

56784989

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)

BOLT ACTION CENTERFIRE RIFLE

24" BARREL 7.62 NATO

WITH BIPOD

proof of purchase



owner registration sticker



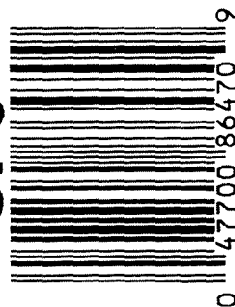
ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784989

UPC



BM FORM

M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 678 4989

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-8-08	SPD
430	ASSEMBLE TO STOCK		9-8-08	SP
440	PRO		9-8-08	SPD
460	CHECK HEADSPACE		9-8-08	SPD
470	DIS-ASSEMBLE ACTION		9-8-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-9-08	BSN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-9-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR <u>BSN</u>	9-10-08	BSN
490	MAGNAFLUX BOLT		9/10/08	M.R.
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DS
542	APPLY COATINGS (BARREL ACTION)		9/14	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-17-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-17-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-17-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-22-08	BSN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

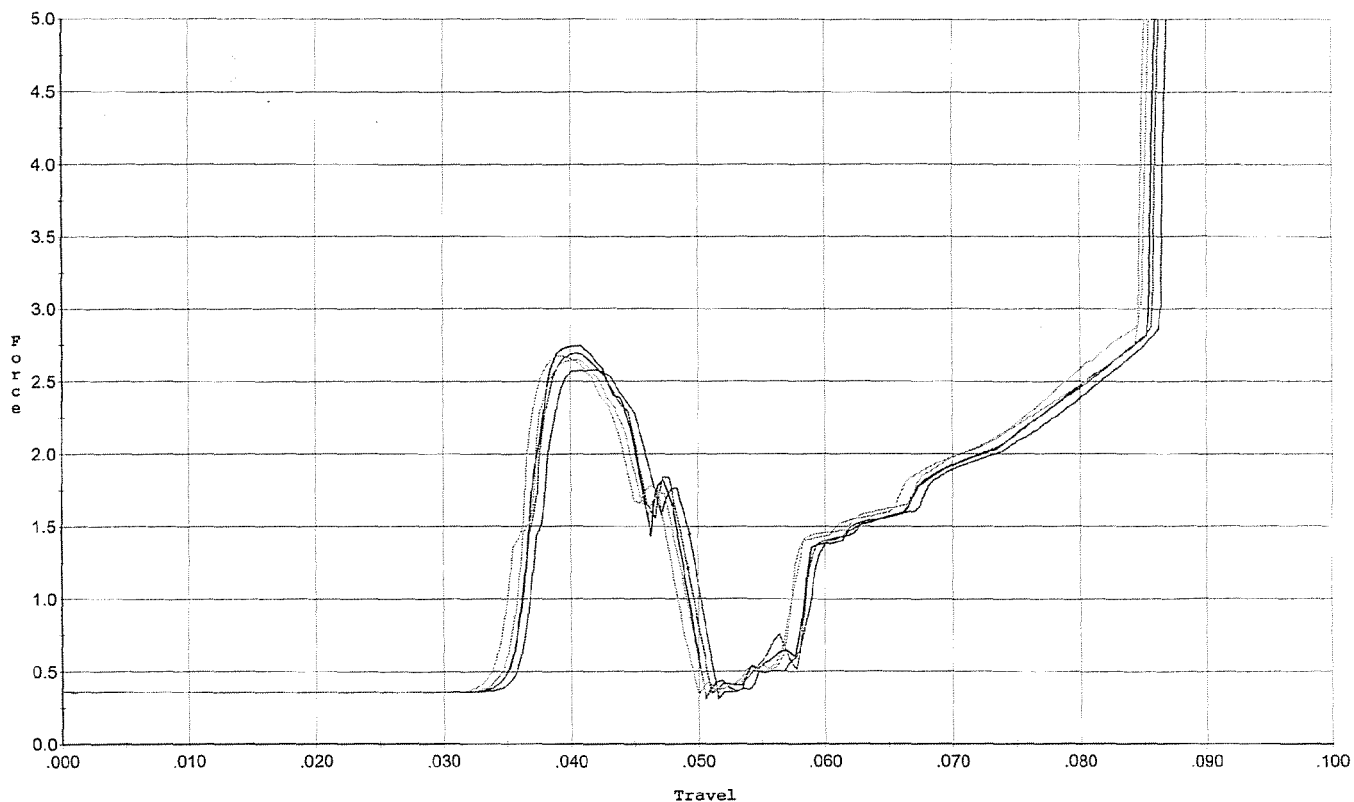
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>2</u> <u>2</u> <u>2</u>	9-29-08	TK
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4</u> <u>4</u> <u>4</u>	9-29-08	TK
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	9-29-08	TK
	J) ASSEMBLE STOCK		9-29-08	RSW
	K) ASSEMBLE SWIVEL STUDS		9-29-08	TK
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-25-08	TRW
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-25-08	X.P.
670	FINAL INSPECTION A) HEADSPACE		9-29-08	TK
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.88</u> <u>2.86</u> <u>2.84</u> <u>2.86</u> <u>2.74</u>	9-29-08	TK
	C) FUNCTION		9-29-08	TK
690	PACK		12-4-08	TK

