

G-6784973

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



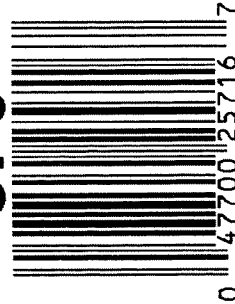
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6784993

UPC



GUN SERIAL # G6784993

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-29-08	SP
430	ASSEMBLE TO STOCK		9-29-08	SP
440	PROOF		9-29-08	SP
460	CHECK HEADSPACE		9-29-08	SP
470	DIS-ASSEMBLE ACTION		9-29-08	SP
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-30-08	RTZ
475	DRILL AND TAP SIGHT HOLES	UCI 02 2008	9-30-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR (A)	10/2/08	(B)
490	MAGNAFLUX BOLT			
500	ROLLMARK CALIBER		10/2/08	RT
520	GOFF BLAST BBL / REC		10/23/08	DB
542	APPLY COATINGS (BARREL ACTION)		10 2	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-10-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-10-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-11-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-31-08	SP
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

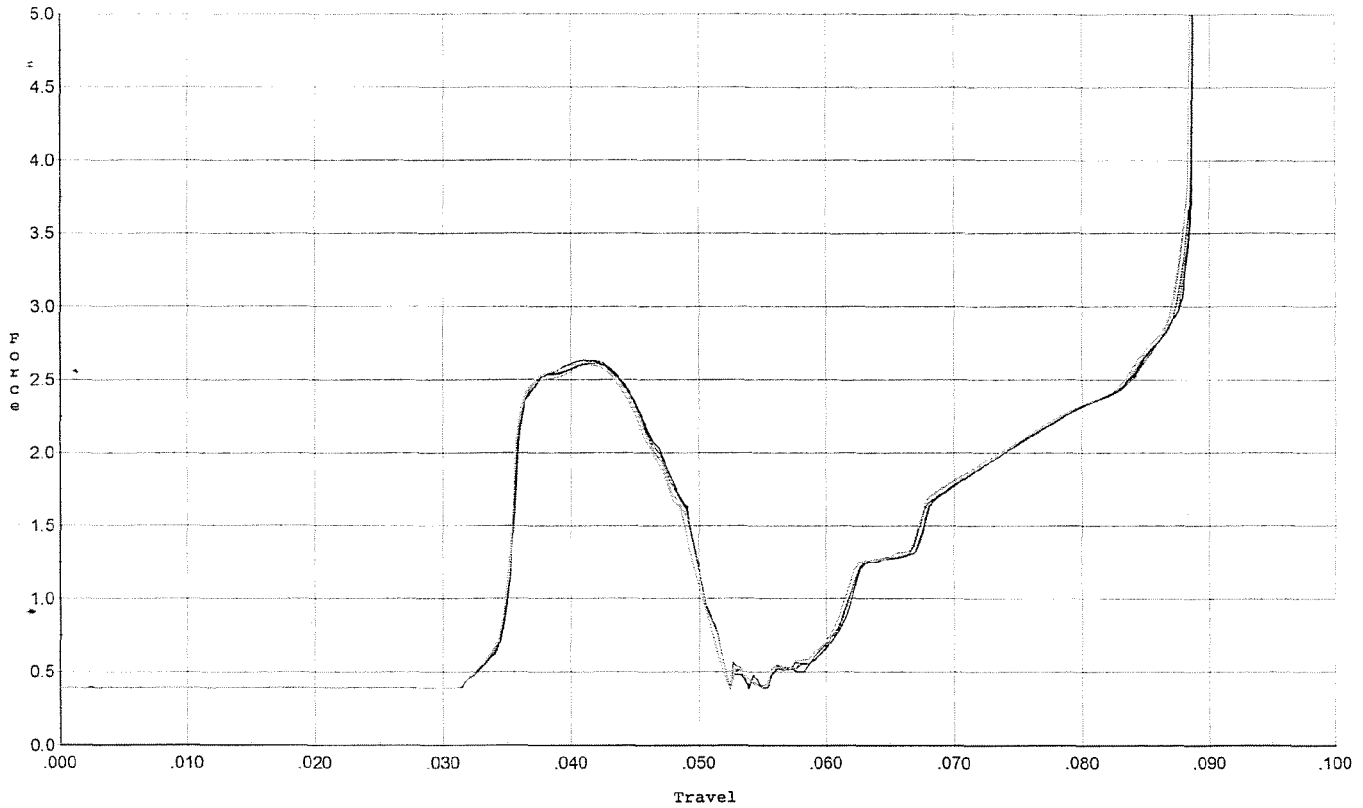
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-6-08	R.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-6-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-6-08	R.N.
	J) ASSEMBLE STOCK		10-31-08	R.N.
	K) ASSEMBLE SWIVEL STUDS		11-6-08	R.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-3-08	R.N.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION N/A		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-3-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-6-08	R.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.76</u> <u>2.73</u> <u>2.59</u> <u>2.80</u> <u>2.68</u>	11-5-08	Fm
	C) FUNCTION		11-6-08	R.N.
690	PACK		11/7/08	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



