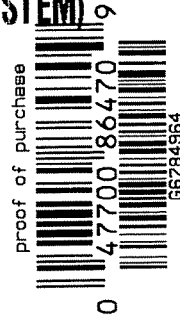


G6784964

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

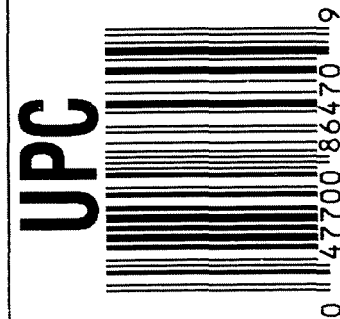


ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784964



BM FORM

**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G6784964

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SPD
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SPD
460	CHECK HEADSPACE		9-22-08	SPD
470	DIS-ASSEMBLE ACTION		9-22-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-23-08	RBN
475	DRILL AND TAP SIGHT HOLES	SEP 30 2008	9-23-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>(Signature)</u>	9/23/08	(Signature)
490	MAGNAFLUX BOLT		9/23/08	MIZ
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		11/1/08	DB
542	APPLY COATINGS (BARREL ACTION)		10-2-08	(Signature)
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-7-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-21-08	RBN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.60 LBS +/- .5 LBS			

F004 REV 5/2006

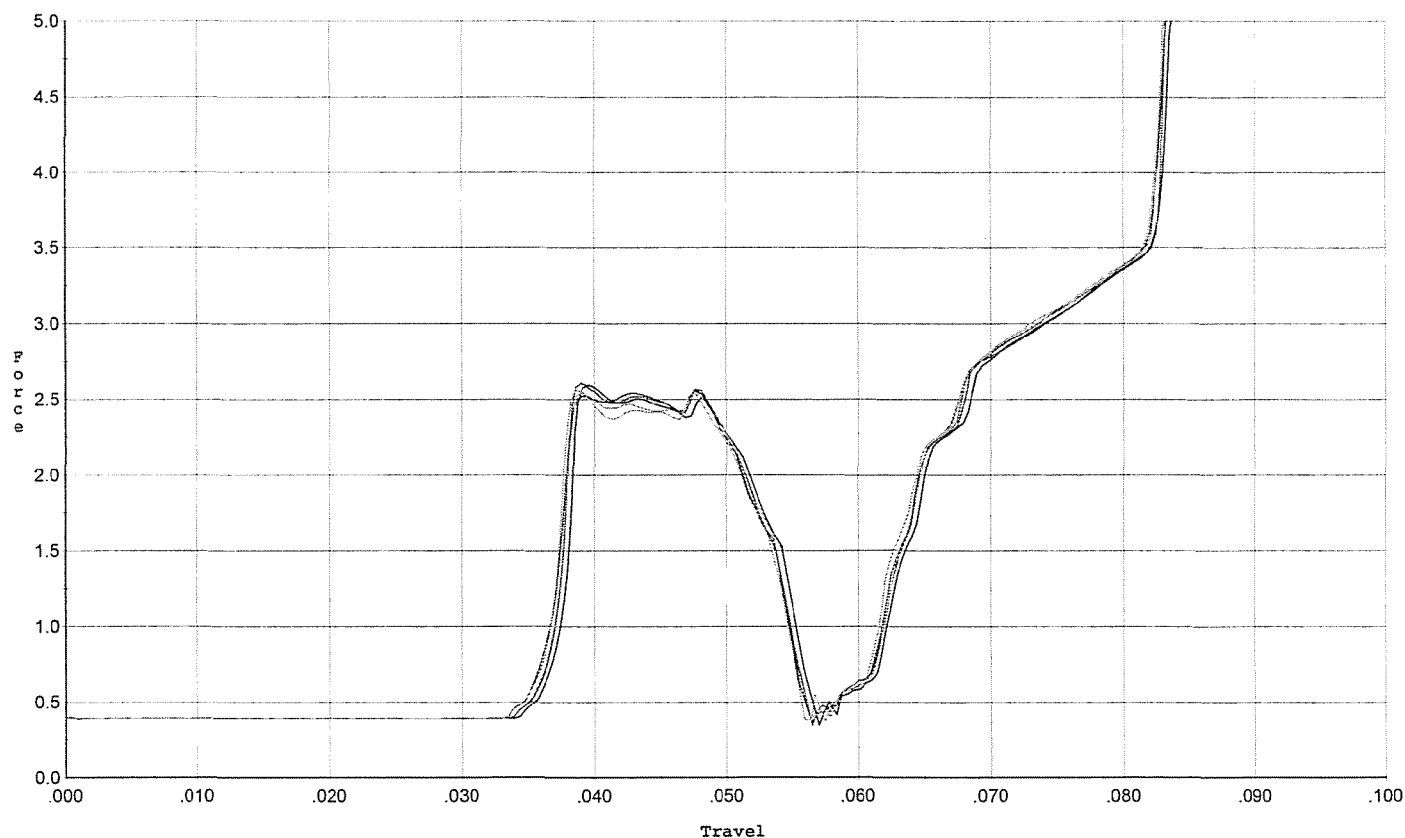
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>39</u> <u>39</u> <u>39</u>	12-8-08	L.D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-8-08	L.D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.022</u> <u>.023</u> <u>.023</u>	12-8-08	L.D.
	J) ASSEMBLE STOCK		10-21-08	PSN
	K) ASSEMBLE SWIVEL STUDS		12-8-08	L.D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	PASS FAIL	11-24-08	TK
		PASS FAIL		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	X
670	FINAL INSPECTION A) HEADSPACE		12-8-08	L.D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.39</u> <u>2.32</u> <u>2.36</u> <u>2.35</u> <u>2.31</u>	12-5-08	L.D.
	C) FUNCTION		12-8-08	L.D.
690	PACK		12-18-08	PSN

