

G678 4958

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



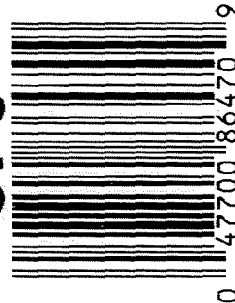
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784958

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6784958

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SP
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SP
460	CHECK HEADSPACE		9-22-08	SP
470	DIS-ASSEMBLE ACTION		9-22-08	SP
472	SERIALIZE BOLT HANDLE		9-23-08	ESN
475	DRILL AND TAP SIGHT HOLES		9-23-08	SP
480	MAGNAFLUX BBL ACTION		9/30/08	RT
490	MAGNAFLUX BOLT		9/30/08	RT
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		9/30/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

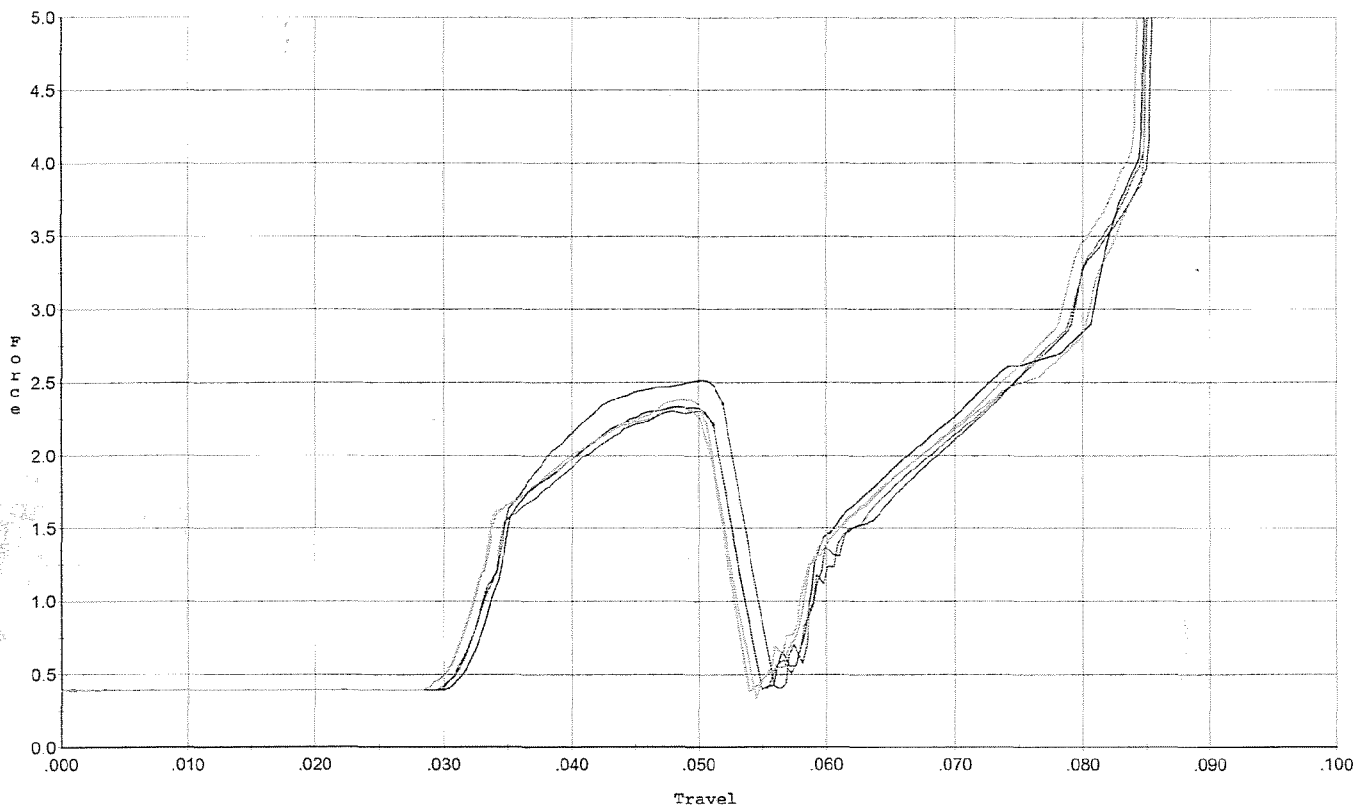
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>39</u> <u>39</u> <u>39</u>	12-9-08	LJN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>50</u> <u>50</u> <u>50</u>	12-9-08	LJN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	12-9-08	LJN
	J) ASSEMBLE STOCK		10-20-08	LSN
	K) ASSEMBLE SWIVEL STUDS		12-9-08	LJN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	JL
670	FINAL INSPECTION A) HEADSPACE		12-9-08	LJN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>253</u> <u>248</u> <u>247</u> <u>243</u> <u>246</u>	12-8-08	LJN
	C) FUNCTION		12-9-08	LJN
690	PACK		1/9/09	F122

