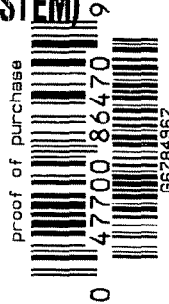


66784967

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**

**BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD**

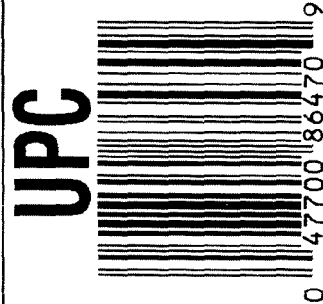


**ORDER NO. 86470**

**BARREL LENGTH 24"**

**CAPACITY 6**

**G6784967**



**BM FORM**

GUN SERIAL #

G 6784967

| OP # | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|------|----------------------------------------------------------------|---------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 9-18-08  | SP      |
| 430  | ASSEMBLE TO STOCK                                              |                     | 9-18-08  | SP      |
| 440  | PROOF                                                          |                     | 9-18-08  | SP      |
| 460  | CHECK HEADSPACE                                                |                     | 9-18-08  | SP      |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 9-18-08  | SP      |
| 472  | SERIALIZE BOLT HANDLE                                          |                     | 9-19-08  | SP      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   |                     | 9-19-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           |                     | 9-19-08  | SP      |
| 490  | MAGNAFLUX BOLT                                                 |                     | 9-18-08  | MR      |
| 500  | ROLLMARK CALIBER                                               |                     | 9-22-08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 9-23-08  | DG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 9-23     | C       |
| 545  | (BOLT)                                                         |                     |          |         |
| 580  | RE-ASSEMBLE ACTION                                             |                     |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 9-24-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 9-24-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 9-24-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 11-11-08 | SP      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.60 LBS +/- .5 LBS |          |         |

F004 REV 5/2006

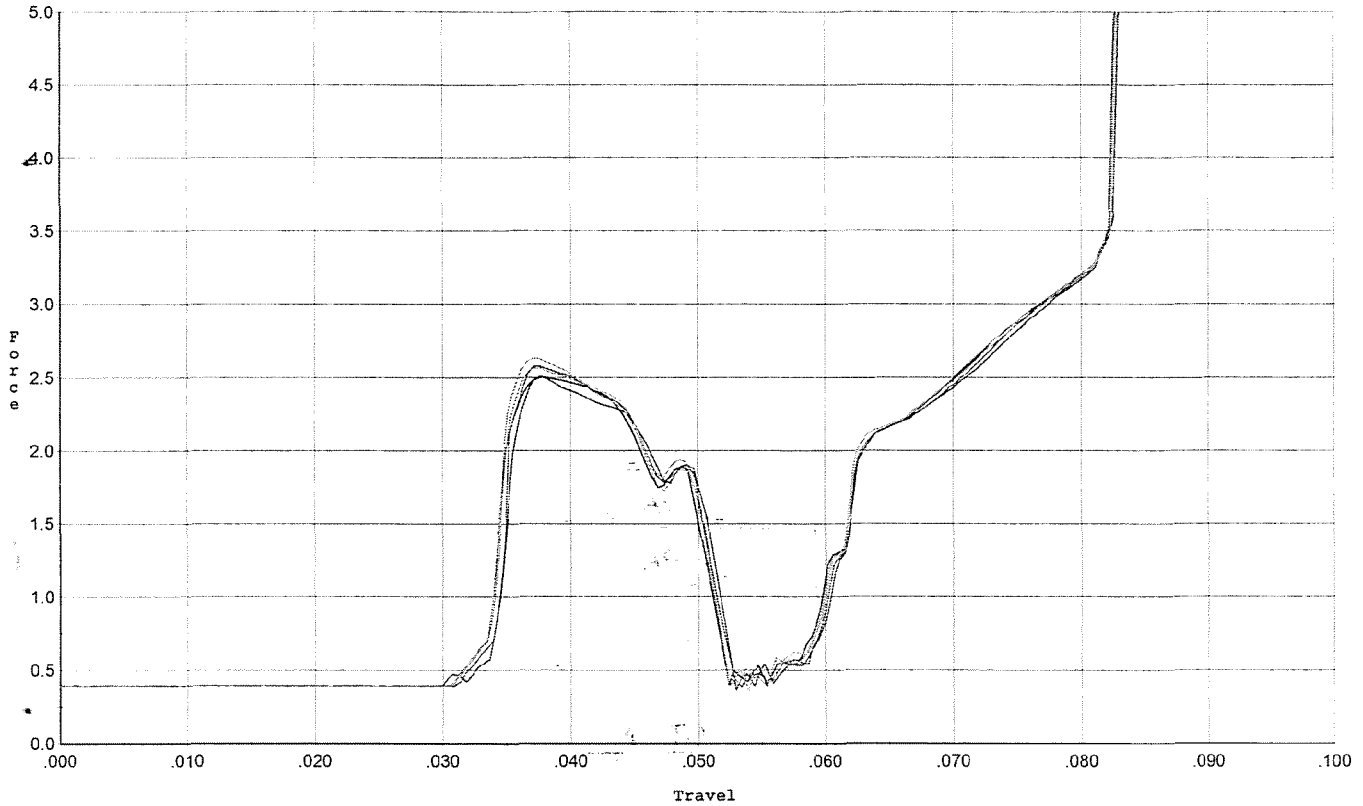
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>5.0</u> <u>5.0</u> <u>5.0</u>                            | 12-18-08 | LD      |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>8.0</u> <u>7.0</u> <u>7.0</u>                            | 12-18-08 | LD      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                         | 12-18-08 | LD      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 11-14-08 | LD      |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 12-18-08 | LD      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 12-16-08 | LD      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION N/A                                              |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-16-08 | RP      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 12-18-08 | LD      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.74</u> <u>2.72</u> <u>2.62</u> <u>2.54</u> <u>2.65</u> | 12-17-08 | TL      |
|              | C) FUNCTION                                                              |                                                             | 12-18-08 | LD      |
| 690          | PACK                                                                     |                                                             | 1-7-09   | TL      |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 11/5/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



