

G6784966

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



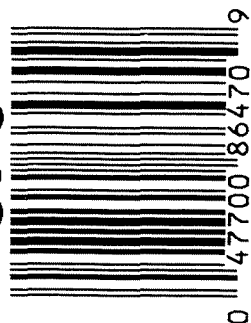
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784966

UPC



BM, FORM

GUN SERIAL # G 6784966

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	BN
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BN	9-22-08	BN
490	MAGNAFLUX BOLT		9/18/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	c
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11/17/08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.60 LBS +/- .5 LBS			

F004 REV 5/2006

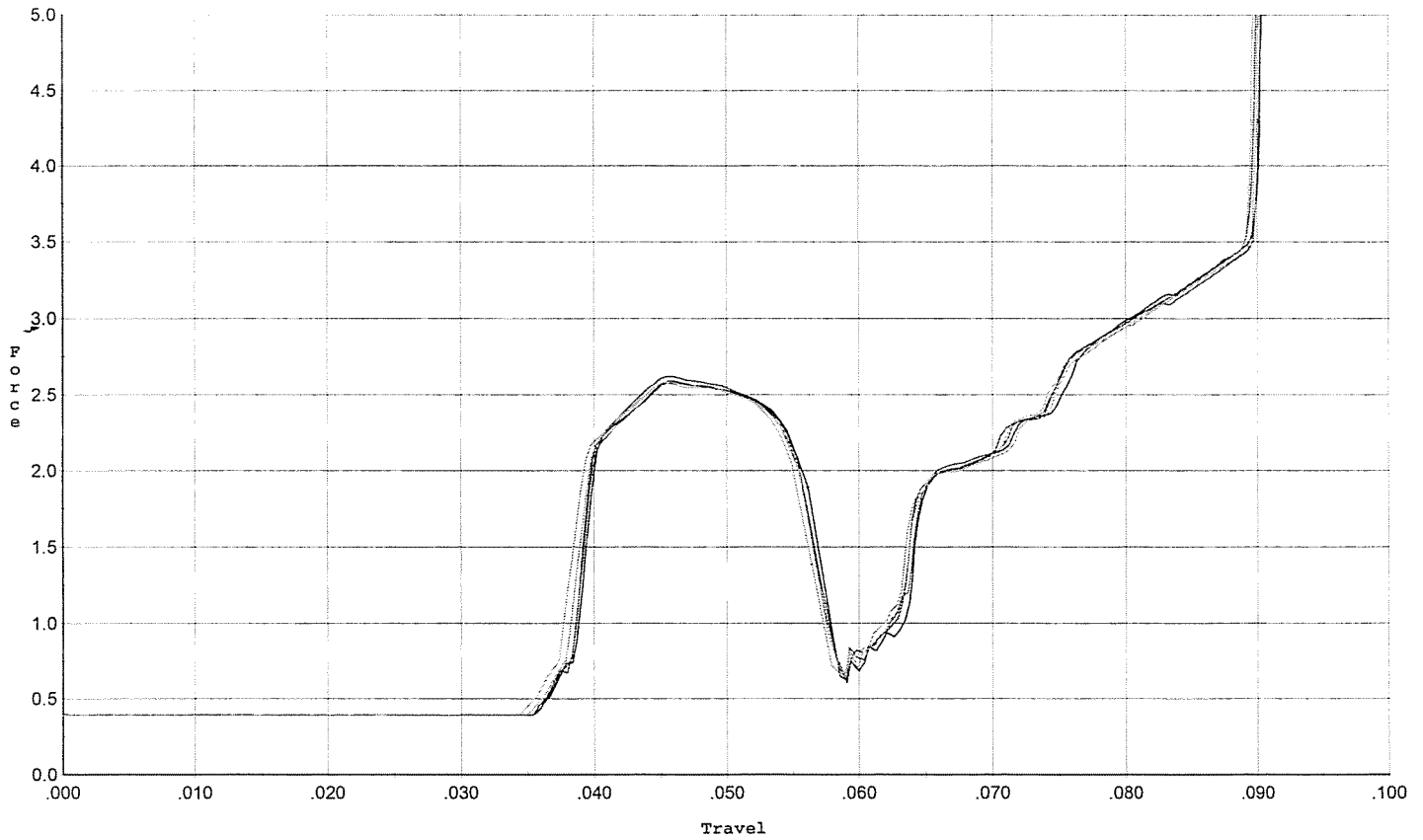
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	4.0	4.0	4.0	1-5-09	RP		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	6.0	6.0	6.0	1-5-09	RP		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	.024	.024	.024	1-5-09	RP		
	J) ASSEMBLE STOCK					11/17/08	RP		
	K) ASSEMBLE SWIVEL STUDS					1-5-09	RP		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		12-31-08	RP		
			PASS	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					12-31-08	RP		
670	FINAL INSPECTION A) HEADSPACE					1-5-09	RP		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	2.68	2.66	2.60	2.58	2.50	1-5-09	IL
	C) FUNCTION							1-5-09	RP
690	PACK							1-8-09	IL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



