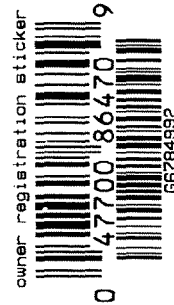


G6784992

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD



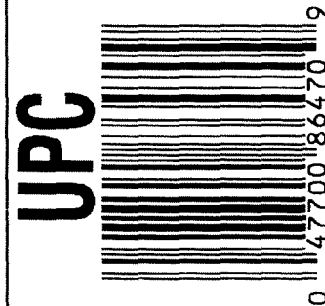
BM FORM

ORDER NO. 86470

BARREL LENGTH 24"

CAPACITY 6

G6784992



INSPECTION CHECK NEW GUNS

GUN SERIAL #

6684992

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	SP
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-8-08	BN
475	DRILL AND TAP SIGHT HOLES	SEP 10 2008	9-8-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BN	9-10-08	BN
490	MAGNAFLUX BOLT		9/6/08	MR
500	ROLLMARK CALIBER		9/10/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-28-08	C
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-22-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-22-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-22-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-24-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

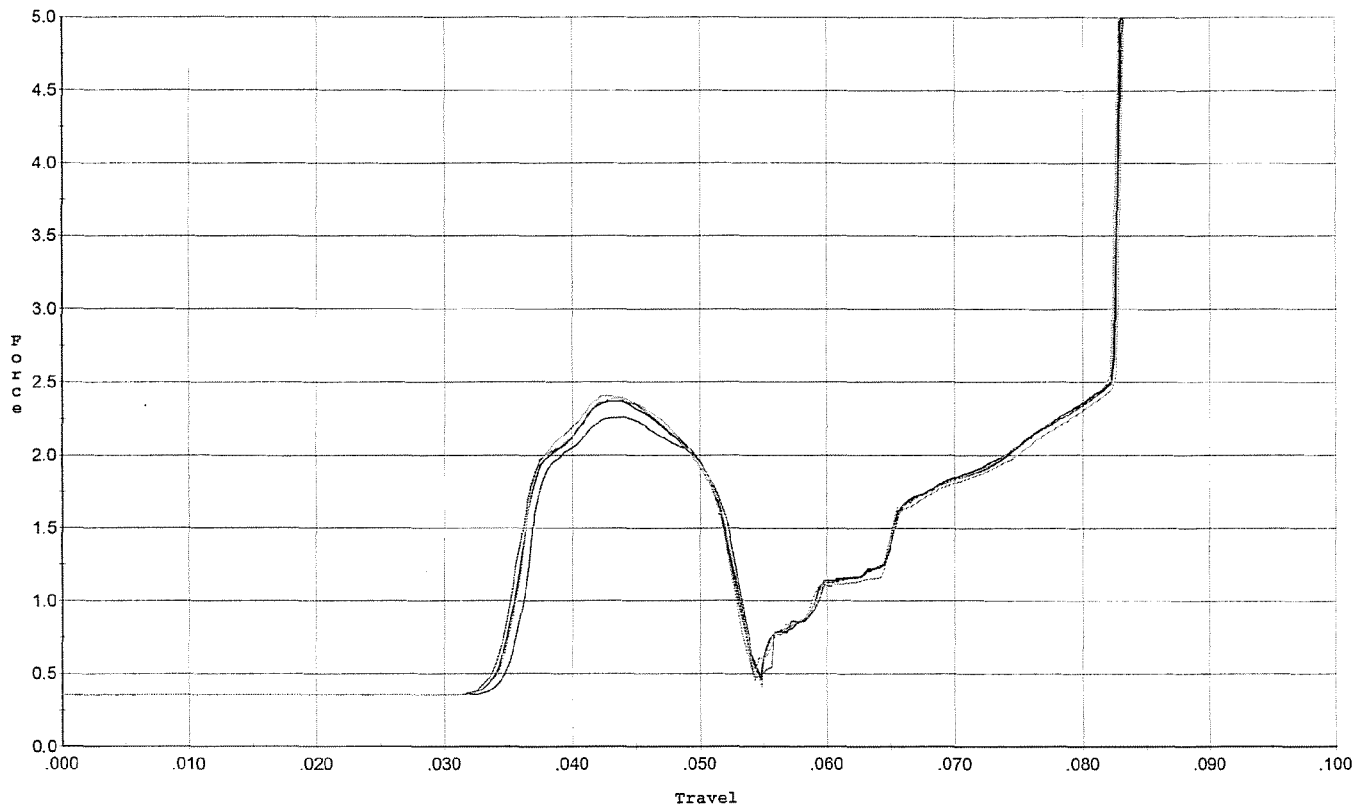
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>60</u> <u>60</u> <u>50</u>	10-24-08	X JP
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>35</u>	10-24-08	X JP
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	10-24-08	X JP
	J) ASSEMBLE STOCK		9-24-08	ELM
	K) ASSEMBLE SWIVEL STUDS		10-24-08	X JP
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	10-4-08	TL
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION <i>N/A</i>		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		10-4-08	X JP
670	FINAL INSPECTION A) HEADSPACE		10-24-08	X JP
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.20</u> <u>2.29</u> <u>2.38</u> <u>2.47</u> <u>2.24</u>	10/9/08	Fm
	C) FUNCTION		10-24-08	X JP
690	PACK		12-12-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