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



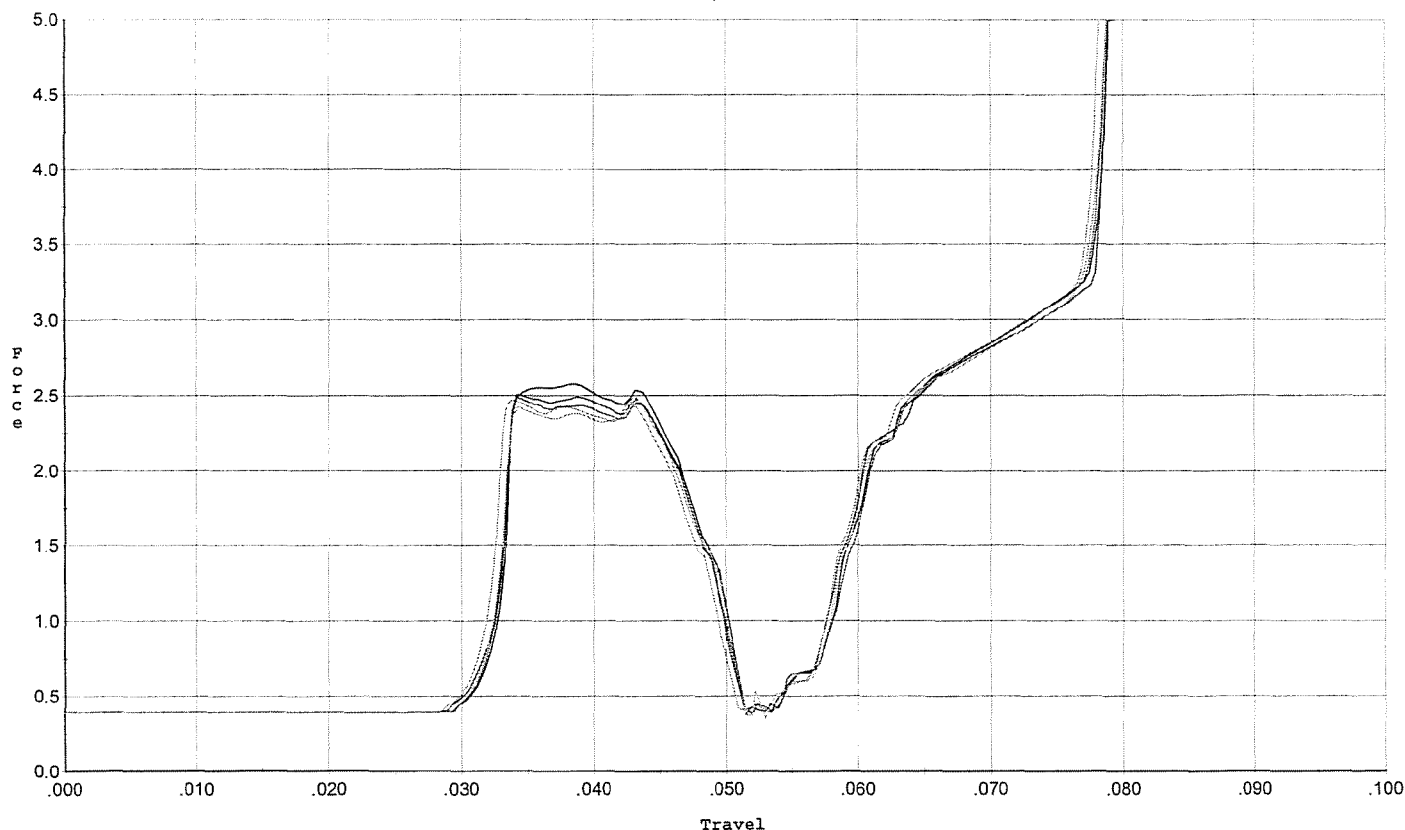
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.565	0.054	0.035	0.036	0.054		Set Trigger
2	2.596	0.054	0.036	0.036	0.053		Set Trigger
3	2.611	0.054	0.036	0.036	0.053		Set Trigger
4	2.554	0.054	0.036	0.036	0.053		Set Trigger
5	2.564	0.054	0.035	0.036	0.053		Set Trigger

