

G6784979

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

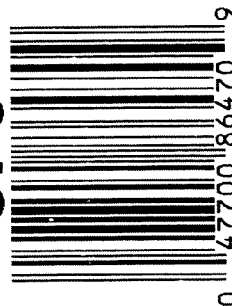
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784979

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784979

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SP
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PROOF		9-8-08	SP
460	CHECK HEADSPACE		9-8-08	SP
470	DIS-ASSEMBLE ACTION		9-8-08	SP
472	SERIALIZE BOLT HANDLE		9-9-08	BSN
475	DRILL AND TAP SIGHT HOLES		9-9-08	SP
480	MAGNAFLUX BBL ACTION		9-10-08	BSN
490	MAGNAFLUX BOLT		9-10-08	BSN
500	ROLLMARK CALIBER		9-10-08	BSN
520	GOFF BLAST BBL / REC		9-11-08	BSN
542	APPLY COATINGS (BARREL ACTION)		9-11-08	BSN
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-22-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE			
	2.60 LBS +/- .5 LBS			

F004 REV 5/2006

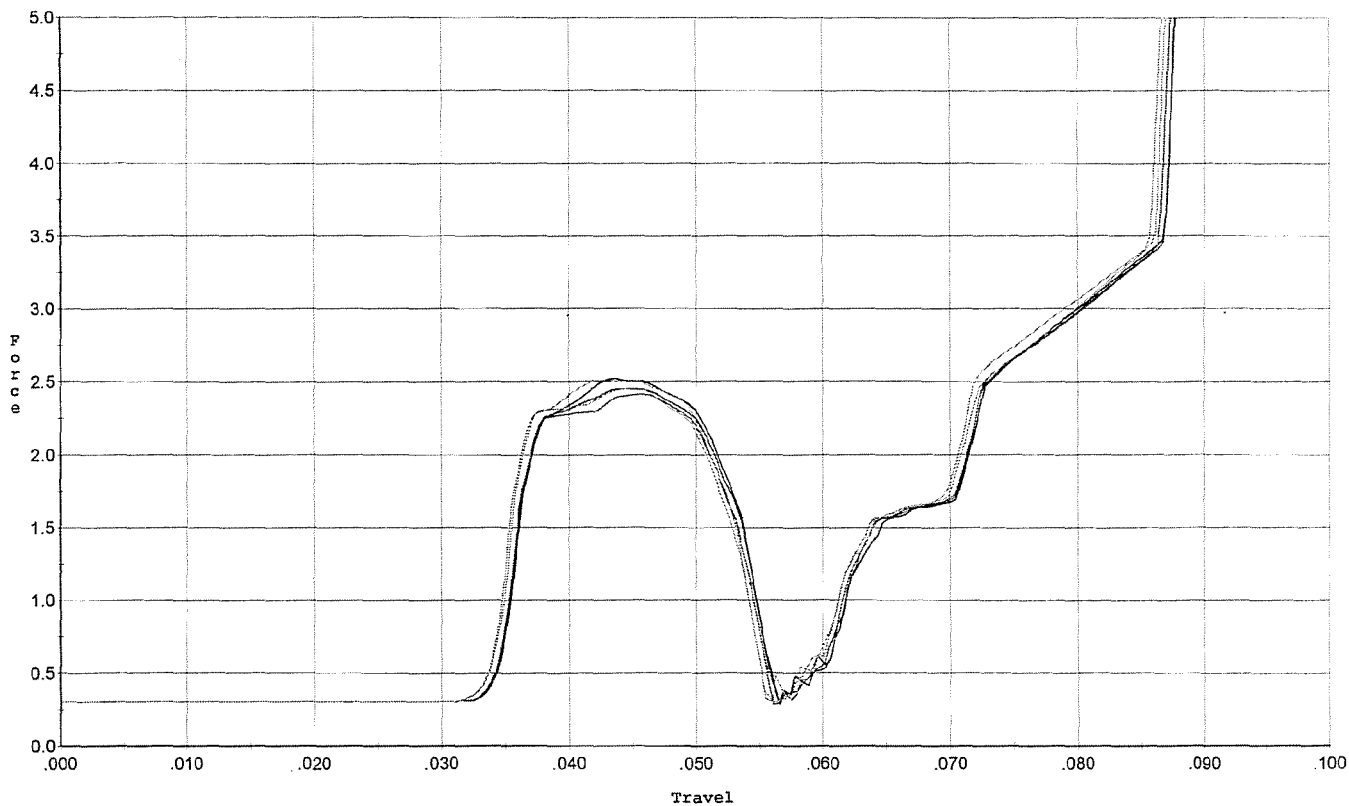
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.5</u> <u>5.5</u>	10-30-08	XJ
CONT.	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.5</u>	10-30-08	XJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-30-08	XJ
	J) ASSEMBLE STOCK		10-30-08	BSN
	K) ASSEMBLE SWIVEL STUDS		10-30-08	XJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-6-08	XJ
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-6-08	TL
670	FINAL INSPECTION A) HEADSPACE		10-30-08	XJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.34</u> <u>2.15</u> <u>2.08</u> <u>2.32</u> <u>2.20</u>	10/6/08	Fm
	C) FUNCTION		10-30-08	XJ
690	PACK		12-5-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



