

6678 4982

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



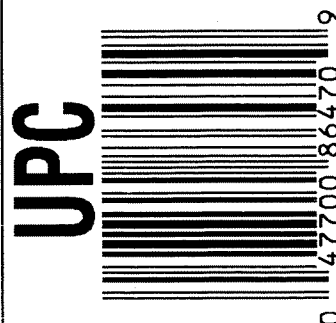
owner registration sticker



BM FORM

ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6784982



GUN SERIAL # G6784982

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SP
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SP
460	CHECK HEADSPACE		9-22-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX ULT US 2008 OPERATOR 15	9-22-08	SP
472	SERIALIZE BOLT HANDLE		10-7-08	RT
475	DRILL AND TAP SIGHT HOLES		10-7-08	SP
480	MAGNAFLUX BBL ACTION		10/8/08	SP
490	MAGNAFLUX BOLT		9/22/08	SP
500	ROLLMARK CALIBER		10/8/08	RT
520	GOFF BLAST BBL / REC		10/9/08	DG
542	APPLY COATINGS (BARREL ACTION)		10/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

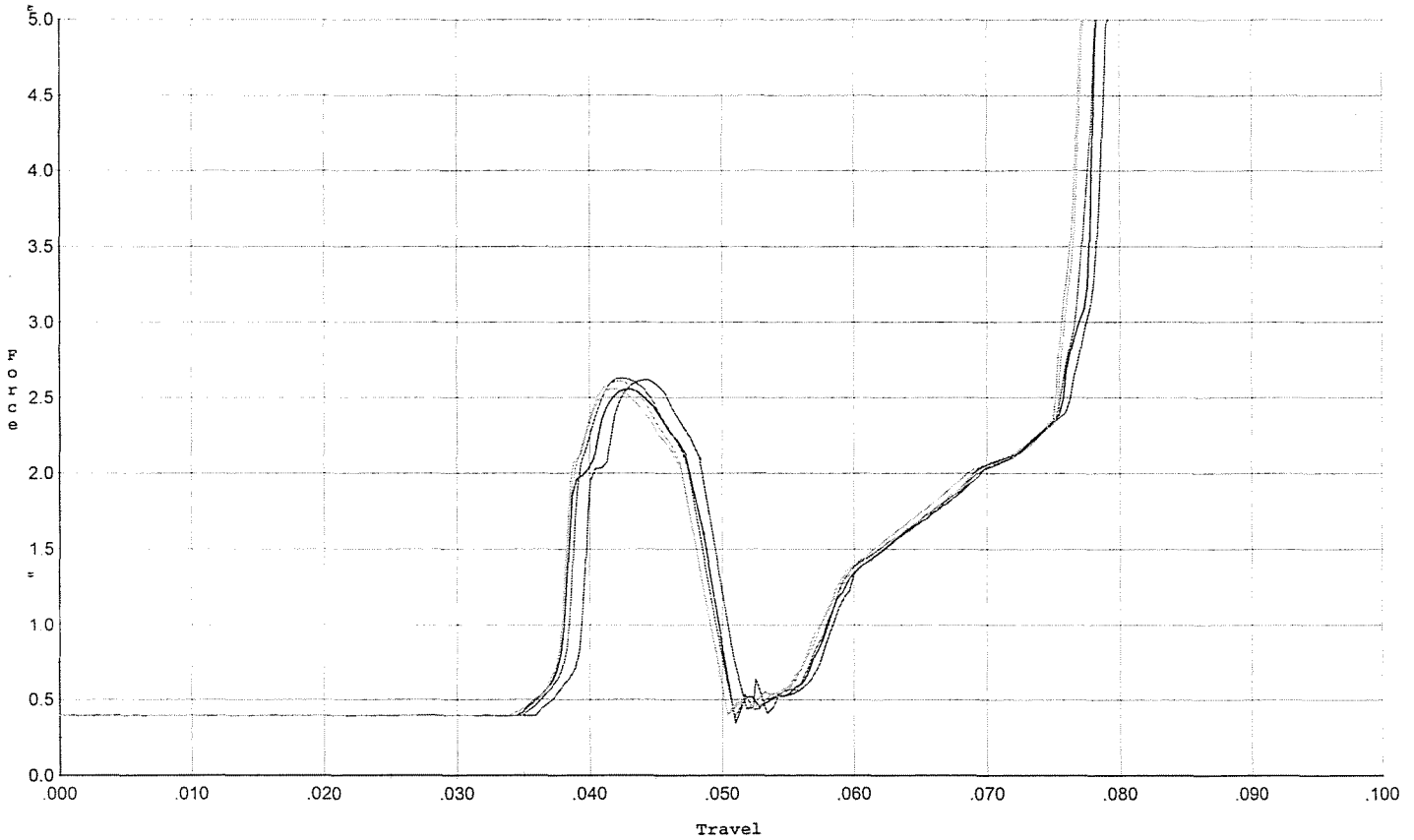
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	<u>50</u>	<u>50</u>	<u>50</u>	12-17-08	L.N.		
CONT.									
	G) SAFETY OFF FORCE	2 LBS MIN	<u>50</u>	<u>50</u>	<u>50</u>	12-17-08	L.N.		
	H) TRIGGER PULL TEST AND RETAINABILITY								
	I) FIRING PIN INDENT	.020 MIN	<u>.025</u>	<u>.025</u>	<u>.024</u>	12-17-08	L.N.		
	J) ASSEMBLE STOCK					11-19-08	RBN		
	K) ASSEMBLE SWIVEL STUDS					12-17-08	L.N.		
	L) ATTACH FRONT AND REAR SIGHT ASSY'S								
	M) IRON SIGHT ALIGNMENT								
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER								
640 & 650	FUNCTION TEST AND TARGET		<u>PASS</u>	FAIL		12-12-08	RPD		
			<u>PASS</u>	FAIL					
	MALFUNCTION		N/A						
	MALFUNCTION								
	MALFUNCTION								
	MALFUNCTION								
660	INSPECT FOR LIVE AMMO					12-12-08	RP		
670	FINAL INSPECTION A) HEADSPACE					12-17-08	L.N.		
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.58</u>	<u>2.51</u>	<u>2.48</u>	<u>2.49</u>	<u>2.51</u>	12-16-08	TL
	C) FUNCTION							12-17-08	L.N.
690	PACK							1-13-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs ini +/- .50 lbs



