

G6784983

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

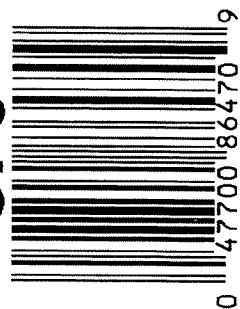
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784983

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6784983

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SP
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SP
460	CHECK HEADSPACE		9-18-08	SP
470	DIS-ASSEMBLE ACTION		9-18-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	BN
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BN	9-22-08	BN
490	MAGNAFLUX BOLT		9/18/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-14-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.60 LBS +/- .5 LBS			

F004 REV 5/2006

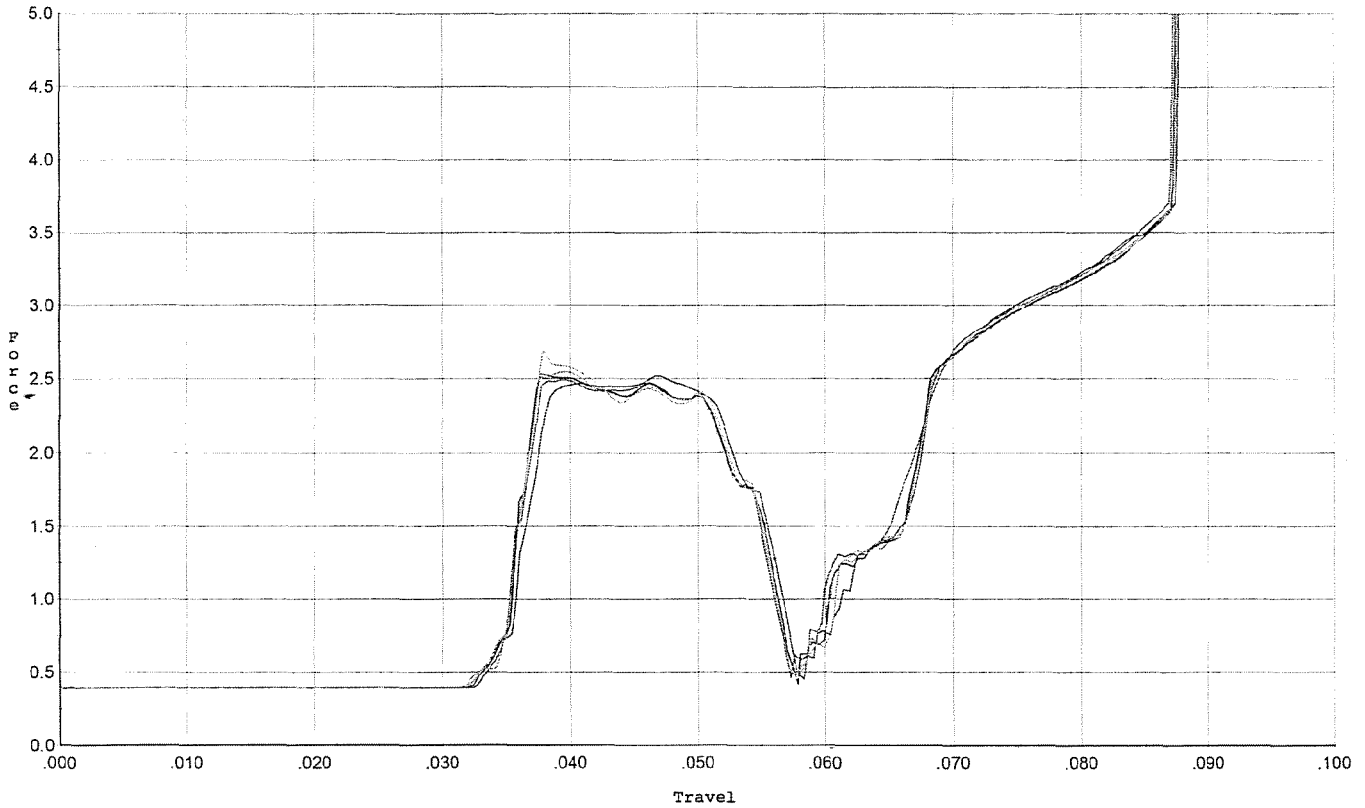
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>5.0</u> <u>4.0</u>	12-18-08	LN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	12-18-08	LN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-18-08	LN
	J) ASSEMBLE STOCK		11-14-08	J.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-18-08	LN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-16-08	J.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-16-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-18-08	LN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.67</u> <u>2.70</u> <u>2.69</u> <u>2.68</u> <u>2.64</u>	12-17-08	TL
	C) FUNCTION		12-18-08	LN
690	PACK		1-8-09	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



