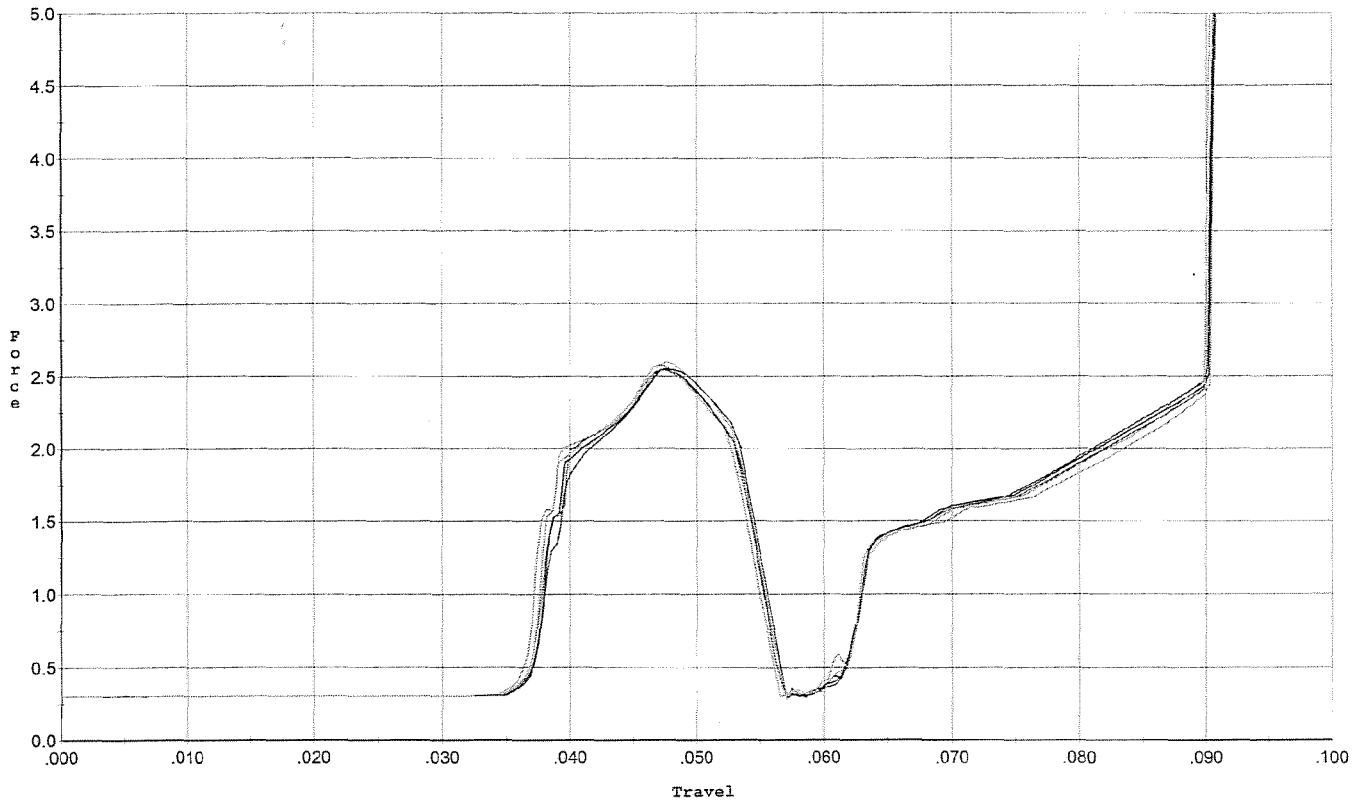
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.147	0.056	0.037	0.038	0.079		Set Trigger
2	4.096	0.055	0.036	0.038	0.078		Set Trigger
3	4.073	0.056	0.037	0.038	0.078		Set Trigger
4	4.122	0.056	0.036	0.038	0.079		Set Trigger
5	4.108	0.056	0.037	0.038	0.079		Set Trigger