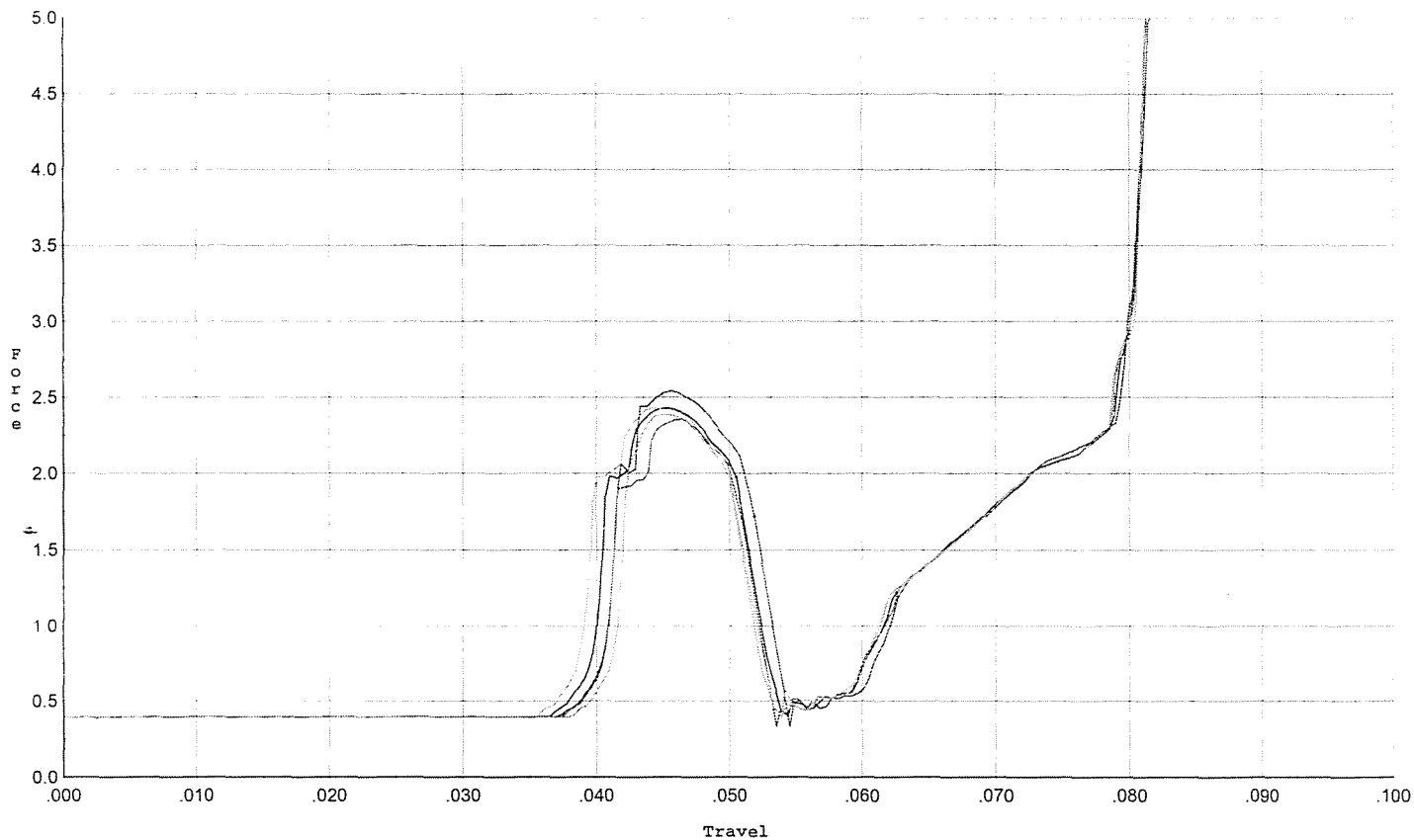
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.615	0.048	0.039	0.037	0.038		Set Trigger
2	2.555	0.049	0.037	0.036	0.039		Set Trigger
3	2.629	0.047	0.038	0.037	0.038		Set Trigger
4	2.558	0.047	0.037	0.036	0.037		Set Trigger
5	2.609	0.047	0.037	0.036	0.038		Set Trigger