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



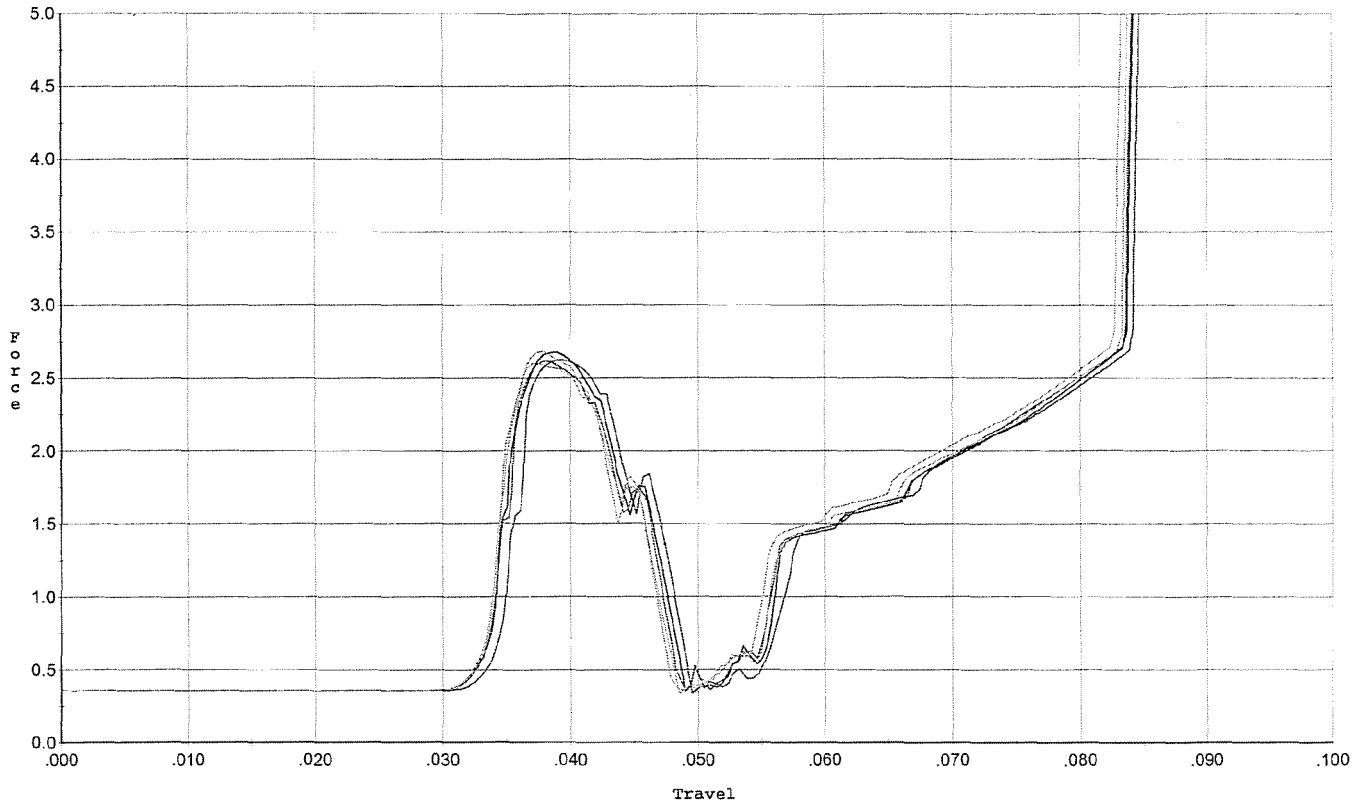
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.577	0.049	0.036	0.041	0.040		Set Trigger
2	2.742	0.048	0.035	0.041	0.040		Set Trigger
3	2.692	0.049	0.035	0.041	0.041		Set Trigger
4	2.650	0.049	0.035	0.040	0.040		Set Trigger
5	2.673	0.047	0.034	0.042	0.039		Set Trigger