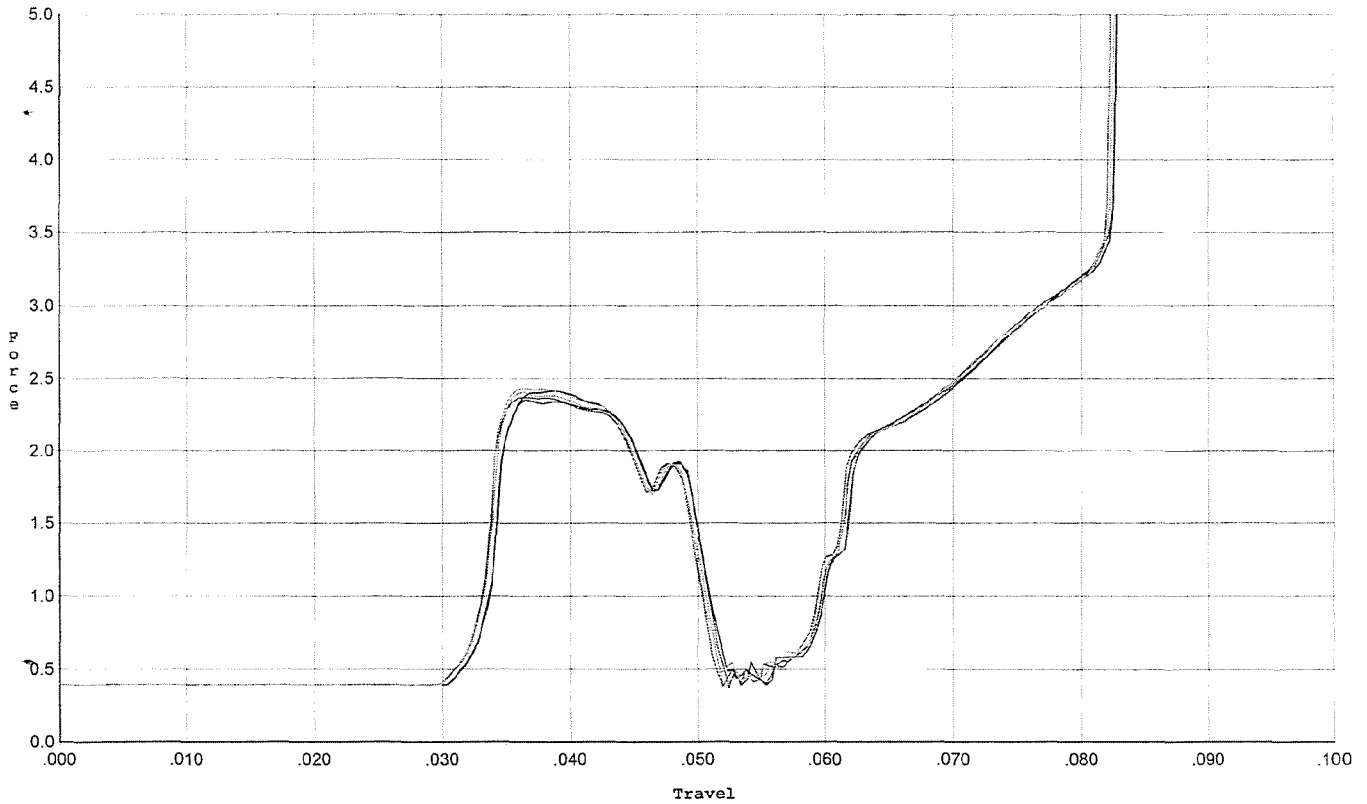
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.509      | 0.051             | 0.034           | 0.036      | 0.049             |           | Set Trigger |
| 2 | 2.501      | 0.051             | 0.031           | 0.036      | 0.049             |           | Set Trigger |
| 3 | 2.577      | 0.050             | 0.032           | 0.036      | 0.048             |           | Set Trigger |
| 4 | 2.631      | 0.050             | 0.031           | 0.036      | 0.050             |           | Set Trigger |
| 5 | 2.566      | 0.050             | 0.031           | 0.036      | 0.049             |           | Set Trigger |