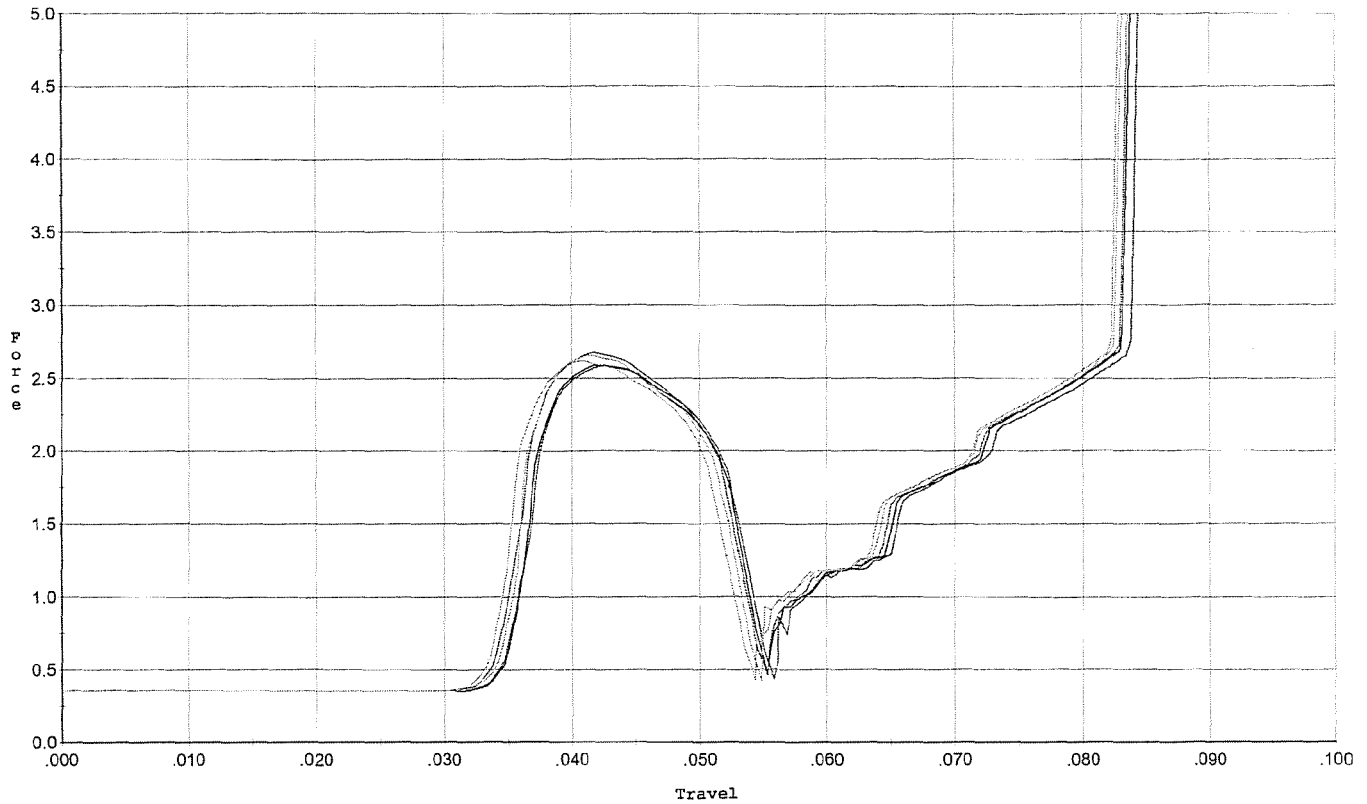
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.259	0.052	0.035	0.037	0.046		Set Trigger
2	2.370	0.053	0.034	0.036	0.048		Set Trigger
3	2.374	0.051	0.034	0.036	0.047		Set Trigger
4	2.387	0.052	0.035	0.036	0.048		Set Trigger
5	2.407	0.052	0.034	0.036	0.047		Set Trigger

