

66784960

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



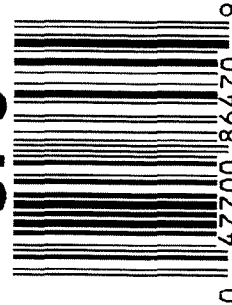
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784960

UPC



BM FORM

GUN SERIAL # B 6784960

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SP
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SP
460	CHECK HEADSPACE		9-22-08	SP
470	DIS-ASSEMBLE ACTION		9-22-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-23-08	SP
475	DRILL AND TAP SIGHT HOLES	DEC 30 2008	9-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (15)	9/23/08	(15)
490	MAGNAFLUX BOLT		9/23/08	ML
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/30/08	DR
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	ESW
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

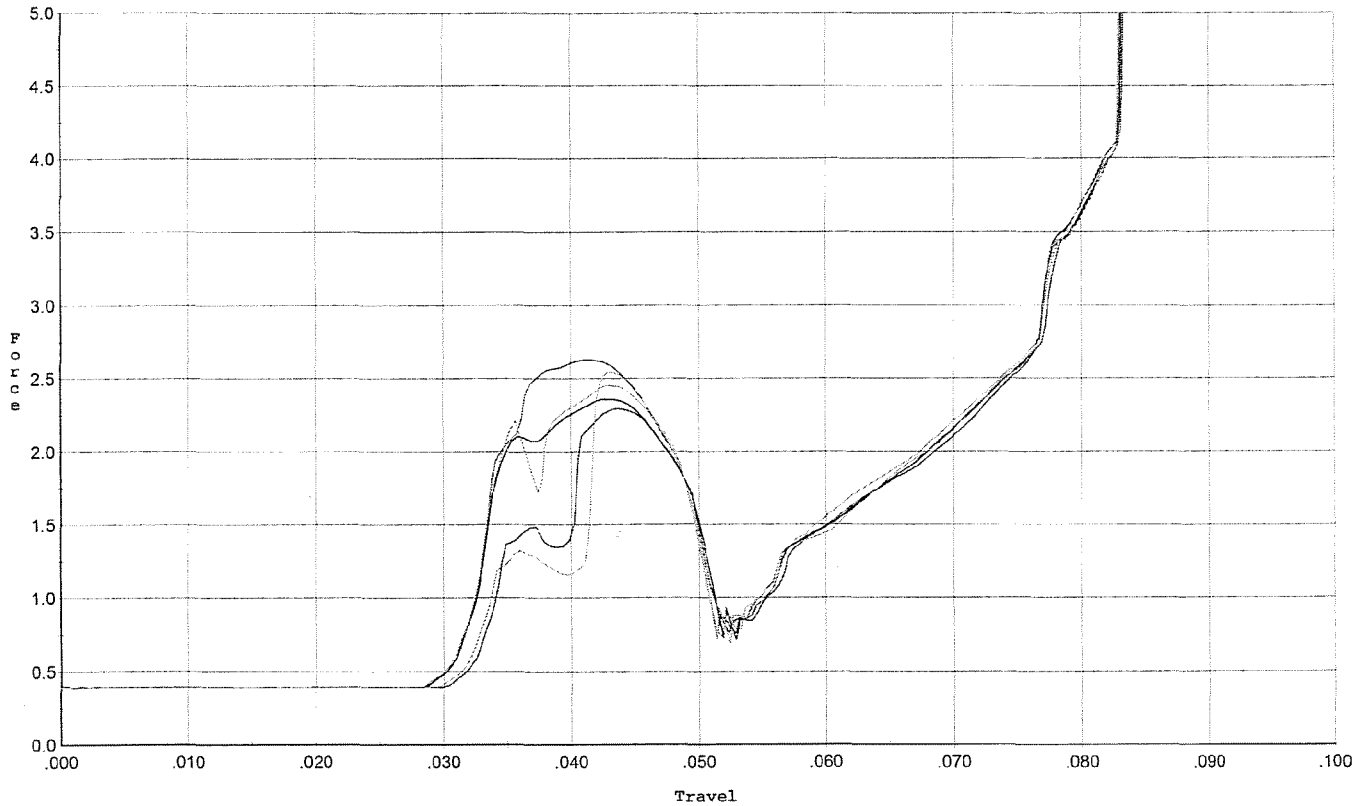
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.5</u> <u>4.0</u>	12-9-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	12-9-08	LH
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-9-08	LH
	J) ASSEMBLE STOCK		10-20-08	RW
	K) ASSEMBLE SWIVEL STUDS		12-9-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	JS
670	FINAL INSPECTION A) HEADSPACE		12-9-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.65</u> <u>2.62</u> <u>2.58</u> <u>2.63</u> <u>2.58</u>	12-8-08	LH
	C) FUNCTION		12-9-08	LH
690	PACK		1/9/09	FM