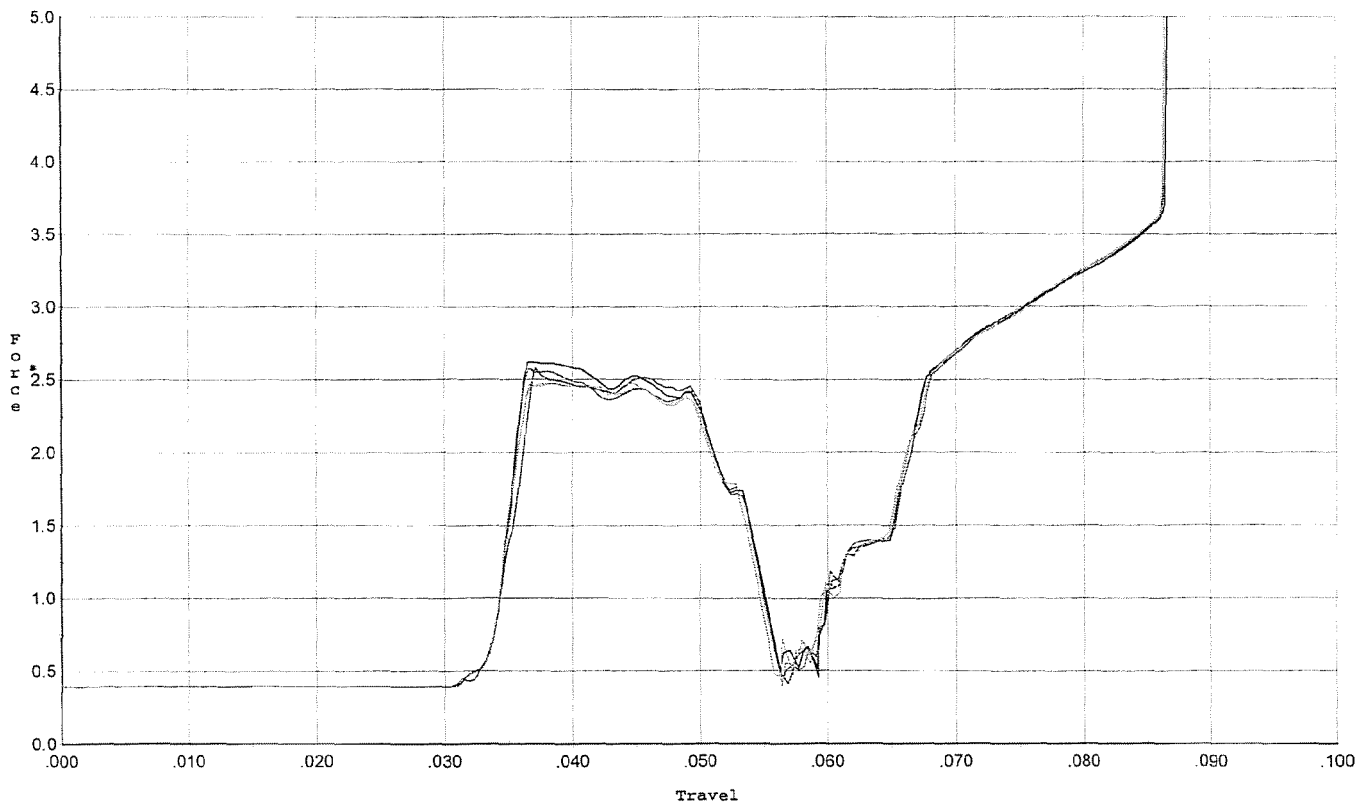
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.523	0.056	0.033	0.037	0.059		Set Trigger
2	2.536	0.055	0.033	0.037	0.059		Set Trigger
3	2.491	0.054	0.034	0.037	0.058		Set Trigger
4	2.693	0.056	0.032	0.037	0.059		Set Trigger
5	2.550	0.055	0.034	0.037	0.059		Set Trigger