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



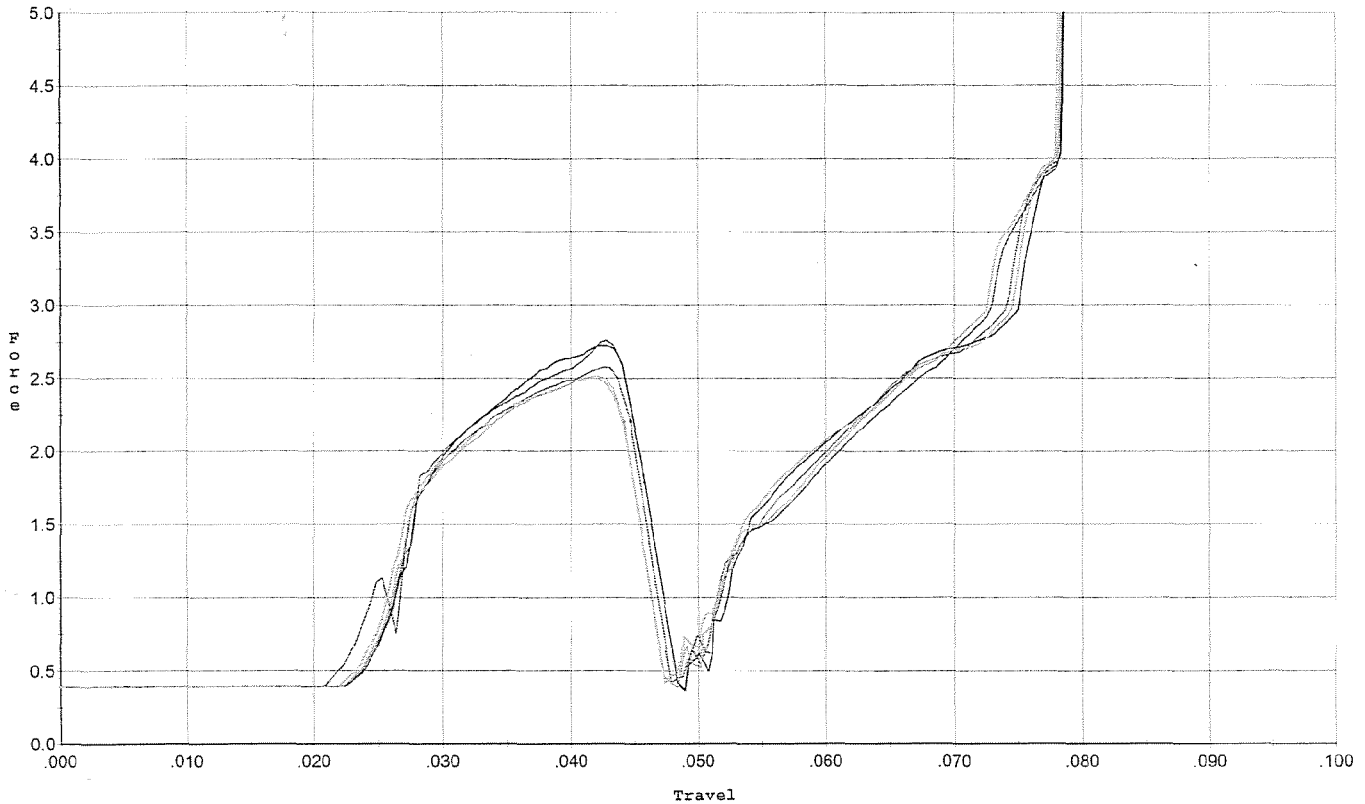
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.512	0.052	0.031	0.037	0.056		Set Trigger
2	2.337	0.051	0.032	0.037	0.050		Set Trigger
3	2.306	0.051	0.031	0.037	0.050		Set Trigger
4	2.384	0.051	0.031	0.037	0.051		Set Trigger
5	2.328	0.051	0.031	0.038	0.051		Set Trigger