Aug 2.35

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/21/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



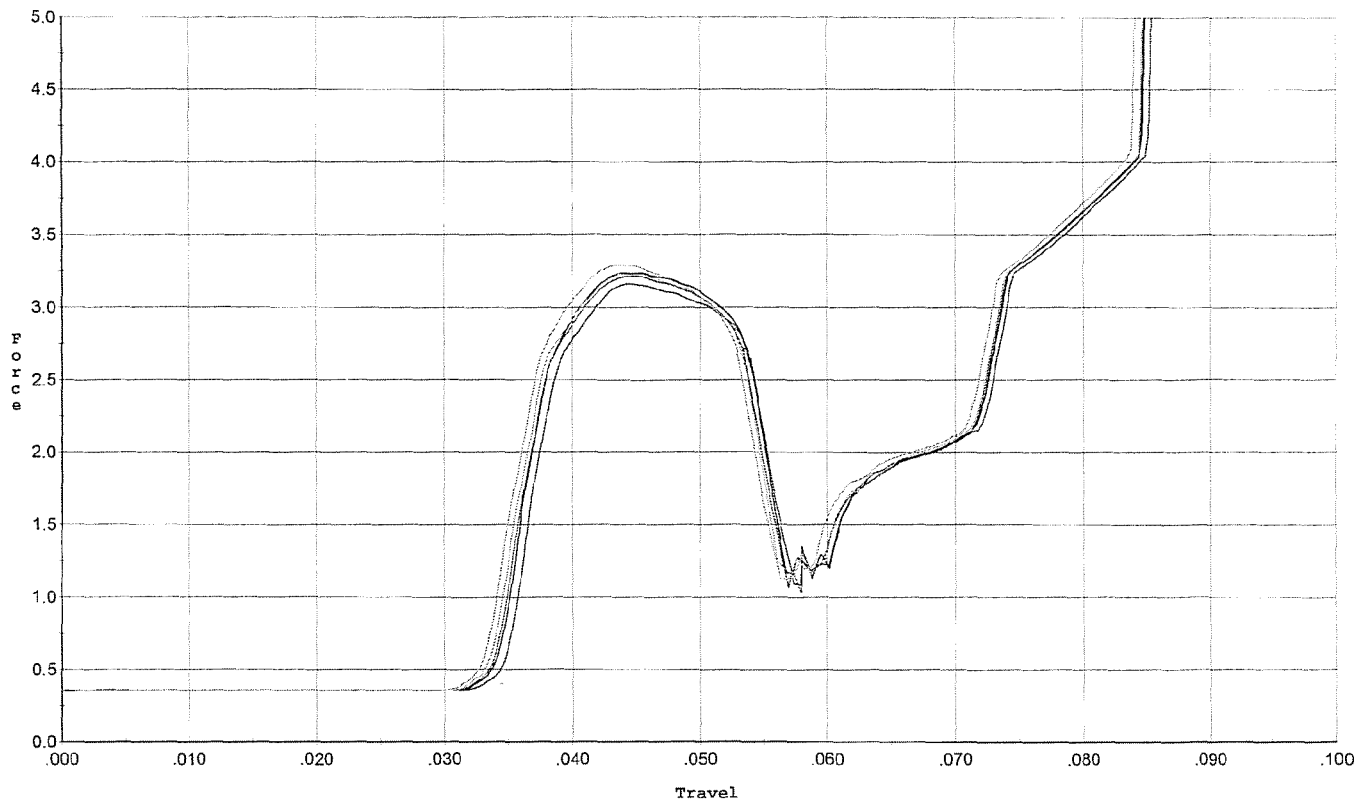
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.587	0.053	0.035	0.036	0.053		Set Trigger
2	2.593	0.052	0.035	0.036	0.051		Set Trigger
3	2.677	0.053	0.034	0.036	0.054		Set Trigger
4	2.655	0.052	0.034	0.036	0.052		Set Trigger
5	2.618	0.052	0.034	0.036	0.052		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/21/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