Avg 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



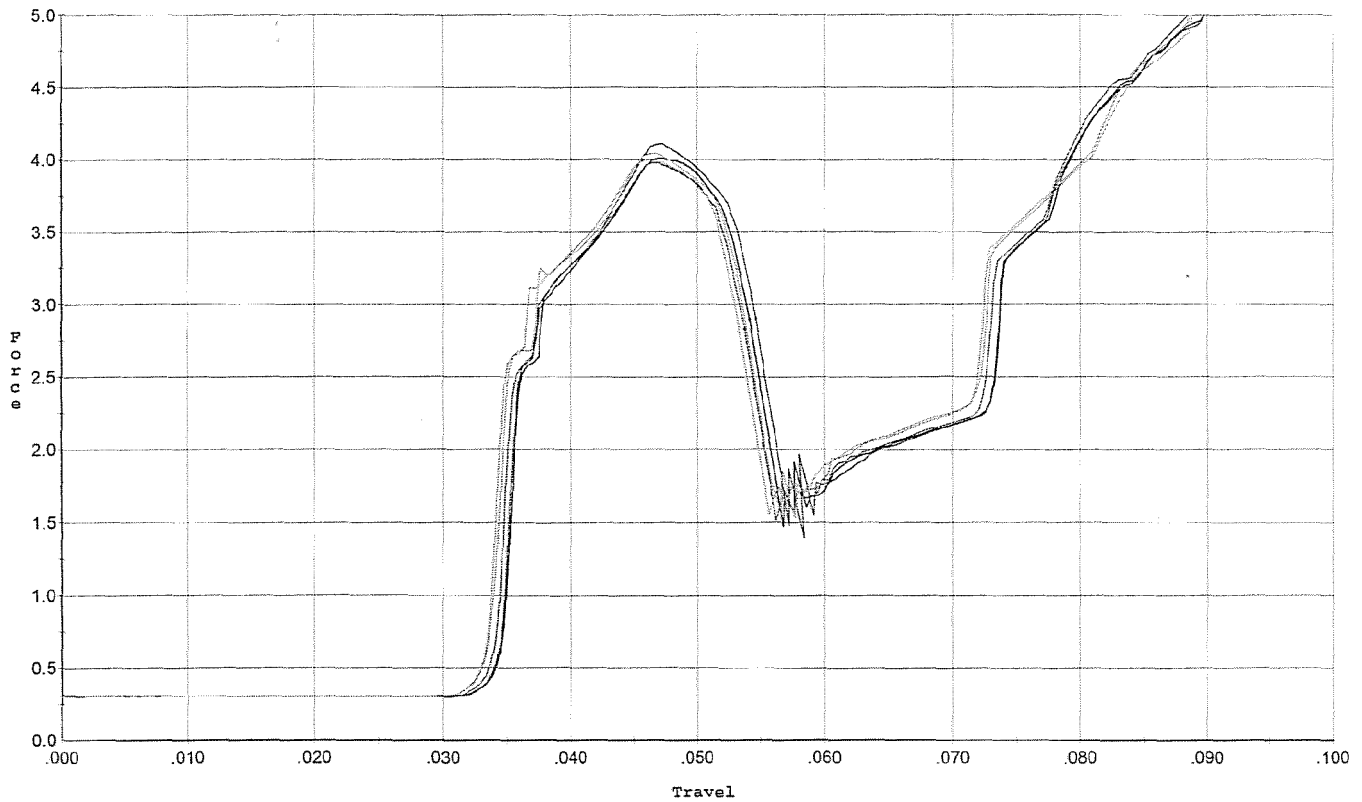
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.546	0.053	0.037	0.041	0.046		Set Trigger
2	2.552	0.054	0.037	0.041	0.047		Set Trigger
3	2.543	0.054	0.037	0.041	0.047		Set Trigger
4	2.597	0.054	0.037	0.041	0.048		Set Trigger
5	2.580	0.053	0.036	0.041	0.047		Set Trigger

Avg 2.56

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.107	0.055	0.034	0.037	0.080		Set Trigger
2	4.008	0.054	0.034	0.037	0.077		Set Trigger
3	3.978	0.054	0.034	0.037	0.077		Set Trigger
4	4.042	0.053	0.033	0.036	0.078		Set Trigger
5	4.001	0.053	0.033	0.037	0.077		Set Trigger

Avg 4.02