

66784981

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



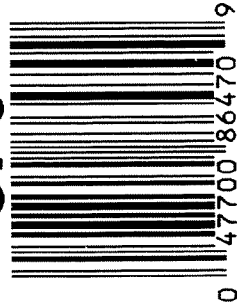
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6784981

UPC



BM FORM

GUN SERIAL # G6784981

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SP
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SP
460	CHECK HEADSPACE		9-22-08	SP
470	DIS-ASSEMBLE ACTION		9-22-08	SP
472	SERIALIZE BOLT HANDLE		9-23-08	SP
475	DRILL AND TAP SIGHT HOLES	MAGNA-FLUX SEP 30 2008 OPERATOR SP	9-23-08	SP
480	MAGNAFLUX BBL ACTION		9/30/08	SP
490	MAGNAFLUX BOLT		9/24/08	MYL
500	ROLLMARK CALIBER		9/30/08	RT
520	GOFF BLAST BBL / REC		9/30/08	DG
542	APPLY COATINGS (BARREL ACTION)		10-2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-3-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-3-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-3-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-20-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

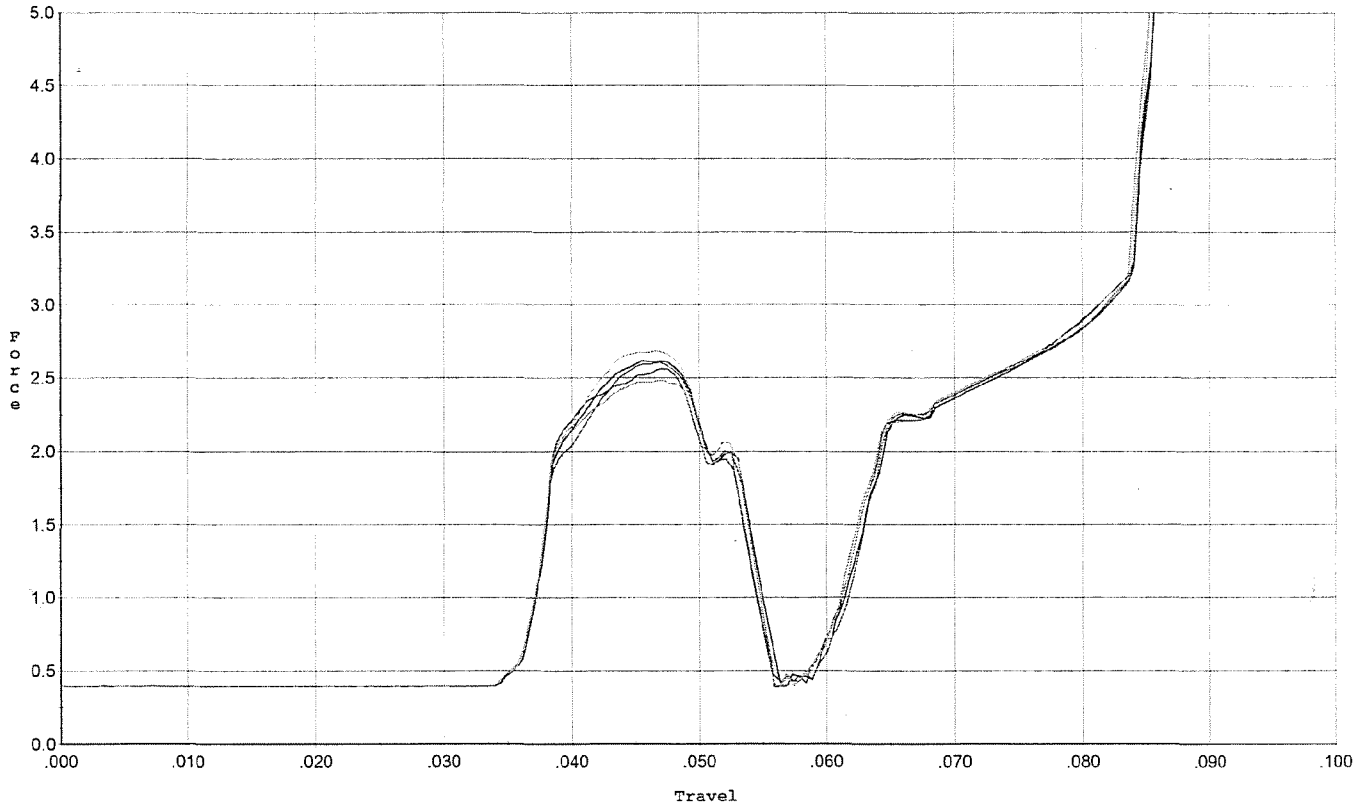
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	2-11-09	RJ
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	2-11-09	RJ
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.023</u>	2-11-09	RJ
	J) ASSEMBLE STOCK		10-20-08	RJ
	K) ASSEMBLE SWIVEL STUDS		2-11-09	RJ
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-24-08	TC
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-24-08	RJ
670	FINAL INSPECTION A) HEADSPACE		2-11-09	RJ
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.84</u> <u>2.74</u> <u>2.72</u> <u>2.74</u> <u>2.59</u>	12-5-08	RJ
	C) FUNCTION		2-11-09	RJ
690	PACK		2/12/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