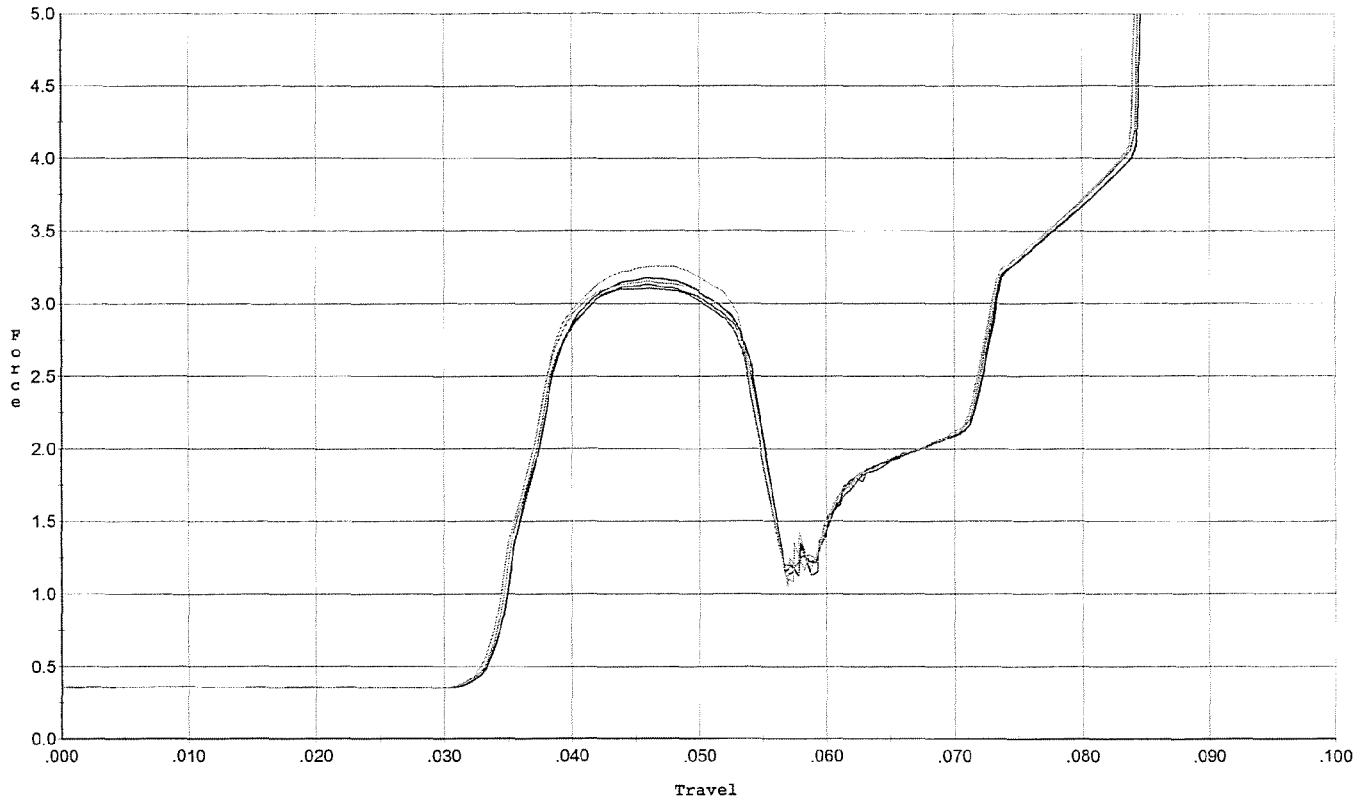
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.161	0.054	0.035	0.036	0.066		Set Trigger
2	3.236	0.054	0.034	0.035	0.068		Set Trigger
3	3.215	0.053	0.034	0.035	0.067		Set Trigger
4	3.231	0.054	0.034	0.035	0.068		Set Trigger
5	3.289	0.053	0.033	0.035	0.068		Set Trigger

