

G6784965

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



ORDER NO.

86470

BARREL LENGTH

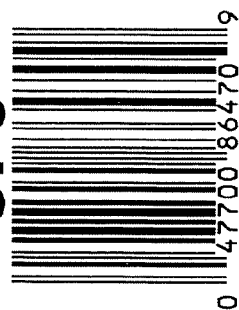
24"

CAPACITY

6

G6784965

UPC



BM FORM

GUN SERIAL # G 6784965

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROTECT		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-9-08	RSN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BM</u>	9-10-08	BM
490	MAGNAFLUX BOLT		9/8/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/11/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	~
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-22-08	RSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.5</u>	10-16-08	L. J.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	10-16-08	L. J.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.024</u> <u>.024</u>	10-16-08	R. J.
	J) ASSEMBLE STOCK		9-22-08	RSN
	K) ASSEMBLE SWIVEL STUDS		10-16-08	L. J.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-6-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	L. J.
670	FINAL INSPECTION A) HEADSPACE		10-16-08	L. J.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.45</u> <u>2.38</u> <u>2.44</u> <u>2.48</u>	10/6/08	F. J.
	C) FUNCTION		10-16-08	L. J.
690	PACK		12-3-08	RSN

F004 REV 5/2006

AVERAGE PULL FORCE BETWEEN
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)
3.00 LBS (plus or minus 0.75 LBS)
4.00 LBS (plus or minus 1.00 LBS)

DATE 9/15/08

TESTER 

	2.50 LBS INITIAL	2.50 LBS AFTER 50 CYCLES	FINAL TEST & TO RESET 2.50 LBS		COMMENTS
PULL #1	2.33	2.53		2.68	
PULL #2	2.30	2.56		2.51	
PULL #3	2.12	2.43		2.77	
PULL #4	2.24	2.38 ^{TKW}		2.23	
PULL #5	2.24	2.47		2.26	
TOTAL	11.23	12.38		12.45	
AVERAGE	2.24	2.47		2.49	

	3.00 LBS INITIAL	3.00 LBS AFTER 20 CYCLES		COMMENTS
PULL #1	3.26	3.46		
PULL #2	3.27	3.23		
PULL #3	3.23	3.11		
PULL #4	3.22	3.20		
PULL #5	3.13	3.25		
TOTAL	16.11	16.25		
AVERAGE	3.22	3.25		

	4.00 LBS INITIAL	4.00 LBS AFTER 20 CYCLES	MAX SETTING GREATER THAN 4 LBS	RESET TO 4 LBS FOR TARGET & ACCURACY
PULL #1	4.14	4.08		4.37
PULL #2	4.10	4.00		4.40
PULL #3	4.05	3.95		4.30
PULL #4	4.01	4.11		4.05
PULL #5	4.12	3.98		4.08
TOTAL	20.42	20.12		21.20
AVERAGE	4.08	4.02		4.24