Avg 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



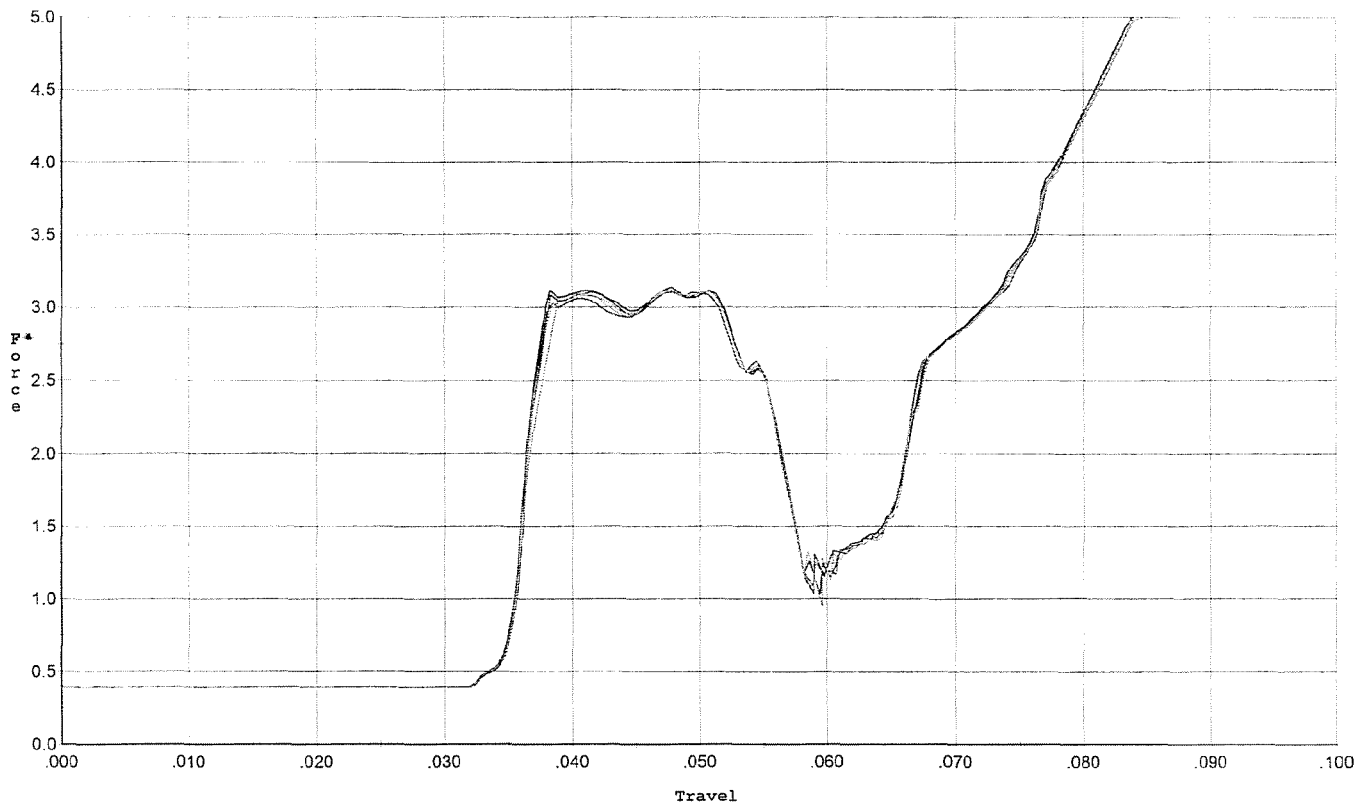
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.580	0.053	0.033	0.037	0.057		Set Trigger
2	2.622	0.055	0.033	0.036	0.060		Set Trigger
3	2.575	0.053	0.034	0.036	0.057		Set Trigger
4	2.485	0.054	0.034	0.036	0.057		Set Trigger
5	2.477	0.054	0.033	0.036	0.057		Set Trigger