Avg 3.22

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



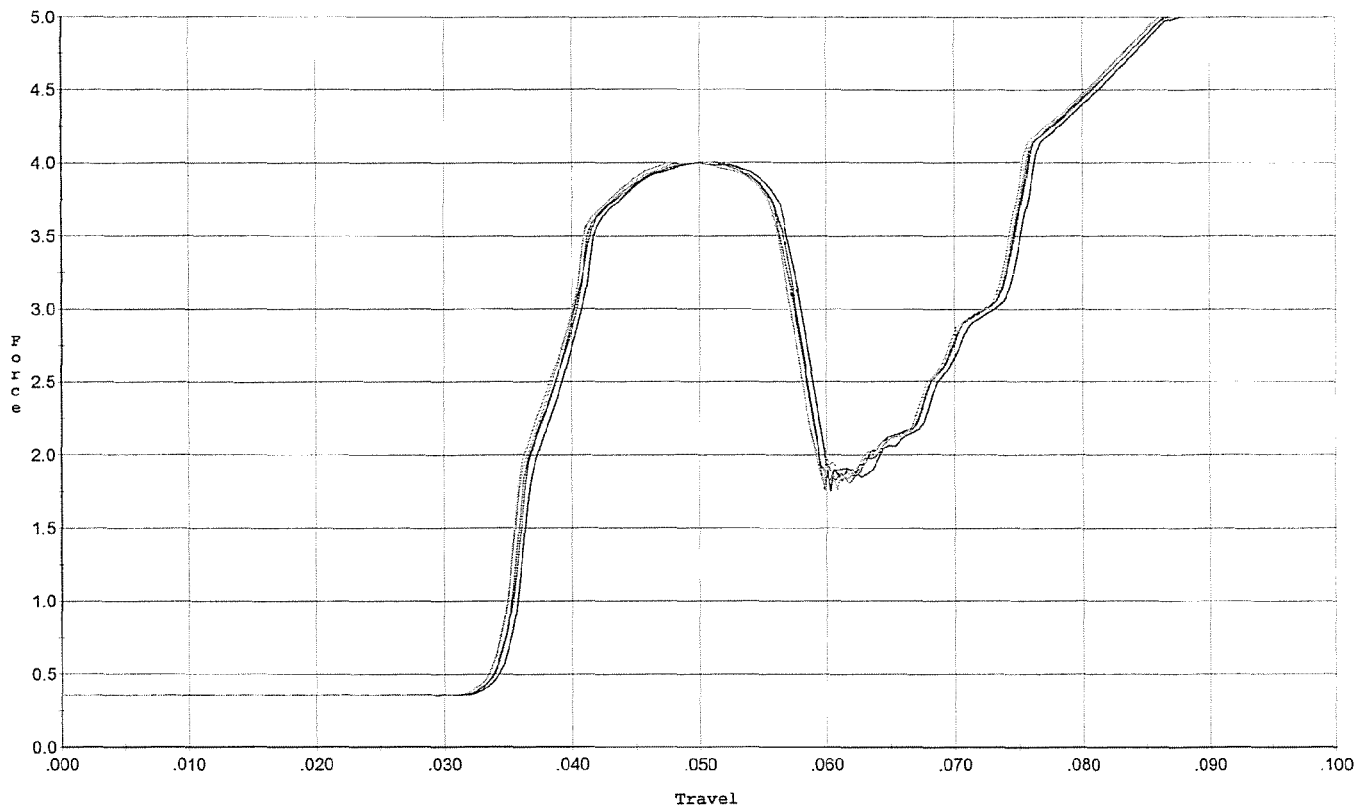
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.134	0.054	0.034	0.035	0.067		Set Trigger
2	3.177	0.054	0.034	0.035	0.067		Set Trigger
3	3.103	0.053	0.033	0.035	0.066		Set Trigger
4	3.257	0.055	0.034	0.035	0.070		Set Trigger
5	3.154	0.053	0.033	0.035	0.067		Set Trigger