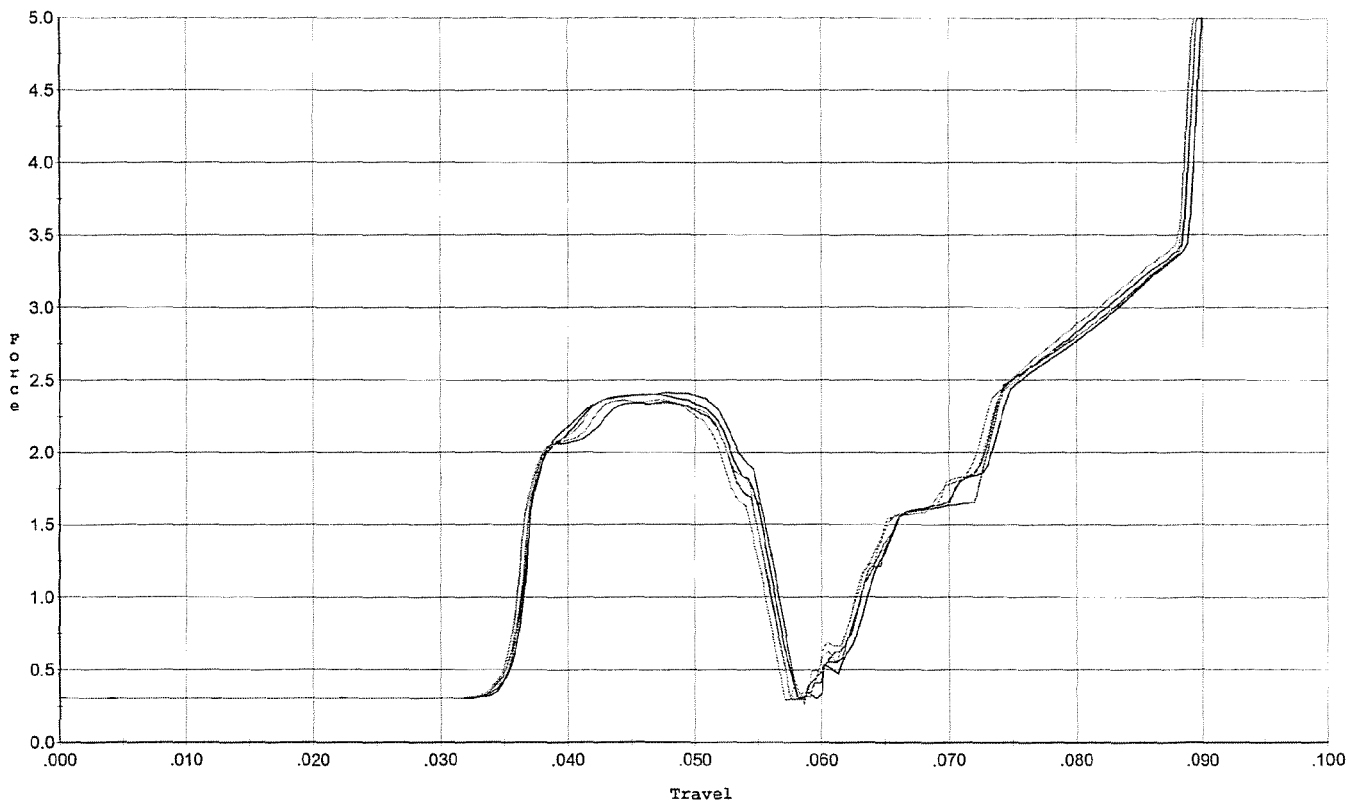
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.450	0.054	0.034	0.038	0.052		Set Trigger
2	2.518	0.054	0.034	0.038	0.052		Set Trigger
3	2.413	0.054	0.034	0.038	0.051		Set Trigger
4	2.458	0.054	0.034	0.038	0.051		Set Trigger
5	2.509	0.053	0.034	0.038	0.053		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