Avg 2.54

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



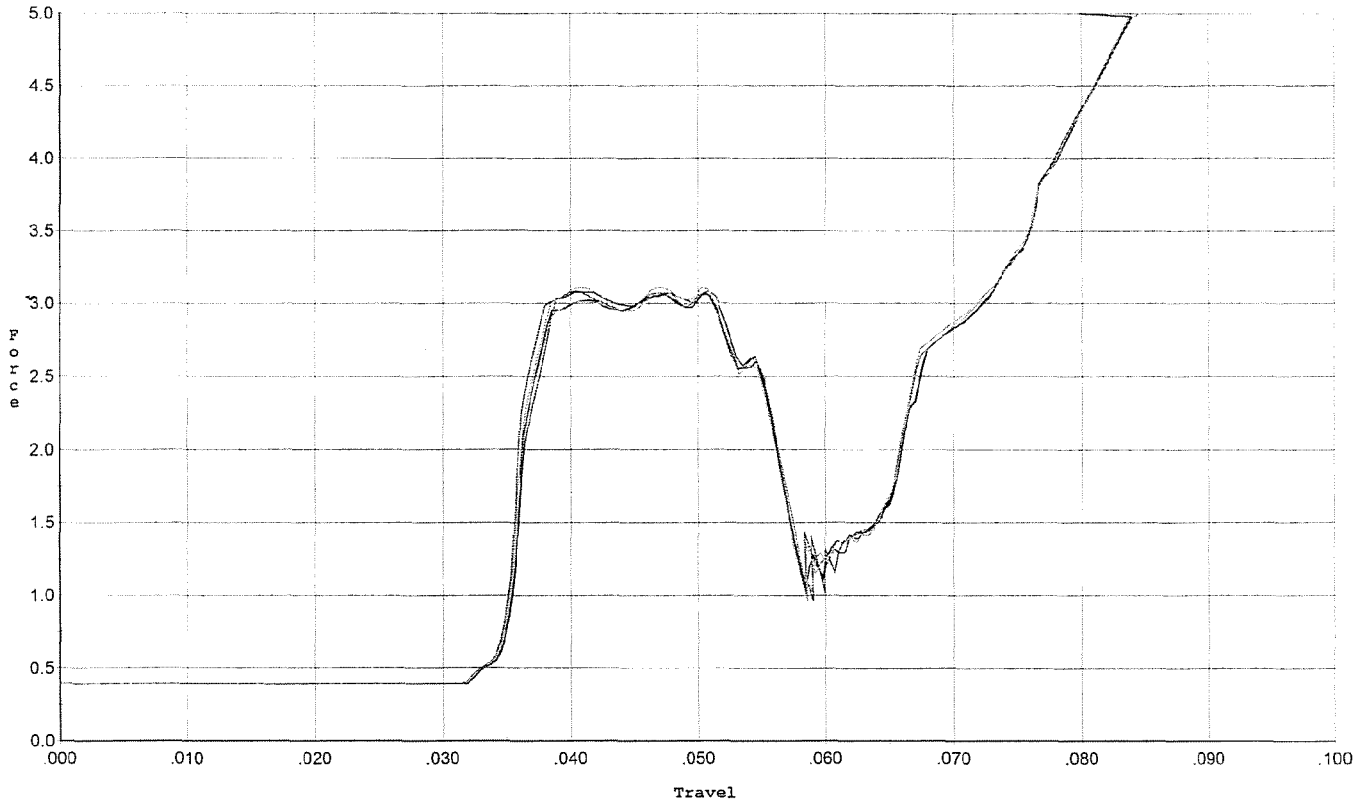
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.115	0.055	0.035	0.036	0.071		Set Trigger
2	3.137	0.057	0.035	0.036	0.074		Set Trigger
3	3.100	0.057	0.035	0.036	0.073		Set Trigger
4	3.108	0.055	0.035	0.036	0.071		Set Trigger
5	3.118	0.056	0.035	0.036	0.073		Set Trigger