Avg 3.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



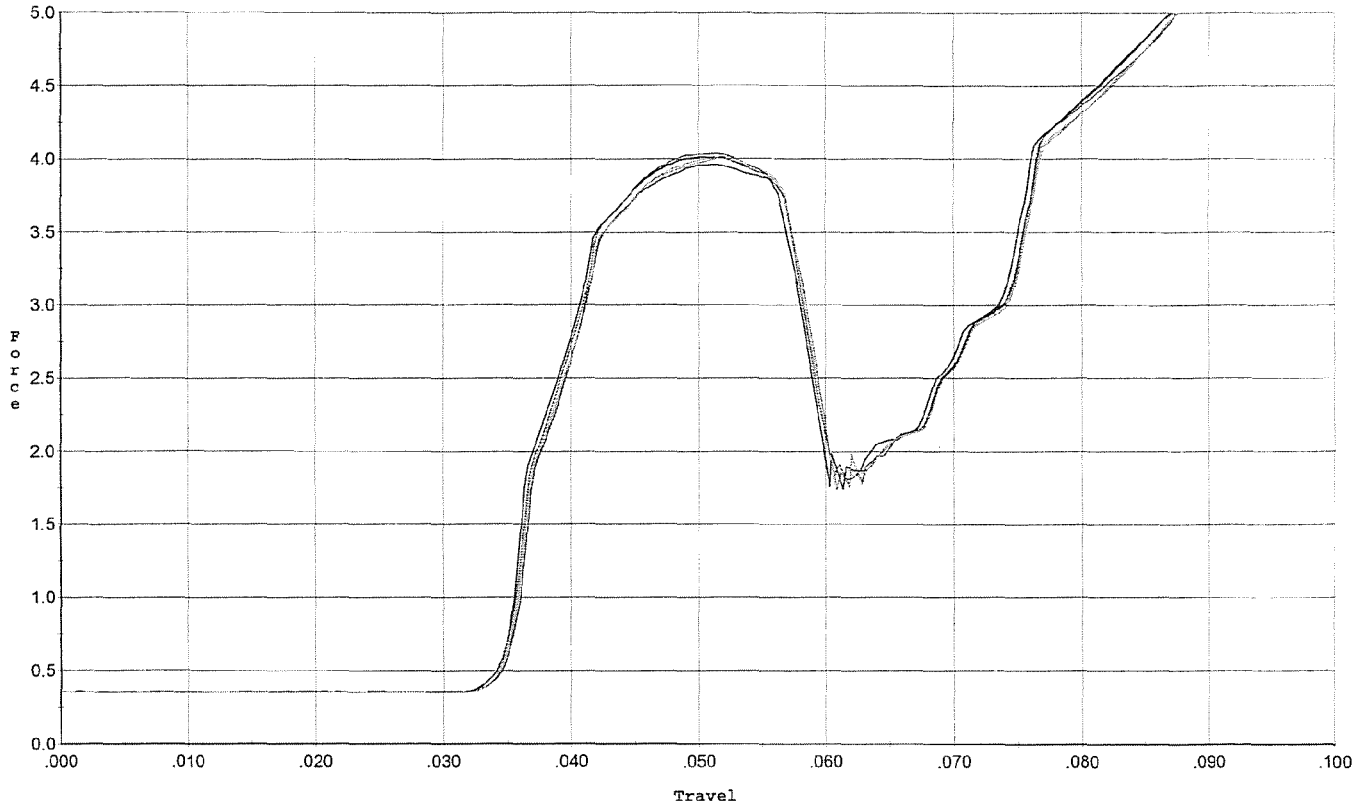
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.996	0.057	0.034	0.034	0.089		Set Trigger
2	4.004	0.058	0.035	0.034	0.090		Set Trigger
3	4.002	0.057	0.034	0.034	0.090		Set Trigger
4	3.994	0.056	0.034	0.034	0.088		Set Trigger
5	4.004	0.056	0.034	0.034	0.088		Set Trigger