Aug 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



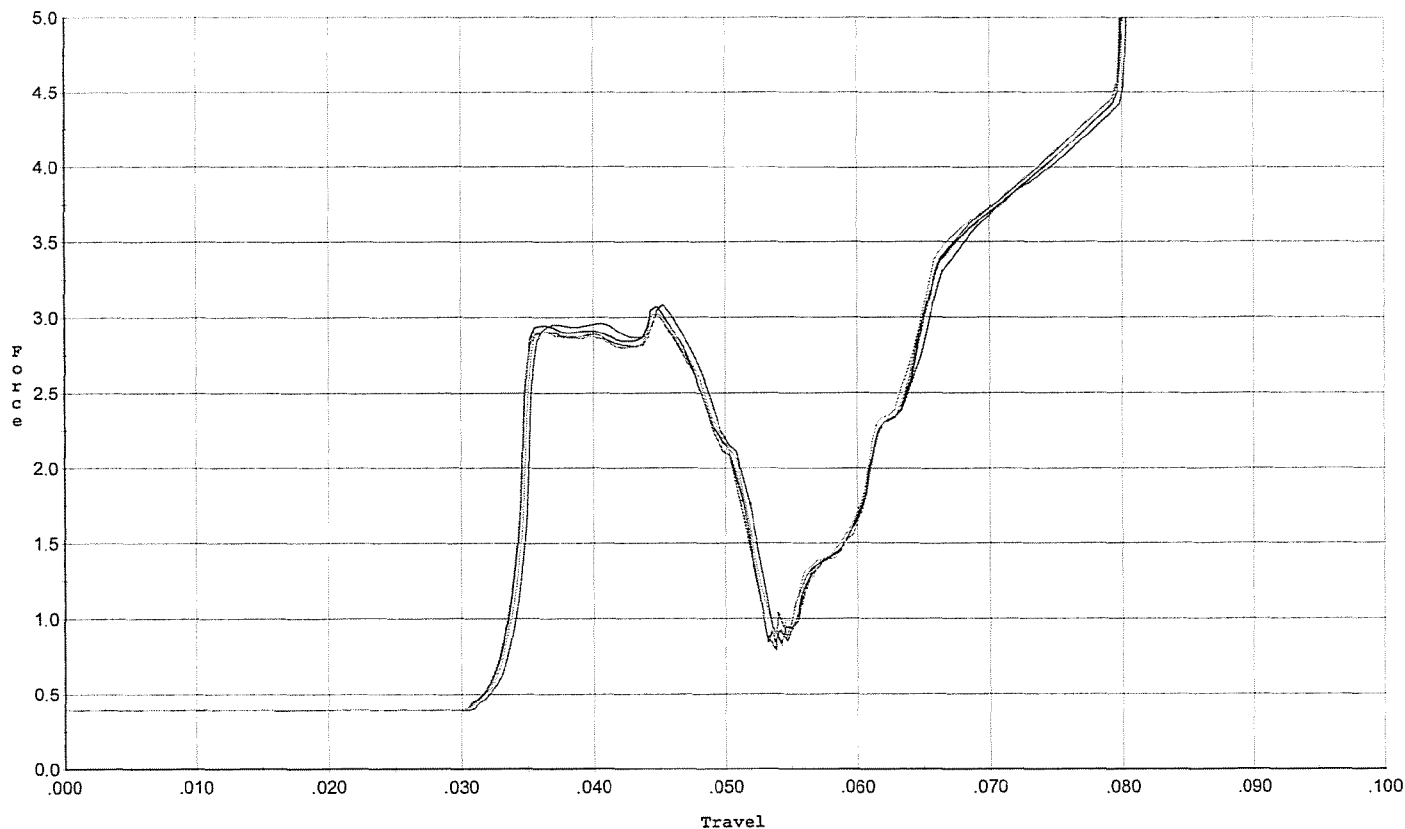
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.507	0.049	0.031	0.034	0.050		Set Trigger
2	2.578	0.049	0.032	0.034	0.051		Set Trigger
3	2.488	0.050	0.032	0.034	0.050		Set Trigger
4	2.488	0.050	0.031	0.034	0.050		Set Trigger
5	2.469	0.048	0.031	0.034	0.049		Set Trigger