Aug 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



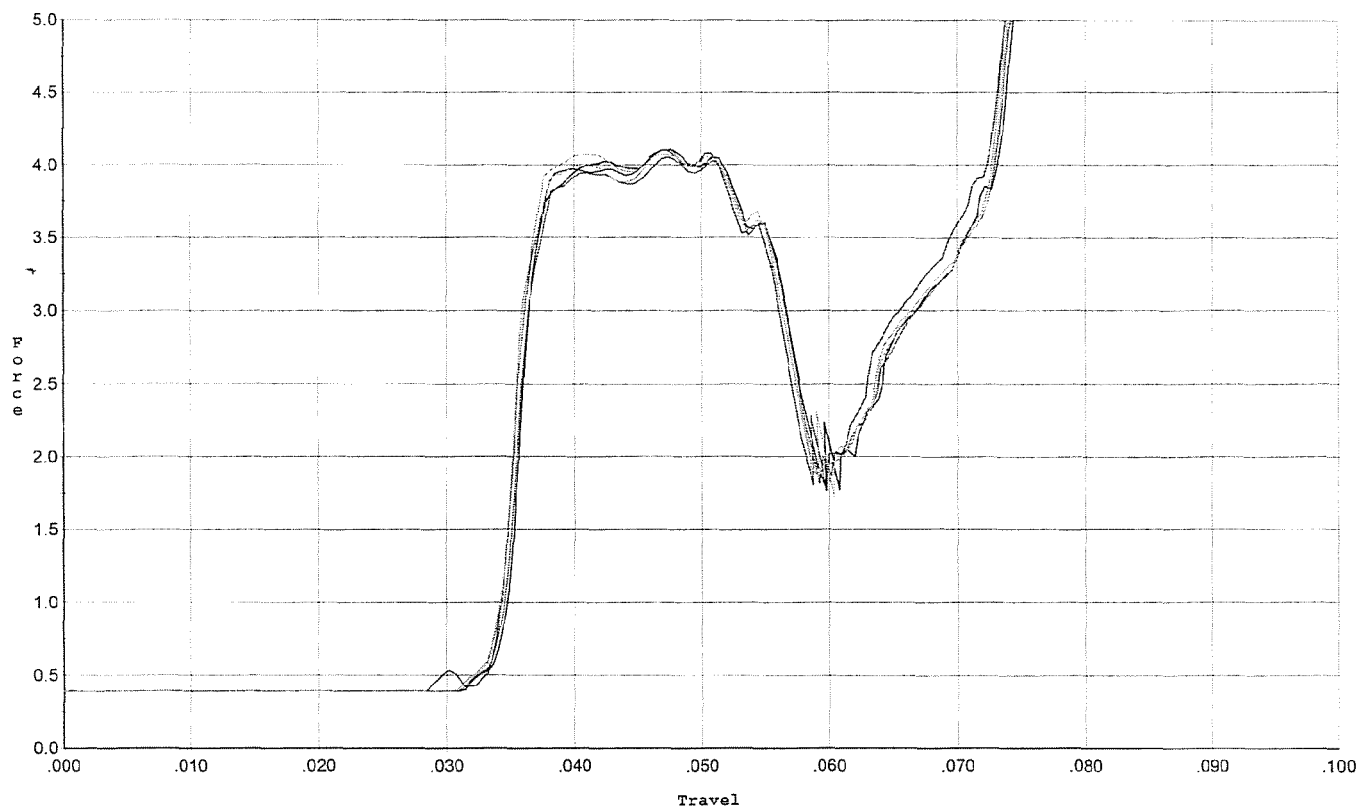
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.085	0.055	0.035	0.036	0.071		Set Trigger
2	3.063	0.055	0.035	0.036	0.071		Set Trigger
3	3.085	0.055	0.034	0.036	0.072		Set Trigger
4	3.108	0.055	0.034	0.036	0.072		Set Trigger
5	3.108	0.056	0.035	0.036	0.071		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/5/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