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



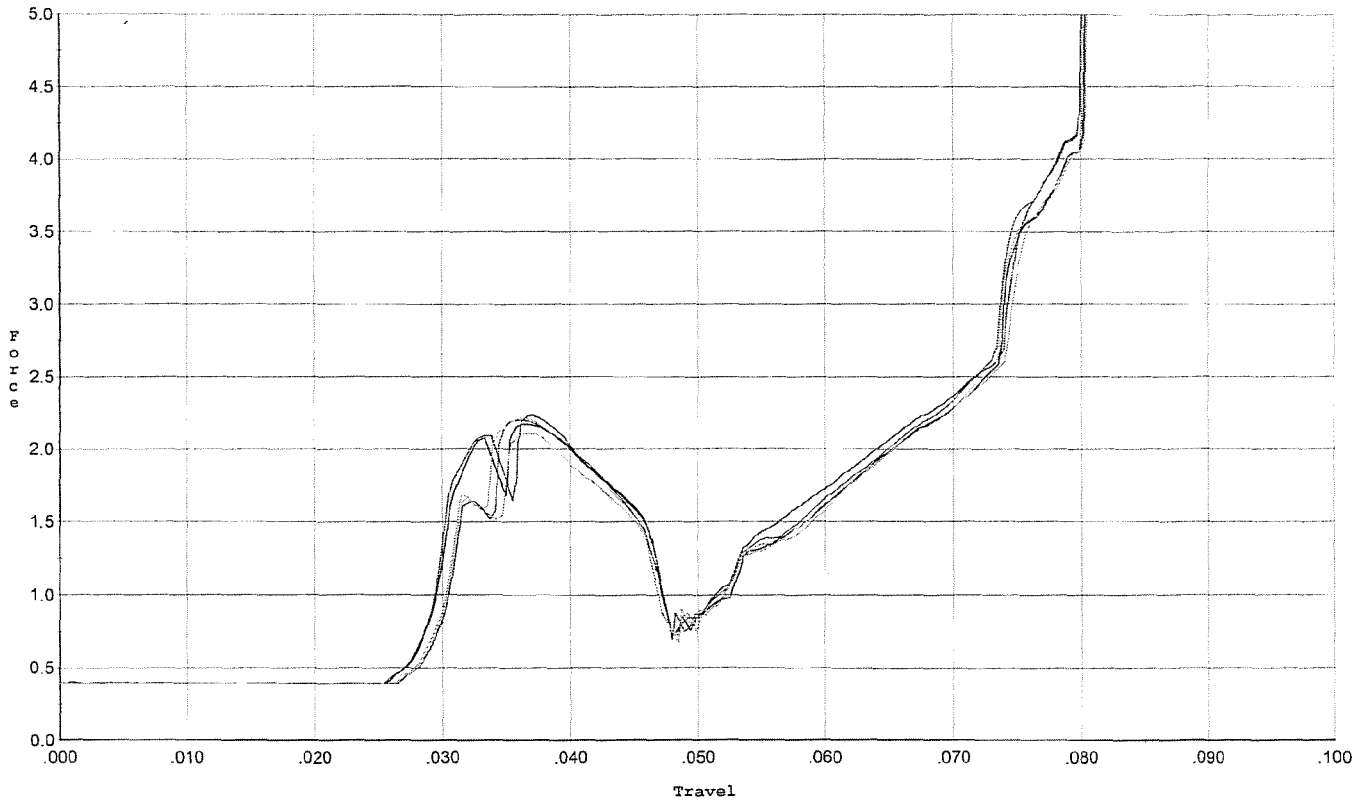
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.295	0.049	0.033	0.039	0.042		Set Trigger
2	2.358	0.050	0.031	0.037	0.050		Set Trigger
3	2.630	0.050	0.031	0.037	0.052		Set Trigger
4	2.546	0.050	0.032	0.039	0.042		Set Trigger
5	2.452	0.050	0.031	0.038	0.050		Set Trigger

A-2-45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles +/- .50 lbs.