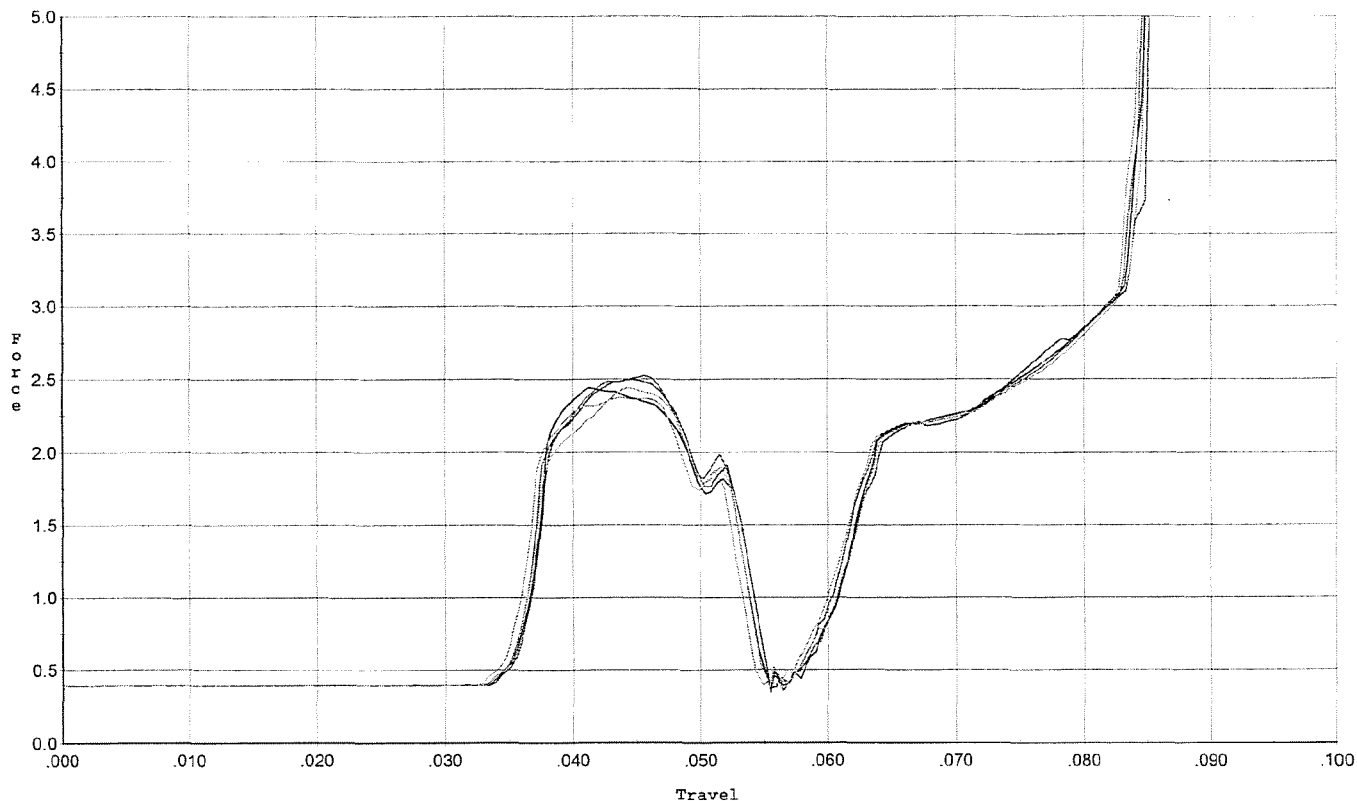
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.564	0.053	0.036	0.038	0.050		Set Trigger
2	2.616	0.053	0.036	0.038	0.051		Set Trigger
3	2.603	0.053	0.036	0.038	0.051		Set Trigger
4	2.680	0.053	0.036	0.037	0.052		Set Trigger
5	2.481	0.052	0.036	0.038	0.050		Set Trigger