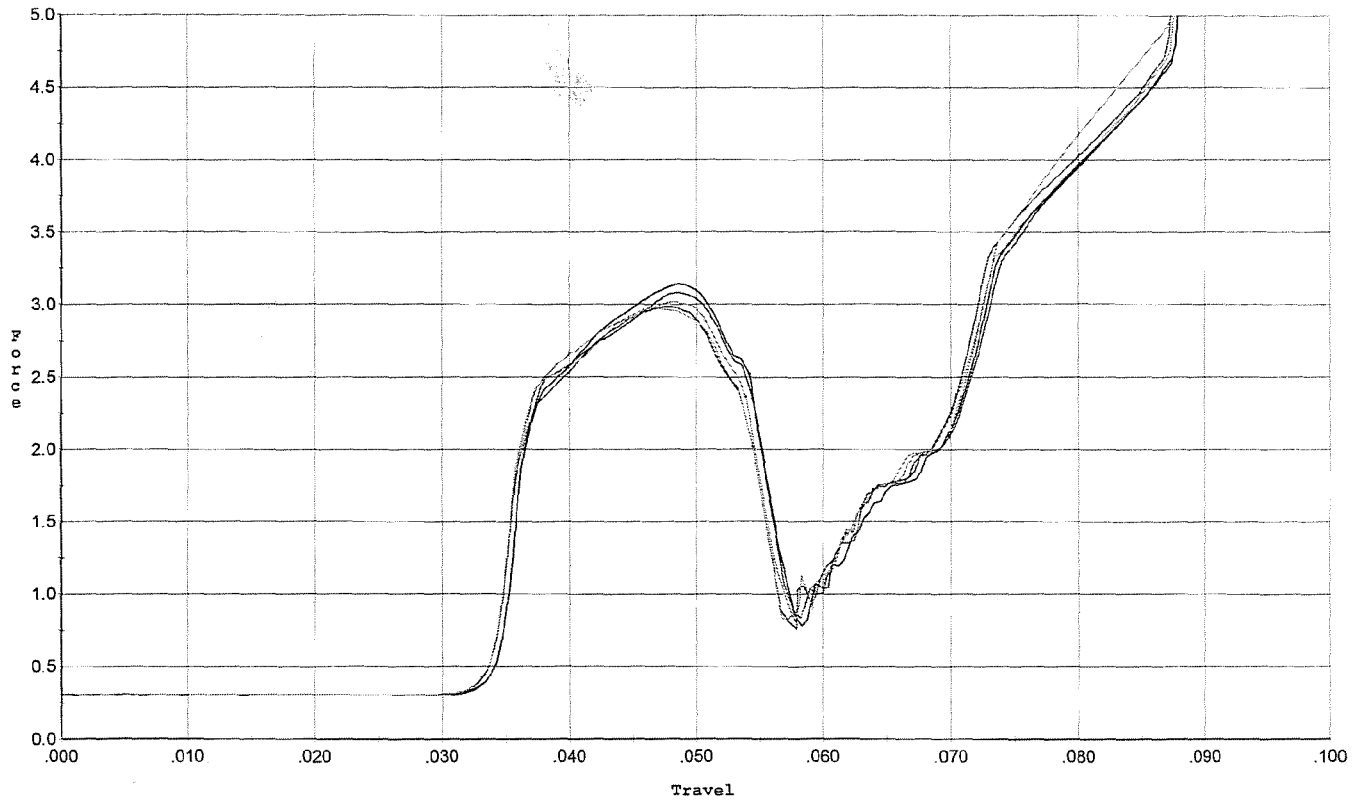
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.414	0.056	0.035	0.038	0.054		Set Trigger
2	2.404	0.055	0.035	0.039	0.052		Set Trigger
3	2.349	0.056	0.035	0.039	0.052		Set Trigger
4	2.369	0.054	0.035	0.039	0.051		Set Trigger
5	2.363	0.055	0.035	0.039	0.051		Set Trigger