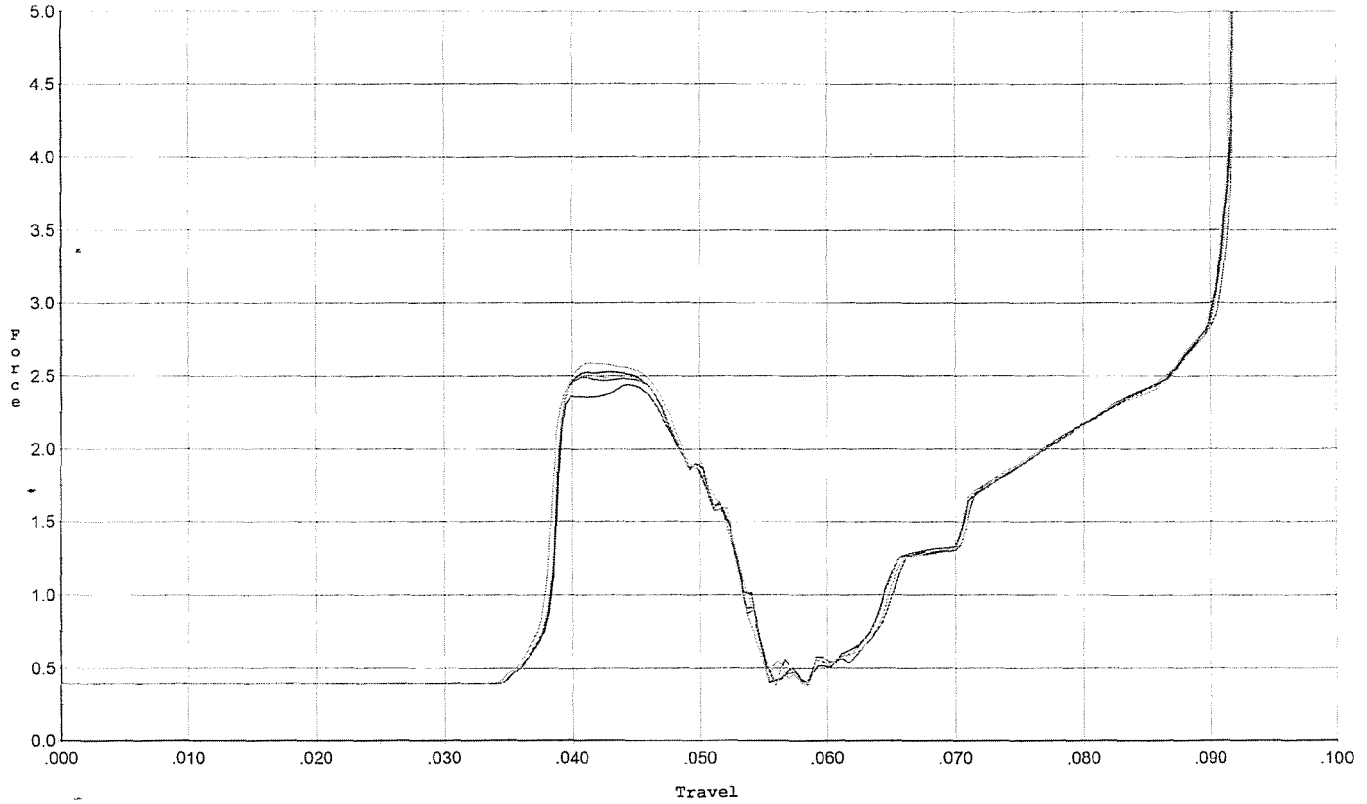
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.636	0.049	0.034	0.043	0.047		Set Trigger
2	2.615	0.049	0.034	0.043	0.047		Set Trigger
3	2.631	0.049	0.034	0.043	0.047		Set Trigger
4	2.600	0.049	0.034	0.043	0.046		Set Trigger
5	2.621	0.049	0.034	0.043	0.047		Set Trigger