Avg 2.55

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 11/5/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



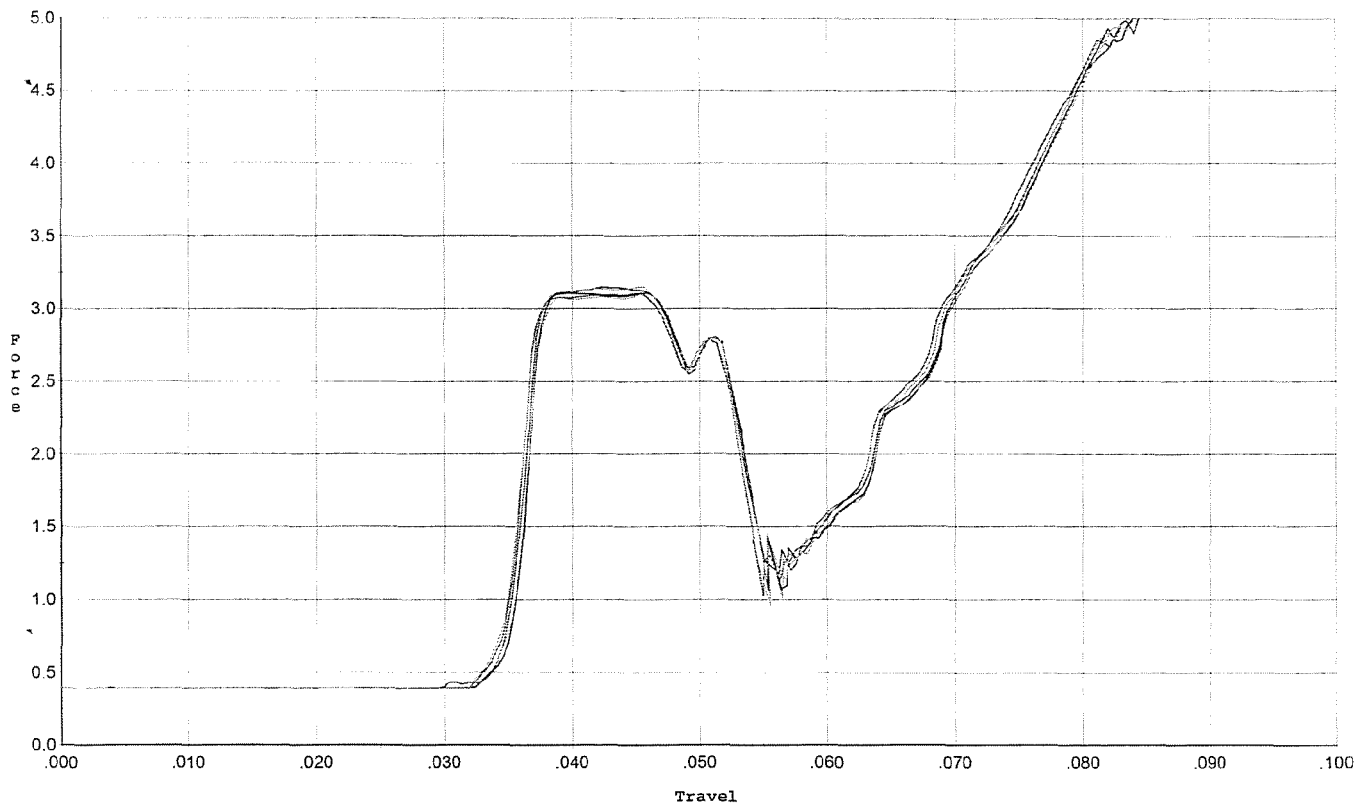
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.353      | 0.049             | 0.032           | 0.037      | 0.047             |           | Set Trigger |
| 2 | 2.415      | 0.049             | 0.033           | 0.037      | 0.047             |           | Set Trigger |
| 3 | 2.368      | 0.049             | 0.032           | 0.037      | 0.047             |           | Set Trigger |
| 4 | 2.434      | 0.049             | 0.032           | 0.037      | 0.047             |           | Set Trigger |
| 5 | 2.406      | 0.050             | 0.032           | 0.037      | 0.049             |           | Set Trigger |