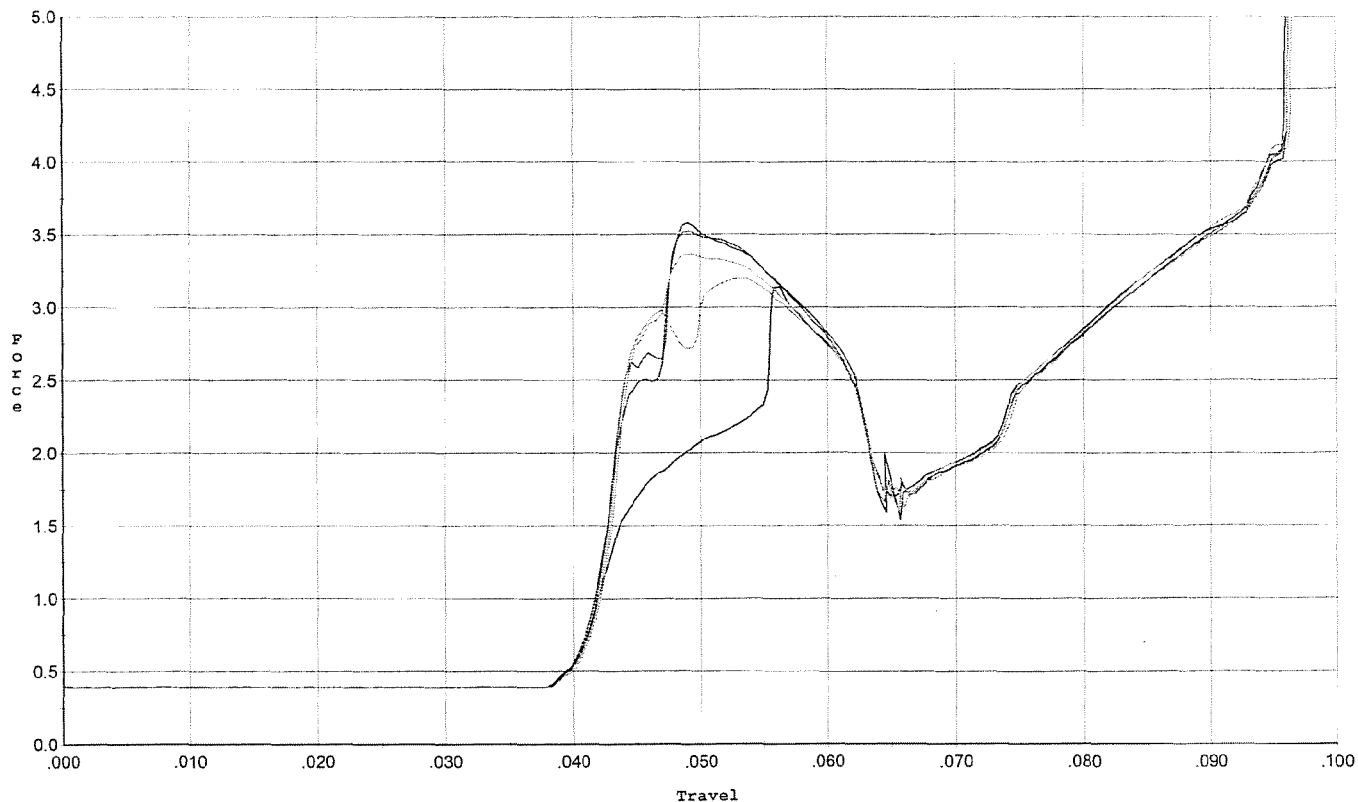
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.236	0.047	0.028	0.038	0.044		Set Trigger
2	2.171	0.046	0.028	0.038	0.044		Set Trigger
3	2.205	0.046	0.029	0.038	0.042		Set Trigger
4	2.219	0.046	0.029	0.039	0.041		Set Trigger
5	2.107	0.046	0.029	0.039	0.040		Set Trigger