Aug 2.50

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



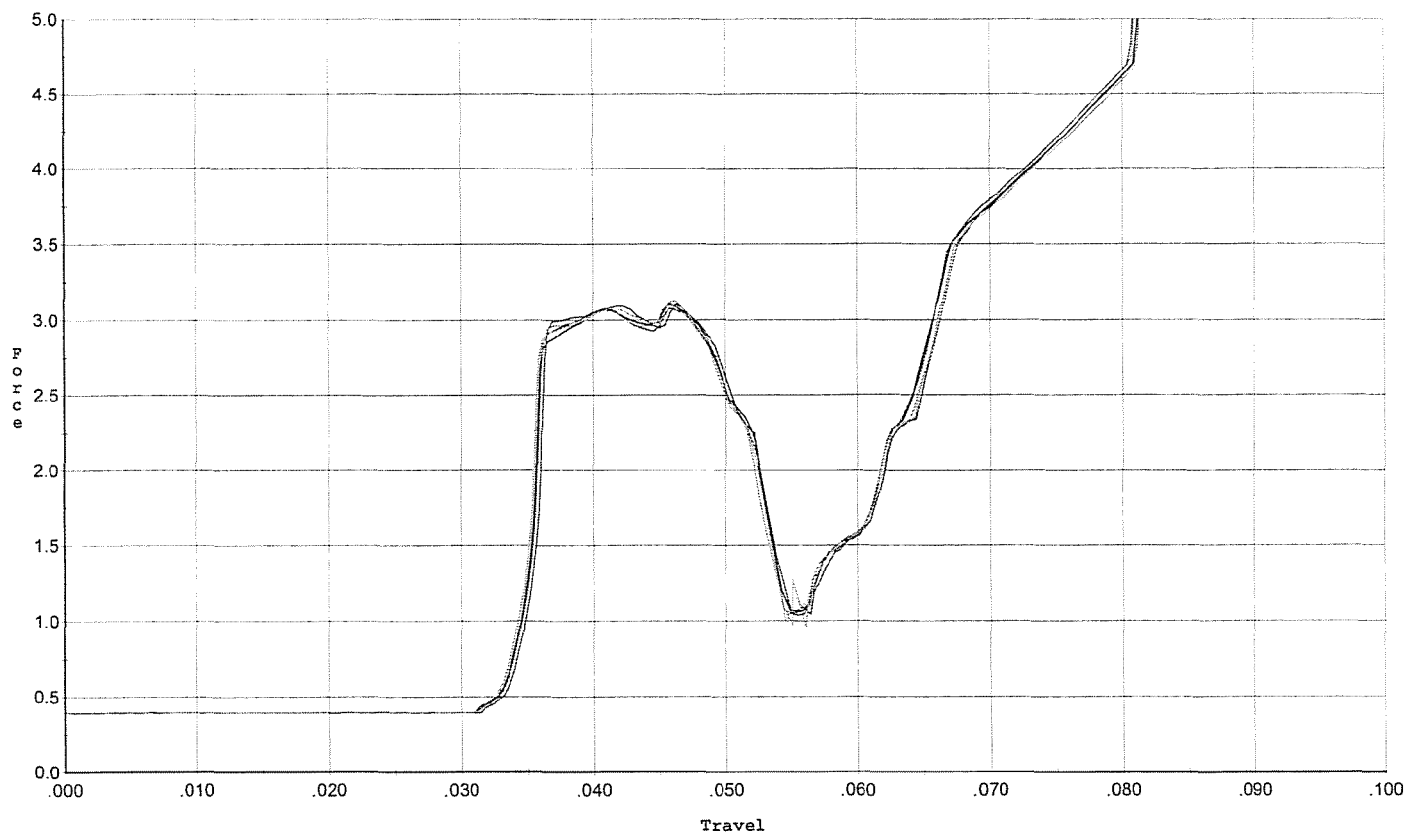
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.052	0.033	0.034	0.061		Set Trigger
2	3.071	0.051	0.032	0.034	0.061		Set Trigger
3	3.023	0.052	0.032	0.034	0.061		Set Trigger
4	3.023	0.051	0.032	0.034	0.060		Set Trigger
5	3.024	0.051	0.033	0.034	0.059		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