Avg 2.39

# Trigger Profile [ lbs,inch ]

**Profile:** SWS  
**GunType:** Rifle  
**Make:** Remington  
**Note:** R. Putch 11/5/08

**Model:** M/24  
**Serial No:** Form #F005  
**Trigger:** 3.0 lbs. ini. +/- .75 lbs.



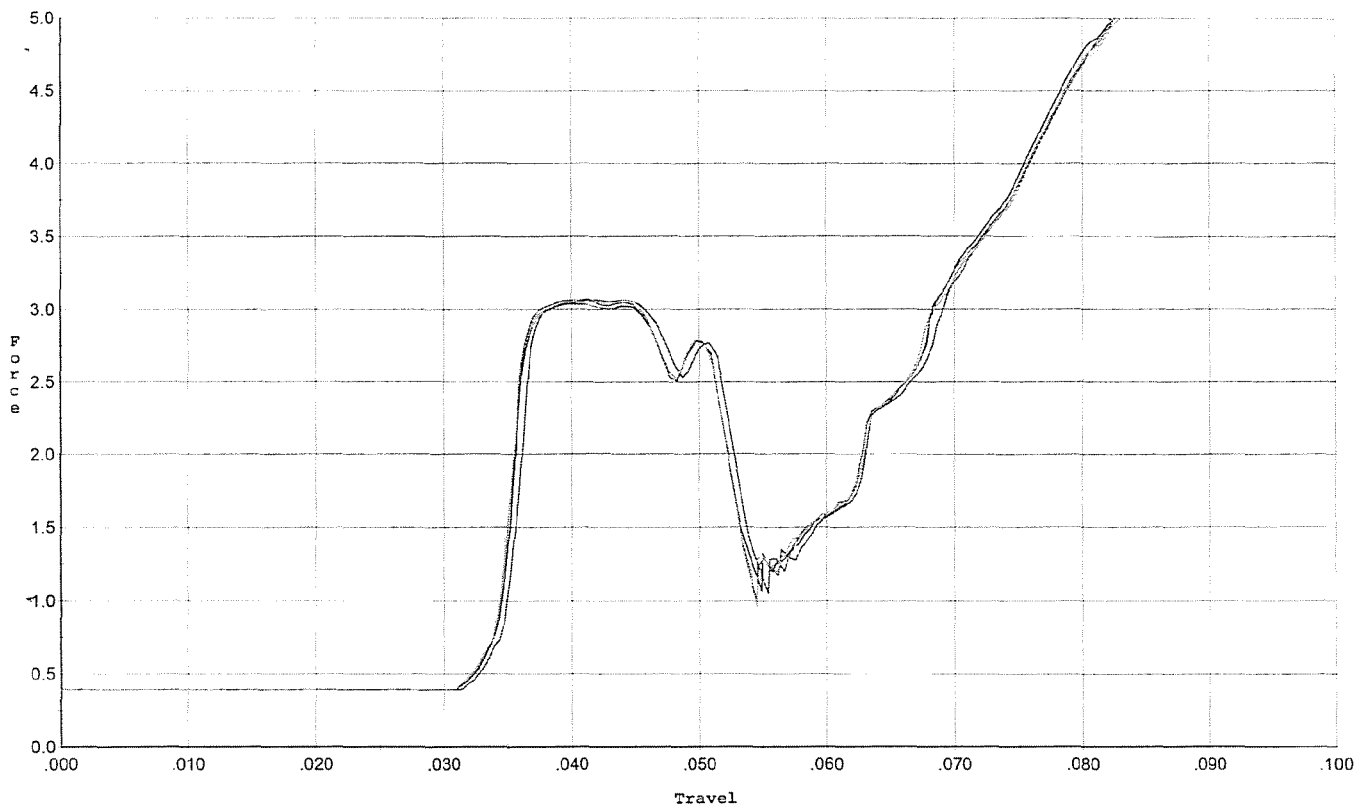
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.147      | 0.052             | 0.034           | 0.036      | 0.063             |           | Set Trigger |
| 2 | 3.108      | 0.053             | 0.035           | 0.036      | 0.064             |           | Set Trigger |
| 3 | 3.107      | 0.052             | 0.034           | 0.036      | 0.064             |           | Set Trigger |
| 4 | 3.150      | 0.052             | 0.034           | 0.036      | 0.064             |           | Set Trigger |
| 5 | 3.101      | 0.053             | 0.034           | 0.036      | 0.064             |           | Set Trigger |