Avg 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



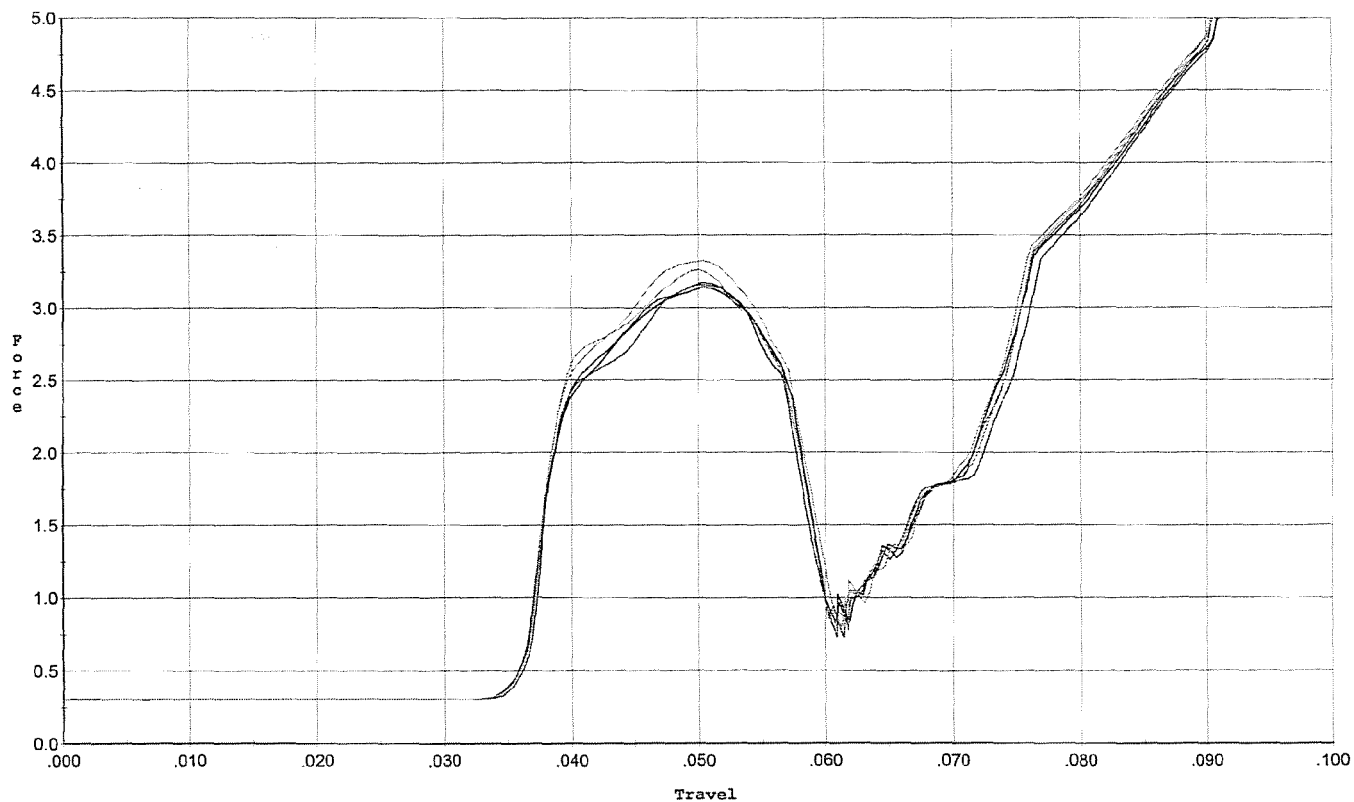
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.078	0.054	0.034	0.037	0.063		Set Trigger
2	3.139	0.054	0.034	0.037	0.064		Set Trigger
3	2.982	0.054	0.034	0.037	0.062		Set Trigger
4	2.974	0.054	0.034	0.037	0.063		Set Trigger
5	3.015	0.054	0.034	0.037	0.063		Set Trigger