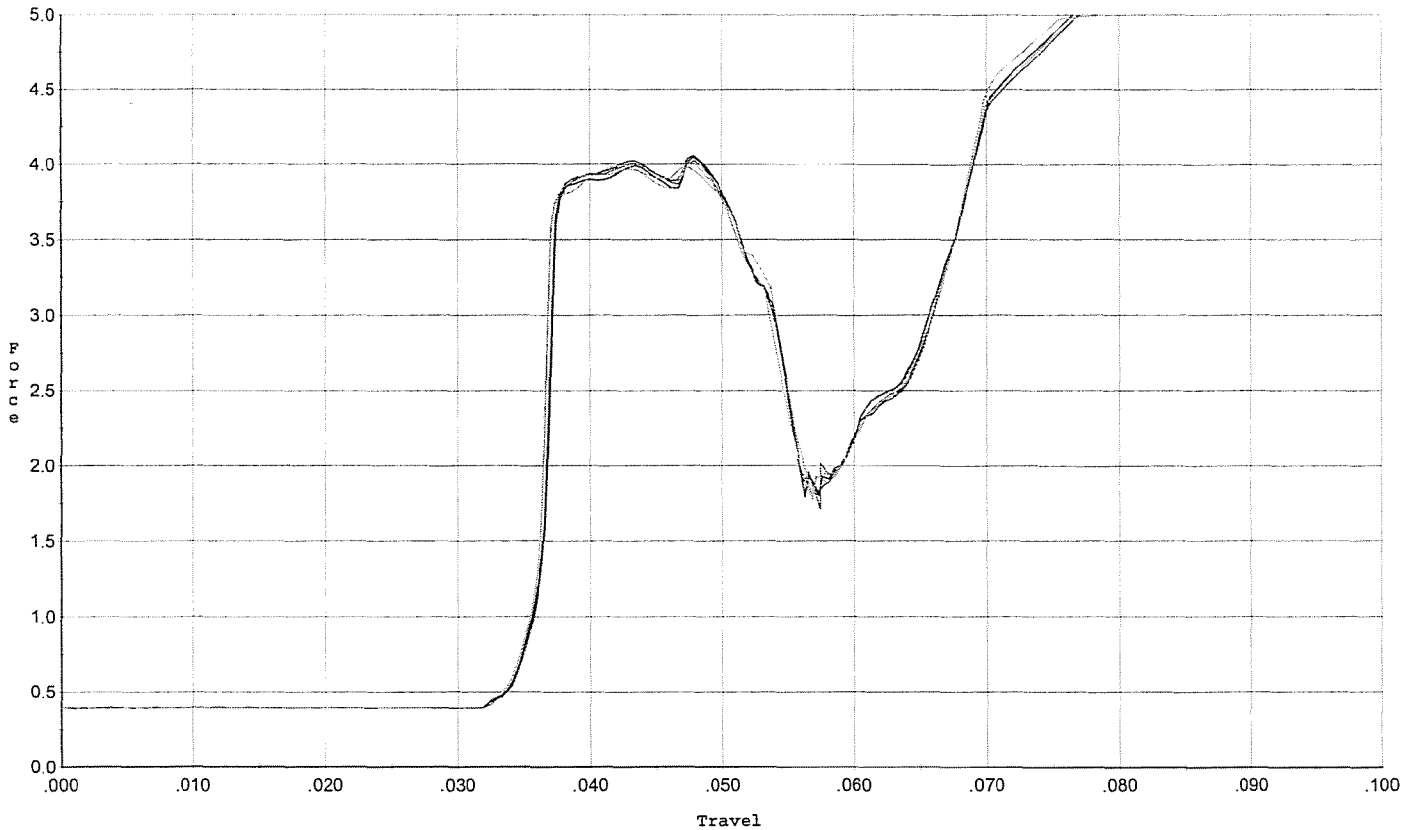
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.105	0.052	0.034	0.034	0.063		Set Trigger
2	3.103	0.052	0.033	0.034	0.063		Set Trigger
3	3.079	0.052	0.033	0.034	0.064		Set Trigger
4	3.128	0.052	0.034	0.034	0.064		Set Trigger
5	3.112	0.052	0.033	0.034	0.063		Set Trigger