Avg 3.12

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 11/5/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



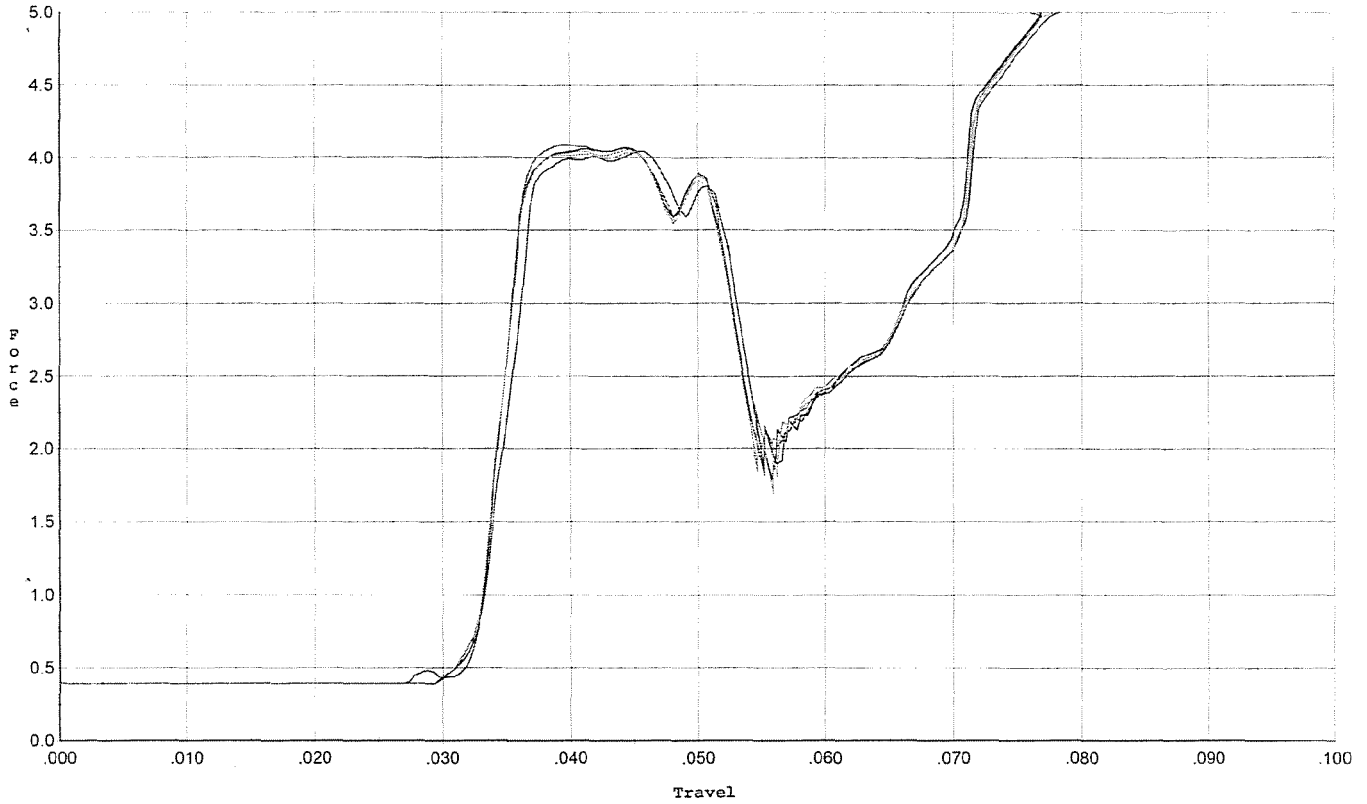
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.067      | 0.051             | 0.034           | 0.036      | 0.062             |           | Set Trigger |
| 2 | 3.040      | 0.051             | 0.033           | 0.036      | 0.061             |           | Set Trigger |
| 3 | 3.065      | 0.051             | 0.033           | 0.035      | 0.062             |           | Set Trigger |
| 4 | 3.038      | 0.051             | 0.033           | 0.035      | 0.061             |           | Set Trigger |
| 5 | 3.070      | 0.051             | 0.033           | 0.035      | 0.062             |           | Set Trigger |