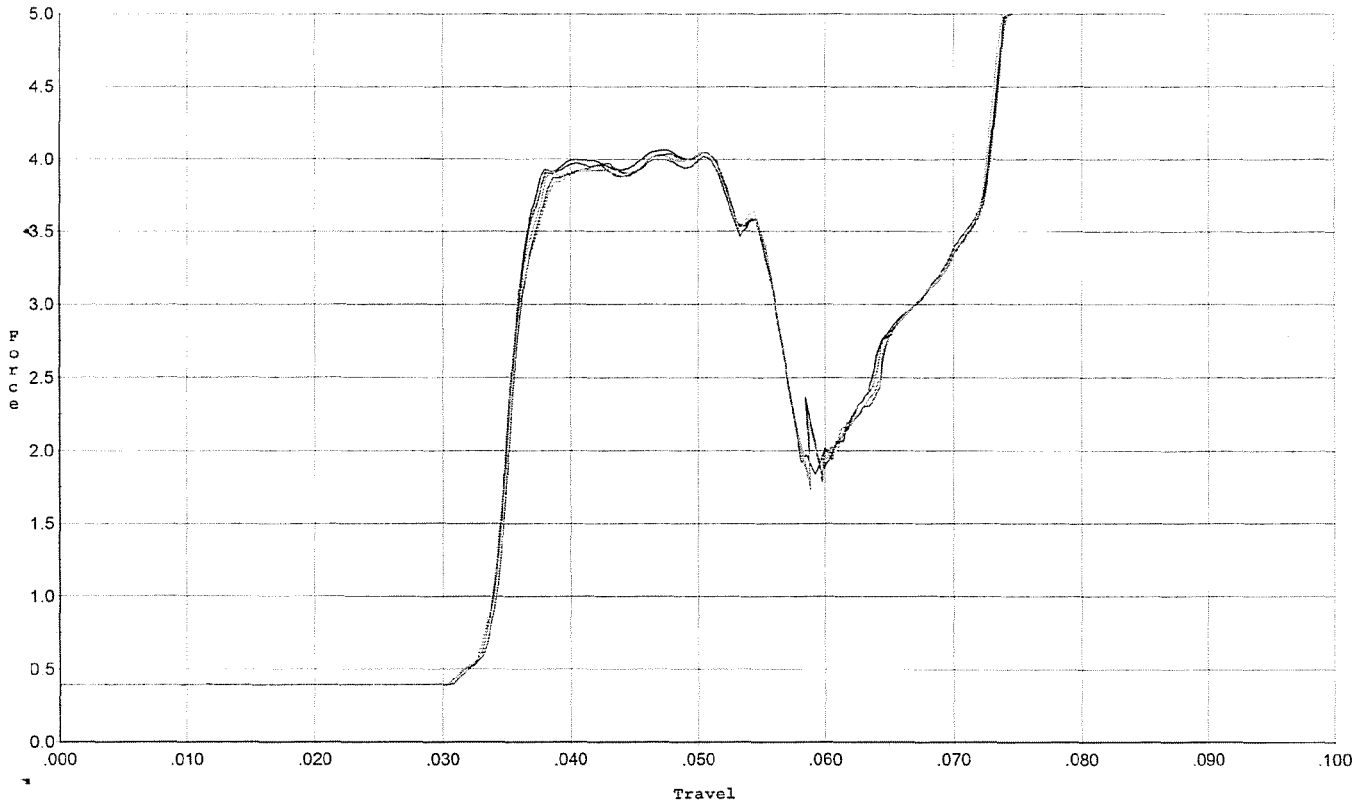
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.055	0.034	0.023	0.093		Set Trigger
2	4.107	0.056	0.034	0.023	0.094		Set Trigger
3	4.053	0.056	0.034	0.023	0.094		Set Trigger
4	4.107	0.056	0.033	0.023	0.096		Set Trigger
5	4.075	0.057	0.033	0.023	0.096		Set Trigger