Avg 3.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



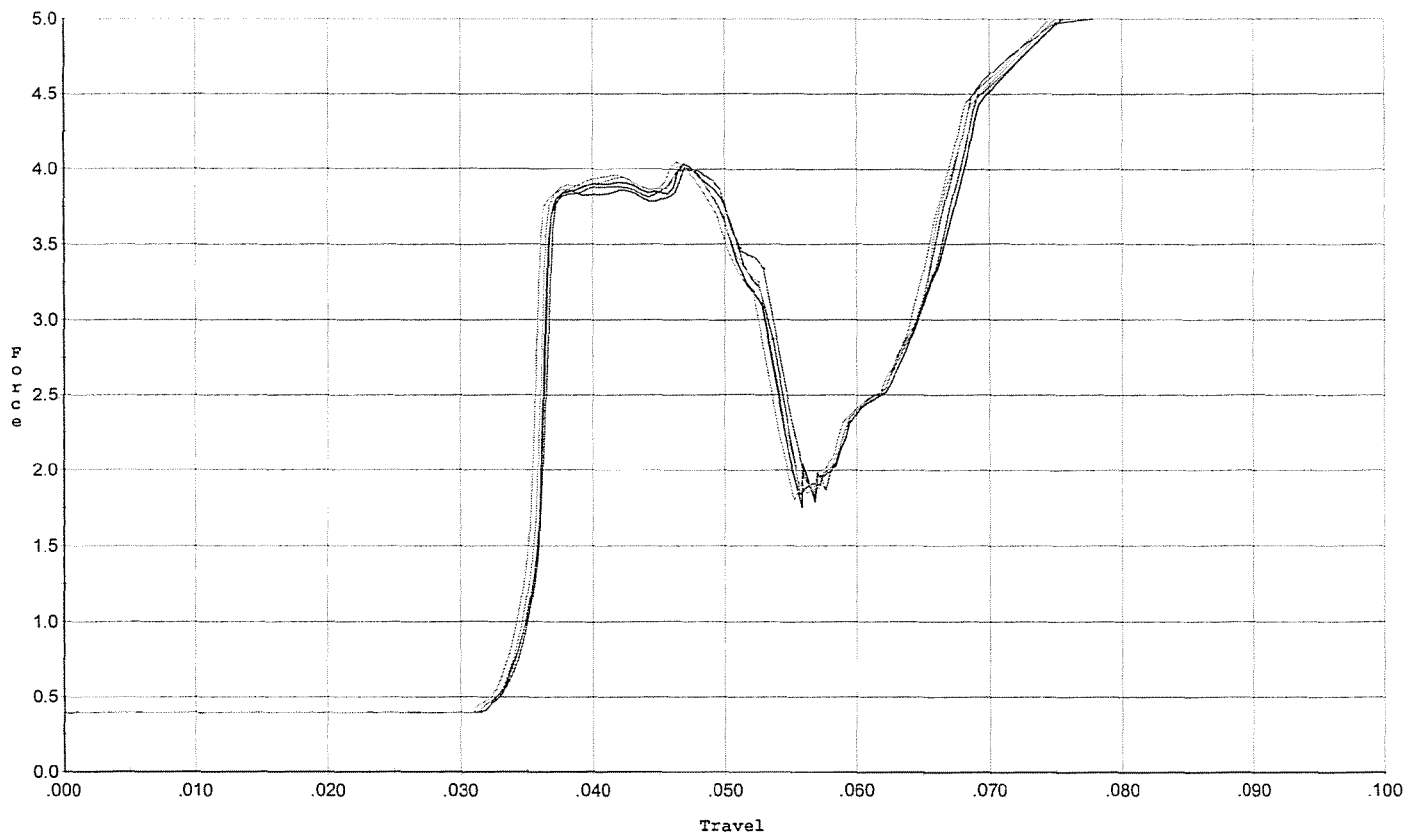
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.061	0.054	0.034	0.034	0.082		Set Trigger
2	4.051	0.054	0.035	0.034	0.082		Set Trigger
3	4.028	0.054	0.035	0.034	0.081		Set Trigger
4	4.020	0.053	0.034	0.034	0.080		Set Trigger
5	3.996	0.054	0.034	0.033	0.082		Set Trigger