AVG 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



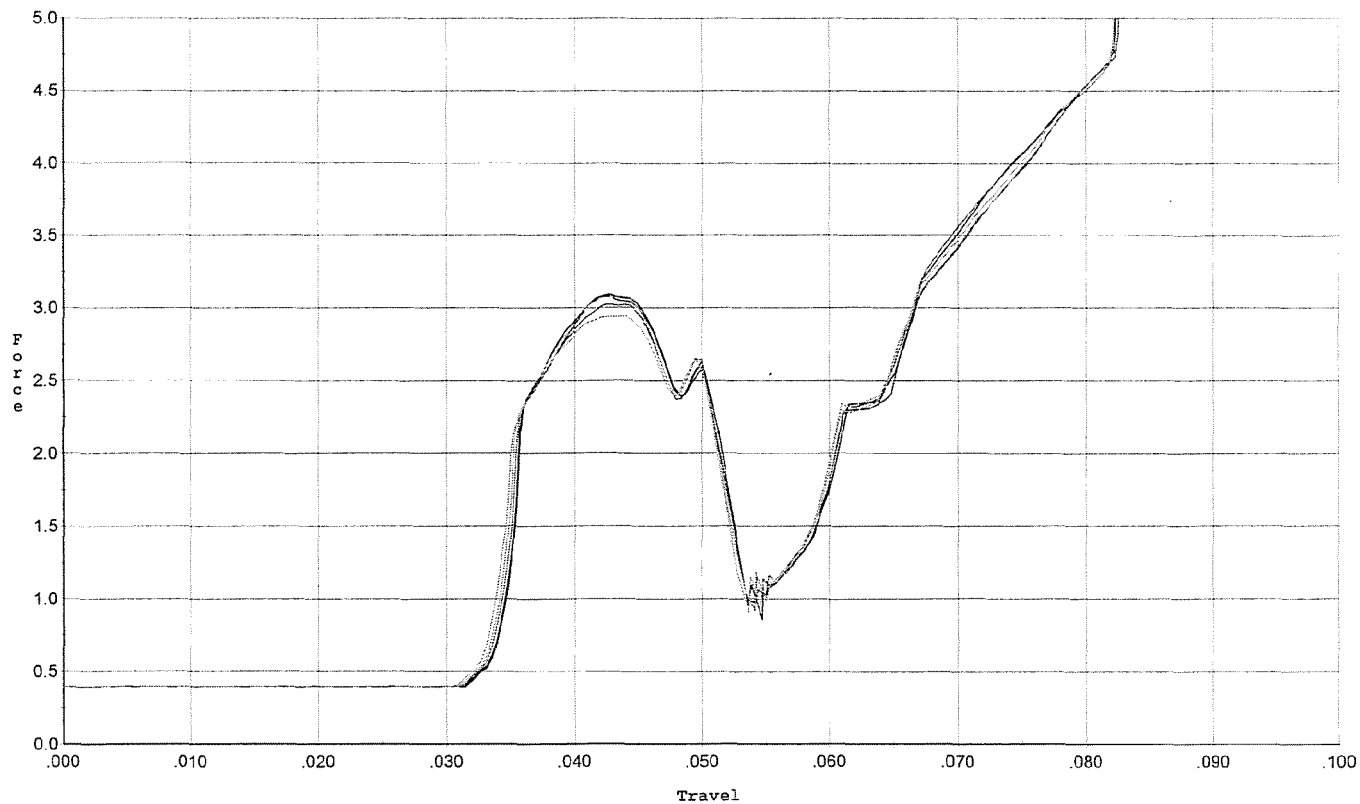
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.498	0.053	0.036	0.037	0.050		Set Trigger
2	2.442	0.052	0.036	0.037	0.049		Set Trigger
3	2.524	0.052	0.035	0.037	0.050		Set Trigger
4	2.441	0.052	0.036	0.037	0.049		Set Trigger
5	2.374	0.052	0.035	0.037	0.049		Set Trigger