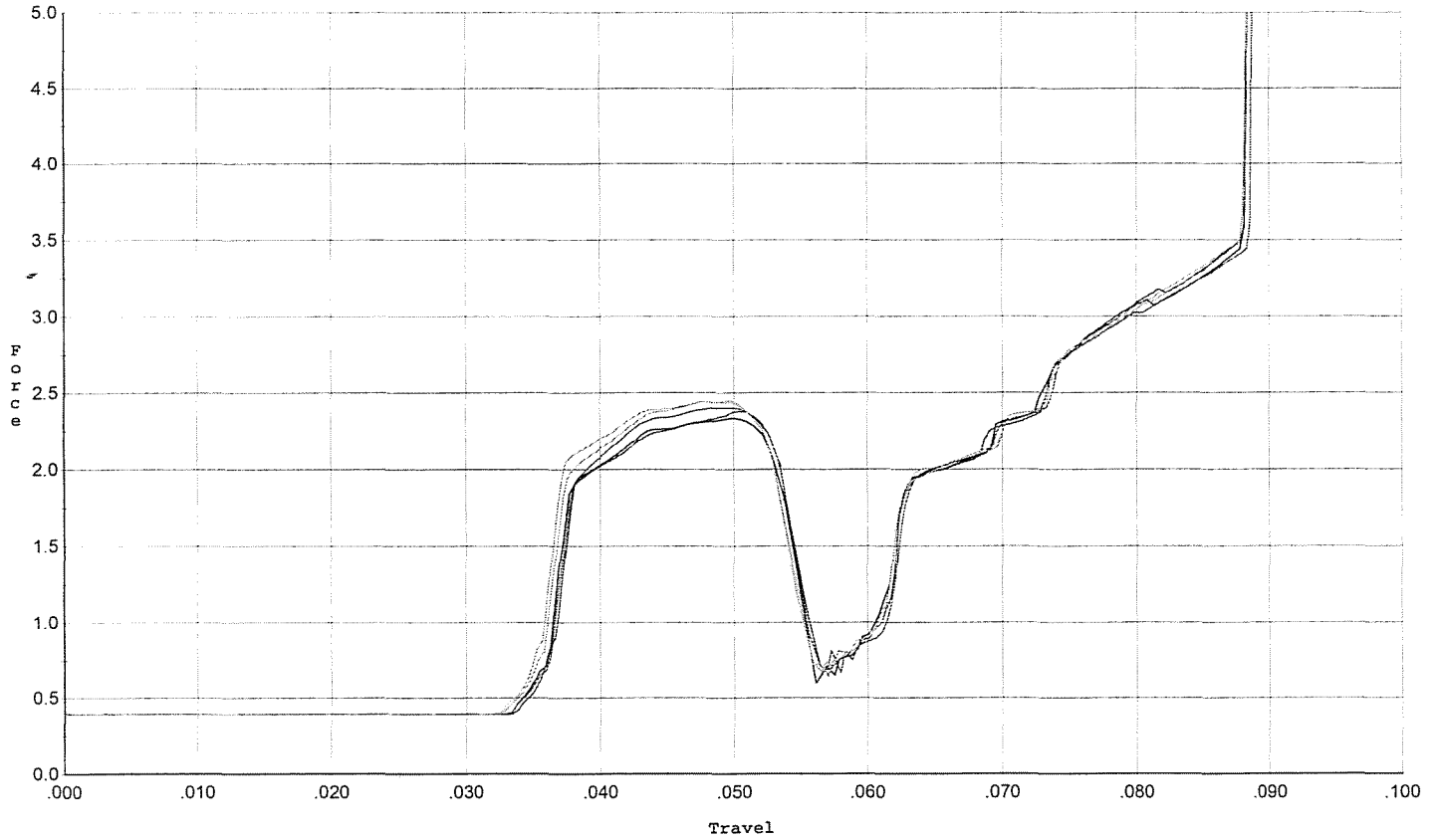
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.621	0.055	0.037	0.039	0.056		Set Trigger
2	2.589	0.056	0.037	0.039	0.057		Set Trigger
3	2.577	0.055	0.036	0.039	0.056		Set Trigger
4	2.575	0.056	0.036	0.039	0.058		Set Trigger
5	2.588	0.055	0.036	0.039	0.057		Set Trigger