Avg 3.03

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



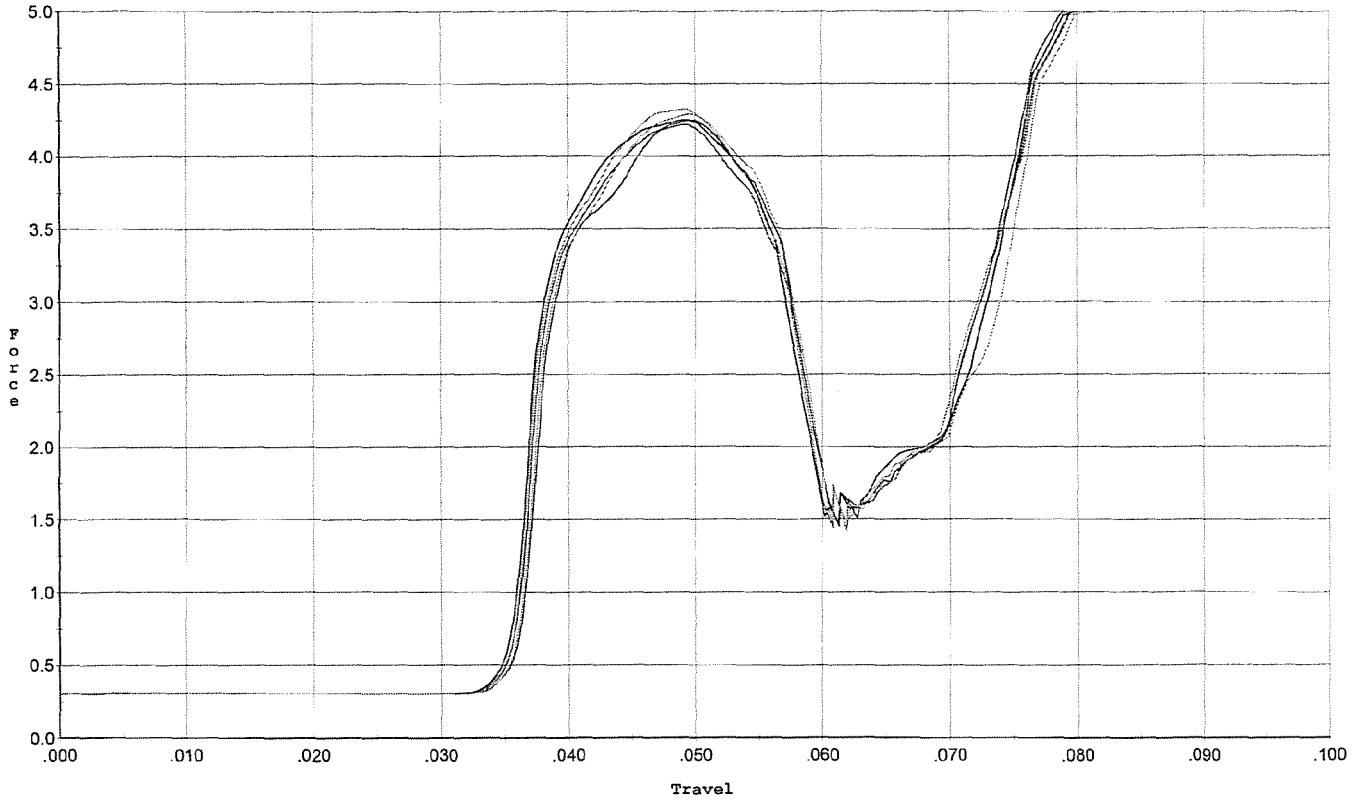
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.155	0.057	0.036	0.038	0.066		Set Trigger
2	3.141	0.057	0.036	0.038	0.068		Set Trigger
3	3.169	0.058	0.036	0.037	0.068		Set Trigger
4	3.323	0.057	0.036	0.037	0.070		Set Trigger
5	3.263	0.058	0.036	0.037	0.070		Set Trigger