Avg 3.05

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 11/5/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



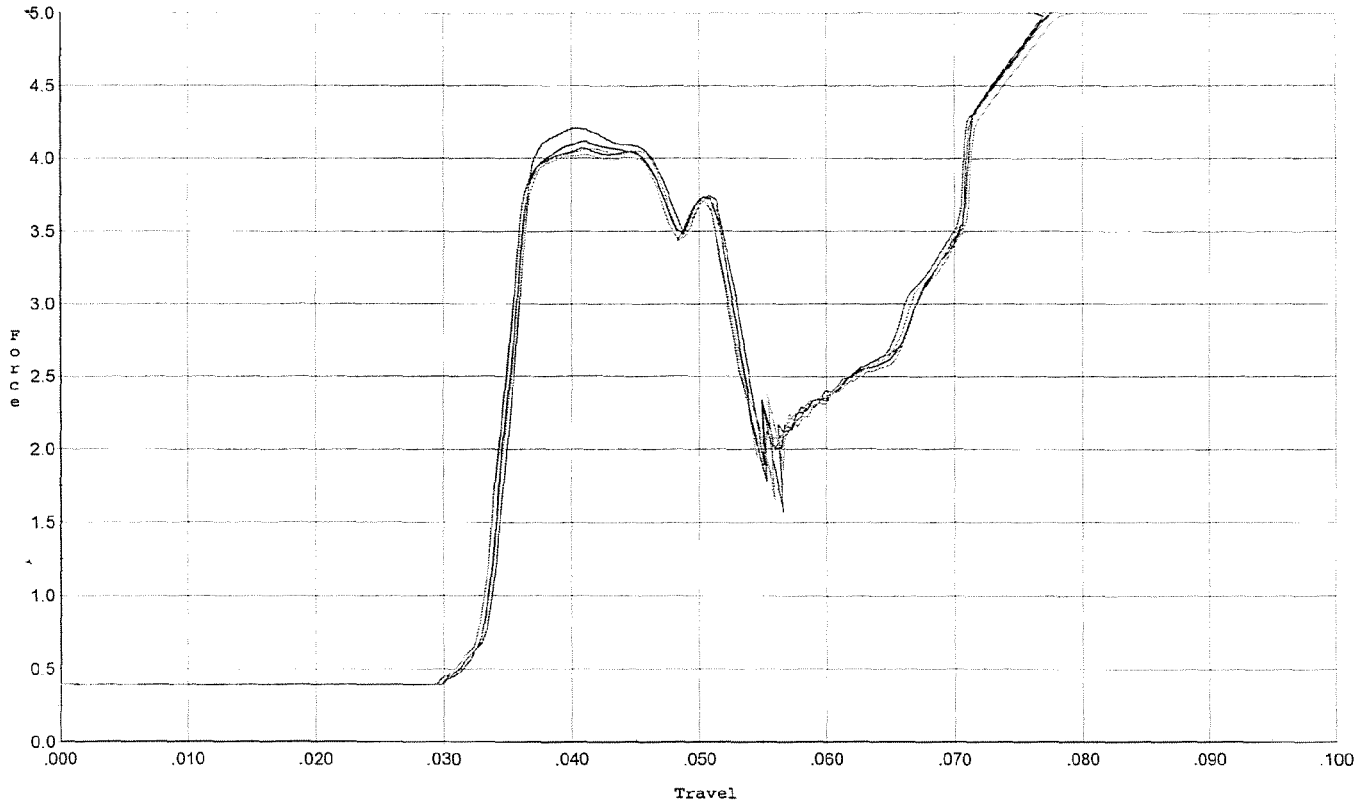
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.044      | 0.052             | 0.032           | 0.032      | 0.083             |           | Set Trigger |
| 2 | 4.069      | 0.052             | 0.032           | 0.032      | 0.083             |           | Set Trigger |
| 3 | 4.090      | 0.051             | 0.032           | 0.032      | 0.083             |           | Set Trigger |
| 4 | 4.036      | 0.052             | 0.032           | 0.032      | 0.083             |           | Set Trigger |
| 5 | 4.052      | 0.052             | 0.032           | 0.032      | 0.083             |           | Set Trigger |

Aug 4.05

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putsch 11/5/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