Avg 2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



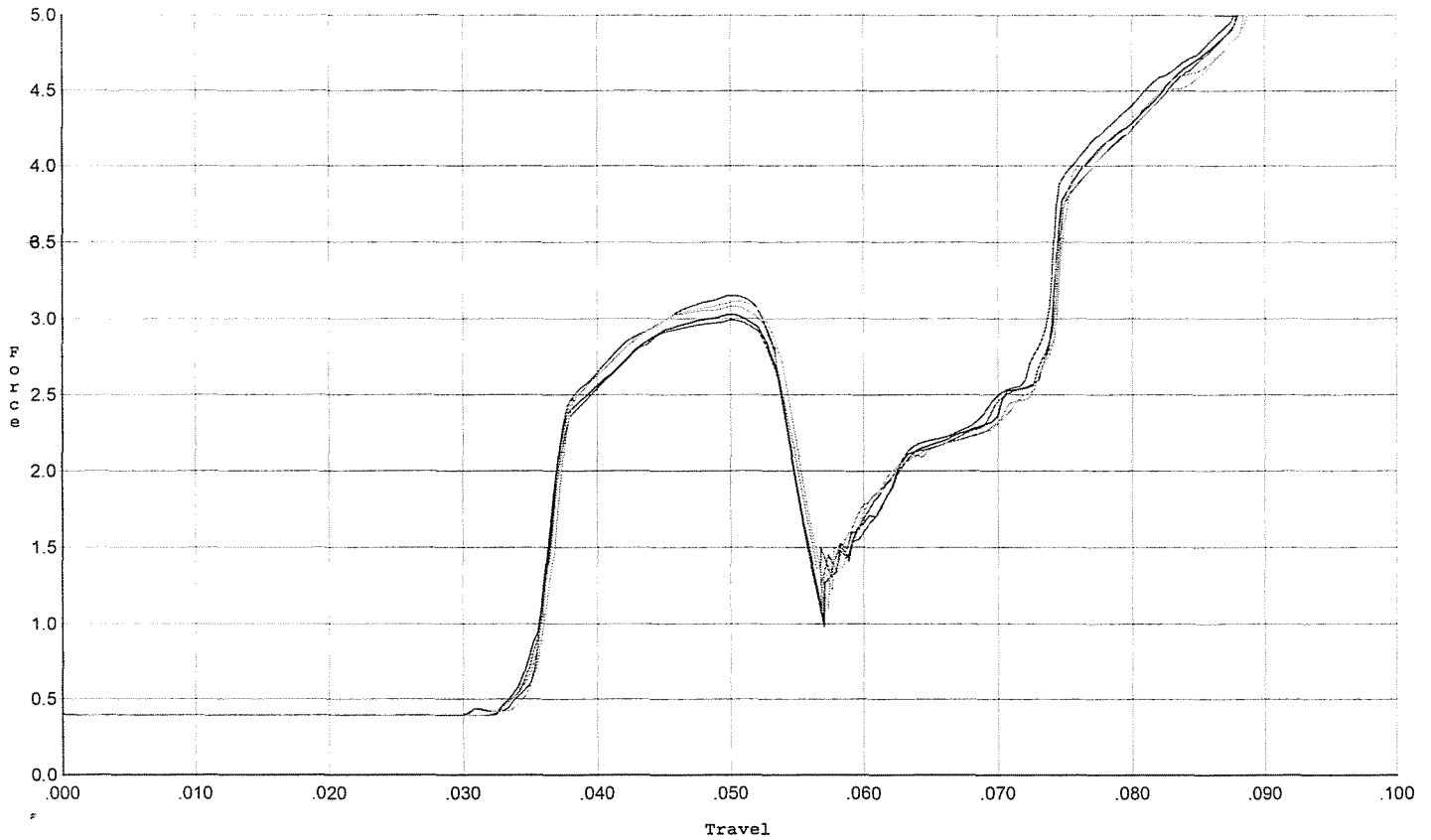
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.380	0.053	0.036	0.039	0.052		Set Trigger
2	2.335	0.054	0.034	0.039	0.052		Set Trigger
3	2.402	0.053	0.034	0.039	0.053		Set Trigger
4	2.441	0.053	0.035	0.039	0.053		Set Trigger
5	2.449	0.053	0.035	0.039	0.054		Set Trigger