A-2.59

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



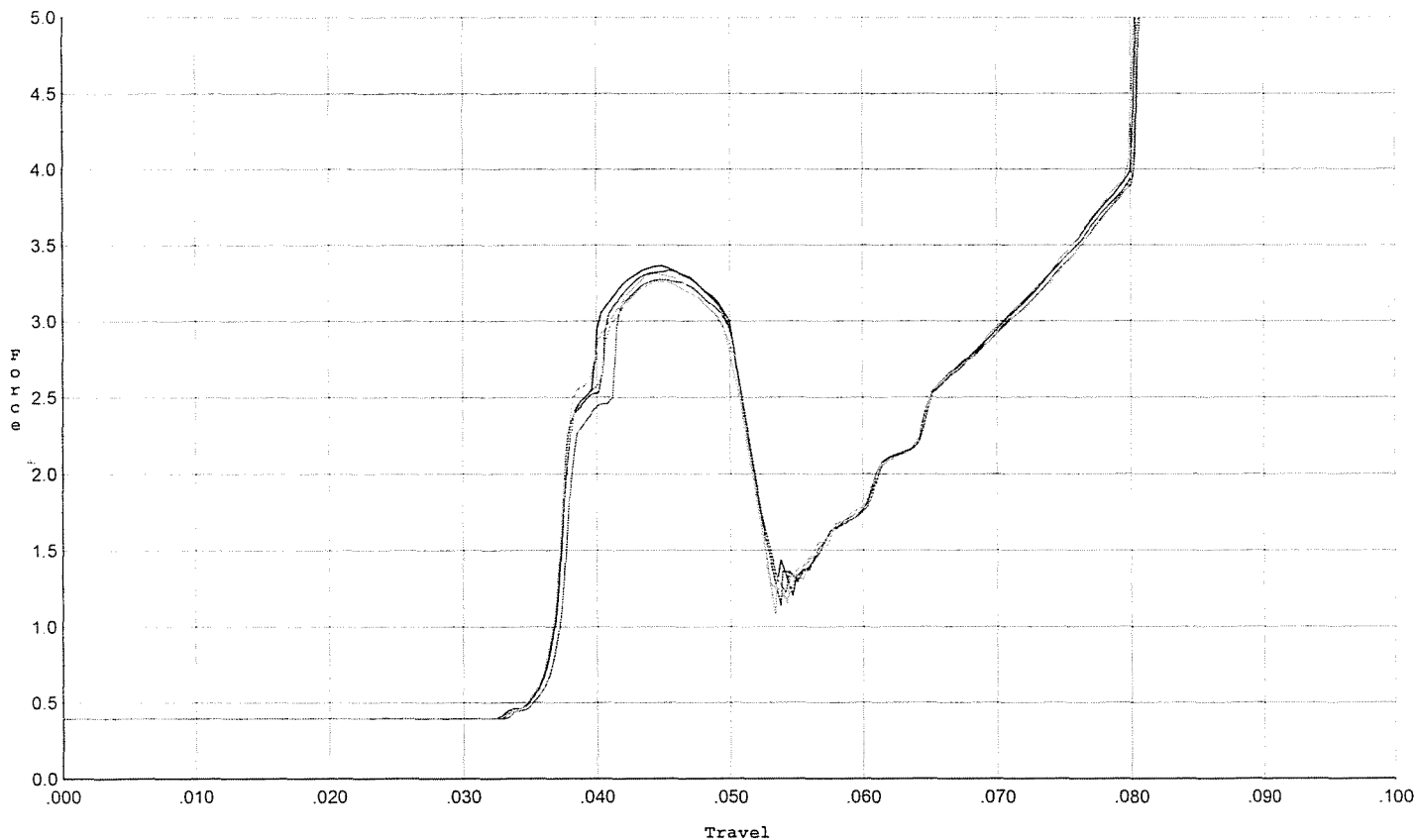
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.542	0.052	0.040	0.036	0.042		Set Trigger
2	2.431	0.050	0.039	0.037	0.040		Set Trigger
3	2.353	0.051	0.040	0.037	0.038		Set Trigger
4	2.431	0.050	0.038	0.037	0.041		Set Trigger
5	2.386	0.050	0.040	0.037	0.037		Set Trigger