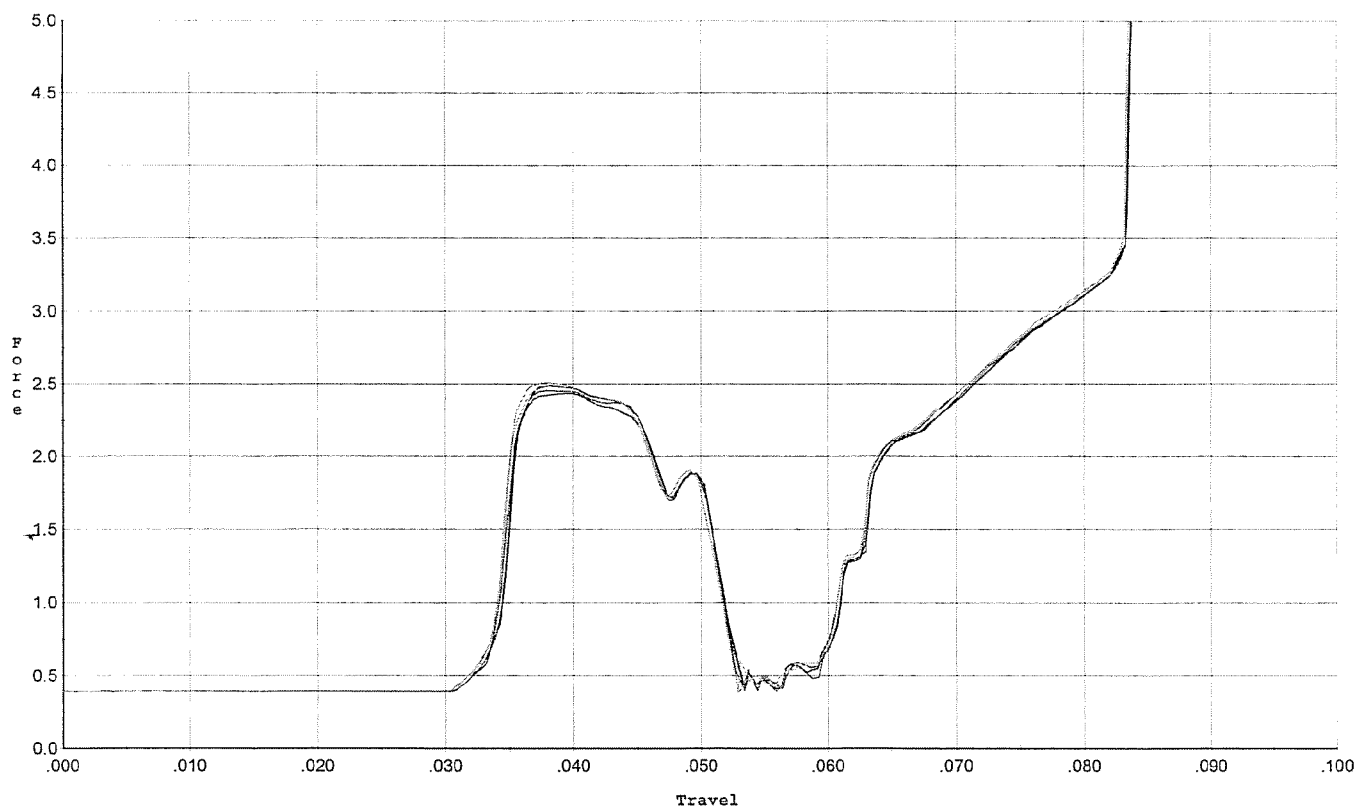
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.208      | 0.053             | 0.033           | 0.032      | 0.085             |           | Set Trigger |
| 2 | 4.115      | 0.052             | 0.033           | 0.032      | 0.082             |           | Set Trigger |
| 3 | 4.070      | 0.051             | 0.033           | 0.032      | 0.081             |           | Set Trigger |
| 4 | 4.026      | 0.053             | 0.033           | 0.032      | 0.083             |           | Set Trigger |
| 5 | 4.068      | 0.051             | 0.032           | 0.033      | 0.081             |           | Set Trigger |

Avg 4.09

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 11/5/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