Aug 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



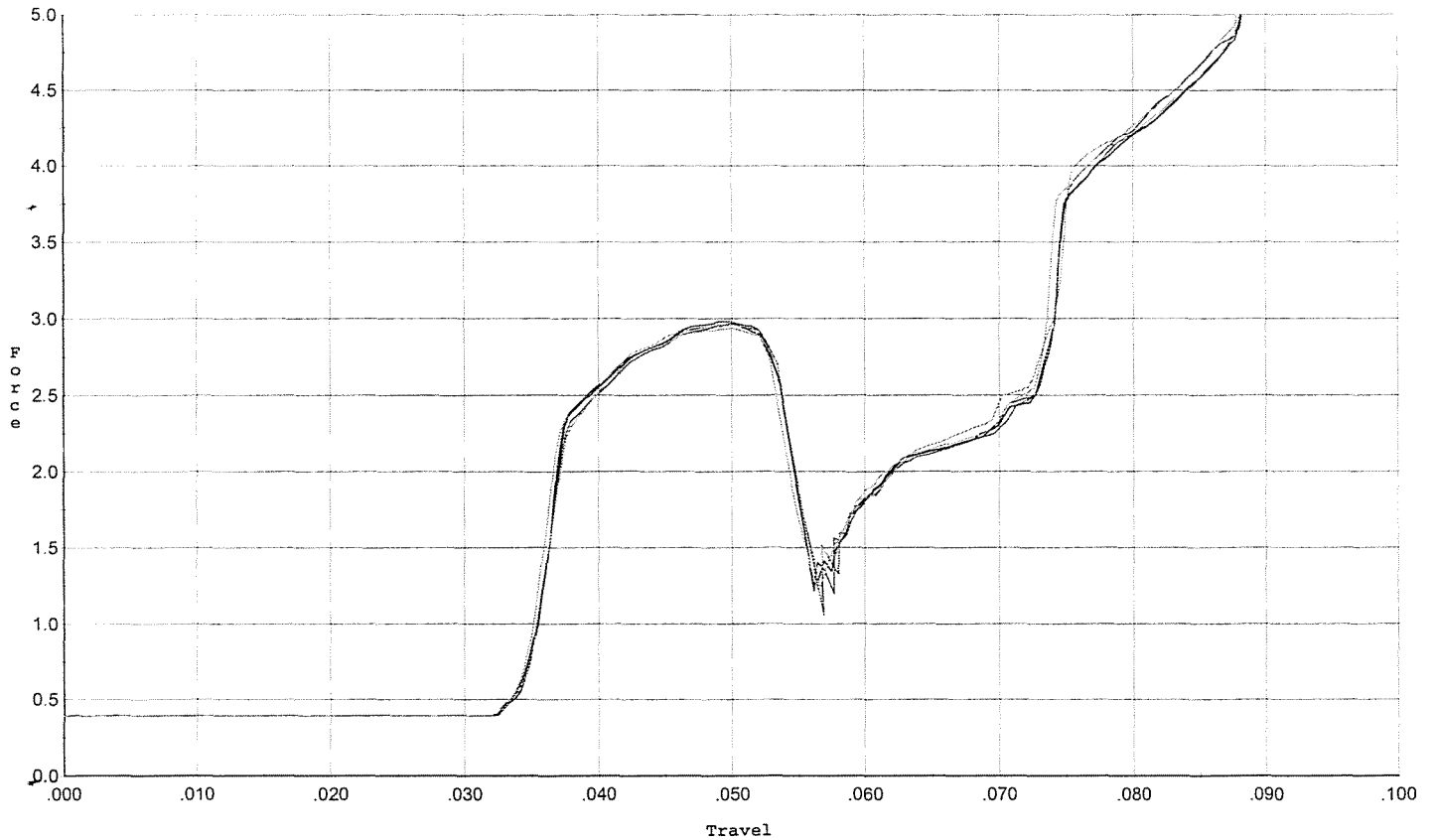
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.153	0.053	0.035	0.037	0.065		Set Trigger
2	3.029	0.053	0.034	0.037	0.064		Set Trigger
3	2.991	0.054	0.035	0.037	0.063		Set Trigger
4	3.115	0.054	0.035	0.037	0.066		Set Trigger
5	3.083	0.055	0.035	0.037	0.067		Set Trigger

