

G6784995

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO

- INSTRUCTION BOOK 3518

BM FORM

proof of purchase



owner registration sticker



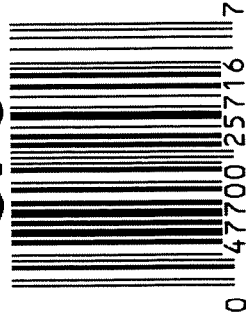
ORDER NO. 25716

BARREL LENGTH 24"

CAPACITY 6

G6784995

UPC



**M-24
INSPECTION CHECKLIST-NEW GUNS**

GUN SERIAL # G 6784995

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-22-08	SP
430	ASSEMBLE TO STOCK		9-22-08	SP
440	PROOF		9-22-08	SP
460	CHECK HEADSPACE		9-22-08	SP
470	DIS-ASSEMBLE ACTION	MAGNA - FLUX OCT 08 2008 OPERATOR	9-22-08	SP
472	SERIALIZE BOLT HANDLE		10-7-08	RT
475	DRILL AND TAP SIGHT HOLES		10-7-08	SP
480	MAGNAFLUX BBL ACTION		10/8/08	
490	MAGNAFLUX BOLT		9-22-08	MB
500	ROLLMARK CALIBER		10/8/08	RT
520	GOFF BLAST BBL / REC		10/9/08	DS
542	APPLY COATINGS (BARREL ACTION)		10/3	—
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		10-13-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		10-13-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		10-13-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-13-08	BN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

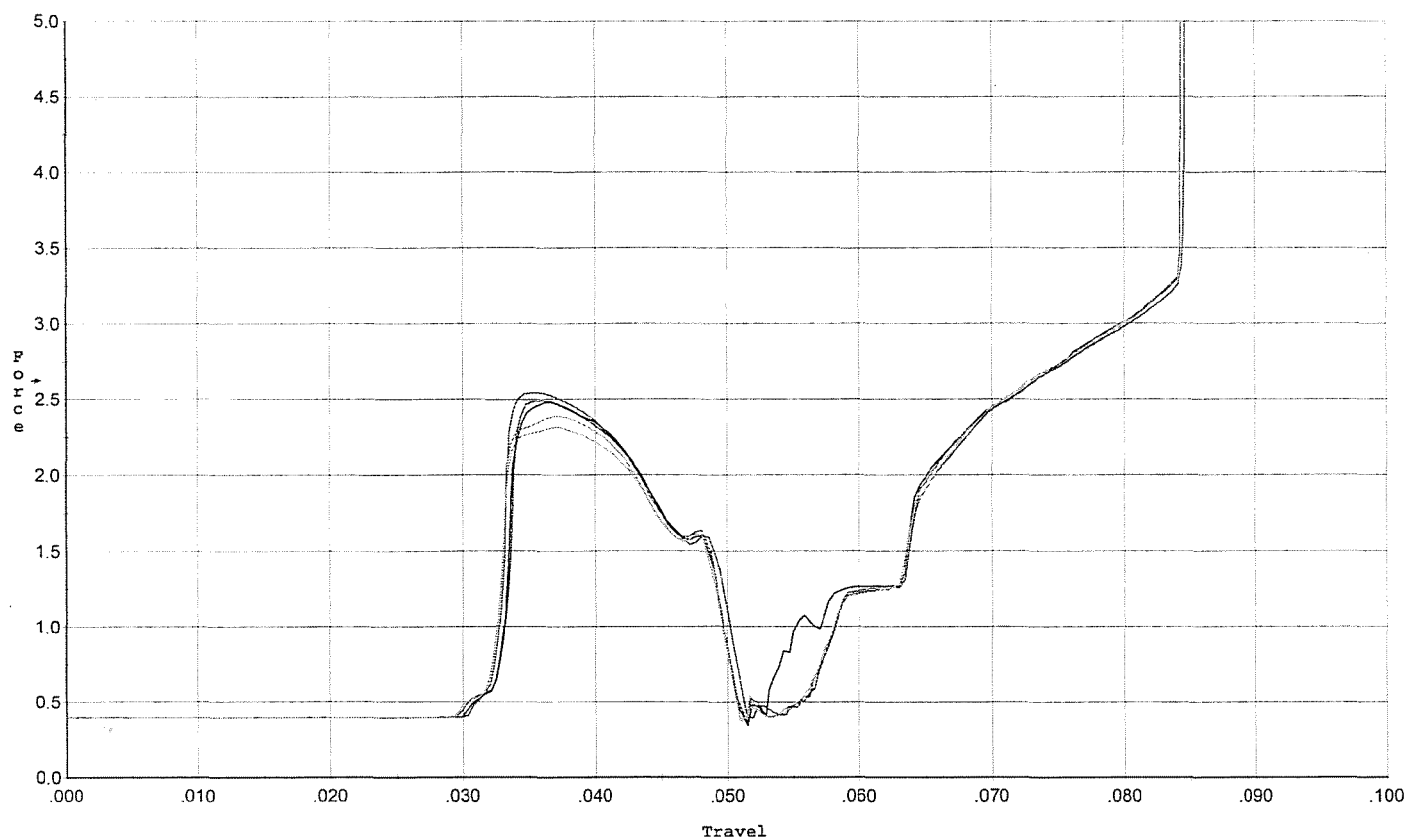
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>4.0</u> <u>4.0</u> <u>4.0</u>	11-18-08	L. D.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>5.0</u> <u>5.0</u>	11-18-08	L. D.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	11-18-08	L. D.
	J) ASSEMBLE STOCK		11-13-08	R. G.
	K) ASSEMBLE SWIVEL STUDS		11-18-08	L. D.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	11-14-08	L. D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		11-14-08	TC
670	FINAL INSPECTION A) HEADSPACE		11-18-08	L. D.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.47</u> <u>2.56</u> <u>2.51</u> <u>2.53</u> <u>2.50</u>	11-14-08	TC
	C) FUNCTION		11-18-08	L. D.
690	PACK		12-2-08	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