Aug 4.00

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



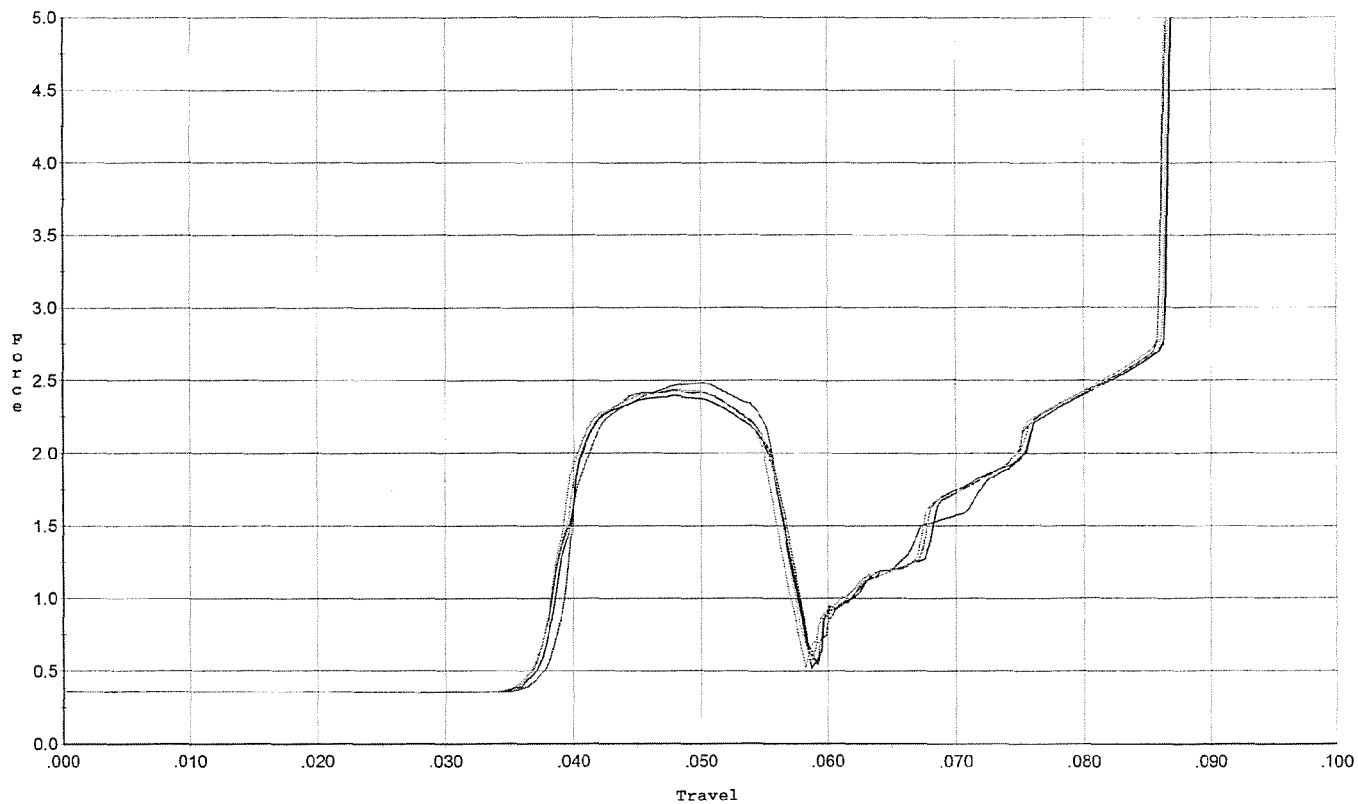
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.962	0.058	0.035	0.033	0.090		Set Trigger
2	4.012	0.058	0.035	0.033	0.090		Set Trigger
3	4.040	0.057	0.034	0.034	0.089		Set Trigger
4	4.014	0.058	0.035	0.034	0.091		Set Trigger
5	4.002	0.057	0.035	0.034	0.088		Set Trigger

Avg 4.00

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 9/23/08

Model: M124
 Serial No: Form #F005
 Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