Aug 3.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



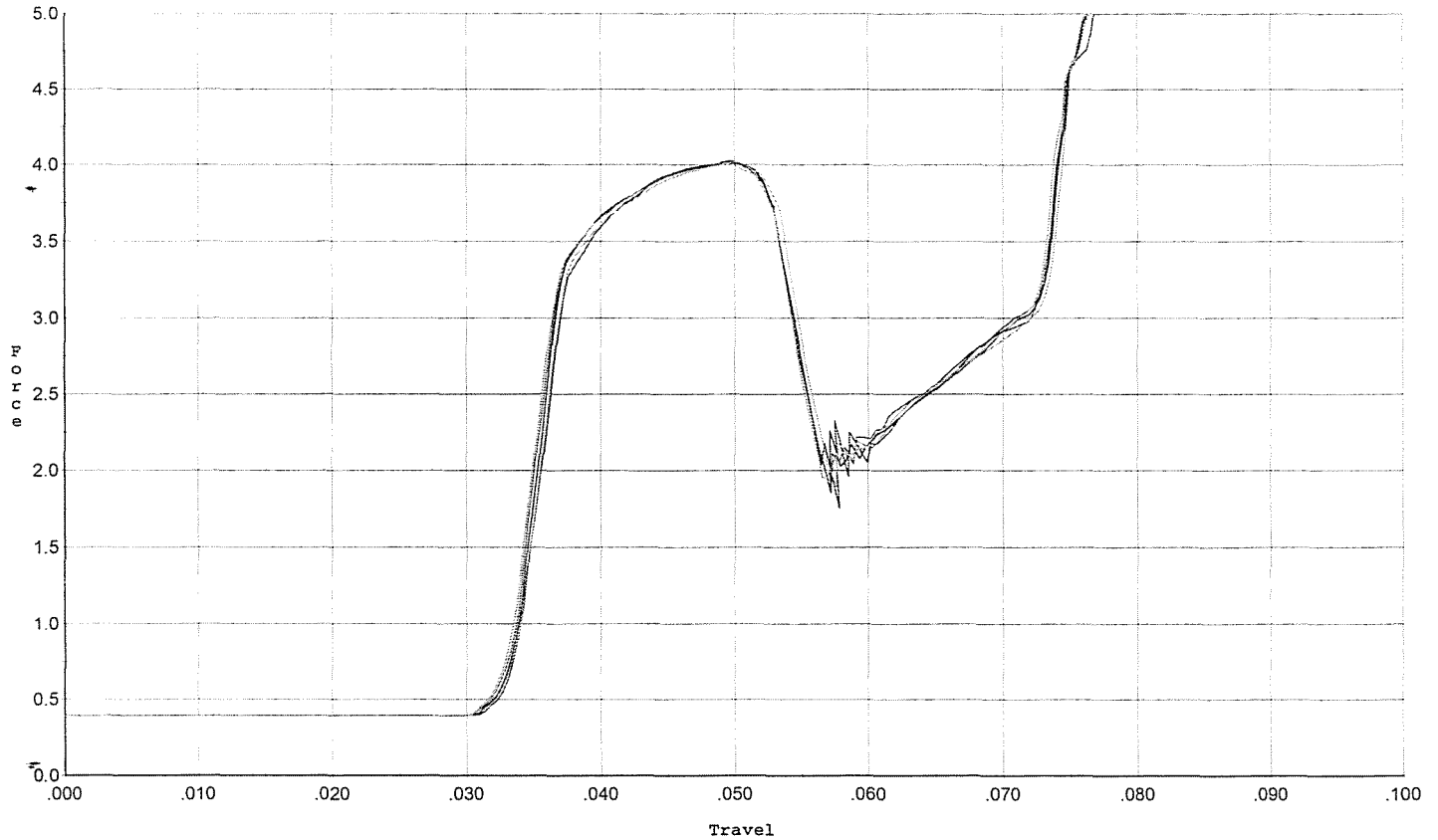
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.981	0.054	0.034	0.037	0.064		Set Trigger
2	2.969	0.054	0.035	0.037	0.064		Set Trigger
3	2.961	0.053	0.034	0.037	0.063		Set Trigger
4	2.963	0.053	0.034	0.037	0.063		Set Trigger
5	2.937	0.053	0.035	0.037	0.063		Set Trigger