Avg 4.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



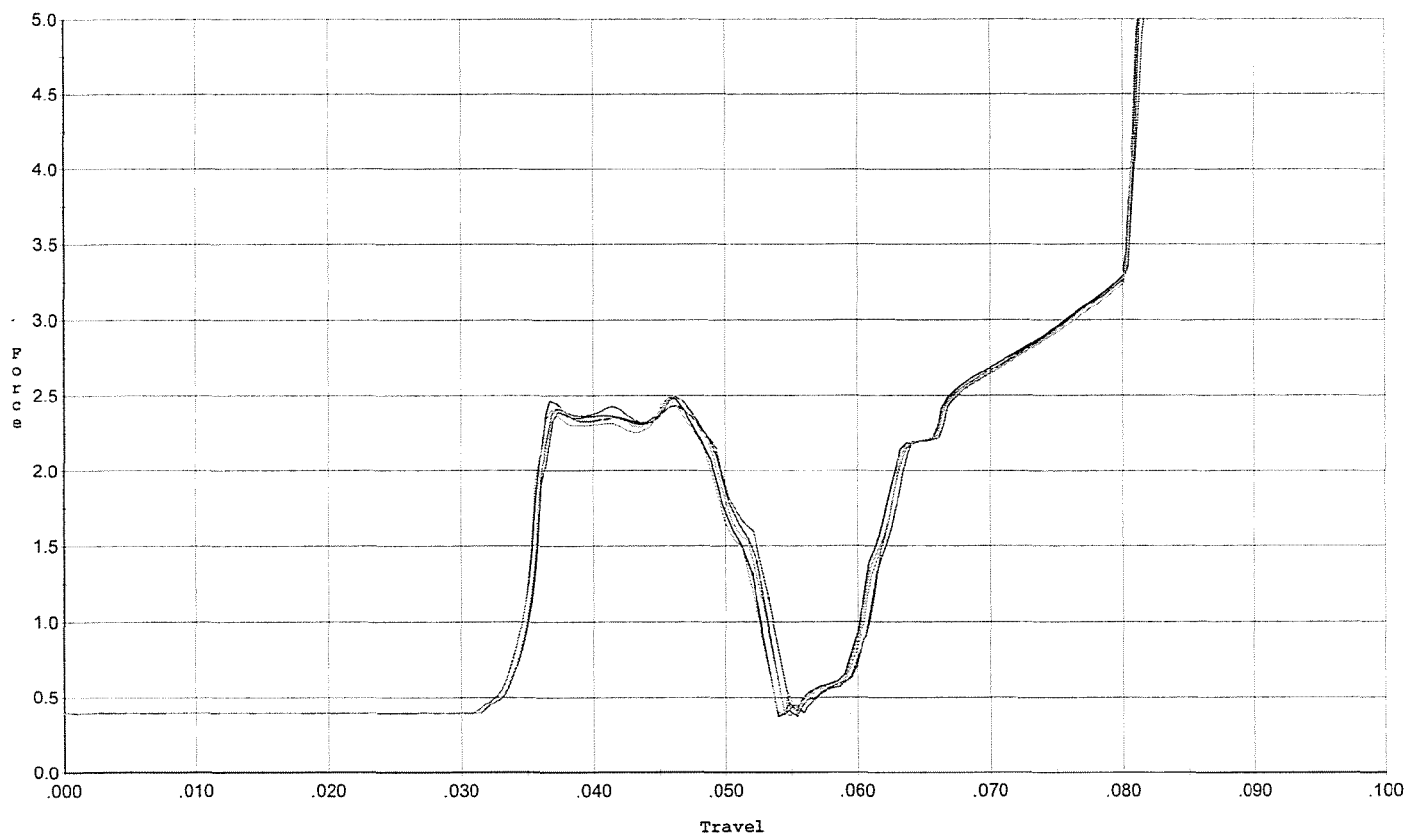
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.008	0.054	0.034	0.033	0.081		Set Trigger
2	4.036	0.053	0.034	0.033	0.080		Set Trigger
3	3.993	0.053	0.034	0.033	0.081		Set Trigger
4	4.028	0.053	0.034	0.033	0.080		Set Trigger
5	4.048	0.052	0.033	0.033	0.080		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