Avg 2.45

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



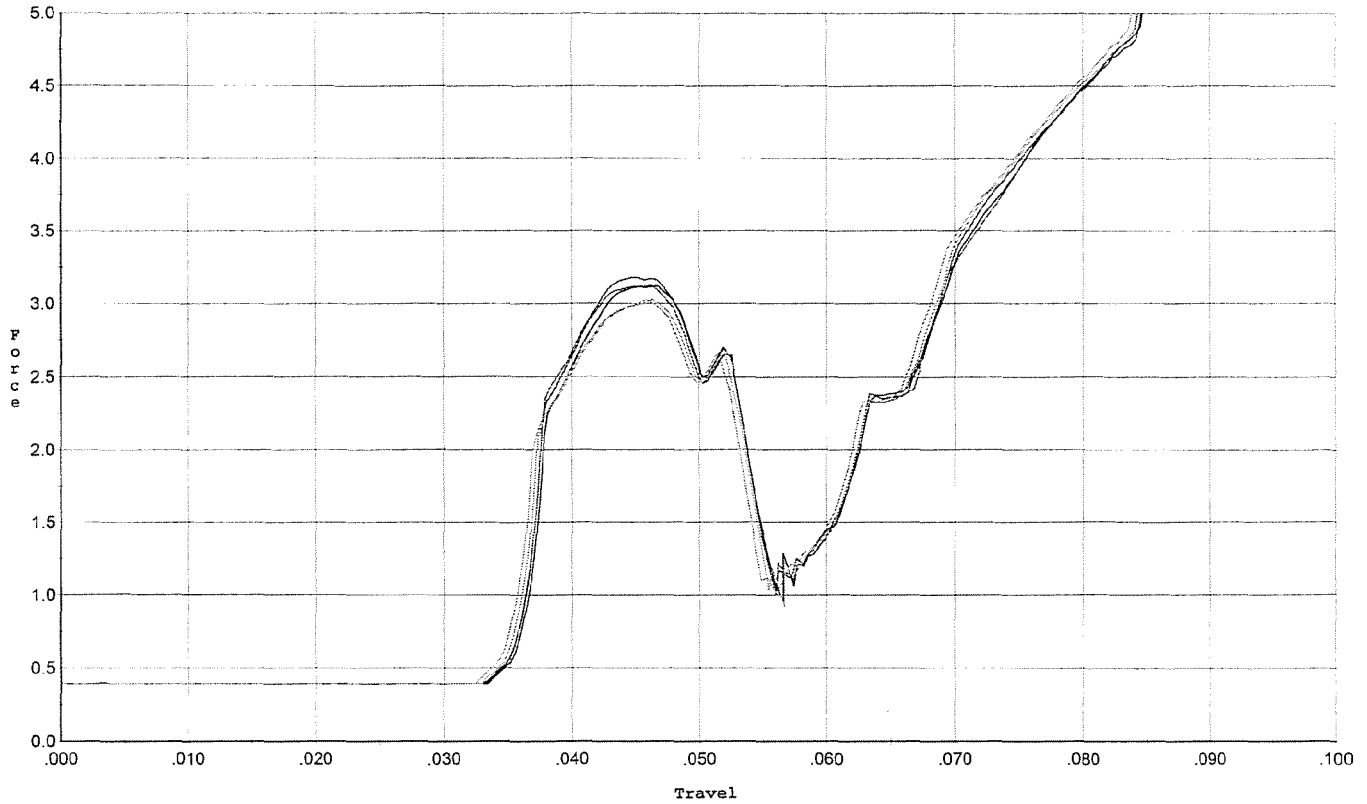
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.052	0.034	0.035	0.059		Set Trigger
2	3.096	0.051	0.034	0.035	0.059		Set Trigger
3	3.023	0.050	0.033	0.035	0.057		Set Trigger
4	2.942	0.050	0.033	0.035	0.057		Set Trigger
5	3.083	0.050	0.033	0.035	0.058		Set Trigger