Avg 2.96

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



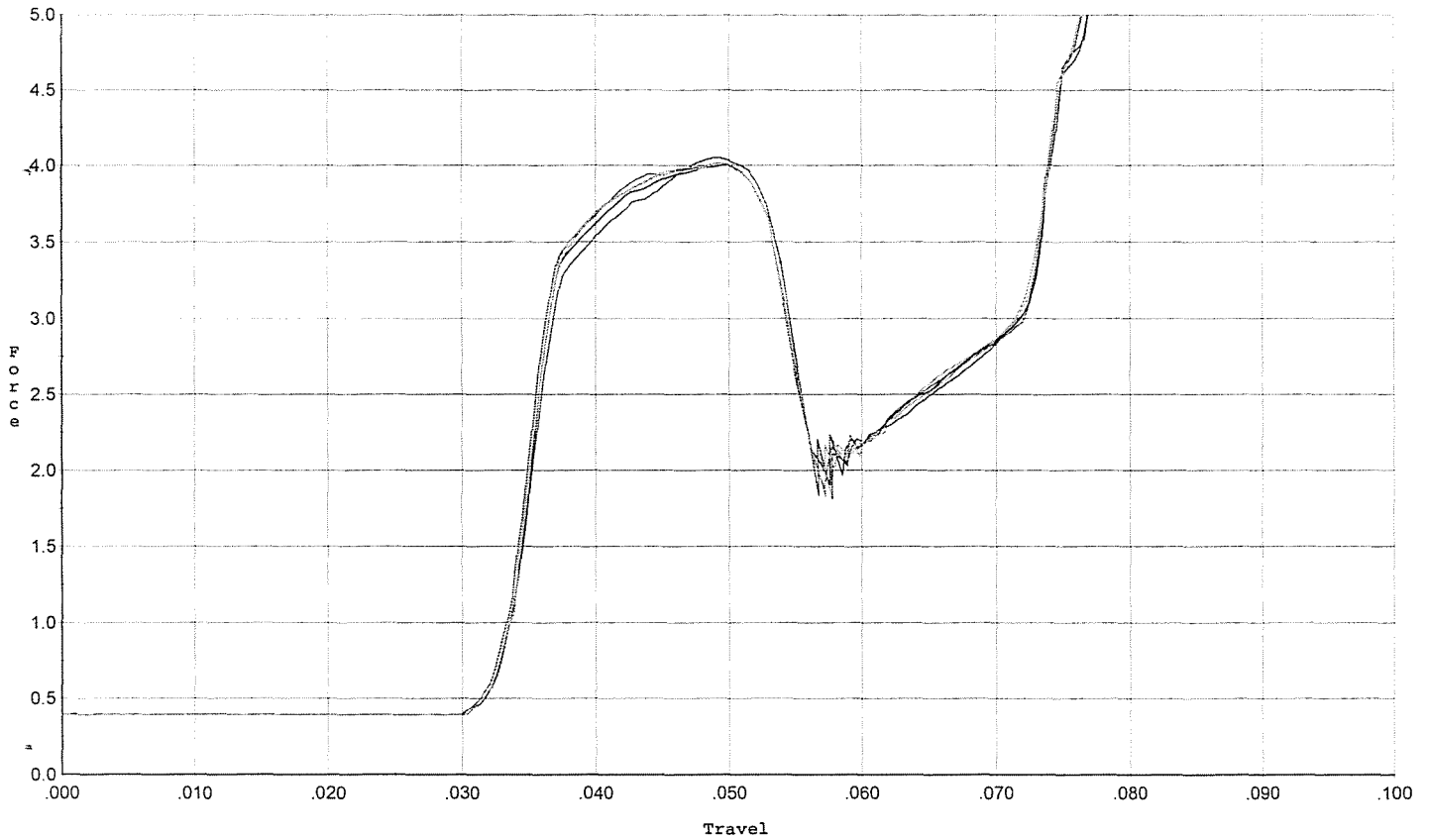
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.013	0.054	0.033	0.028	0.086		Set Trigger
2	4.021	0.053	0.033	0.028	0.084		Set Trigger
3	4.018	0.053	0.033	0.028	0.084		Set Trigger
4	4.019	0.053	0.033	0.028	0.085		Set Trigger
5	4.015	0.053	0.032	0.028	0.085		Set Trigger