Avg 3.21

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



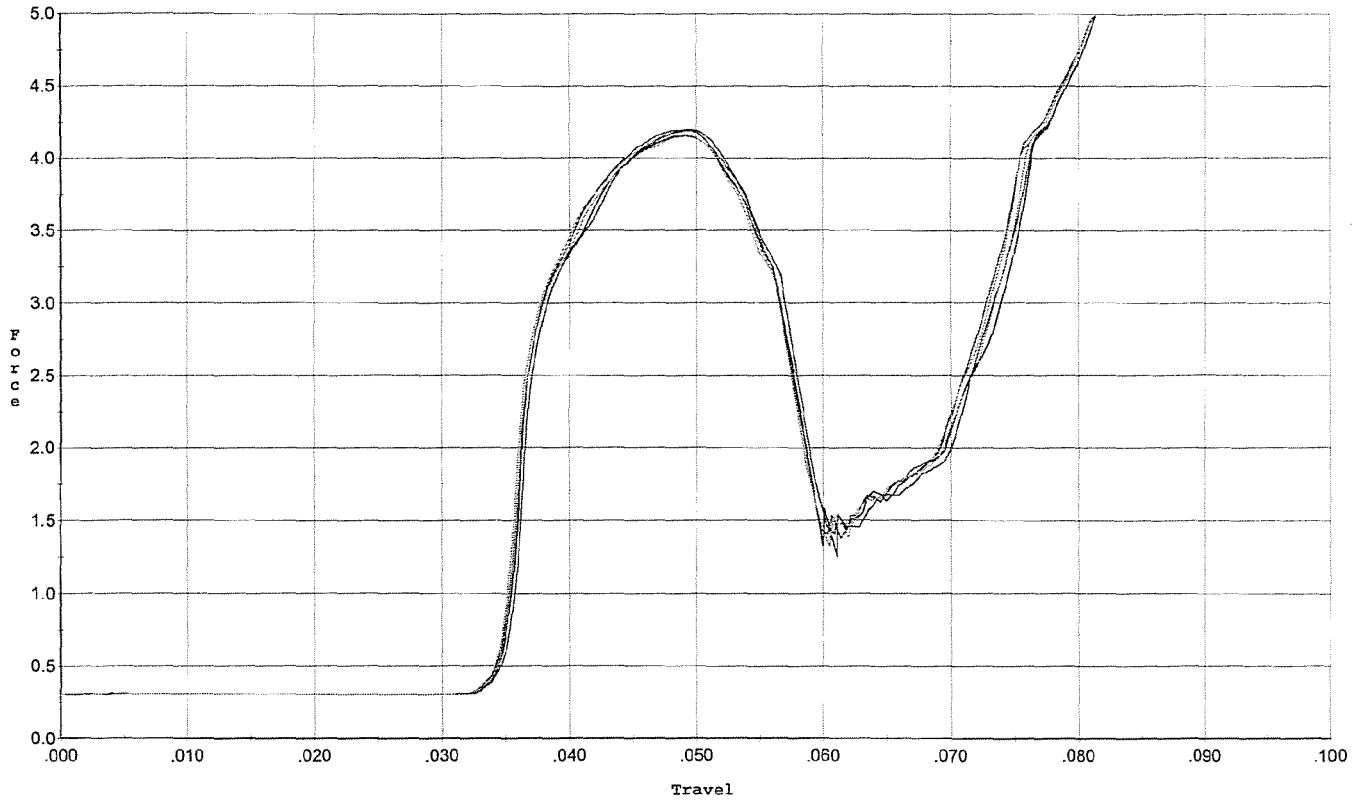
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.246	0.057	0.036	0.036	0.087		Set Trigger
2	4.247	0.056	0.035	0.036	0.089		Set Trigger
3	4.217	0.057	0.035	0.036	0.089		Set Trigger
4	4.288	0.058	0.035	0.036	0.092		Set Trigger
5	4.322	0.057	0.035	0.036	0.091		Set Trigger