Avg 4.08

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



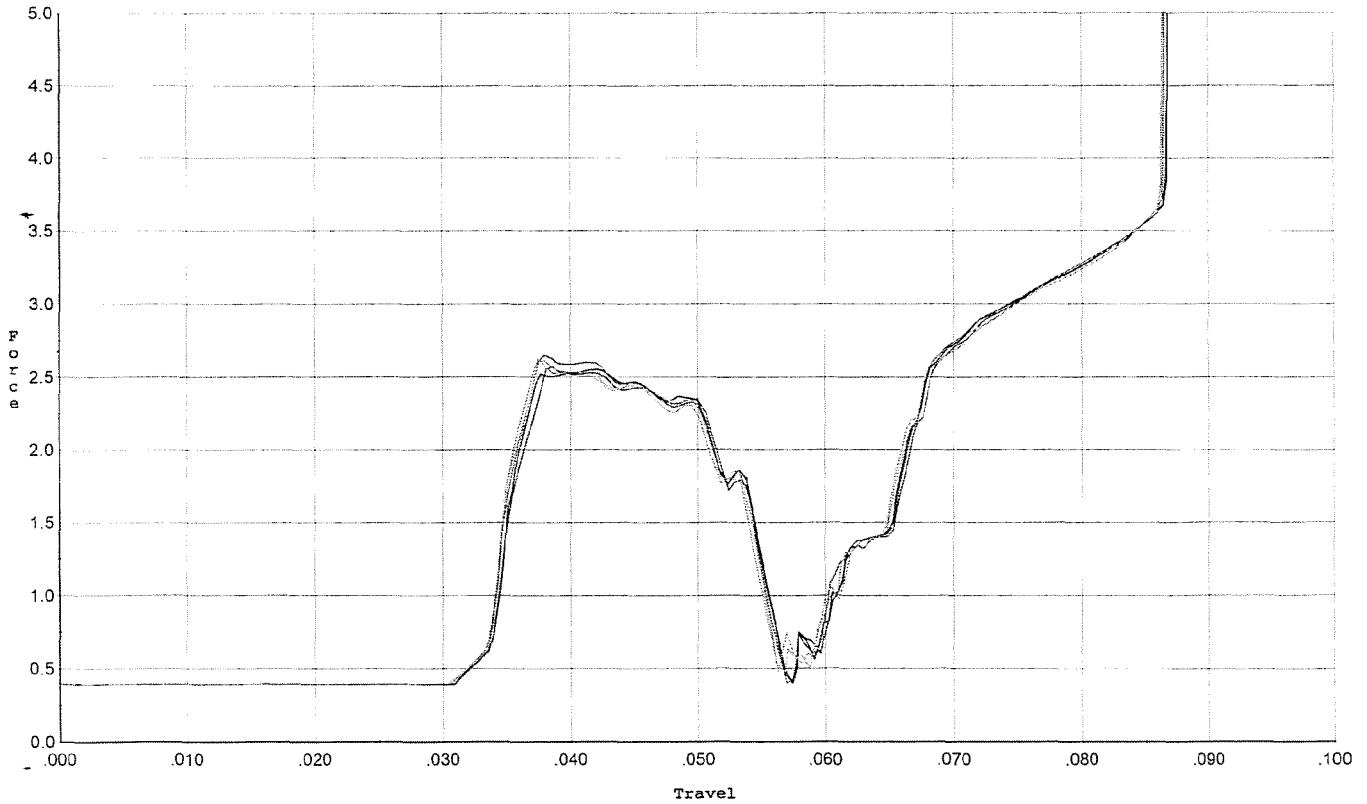
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.020	0.056	0.033	0.024	0.094		Set Trigger
2	4.061	0.055	0.033	0.024	0.094		Set Trigger
3	4.043	0.055	0.033	0.024	0.093		Set Trigger
4	4.045	0.055	0.033	0.023	0.093		Set Trigger
5	4.052	0.055	0.033	0.023	0.093		Set Trigger