11-2-42

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs ini +/- .75 lbs



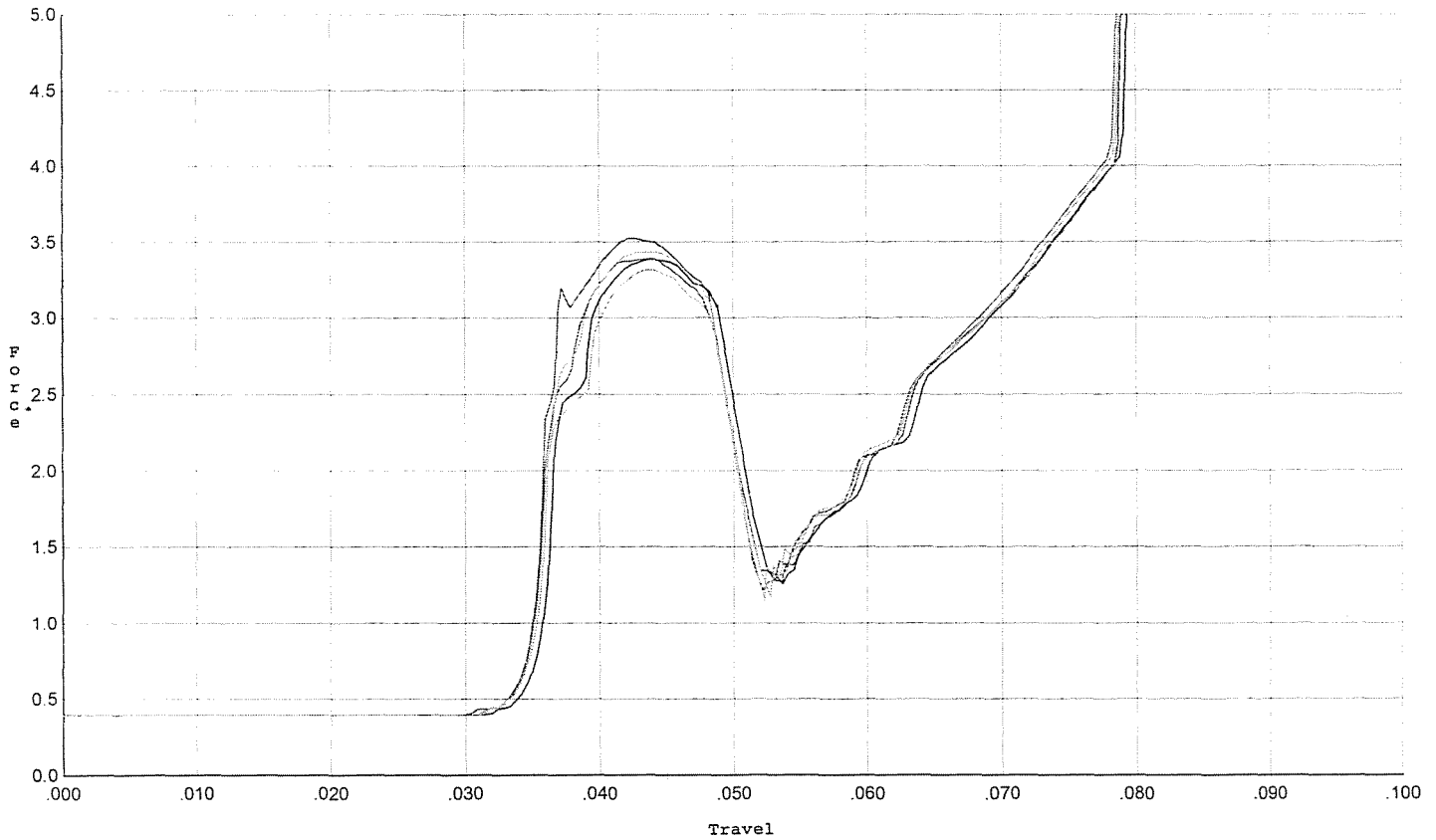
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.333	0.050	0.036	0.035	0.056		Set Trigger
2	3.364	0.050	0.036	0.035	0.057		Set Trigger
3	3.272	0.050	0.036	0.035	0.054		Set Trigger
4	3.312	0.051	0.036	0.035	0.057		Set Trigger
5	3.259	0.050	0.036	0.035	0.056		Set Trigger