Avg 3.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



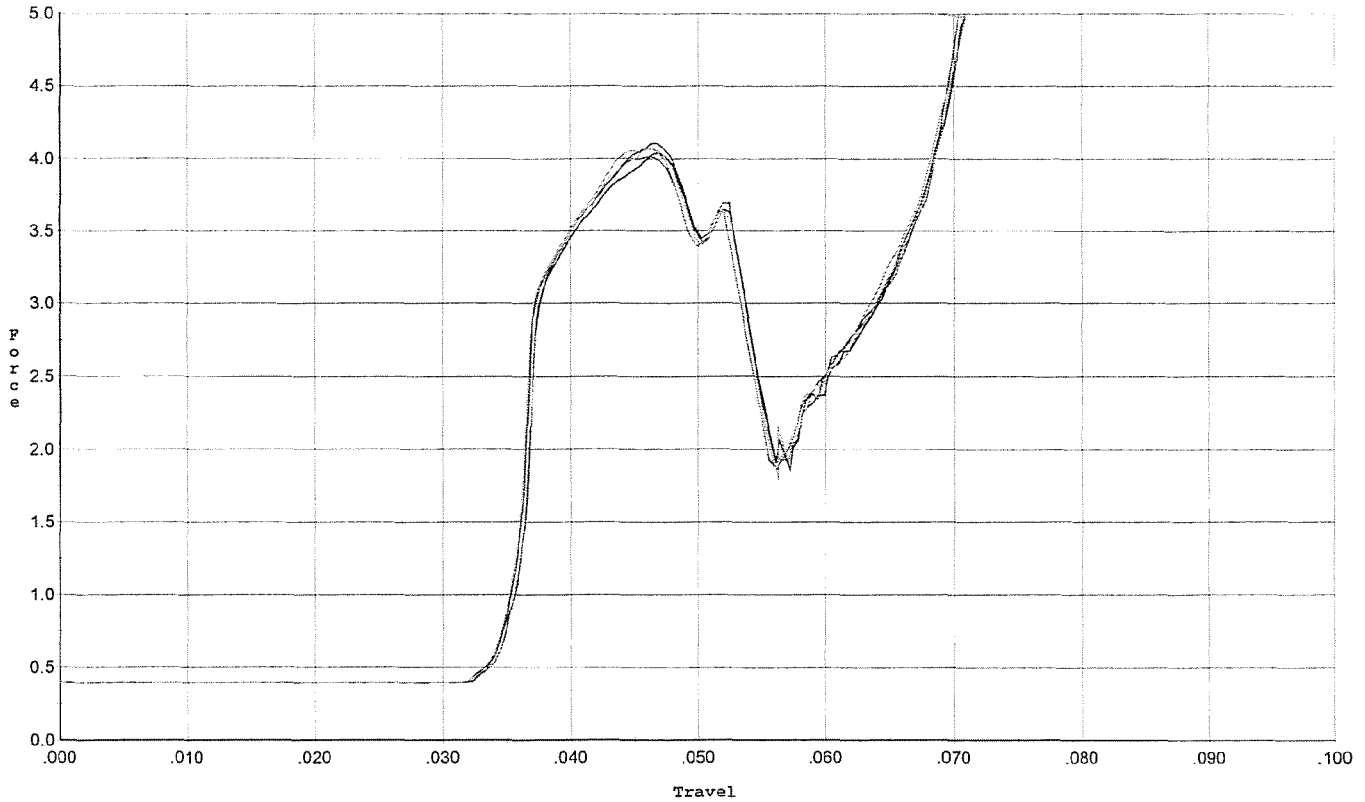
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.177	0.053	0.036	0.036	0.060		Set Trigger
2	3.122	0.052	0.036	0.036	0.059		Set Trigger
3	3.126	0.053	0.036	0.036	0.060		Set Trigger
4	3.027	0.053	0.035	0.036	0.060		Set Trigger
5	3.027	0.052	0.035	0.036	0.059		Set Trigger