A-2-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



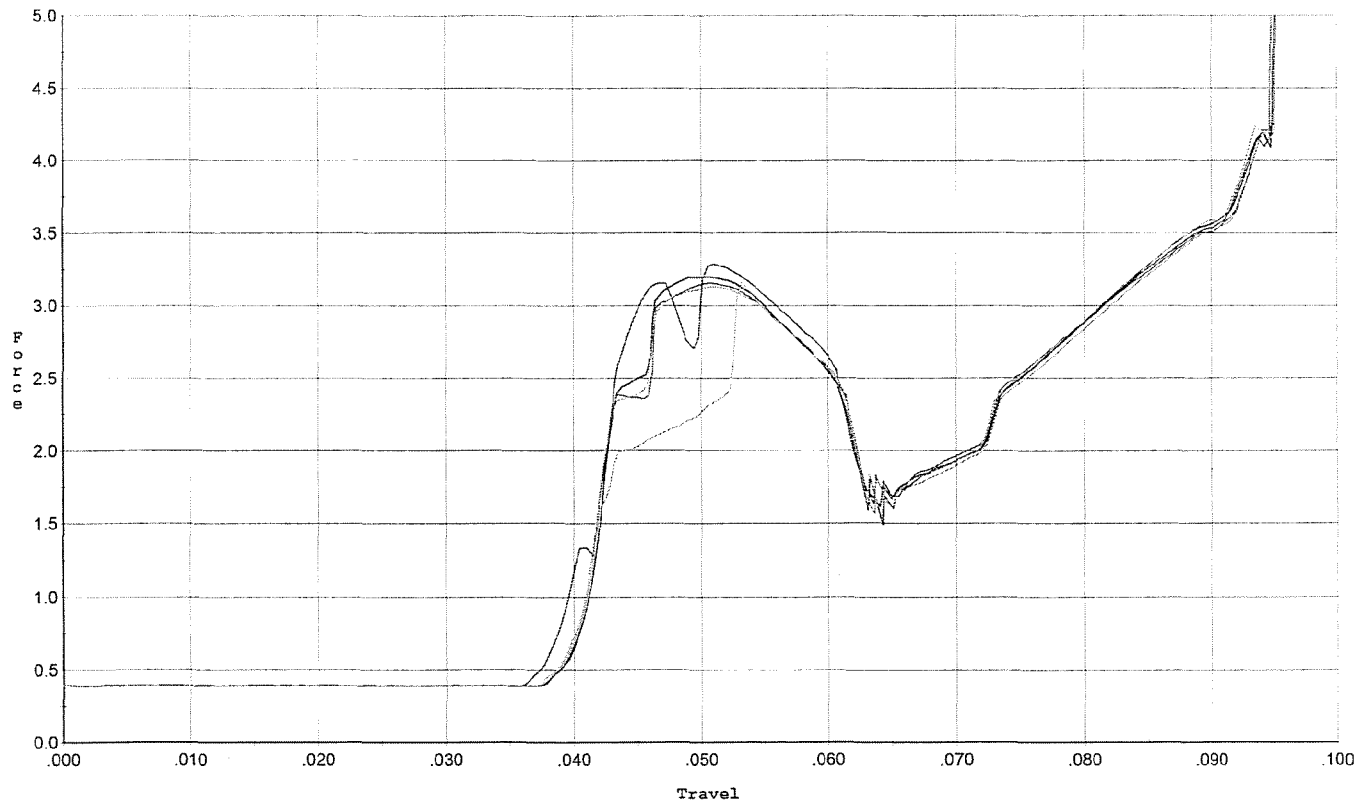
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.582	0.062	0.040	0.039	0.077		Set Trigger
2	3.139	0.062	0.041	0.039	0.064		Set Trigger
3	3.525	0.062	0.041	0.039	0.078		Set Trigger
4	3.368	0.062	0.041	0.039	0.076		Set Trigger
5	3.196	0.062	0.041	0.039	0.075		Set Trigger