AVG 2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



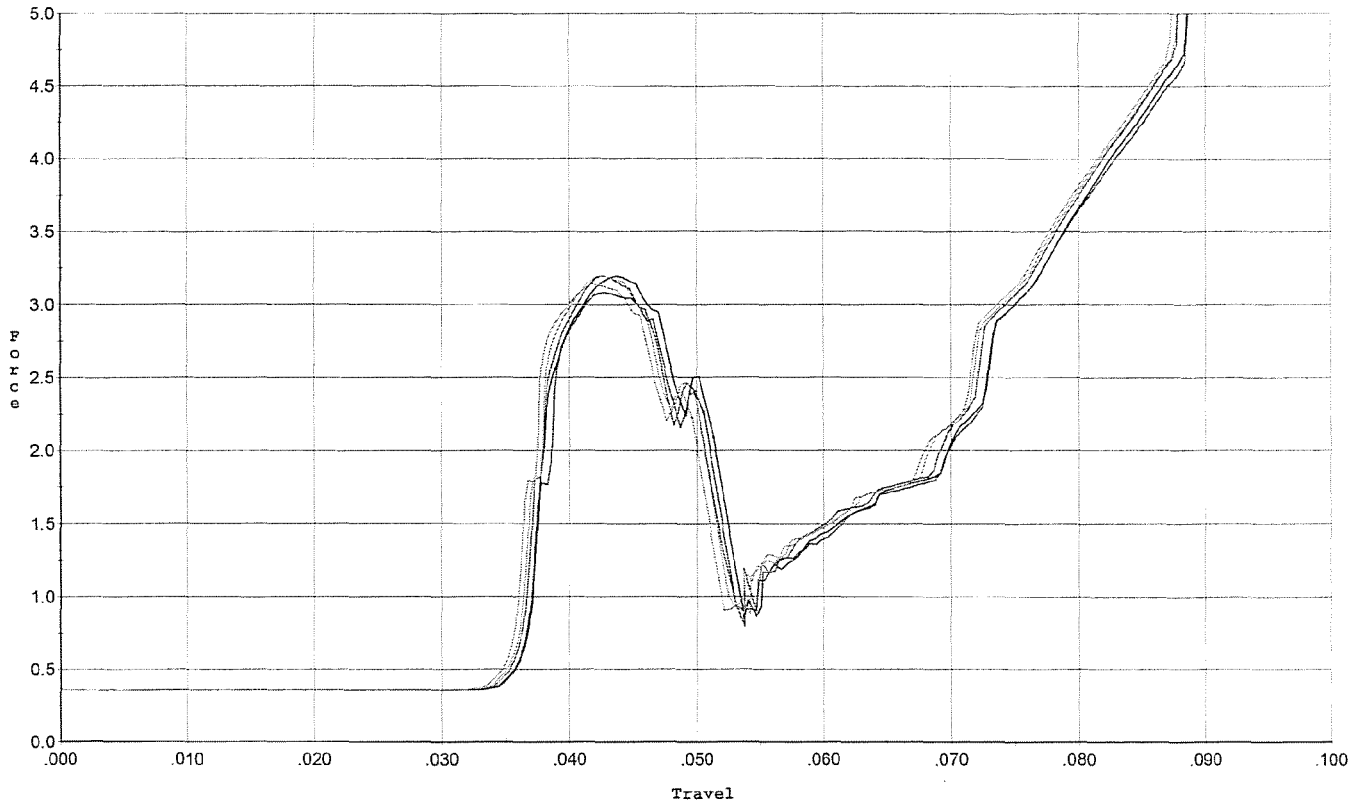
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.623	0.047	0.034	0.041	0.040		Set Trigger
2	2.677	0.047	0.033	0.041	0.041		Set Trigger
3	2.617	0.046	0.033	0.042	0.039		Set Trigger
4	2.680	0.045	0.033	0.042	0.039		Set Trigger
5	2.600	0.045	0.033	0.041	0.038		Set Trigger