Aug 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



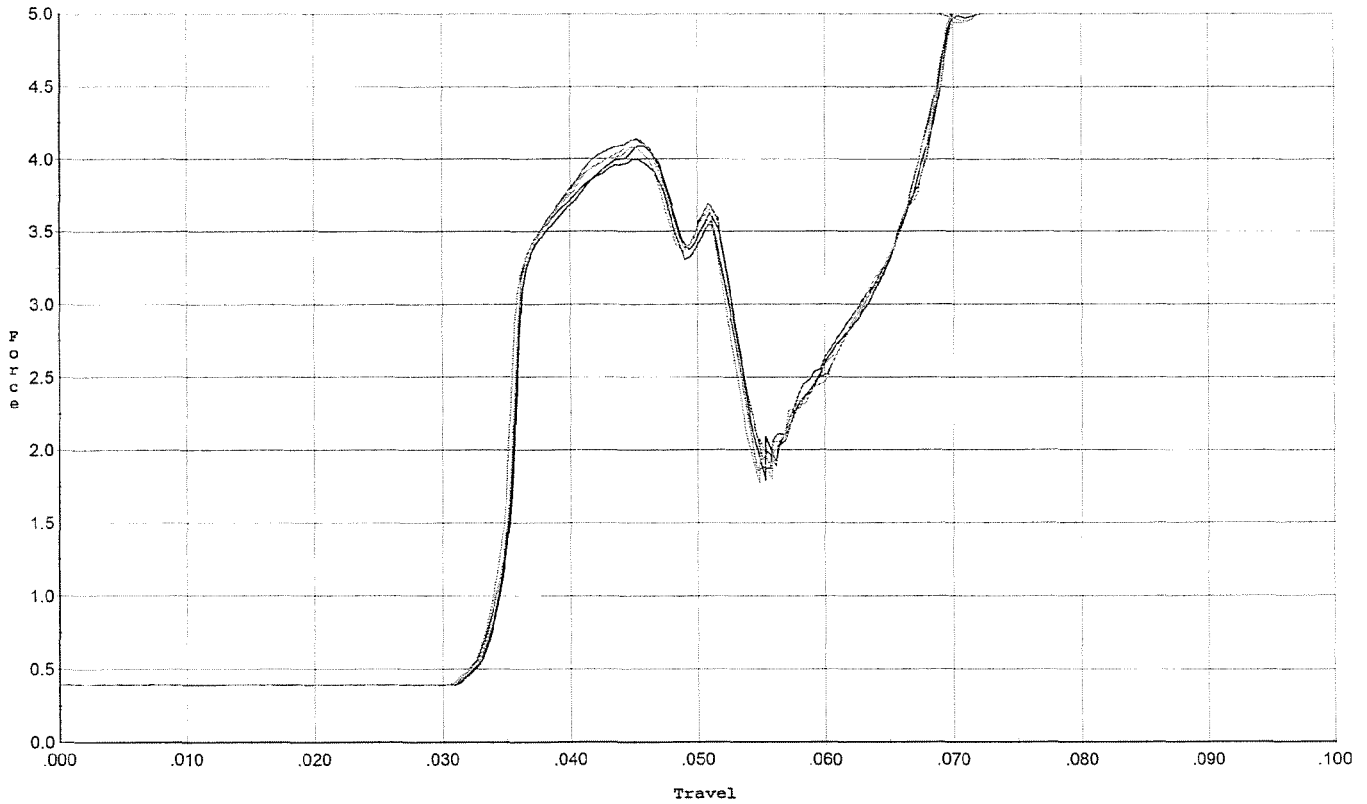
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.052	0.034	0.034	0.077		Set Trigger
2	4.039	0.052	0.035	0.035	0.076		Set Trigger
3	4.015	0.052	0.034	0.034	0.075		Set Trigger
4	4.074	0.052	0.034	0.034	0.075		Set Trigger
5	4.072	0.053	0.035	0.034	0.077		Set Trigger