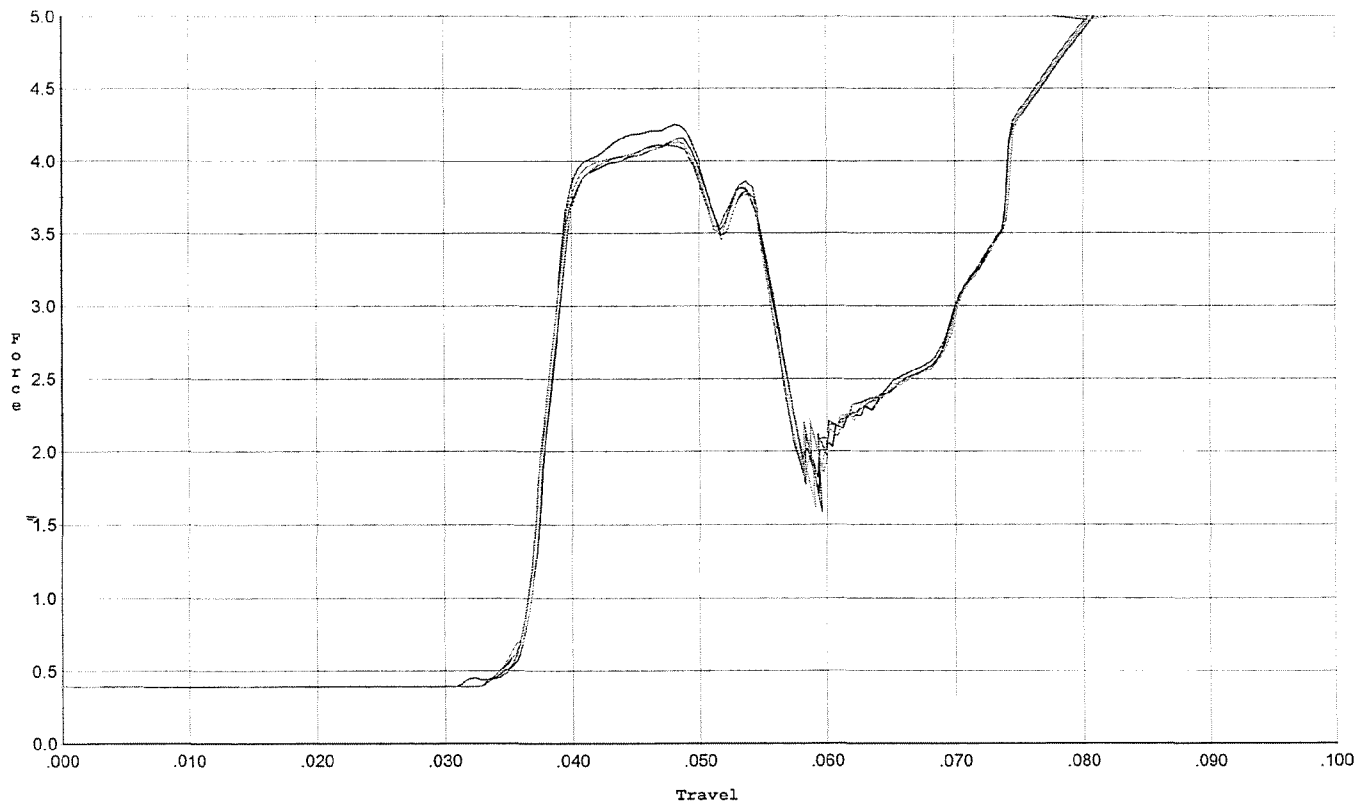
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.435      | 0.050             | 0.033           | 0.037      | 0.049             |           | Set Trigger |
| 2 | 2.488      | 0.050             | 0.033           | 0.037      | 0.049             |           | Set Trigger |
| 3 | 2.454      | 0.050             | 0.033           | 0.037      | 0.049             |           | Set Trigger |
| 4 | 2.477      | 0.051             | 0.033           | 0.036      | 0.050             |           | Set Trigger |
| 5 | 2.512      | 0.051             | 0.033           | 0.036      | 0.050             |           | Set Trigger |

Avg 2.47

# Trigger Profile [ lbs,inch ]

Profile SWS  
 GunType: Rifle  
 Make: Remington  
 Note: R. Putsch 11/5/08

Model: M/24  
 Serial No: Form #F005  
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.253      | 0.054             | 0.036           | 0.036      | 0.084             |           | Set Trigger |
| 2 | 4.158      | 0.056             | 0.036           | 0.035      | 0.085             |           | Set Trigger |
| 3 | 4.109      | 0.056             | 0.036           | 0.035      | 0.086             |           | Set Trigger |
| 4 | 4.129      | 0.054             | 0.036           | 0.036      | 0.082             |           | Set Trigger |
| 5 | 4.145      | 0.054             | 0.035           | 0.035      | 0.083             |           | Set Trigger |

Aug 4.15

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



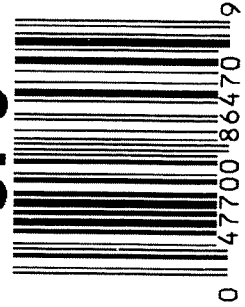
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6784968**

**UPC**



BM FORM