A-2.37

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles+/- .50 lbs.



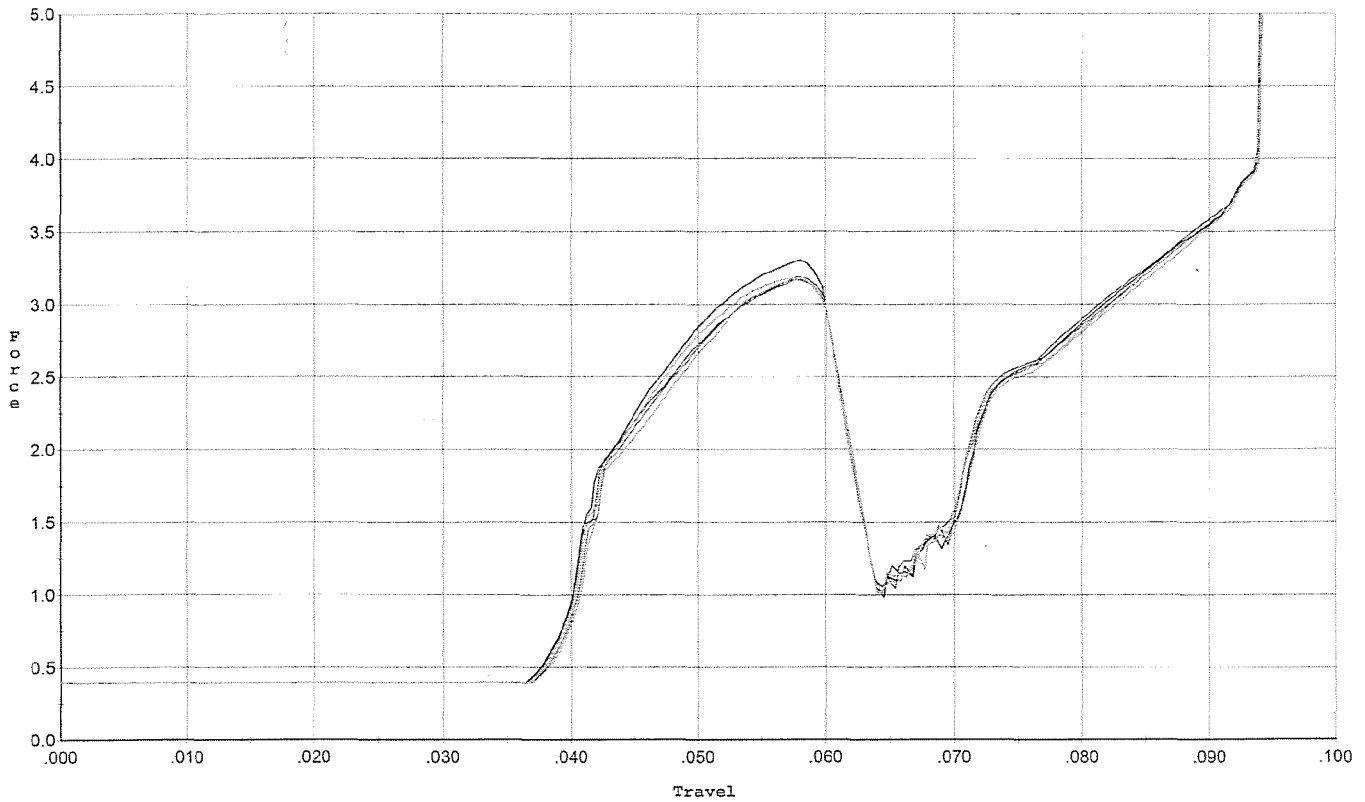
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.761	0.046	0.023	0.036	0.056		Set Trigger
2	2.726	0.046	0.024	0.036	0.055		Set Trigger
3	2.577	0.045	0.024	0.036	0.052		Set Trigger
4	2.501	0.044	0.024	0.036	0.051		Set Trigger
5	2.512	0.044	0.024	0.037	0.050		Set Trigger