Aug 2.62

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



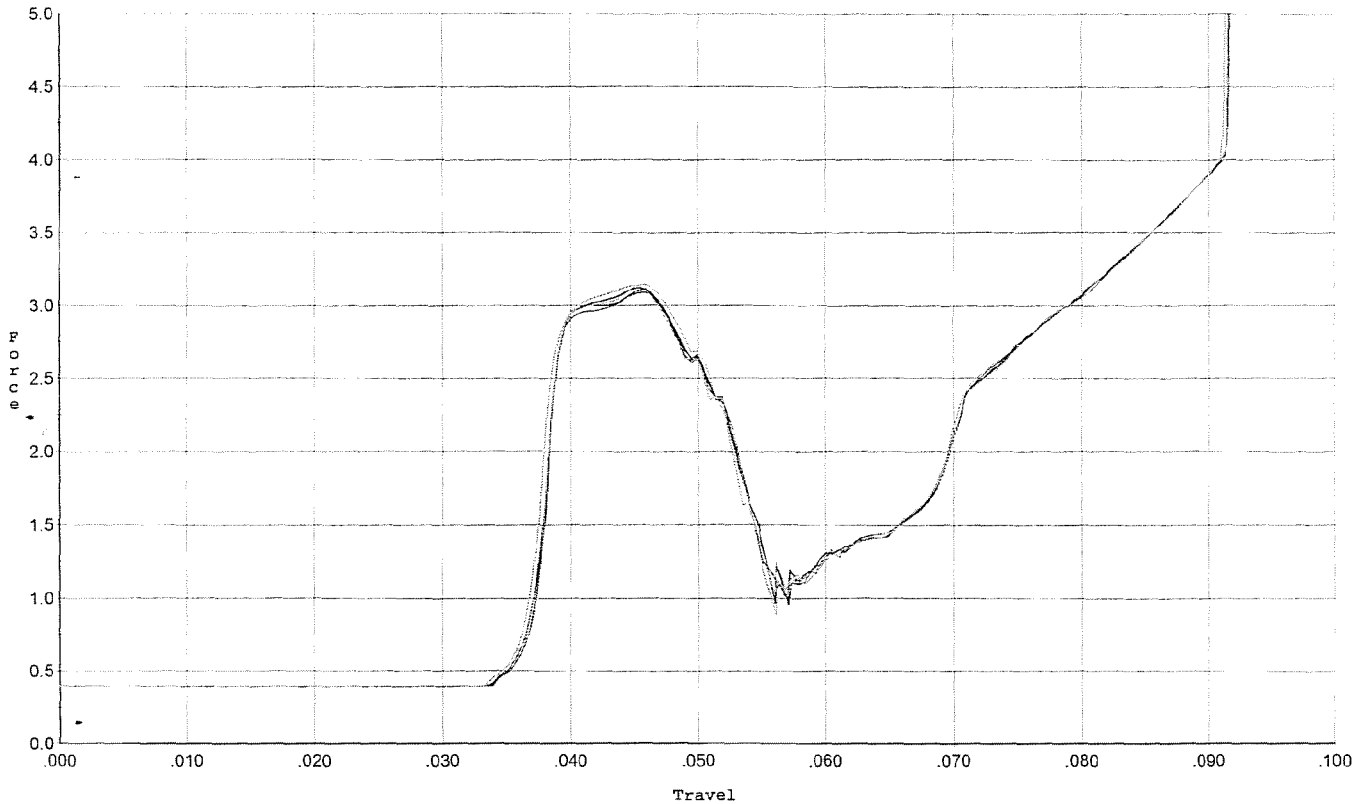
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.441	0.054	0.037	0.042	0.047		Set Trigger
2	2.526	0.052	0.037	0.043	0.046		Set Trigger
3	2.492	0.052	0.037	0.043	0.046		Set Trigger
4	2.587	0.052	0.036	0.043	0.047		Set Trigger
5	2.507	0.052	0.037	0.043	0.047		Set Trigger