Aug 4.06

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/14/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



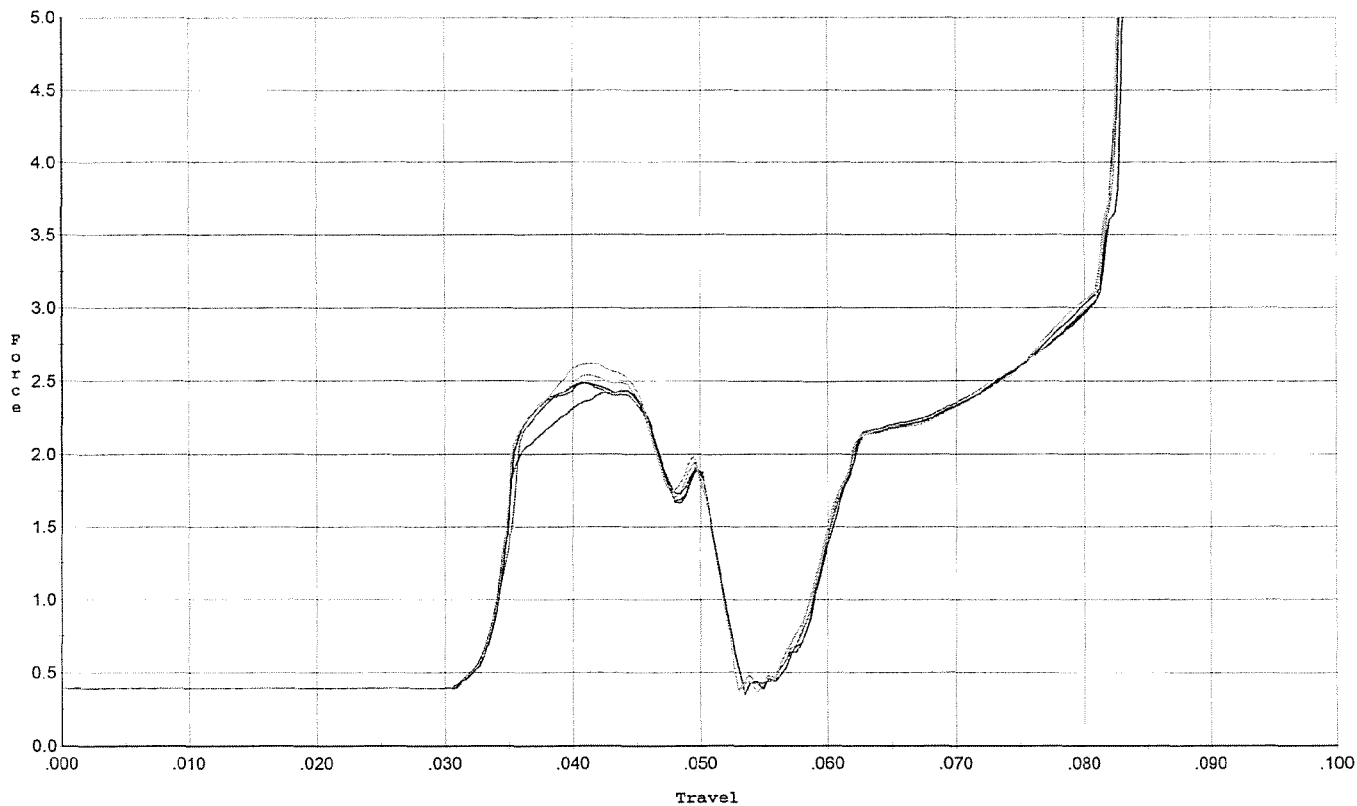
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.997	0.053	0.033	0.034	0.078		Set Trigger
2	4.092	0.052	0.033	0.034	0.077		Set Trigger
3	4.138	0.052	0.033	0.034	0.078		Set Trigger
4	4.151	0.052	0.033	0.034	0.079		Set Trigger
5	4.084	0.051	0.033	0.034	0.077		Set Trigger