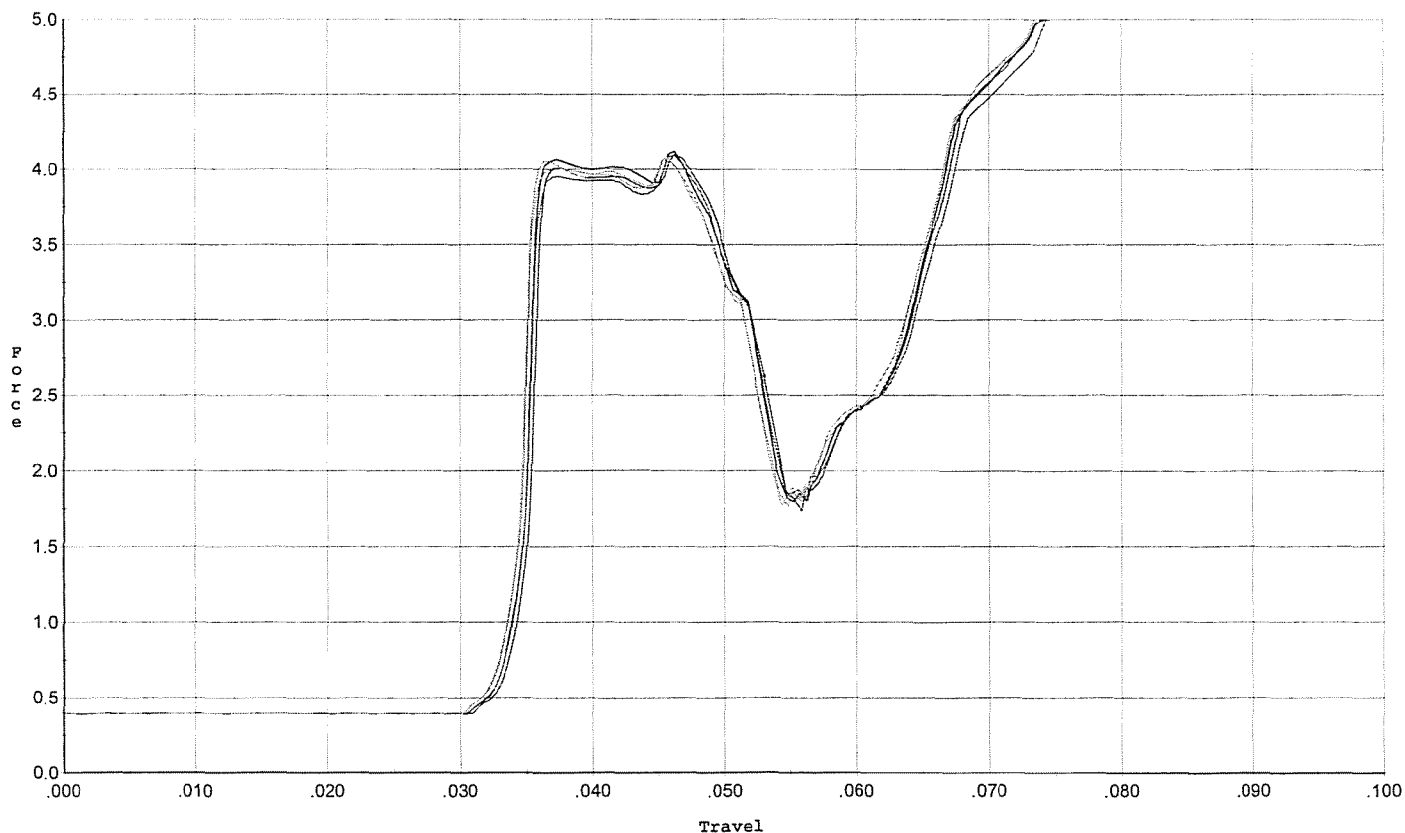
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.491	0.052	0.034	0.035	0.052		Set Trigger
2	2.488	0.052	0.033	0.035	0.051		Set Trigger
3	2.430	0.053	0.034	0.035	0.053		Set Trigger
4	2.503	0.053	0.034	0.035	0.052		Set Trigger
5	2.480	0.052	0.034	0.035	0.051		Set Trigger

Aug 2.47

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.101	0.053	0.033	0.033	0.081		Set Trigger
2	4.120	0.052	0.033	0.033	0.080		Set Trigger
3	4.091	0.052	0.033	0.033	0.079		Set Trigger
4	4.071	0.051	0.033	0.033	0.079		Set Trigger
5	4.080	0.051	0.033	0.033	0.079		Set Trigger

Aug 4.09