A-336

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



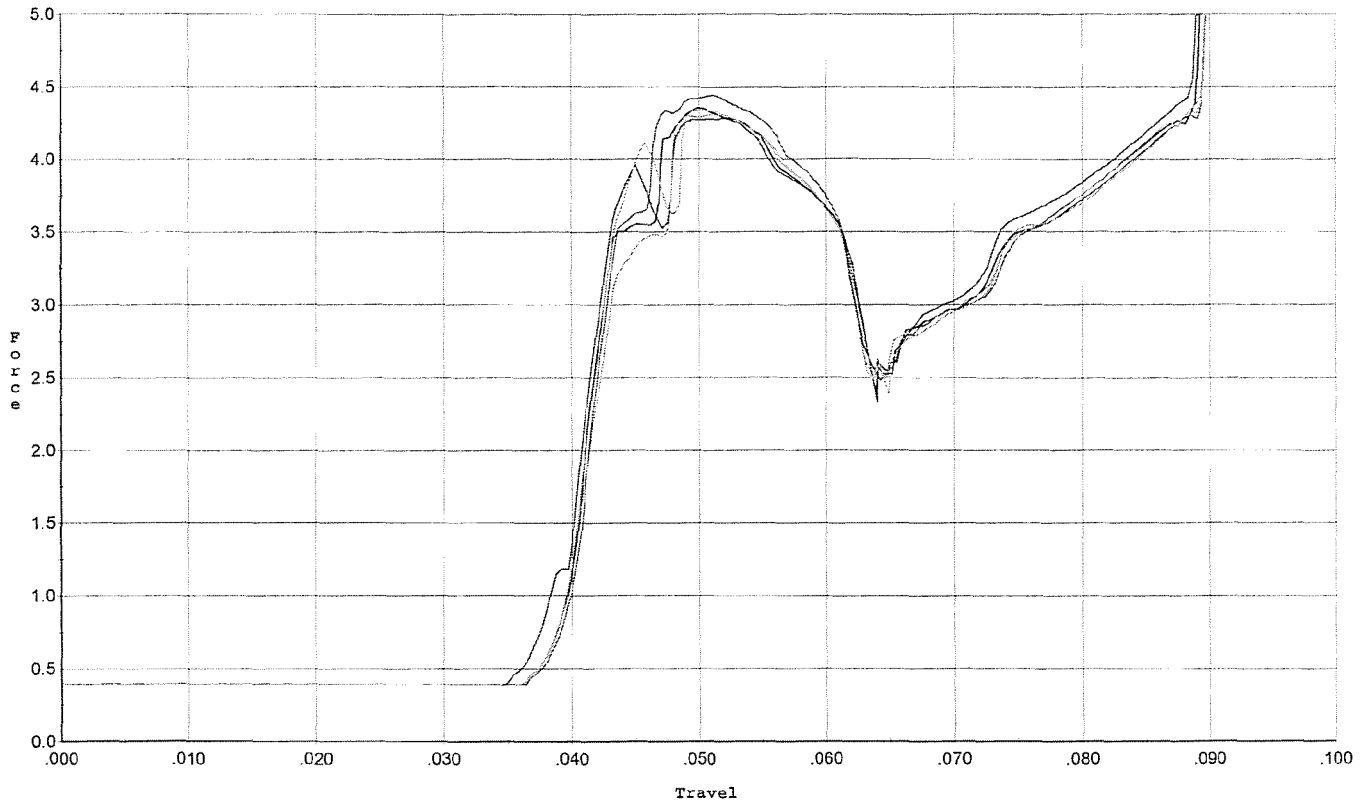
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.286	0.061	0.038	0.039	0.075		Set Trigger
2	3.198	0.062	0.040	0.039	0.074		Set Trigger
3	3.158	0.061	0.040	0.039	0.073		Set Trigger
4	3.131	0.062	0.039	0.039	0.073		Set Trigger
5	3.161	0.061	0.040	0.039	0.066		Set Trigger