A - 2.61

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



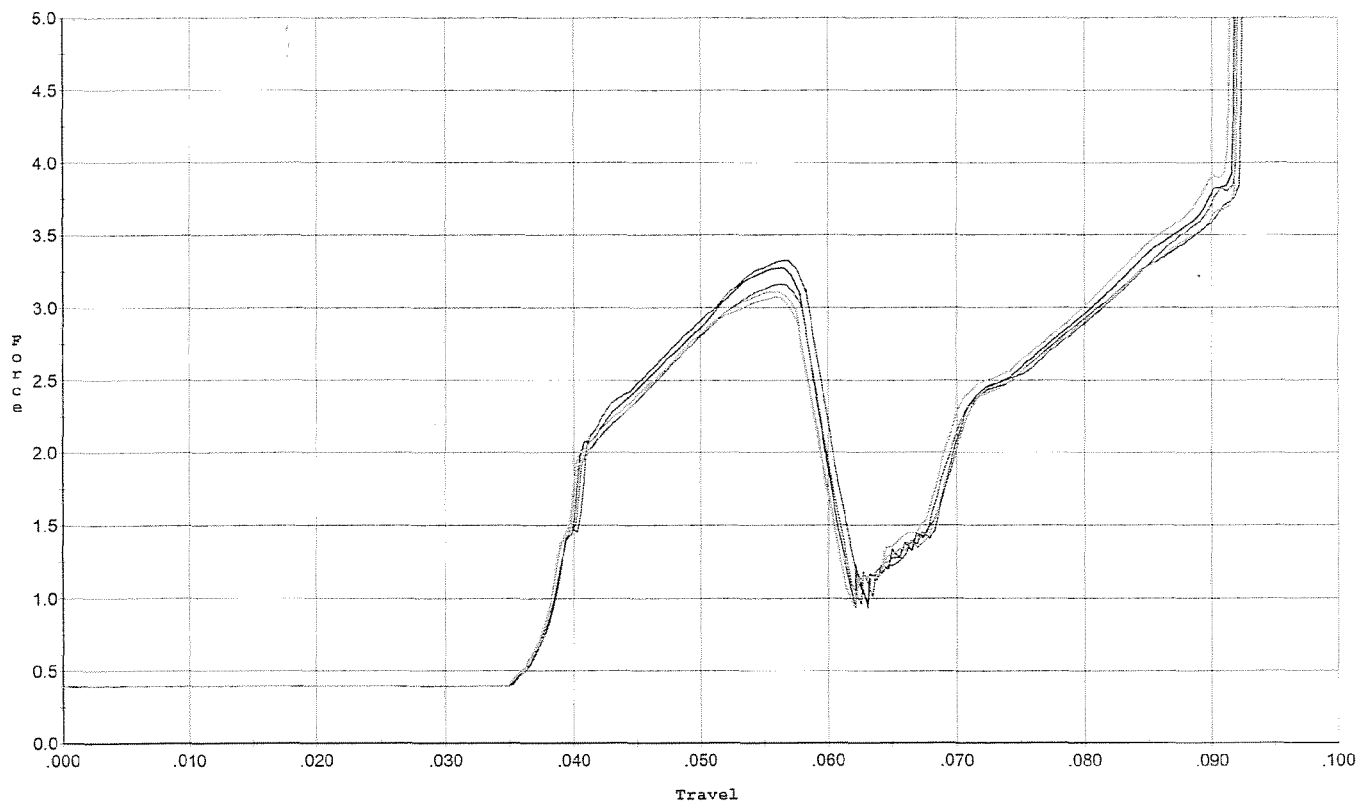
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.190	0.062	0.038	0.038	0.072		Set Trigger
2	3.304	0.060	0.038	0.038	0.071		Set Trigger
3	3.173	0.060	0.039	0.038	0.069		Set Trigger
4	3.189	0.060	0.039	0.039	0.070		Set Trigger
5	3.175	0.062	0.039	0.038	0.071		Set Trigger

A-320

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/15/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles+/- .75 lbs.