Aug 2.51

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



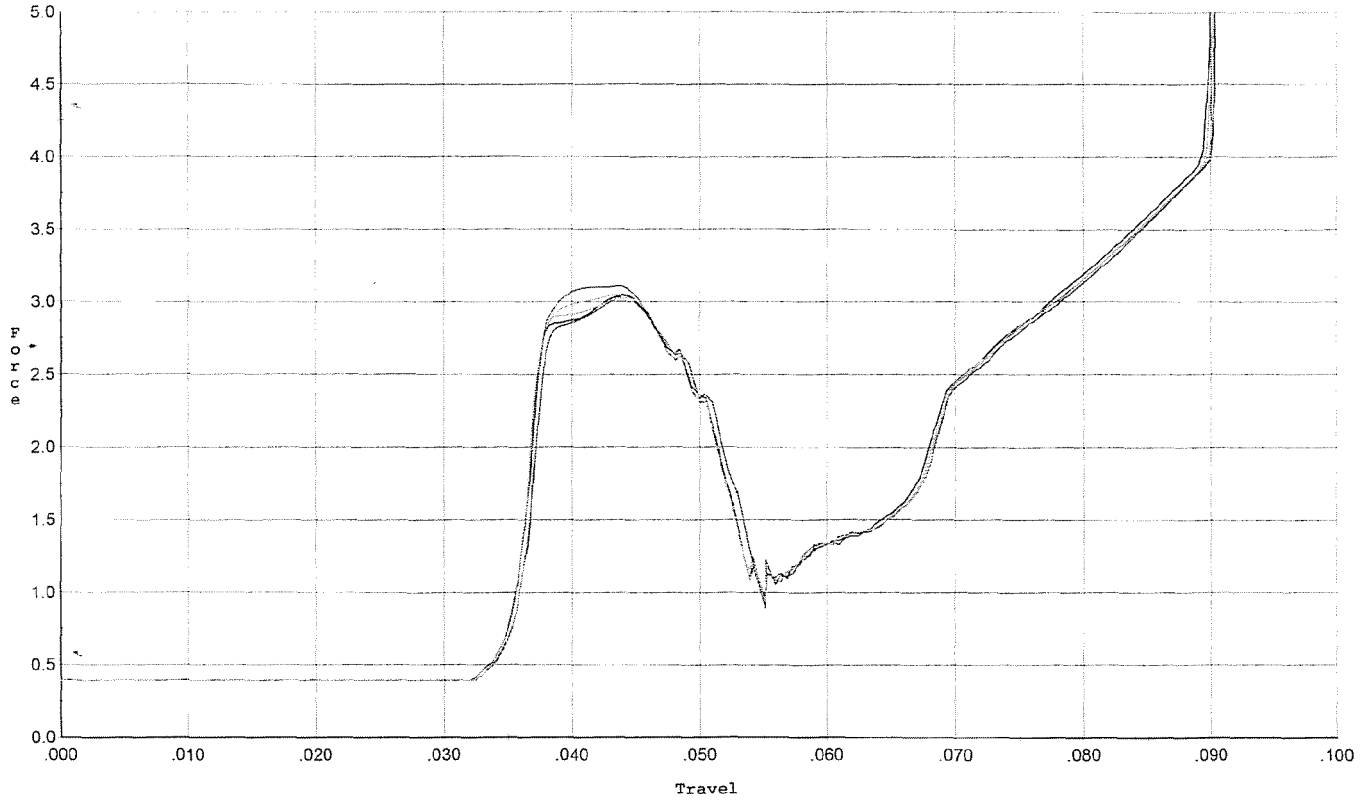
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.089	0.053	0.036	0.041	0.058		Set Trigger
2	3.120	0.055	0.036	0.040	0.061		Set Trigger
3	3.107	0.052	0.036	0.041	0.057		Set Trigger
4	3.143	0.053	0.036	0.040	0.058		Set Trigger
5	3.135	0.052	0.036	0.041	0.058		Set Trigger