A-3-18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



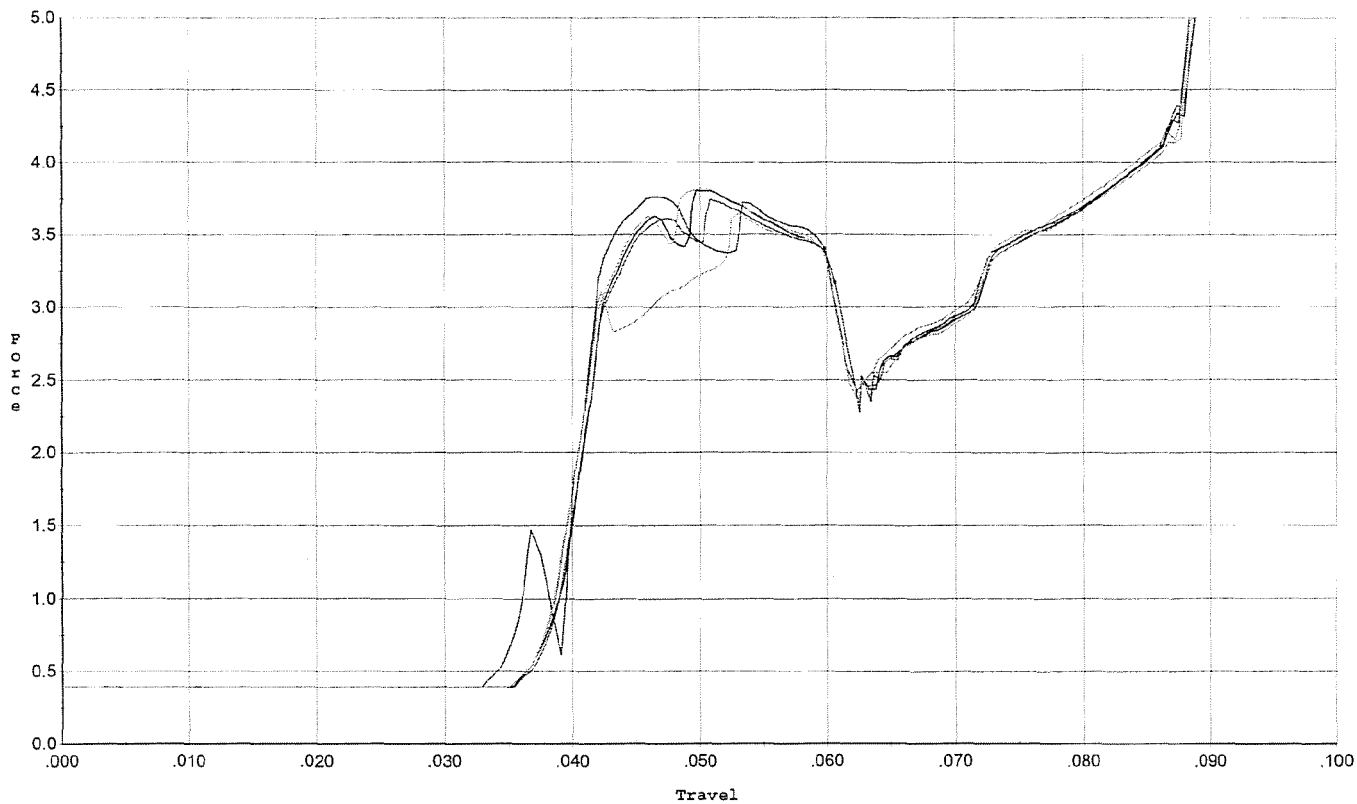
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.286	0.062	0.037	0.031	0.101		Set Trigger
2	4.357	0.061	0.038	0.032	0.097		Set Trigger
3	4.441	0.062	0.038	0.032	0.101		Set Trigger
4	4.335	0.061	0.038	0.032	0.098		Set Trigger
5	4.309	0.061	0.038	0.032	0.096		Set Trigger

A-434

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lbs.