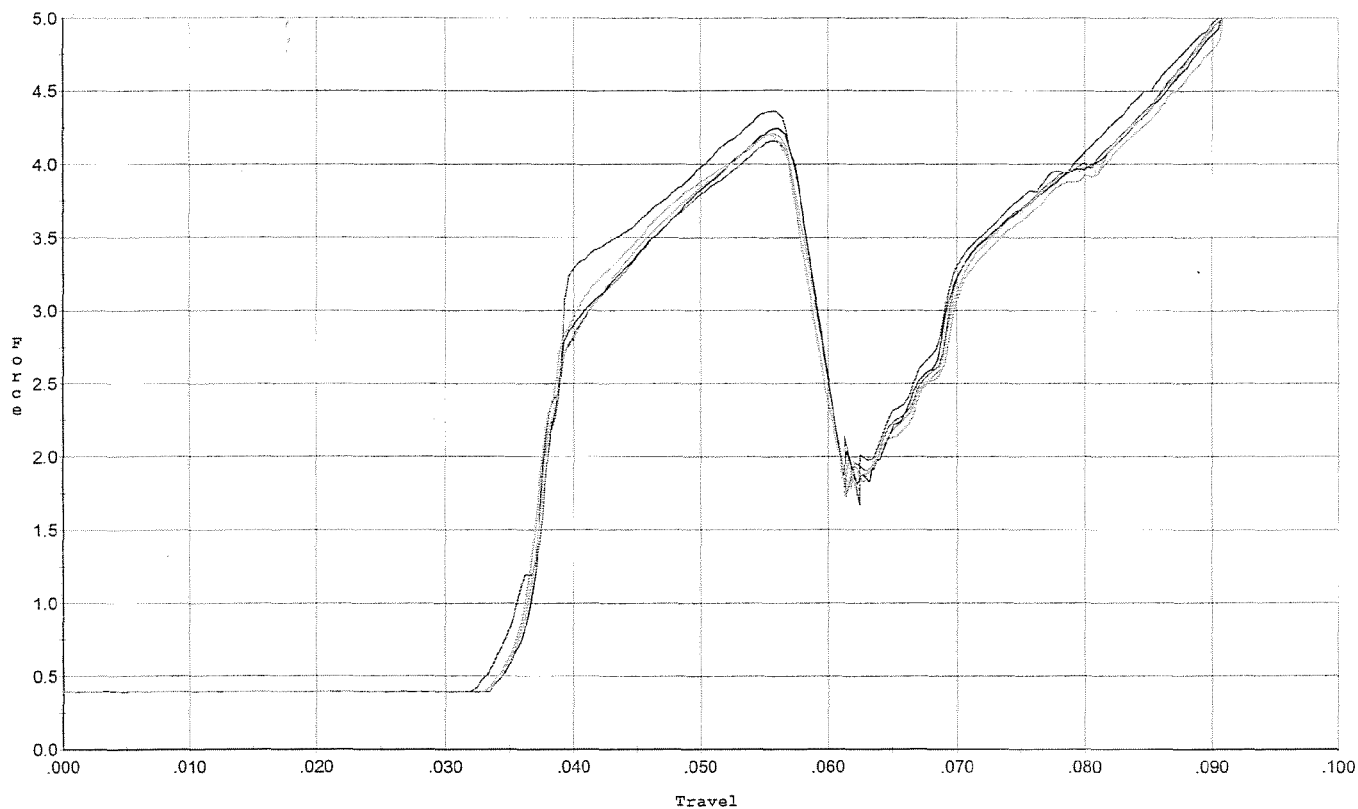
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.325	0.058	0.037	0.038	0.071		Set Trigger
2	3.272	0.058	0.037	0.038	0.069		Set Trigger
3	3.160	0.058	0.036	0.038	0.068		Set Trigger
4	3.074	0.058	0.037	0.038	0.067		Set Trigger
5	3.109	0.057	0.035	0.038	0.067		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