A-3.30

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs after 20 cycles+/- .75 lbs



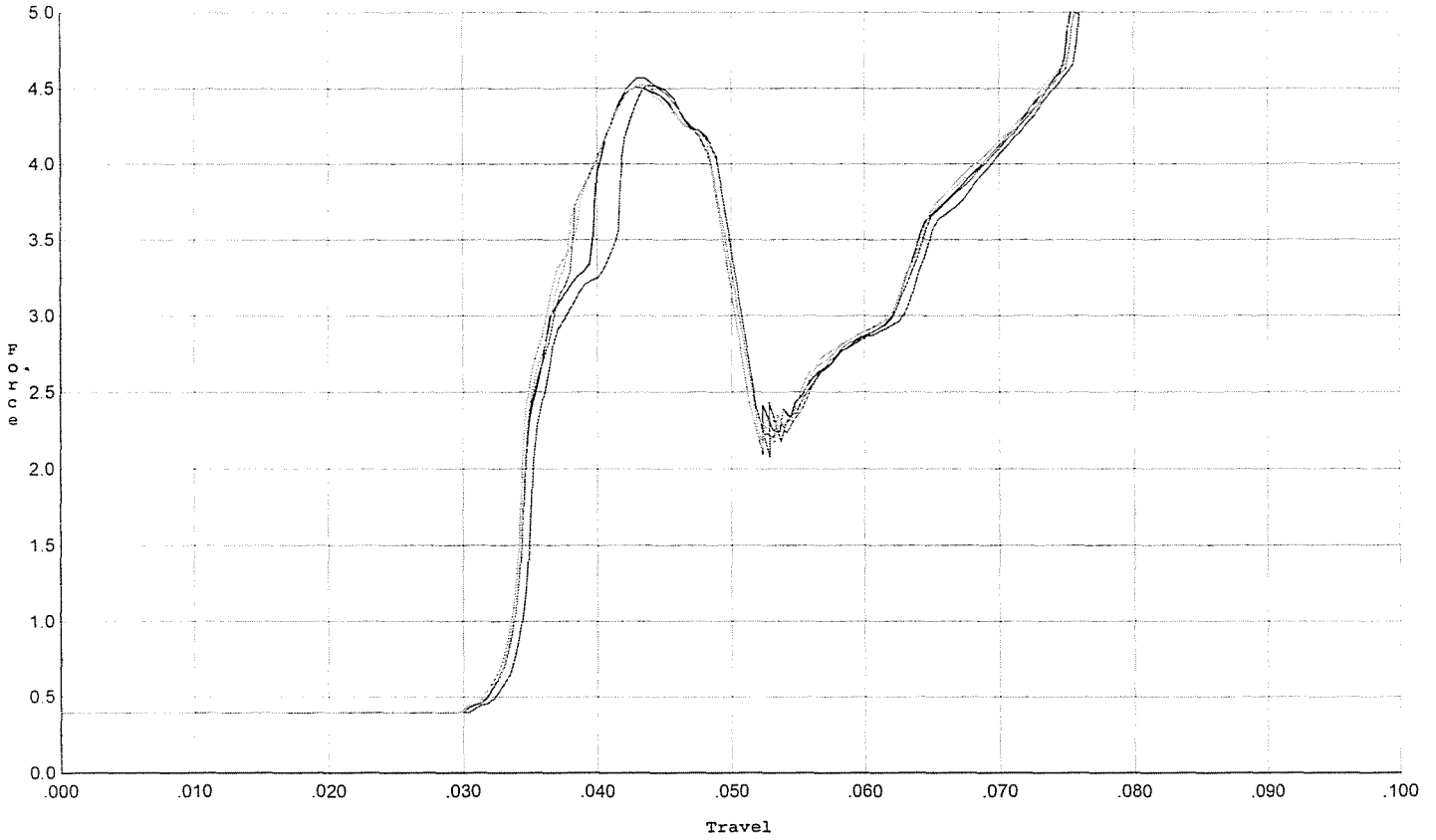
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.523	0.048	0.034	0.034	0.059		Set Trigger
2	3.386	0.049	0.035	0.035	0.056		Set Trigger
3	3.389	0.049	0.034	0.034	0.057		Set Trigger
4	3.434	0.048	0.034	0.034	0.057		Set Trigger
5	3.315	0.049	0.034	0.034	0.055		Set Trigger