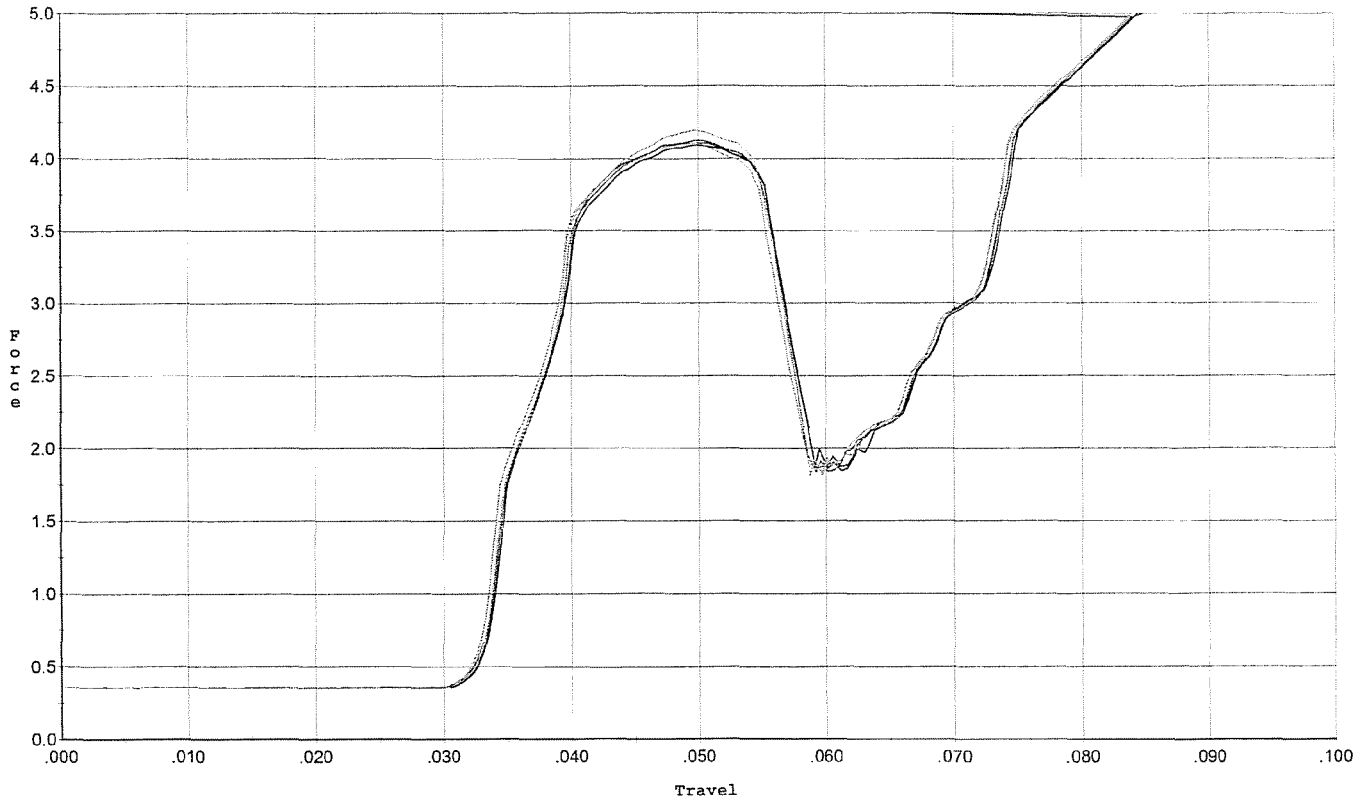
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.431	0.055	0.037	0.037	0.053		Set Trigger
2	2.397	0.056	0.038	0.037	0.052		Set Trigger
3	2.485	0.057	0.038	0.037	0.054		Set Trigger
4	2.435	0.056	0.037	0.037	0.053		Set Trigger
5	2.441	0.055	0.037	0.037	0.052		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/23/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.108	0.055	0.032	0.033	0.090		Set Trigger
2	4.093	0.055	0.033	0.033	0.089		Set Trigger
3	4.124	0.055	0.033	0.033	0.090		Set Trigger
4	4.196	0.056	0.033	0.033	0.091		Set Trigger
5	4.107	0.055	0.032	0.033	0.089		Set Trigger

Avg 4.12