Avg 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



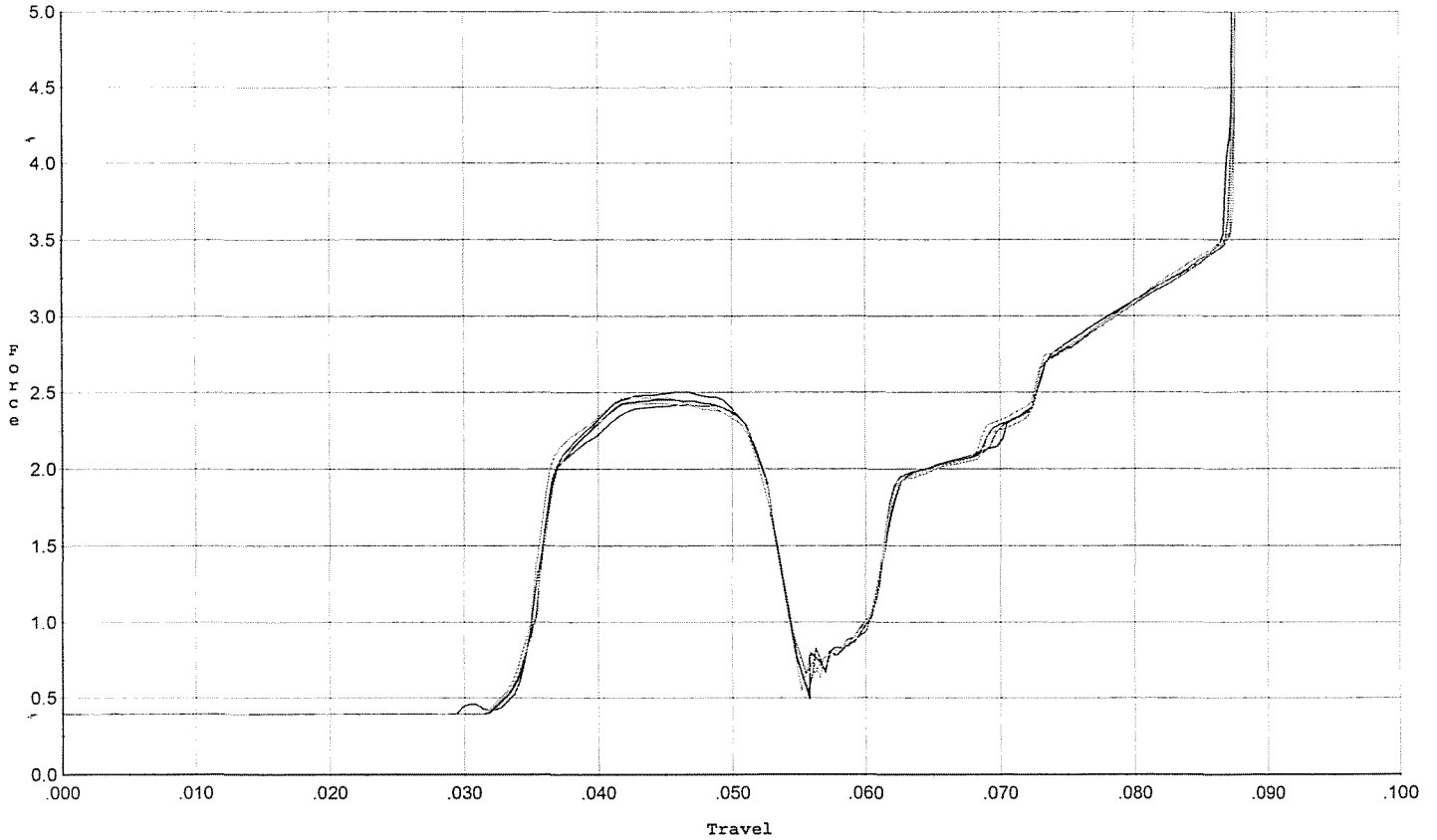
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.050	0.054	0.032	0.028	0.086		Set Trigger
2	4.001	0.053	0.032	0.029	0.084		Set Trigger
3	4.013	0.053	0.032	0.028	0.085		Set Trigger
4	4.012	0.054	0.033	0.028	0.088		Set Trigger
5	4.018	0.053	0.032	0.028	0.085		Set Trigger