Aug 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



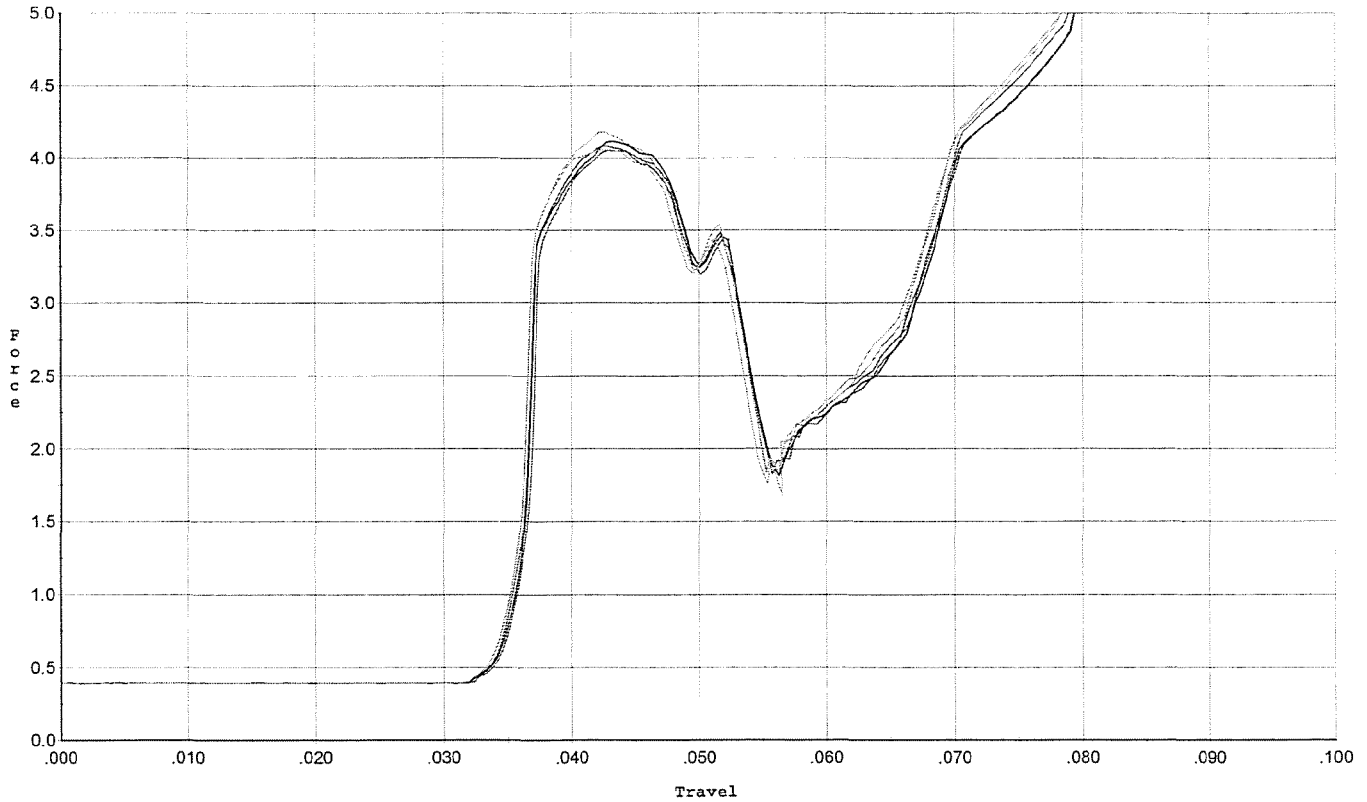
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.438	0.050	0.033	0.036	0.048		Set Trigger
2	2.490	0.050	0.033	0.036	0.049		Set Trigger
3	2.484	0.050	0.033	0.036	0.049		Set Trigger
4	2.540	0.050	0.033	0.036	0.050		Set Trigger
5	2.618	0.050	0.033	0.036	0.050		Set Trigger

AVG 2.51

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/14/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.083	0.053	0.034	0.033	0.077		Set Trigger
2	4.118	0.052	0.034	0.033	0.077		Set Trigger
3	4.052	0.052	0.035	0.032	0.076		Set Trigger
4	4.055	0.052	0.034	0.032	0.076		Set Trigger
5	4.180	0.053	0.034	0.031	0.079		Set Trigger

Avg 4.09