AVG 4.26

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



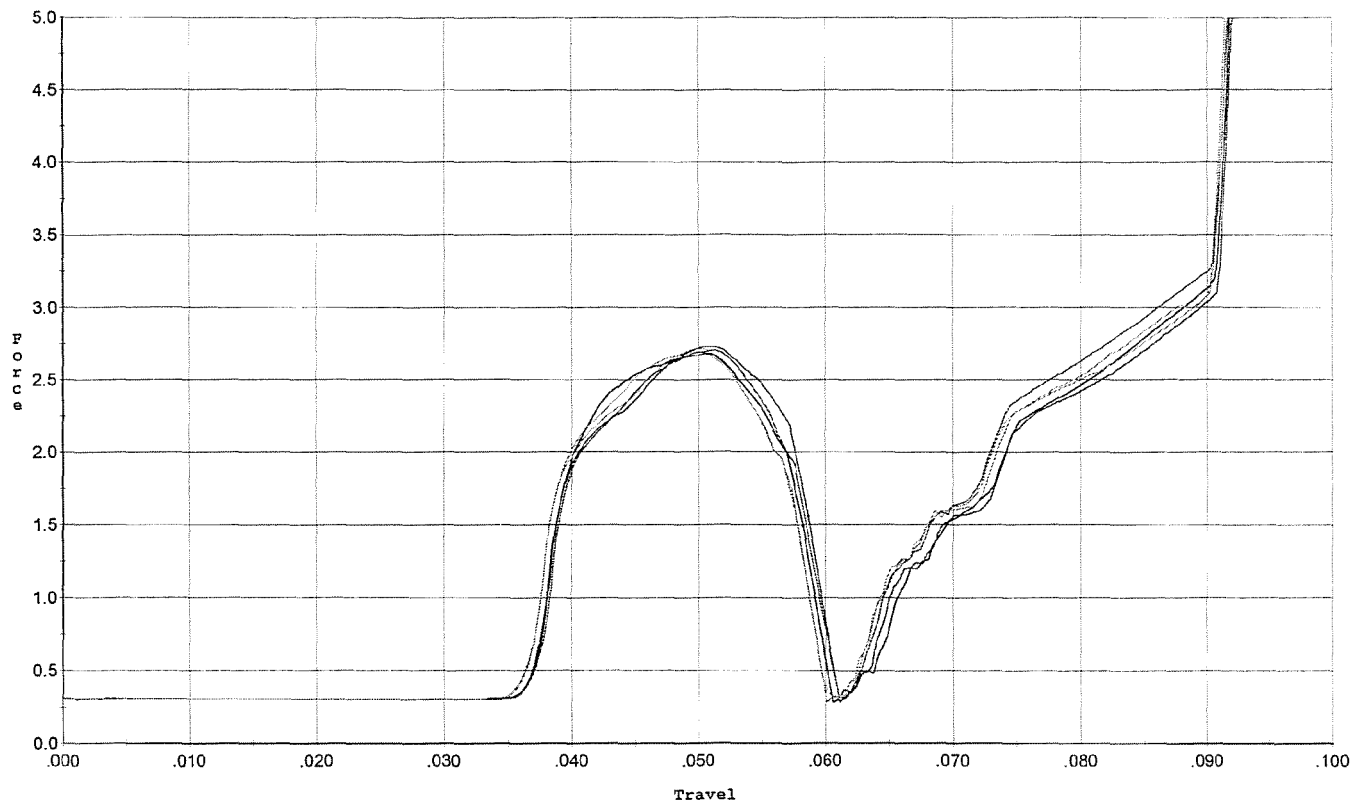
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.199	0.057	0.034	0.035	0.088		Set Trigger
2	4.160	0.058	0.034	0.034	0.090		Set Trigger
3	4.192	0.056	0.034	0.035	0.088		Set Trigger
4	4.147	0.056	0.034	0.035	0.087		Set Trigger
5	4.188	0.056	0.034	0.035	0.088		Set Trigger