Aug 4.01

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



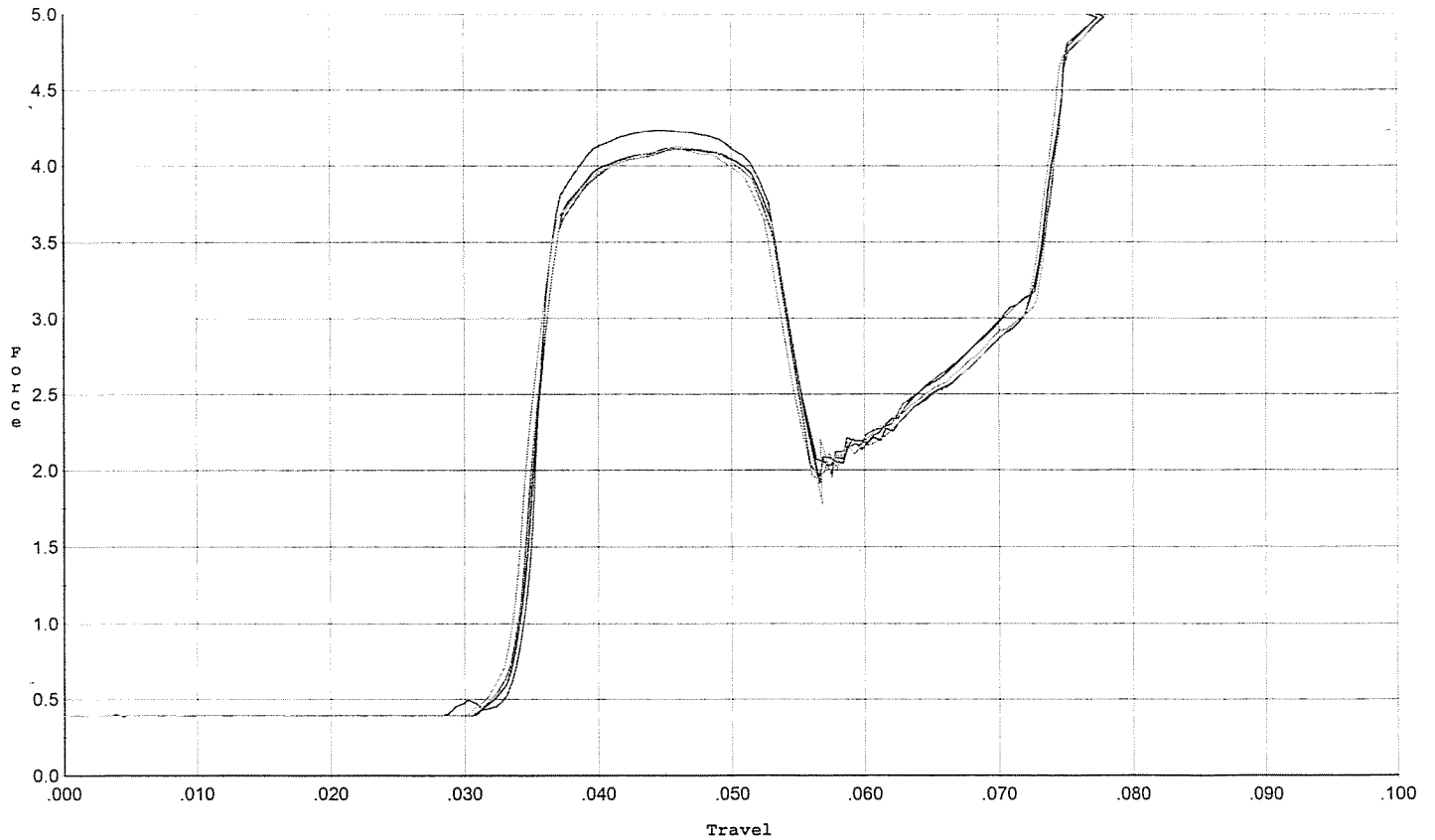
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.504	0.053	0.034	0.038	0.055		Set Trigger
2	2.455	0.053	0.034	0.038	0.054		Set Trigger
3	2.420	0.053	0.034	0.038	0.054		Set Trigger
4	2.428	0.053	0.034	0.038	0.054		Set Trigger
5	2.472	0.053	0.034	0.038	0.055		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.235	0.053	0.033	0.033	0.088		Set Trigger
2	4.117	0.053	0.033	0.033	0.086		Set Trigger
3	4.109	0.053	0.033	0.033	0.087		Set Trigger
4	4.126	0.053	0.033	0.033	0.087		Set Trigger
5	4.109	0.052	0.032	0.033	0.086		Set Trigger

AVG 4.13