Avg 4.04

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



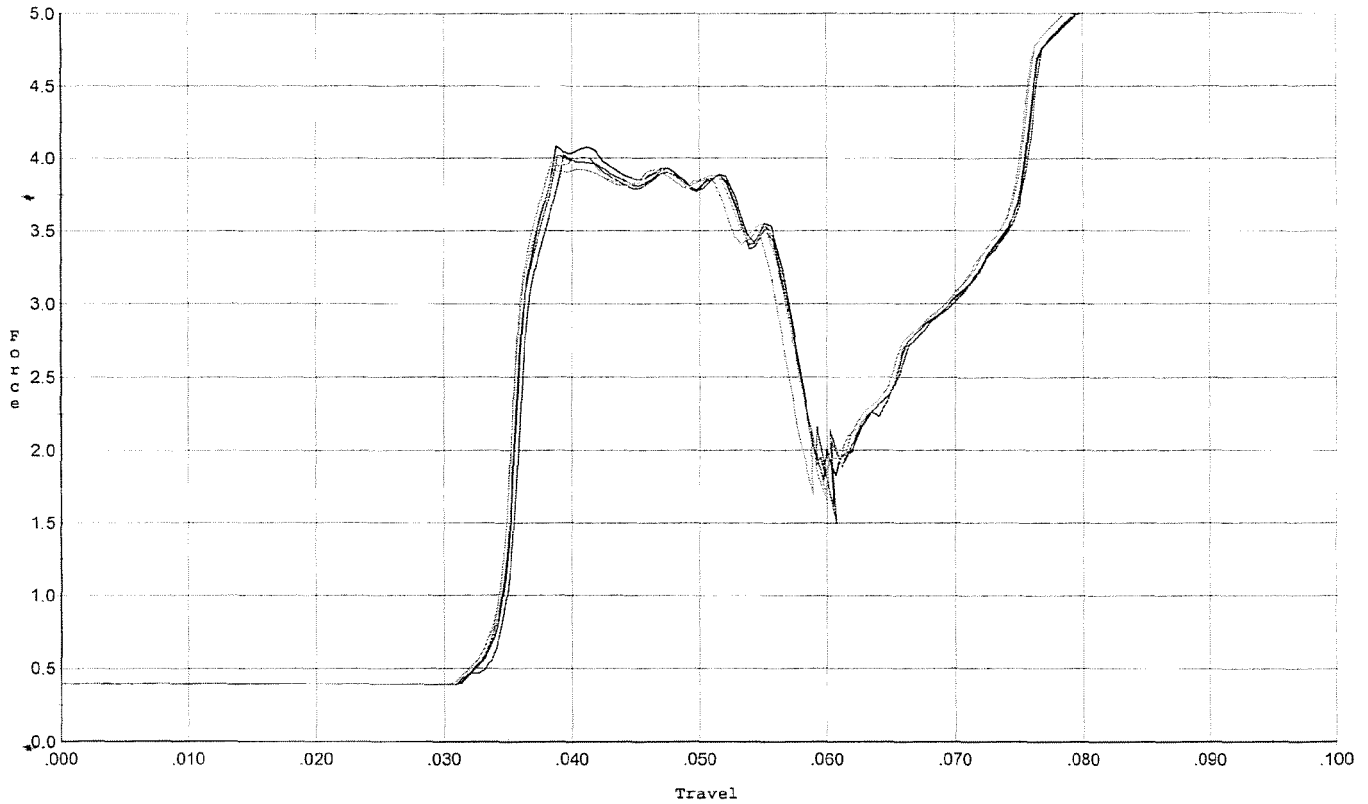
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.569	0.054	0.034	0.037	0.058		Set Trigger
2	2.557	0.054	0.034	0.037	0.058		Set Trigger
3	2.651	0.054	0.034	0.036	0.059		Set Trigger
4	2.612	0.053	0.034	0.037	0.058		Set Trigger
5	2.628	0.054	0.033	0.036	0.059		Set Trigger

Aug 260

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/5/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.023	0.057	0.034	0.032	0.094		Set Trigger
2	4.082	0.057	0.034	0.032	0.095		Set Trigger
3	4.020	0.057	0.033	0.031	0.095		Set Trigger
4	4.012	0.057	0.033	0.031	0.097		Set Trigger
5	3.926	0.056	0.033	0.032	0.092		Set Trigger

Aug 4.01