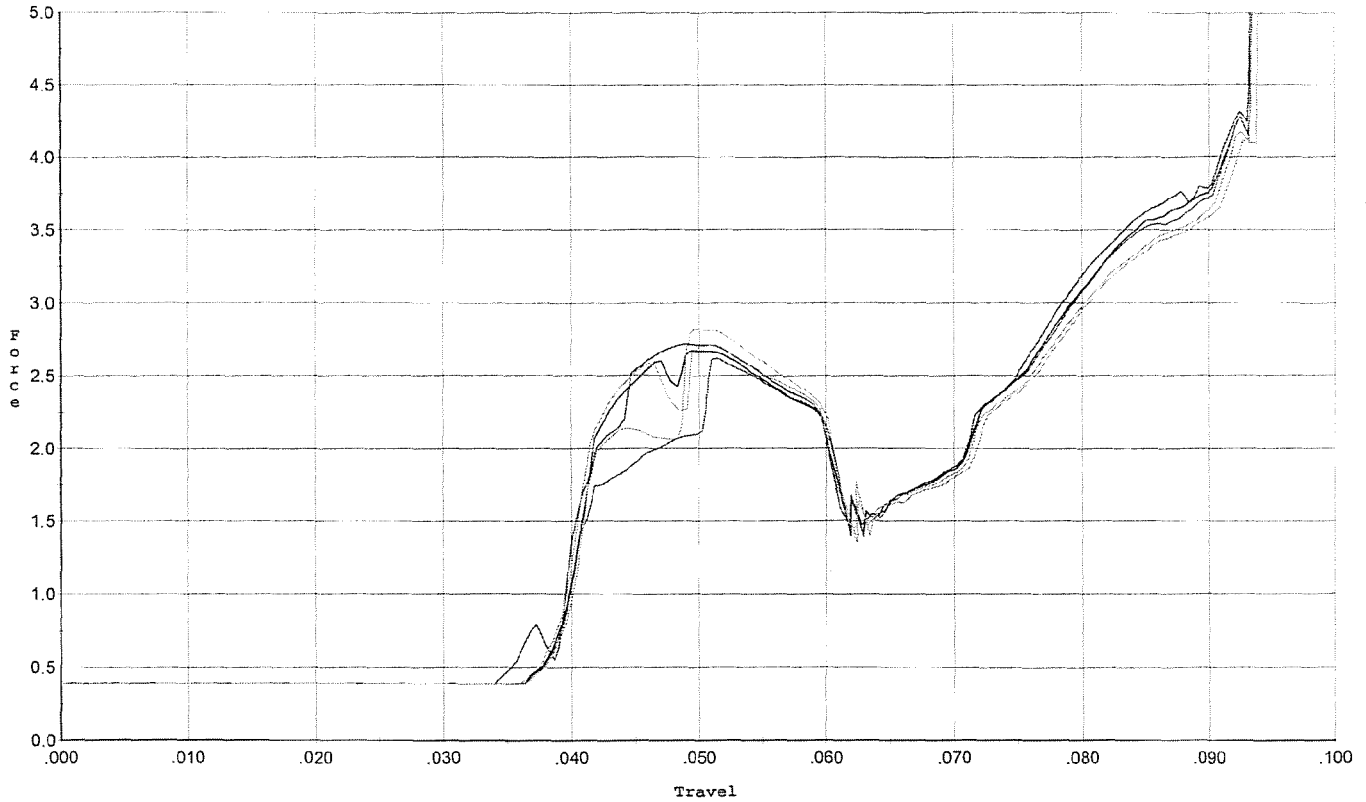
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.761	0.060	0.035	0.033	0.090		Set Trigger
2	3.804	0.061	0.037	0.033	0.089		Set Trigger
3	3.742	0.061	0.037	0.033	0.088		Set Trigger
4	3.816	0.060	0.037	0.033	0.088		Set Trigger
5	3.645	0.060	0.037	0.033	0.083		Set Trigger

A-3.75

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. ini. +/- .25 lbs.