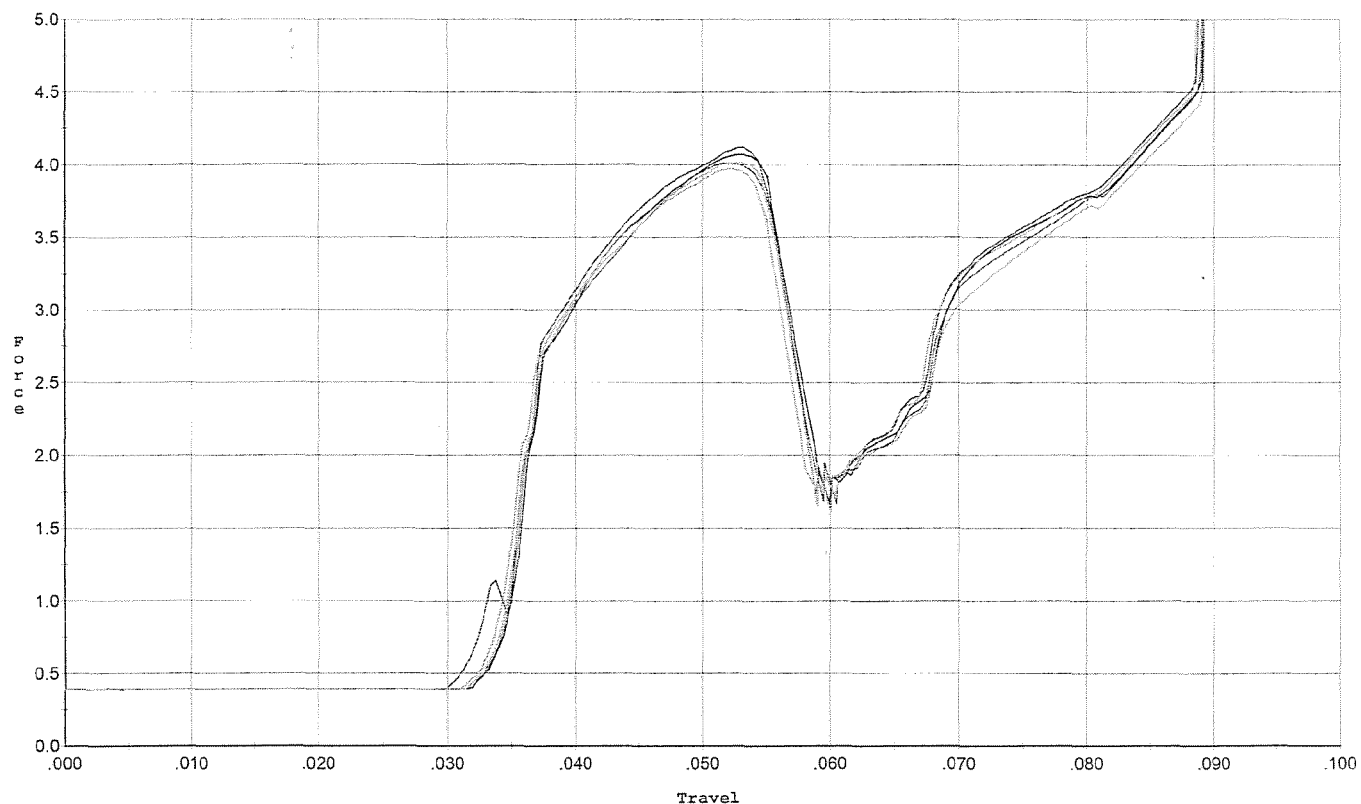
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.364	0.058	0.034	0.035	0.095		Set Trigger
2	4.245	0.057	0.034	0.036	0.090		Set Trigger
3	4.161	0.058	0.035	0.036	0.090		Set Trigger
4	4.212	0.058	0.035	0.036	0.093		Set Trigger
5	4.196	0.057	0.035	0.036	0.088		Set Trigger