A-3.40

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs ini +/- 1.0 lbs



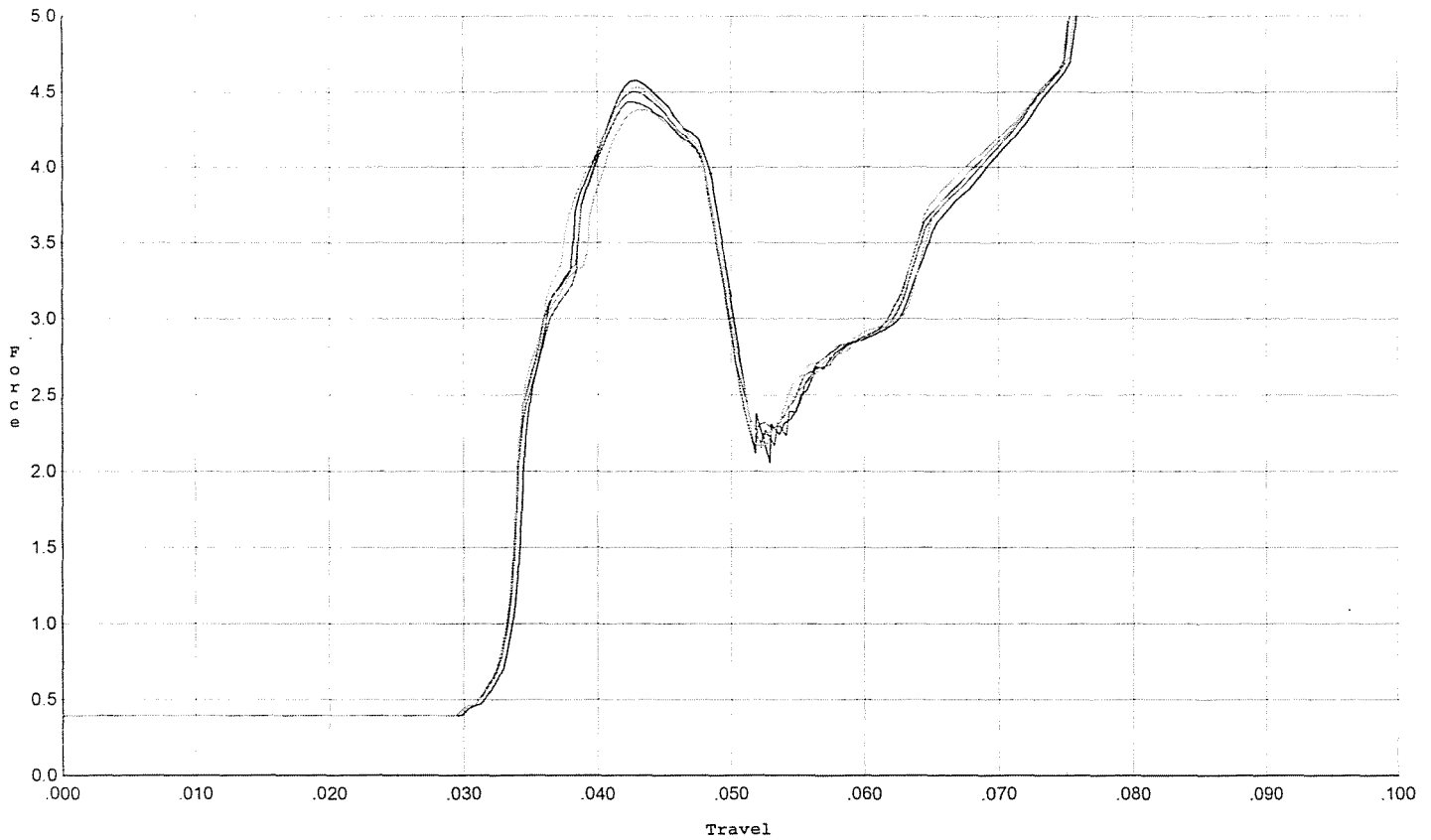
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.521	0.049	0.033	0.031	0.071		Set Trigger
2	4.508	0.048	0.032	0.030	0.072		Set Trigger
3	4.569	0.050	0.032	0.030	0.076		Set Trigger
4	4.525	0.050	0.032	0.030	0.076		Set Trigger
5	4.506	0.048	0.032	0.031	0.074		Set Trigger