Avg 4.17

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



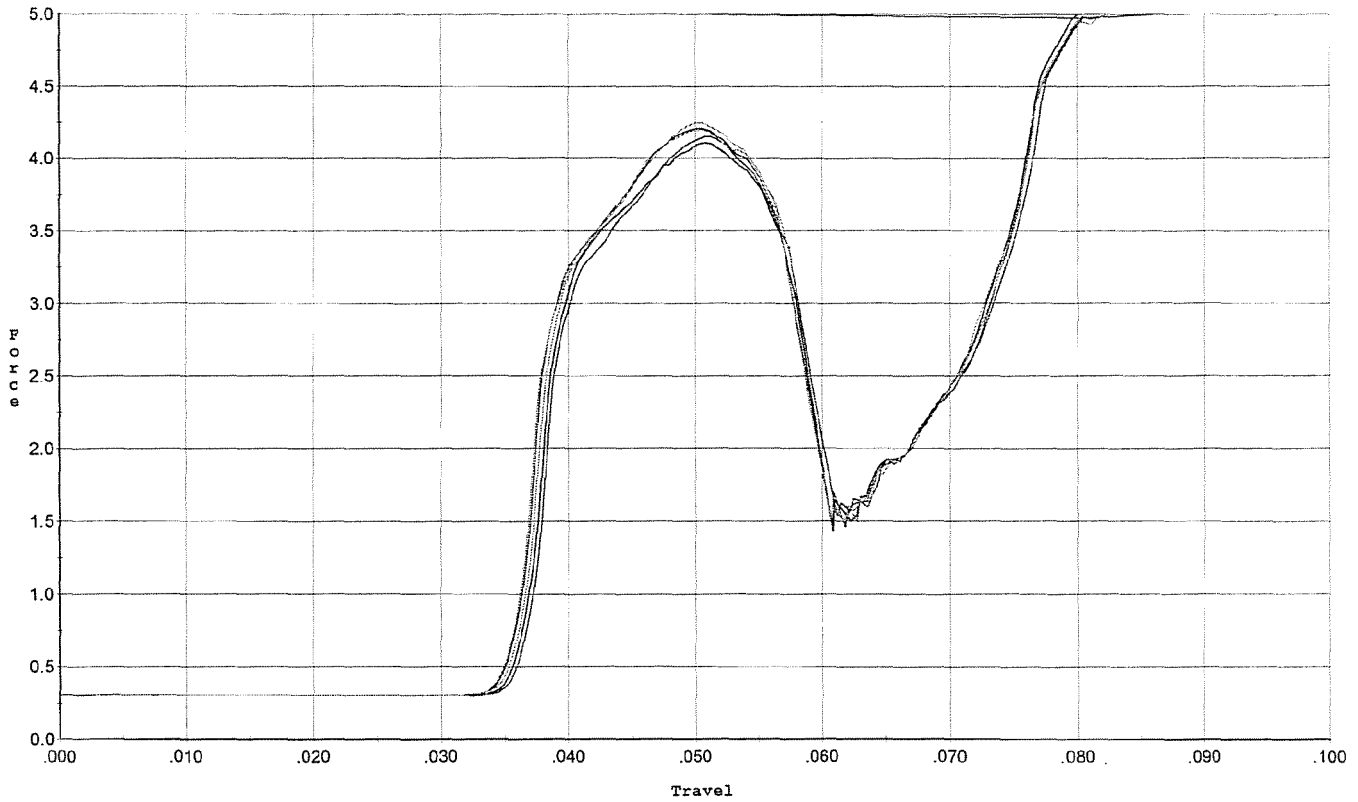
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.728	0.059	0.037	0.039	0.060		Set Trigger
2	2.678	0.058	0.037	0.039	0.059		Set Trigger
3	2.701	0.058	0.037	0.039	0.058		Set Trigger
4	2.675	0.057	0.036	0.039	0.057		Set Trigger
5	2.713	0.058	0.036	0.039	0.058		Set Trigger

Avg 2.69

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.150	0.057	0.036	0.037	0.085		Set Trigger
2	4.106	0.058	0.035	0.037	0.087		Set Trigger
3	4.207	0.059	0.035	0.036	0.091		Set Trigger
4	4.196	0.057	0.035	0.037	0.088		Set Trigger
5	4.247	0.056	0.035	0.036	0.087		Set Trigger

Avg 4.18