Avg 2.63

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



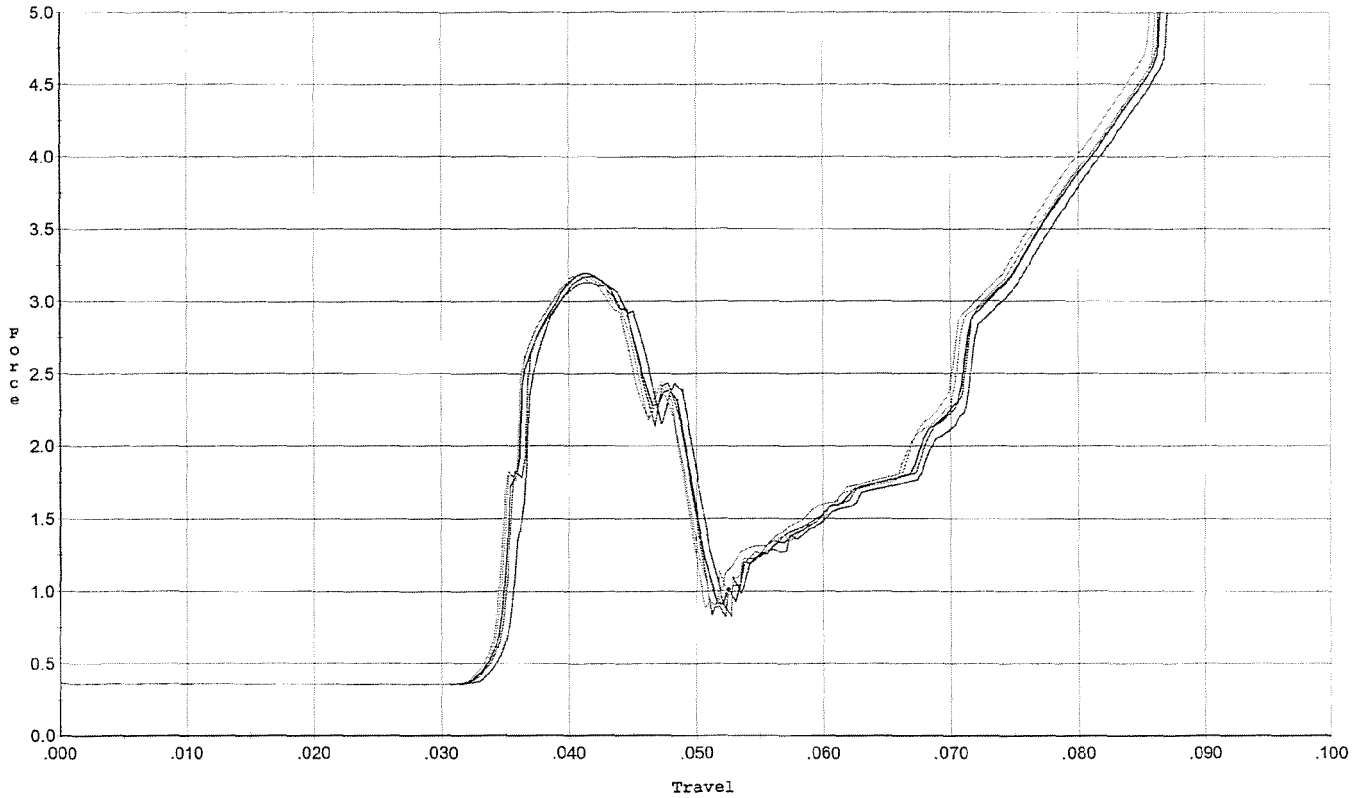
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.082	0.051	0.036	0.040	0.050		Set Trigger
2	3.193	0.051	0.036	0.040	0.053		Set Trigger
3	3.192	0.050	0.036	0.040	0.051		Set Trigger
4	3.189	0.050	0.036	0.040	0.051		Set Trigger
5	3.138	0.050	0.035	0.040	0.051		Set Trigger