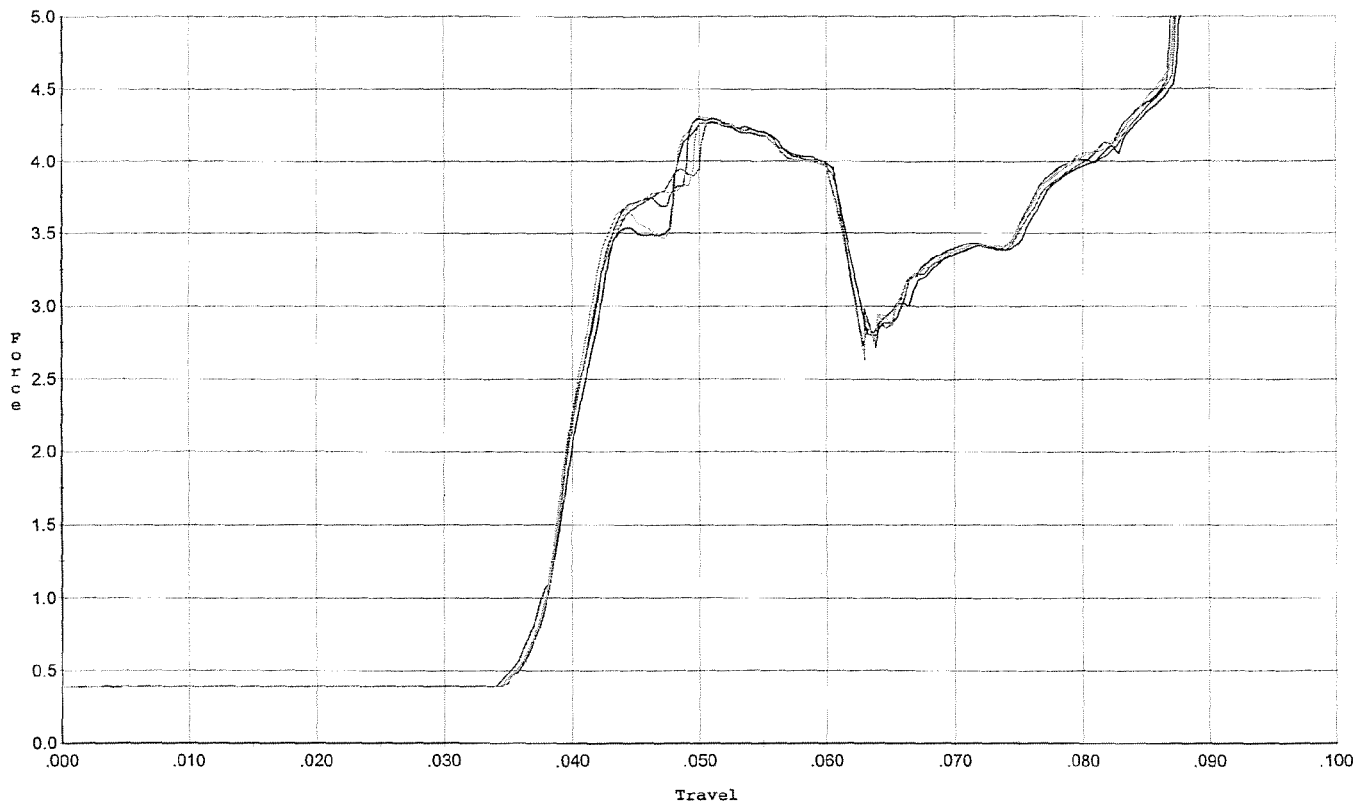
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.716	0.060	0.036	0.039	0.065		Set Trigger
2	2.672	0.061	0.037	0.039	0.065		Set Trigger
3	2.622	0.060	0.039	0.039	0.060		Set Trigger
4	2.820	0.060	0.039	0.039	0.064		Set Trigger
5	2.713	0.060	0.038	0.039	0.065		Set Trigger

A-2-70

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/15/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.295	0.061	0.036	0.030	0.101		Set Trigger
2	4.274	0.060	0.037	0.030	0.099		Set Trigger
3	4.269	0.061	0.036	0.030	0.100		Set Trigger
4	4.280	0.061	0.036	0.030	0.101		Set Trigger
5	4.311	0.061	0.036	0.030	0.101		Set Trigger

A-4.28