A-4.23

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



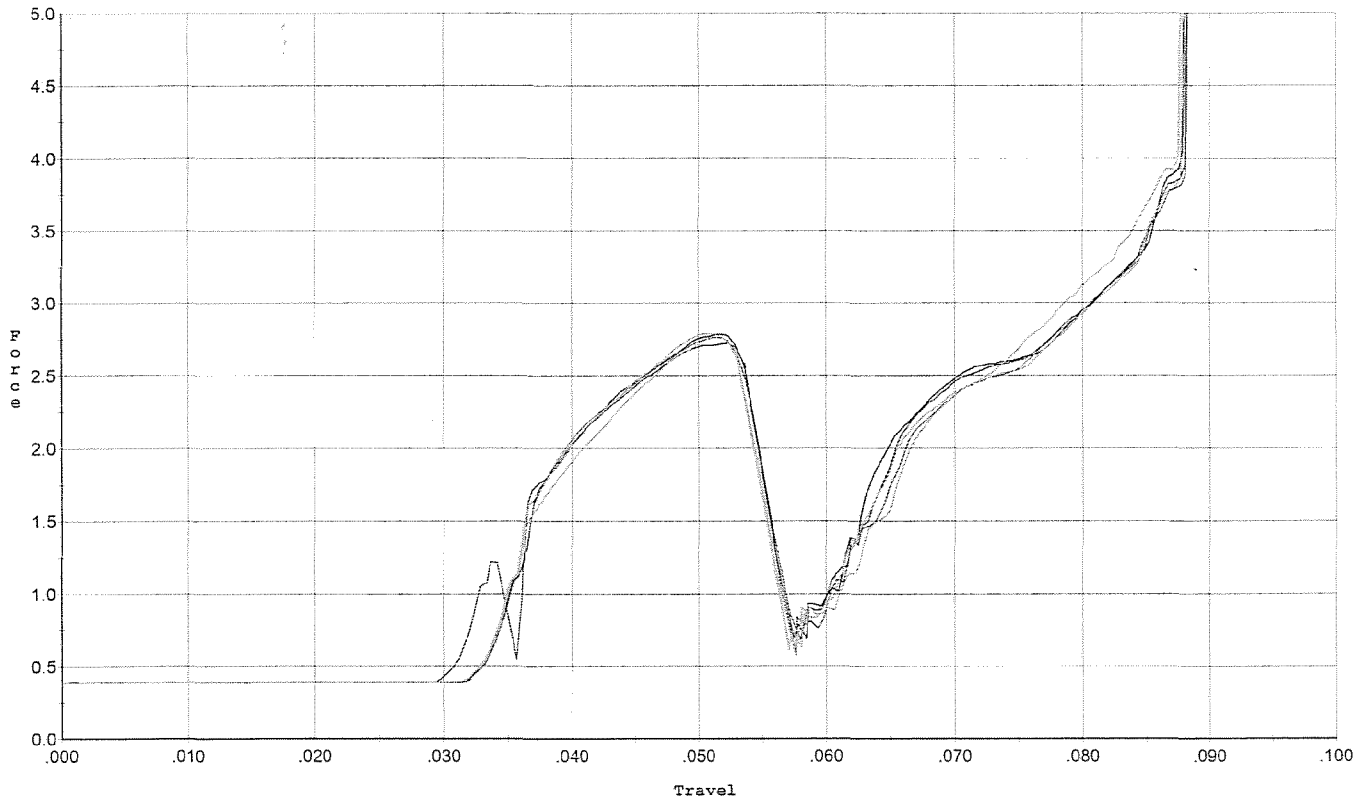
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.119	0.055	0.032	0.035	0.089		Set Trigger
2	4.069	0.055	0.034	0.036	0.086		Set Trigger
3	4.010	0.055	0.034	0.035	0.086		Set Trigger
4	4.015	0.056	0.033	0.036	0.087		Set Trigger
5	3.969	0.055	0.033	0.035	0.085		Set Trigger