Arg 3.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



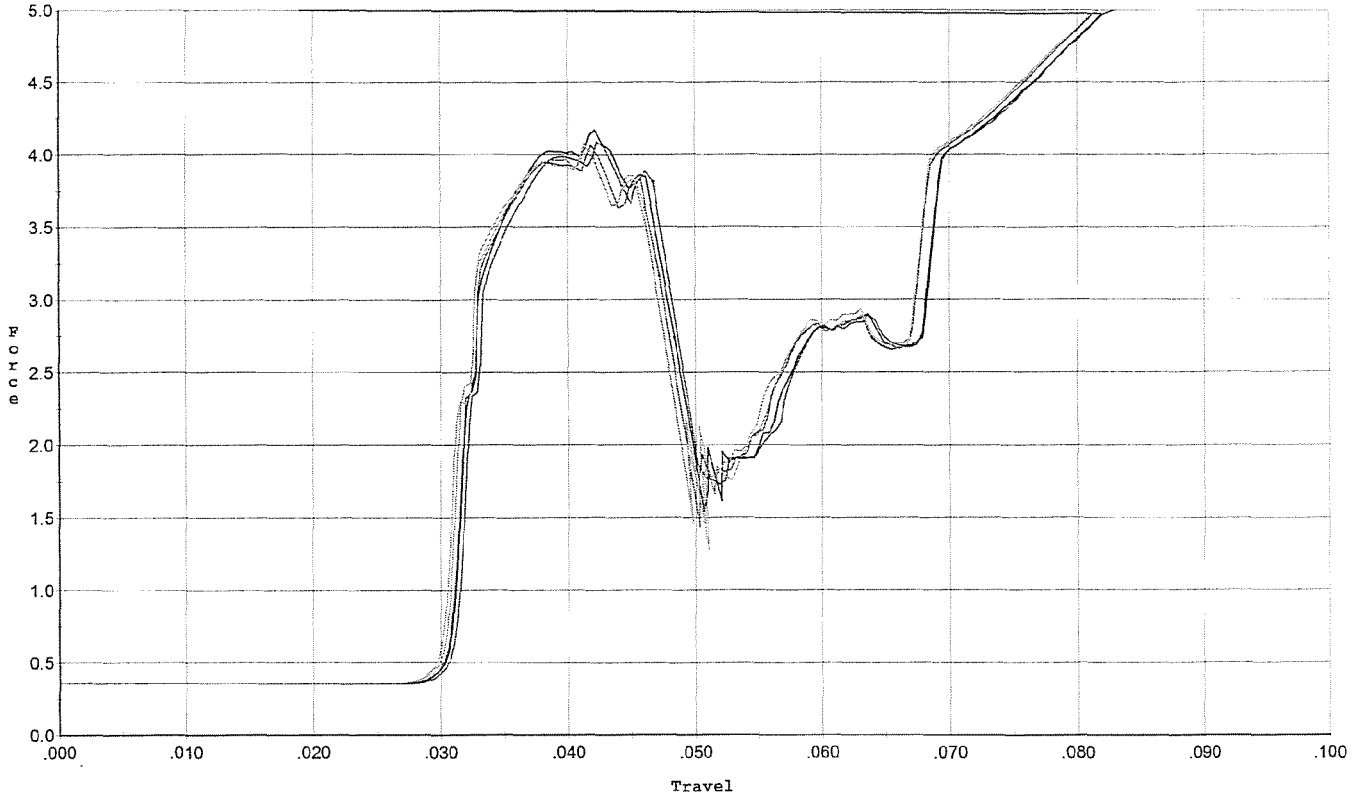
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.171	0.049	0.035	0.040	0.050		Set Trigger
2	3.193	0.048	0.034	0.040	0.051		Set Trigger
3	3.130	0.049	0.034	0.039	0.050		Set Trigger
4	3.174	0.048	0.034	0.040	0.050		Set Trigger
5	3.178	0.048	0.034	0.039	0.050		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