Avg 3.11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/27/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



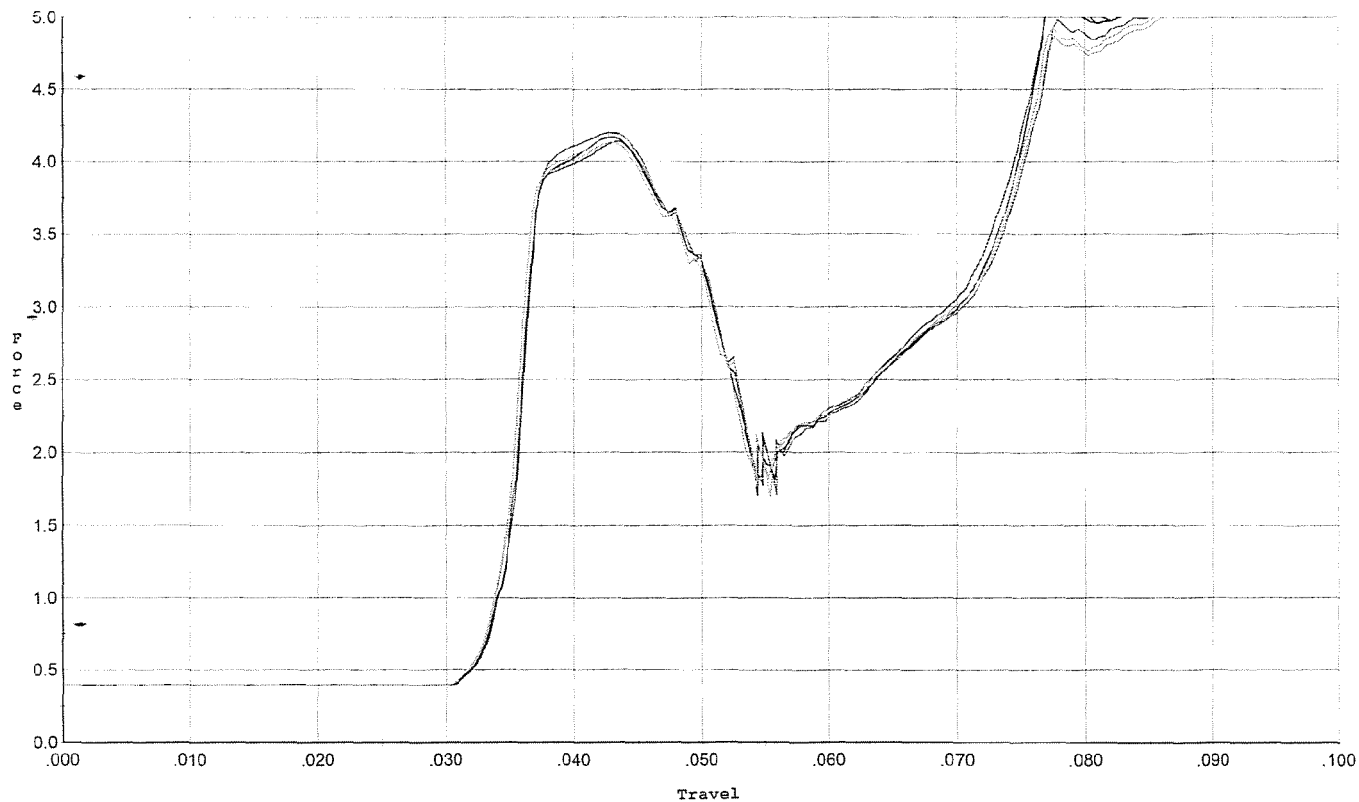
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.042	0.053	0.035	0.040	0.058		Set Trigger
2	3.047	0.053	0.034	0.040	0.058		Set Trigger
3	3.107	0.053	0.034	0.040	0.059		Set Trigger
4	3.023	0.051	0.035	0.041	0.057		Set Trigger
5	3.050	0.053	0.034	0.040	0.059		Set Trigger