A-4.52

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



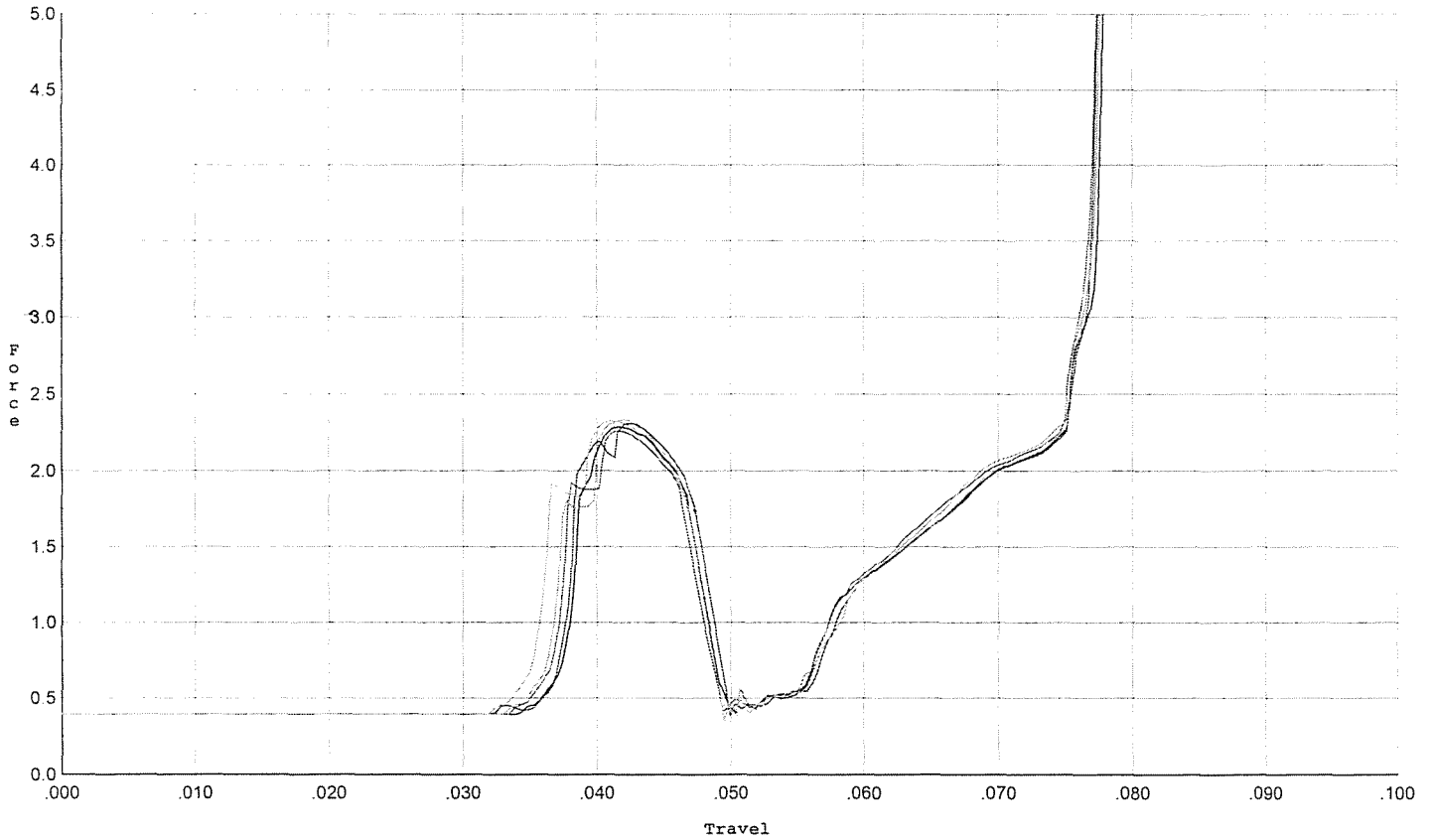
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.434	0.048	0.032	0.031	0.071		Set Trigger
2	4.574	0.048	0.033	0.031	0.074		Set Trigger
3	4.503	0.048	0.032	0.031	0.072		Set Trigger
4	4.531	0.049	0.032	0.031	0.076		Set Trigger
5	4.384	0.048	0.032	0.031	0.071		Set Trigger

A.4.48

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 11/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs +/- .50 lbs for final test