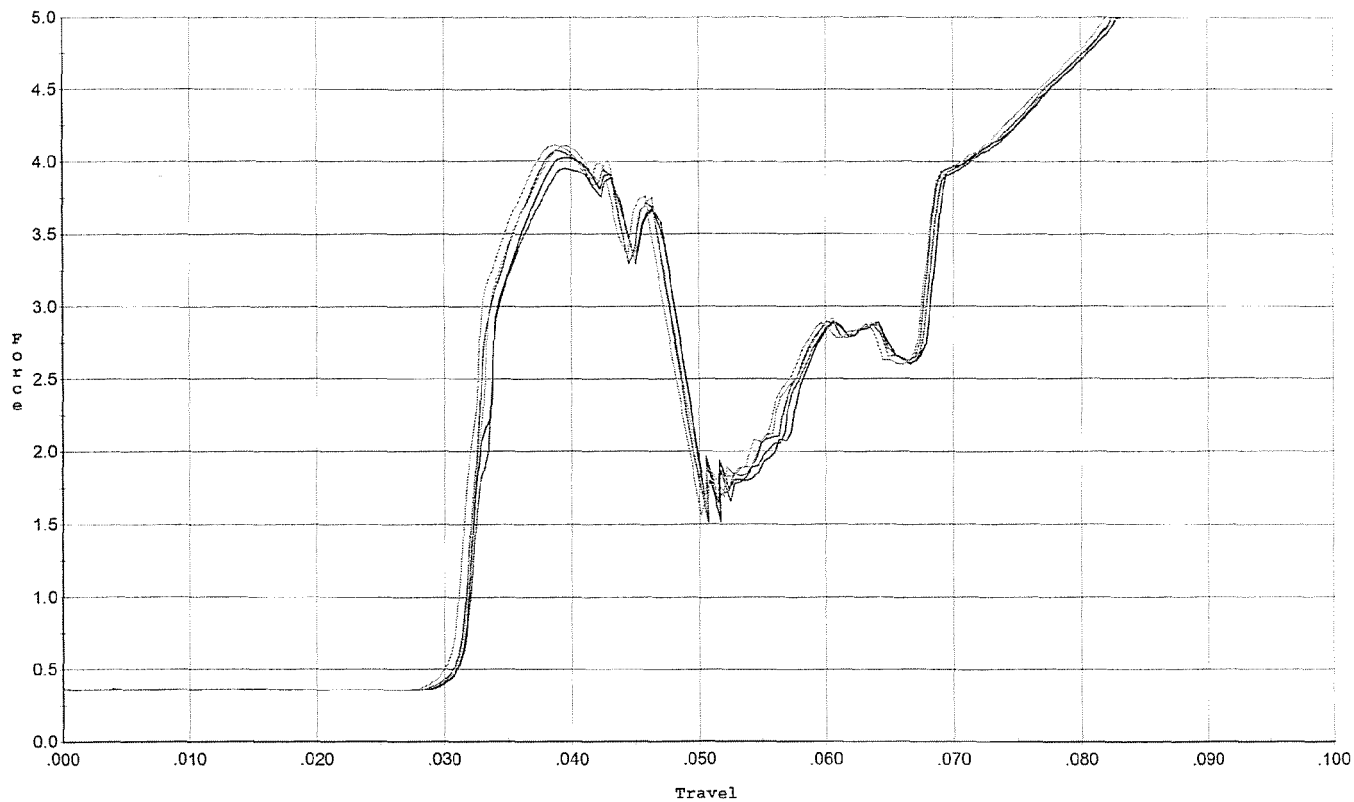
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.089	0.047	0.031	0.036	0.069		Set Trigger
2	4.169	0.048	0.031	0.036	0.073		Set Trigger
3	4.068	0.047	0.030	0.036	0.070		Set Trigger
4	4.073	0.046	0.030	0.036	0.069		Set Trigger
5	4.053	0.046	0.030	0.036	0.068		Set Trigger