Avg 3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



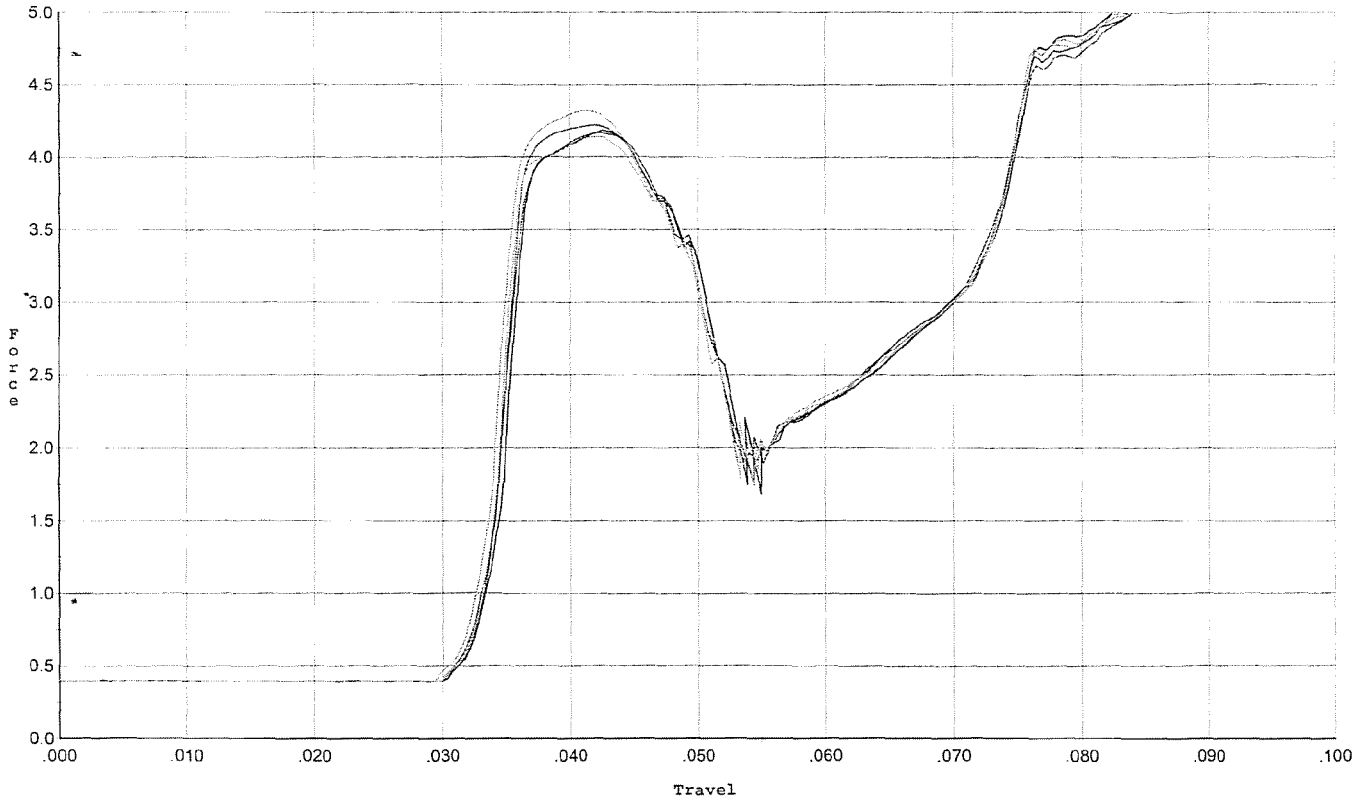
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.137	0.053	0.033	0.037	0.078		Set Trigger
2	4.169	0.053	0.033	0.037	0.078		Set Trigger
3	4.199	0.052	0.033	0.037	0.078		Set Trigger
4	4.131	0.052	0.033	0.037	0.077		Set Trigger
5	4.191	0.053	0.033	0.037	0.079		Set Trigger

Aug-4.16

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/27/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