A- 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



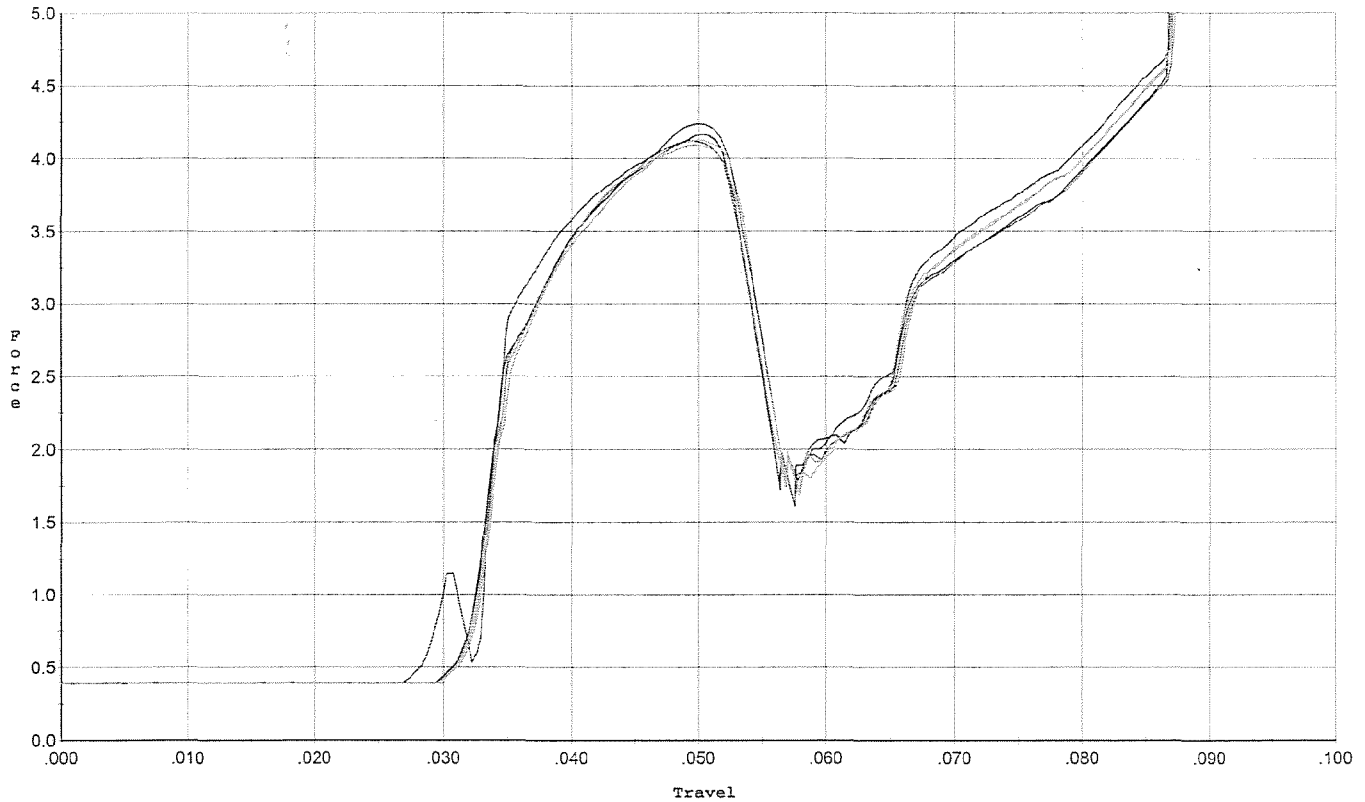
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.724	0.054	0.031	0.038	0.059		Set Trigger
2	2.787	0.054	0.034	0.037	0.058		Set Trigger
3	2.764	0.054	0.034	0.038	0.058		Set Trigger
4	2.767	0.055	0.034	0.038	0.058		Set Trigger
5	2.791	0.055	0.034	0.037	0.059		Set Trigger

A-2.76

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.237	0.054	0.029	0.034	0.091		Set Trigger
2	4.167	0.053	0.031	0.034	0.086		Set Trigger
3	4.124	0.053	0.032	0.035	0.086		Set Trigger
4	4.127	0.054	0.032	0.035	0.087		Set Trigger
5	4.093	0.053	0.032	0.035	0.085		Set Trigger

A-4.15