Avg 4.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



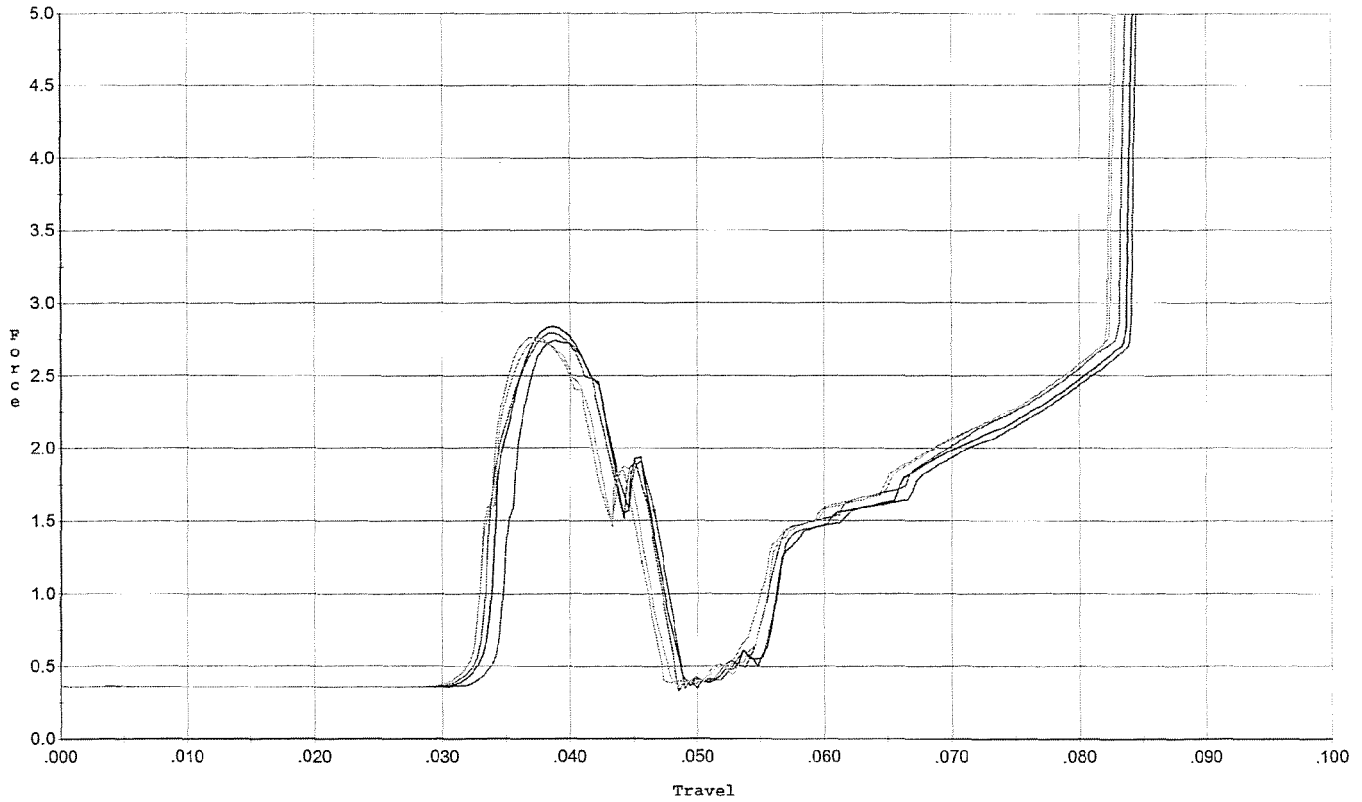
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.954	0.047	0.031	0.036	0.066		Set Trigger
2	4.028	0.047	0.031	0.036	0.067		Set Trigger
3	4.074	0.046	0.031	0.036	0.067		Set Trigger
4	4.109	0.046	0.031	0.036	0.067		Set Trigger
5	4.115	0.046	0.030	0.036	0.067		Set Trigger