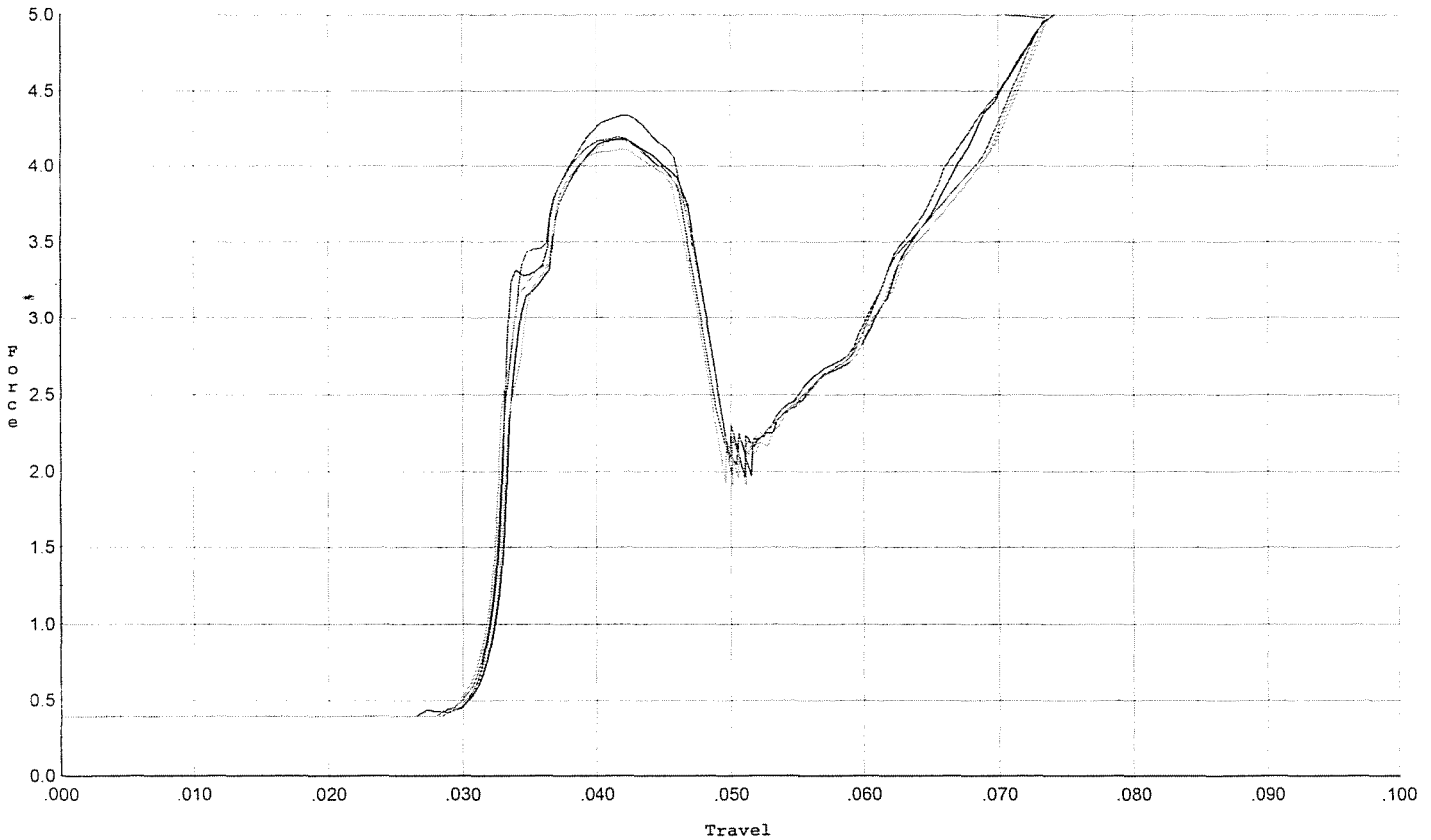
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.308	0.047	0.037	0.036	0.036		Set Trigger
2	2.288	0.047	0.036	0.037	0.035		Set Trigger
3	2.259	0.046	0.036	0.037	0.034		Set Trigger
4	2.326	0.047	0.035	0.036	0.038		Set Trigger
5	2.336	0.047	0.035	0.037	0.036		Set Trigger

A-2.30

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 11/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.333	0.047	0.031	0.032	0.072		Set Trigger
2	4.175	0.047	0.031	0.032	0.069		Set Trigger
3	4.190	0.046	0.031	0.032	0.069		Set Trigger
4	4.169	0.047	0.031	0.032	0.069		Set Trigger
5	4.108	0.047	0.031	0.032	0.069		Set Trigger

A-4.19