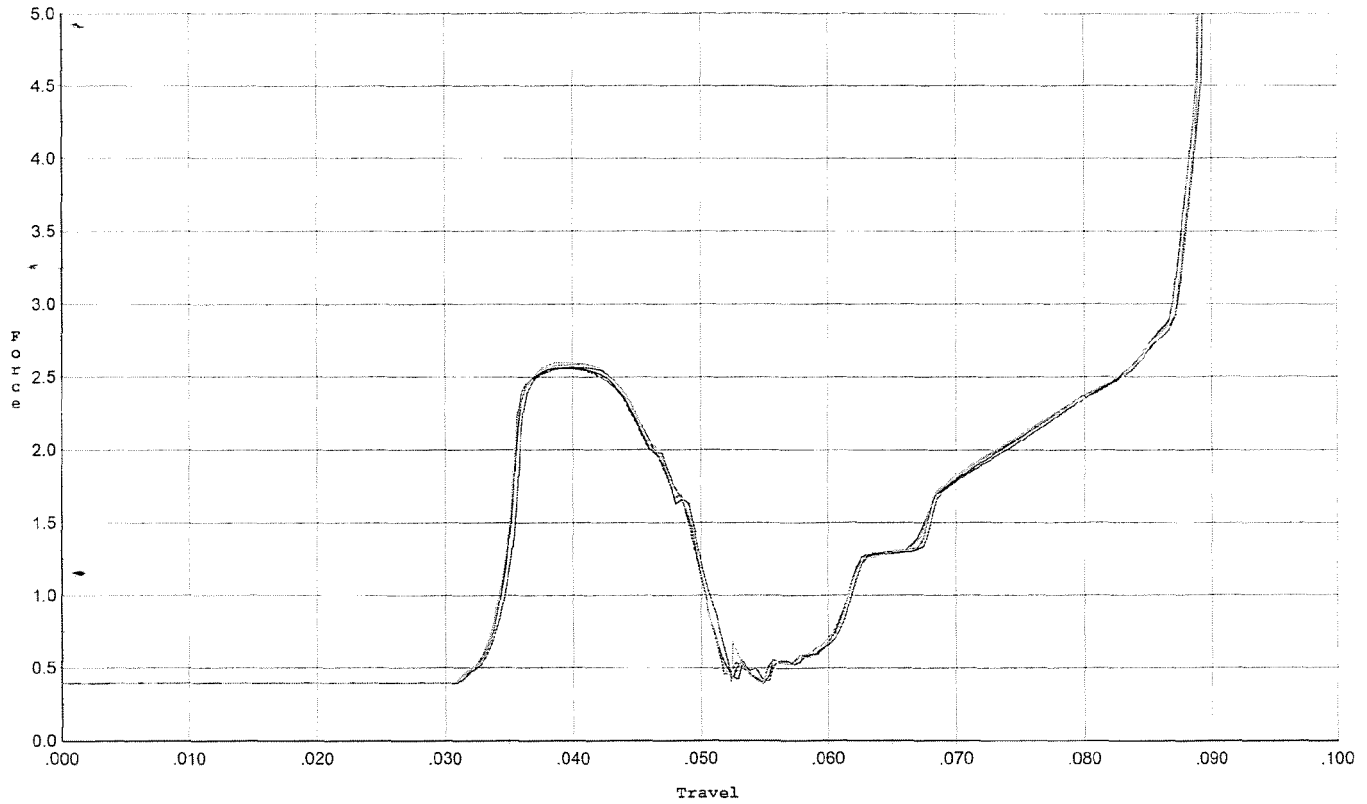
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.169	0.050	0.032	0.037	0.076		Set Trigger
2	4.186	0.052	0.032	0.037	0.079		Set Trigger
3	4.221	0.049	0.032	0.038	0.075		Set Trigger
4	4.144	0.052	0.032	0.037	0.078		Set Trigger
5	4.319	0.051	0.032	0.036	0.081		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R, Putch 10/27/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