Avg 4.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



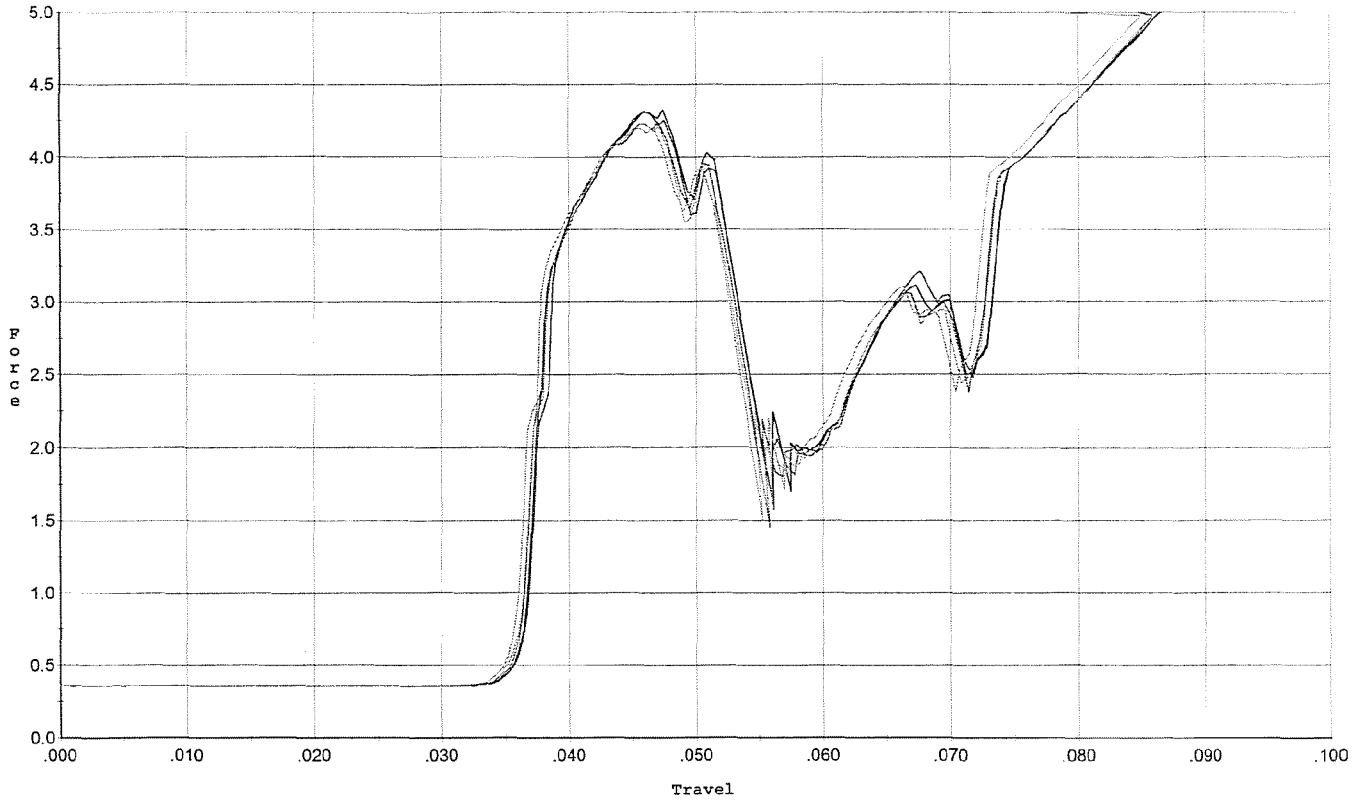
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.745	0.047	0.034	0.041	0.039		Set Trigger
2	2.840	0.046	0.033	0.042	0.041		Set Trigger
3	2.790	0.046	0.033	0.041	0.041		Set Trigger
4	2.745	0.045	0.032	0.042	0.039		Set Trigger
5	2.764	0.046	0.032	0.042	0.040		Set Trigger

Avg 2.77

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/15/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.315	0.052	0.036	0.038	0.072		Set Trigger
2	4.326	0.051	0.036	0.038	0.073		Set Trigger
3	4.245	0.053	0.036	0.037	0.074		Set Trigger
4	4.231	0.051	0.035	0.038	0.071		Set Trigger
5	4.209	0.052	0.035	0.037	0.073		Set Trigger

AVG 4.26