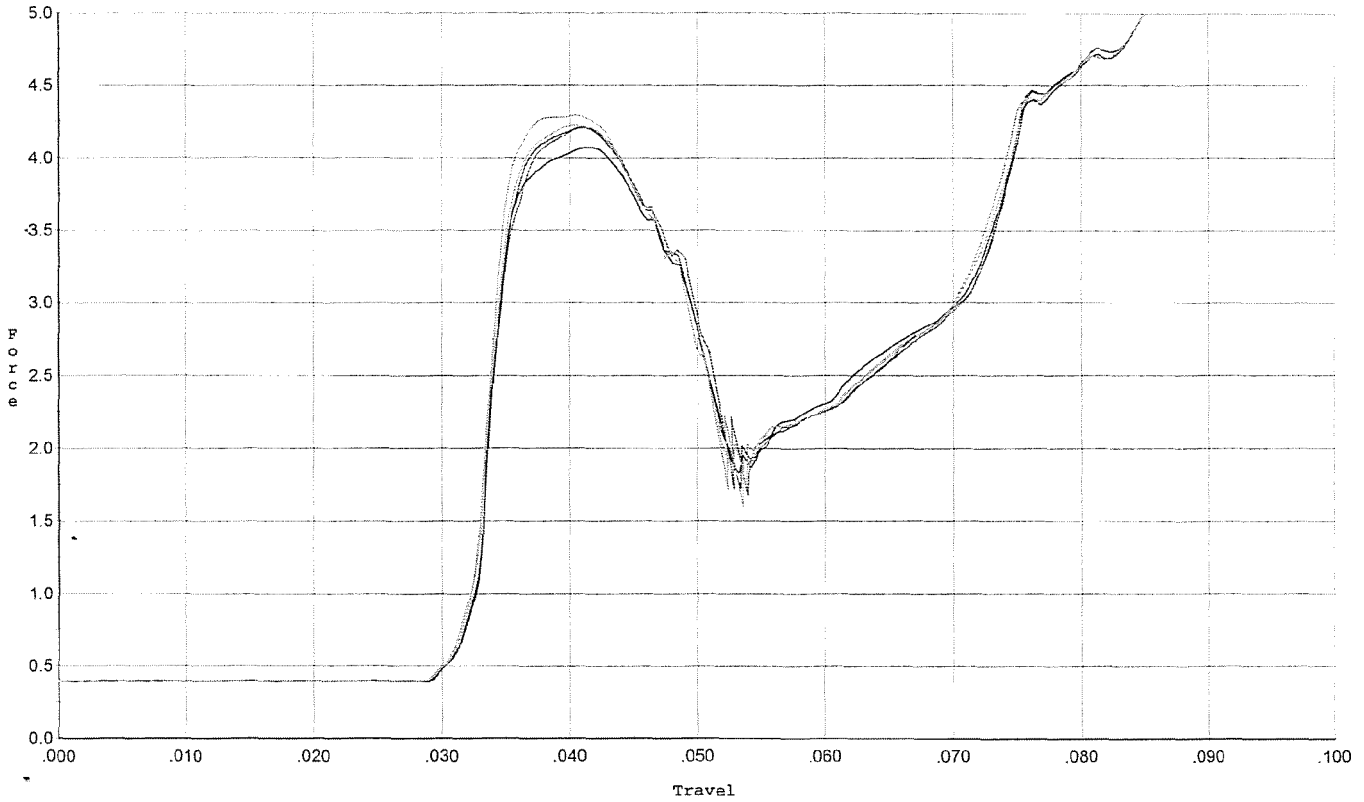
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.562	0.049	0.033	0.044	0.047		Set Trigger
2	2.557	0.049	0.033	0.043	0.047		Set Trigger
3	2.558	0.049	0.033	0.043	0.047		Set Trigger
4	2.599	0.049	0.033	0.043	0.047		Set Trigger
5	2.588	0.049	0.033	0.043	0.048		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R, Putch 10/27/08

Model: M/24
 Serial No: Form #F005
 Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.209	0.050	0.031	0.037	0.077		Set Trigger
2	4.072	0.051	0.031	0.038	0.076		Set Trigger
3	4.207	0.051	0.031	0.037	0.079		Set Trigger
4	4.221	0.050	0.031	0.037	0.078		Set Trigger
5	4.295	0.051	0.031	0.037	0.079		Set Trigger

Aug 4.20