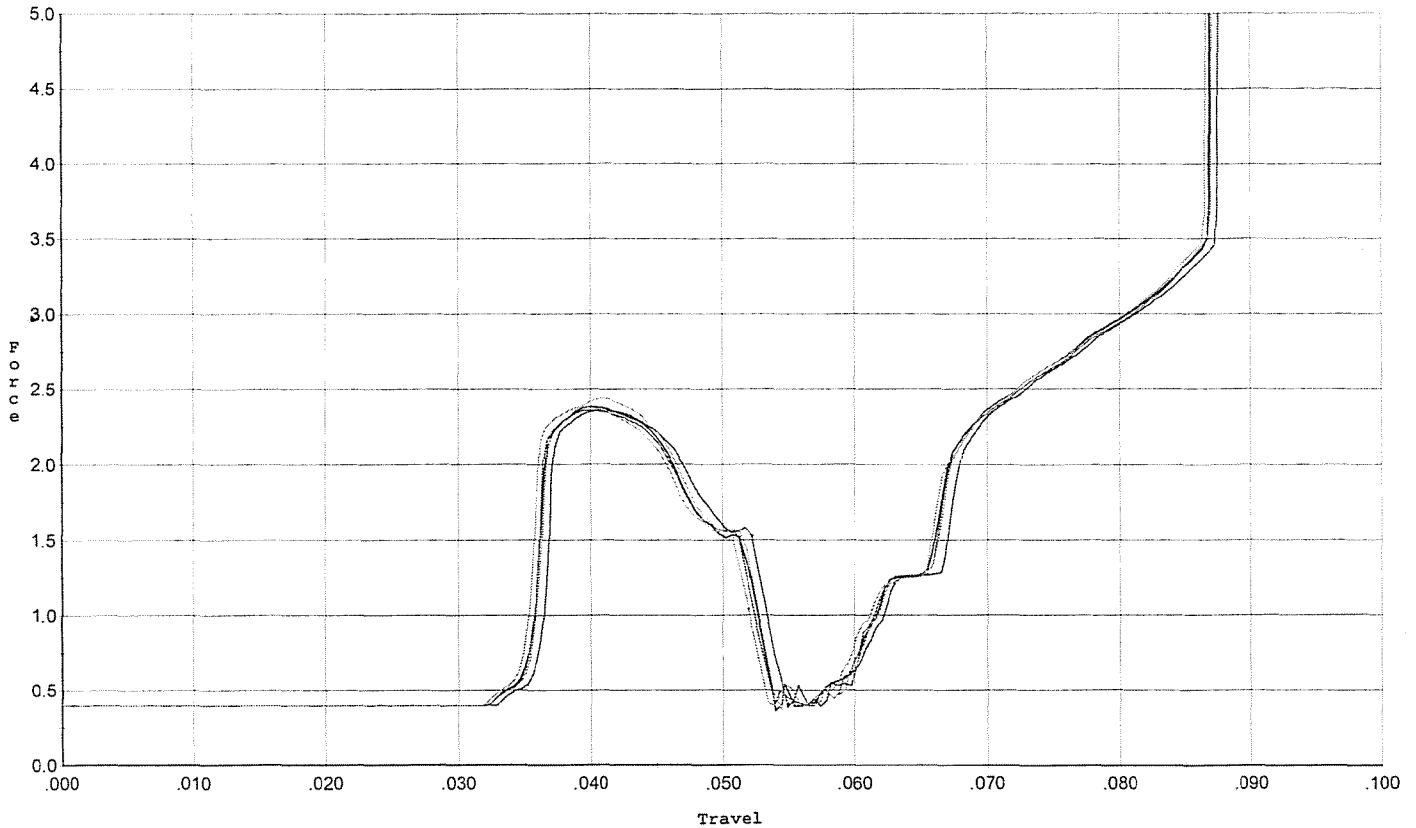
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.488	0.049	0.031	0.039	0.047		Set Trigger
2	2.477	0.049	0.033	0.039	0.046		Set Trigger
3	2.543	0.049	0.032	0.039	0.047		Set Trigger
4	2.316	0.049	0.030	0.040	0.046		Set Trigger
5	2.385	0.049	0.032	0.039	0.046		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



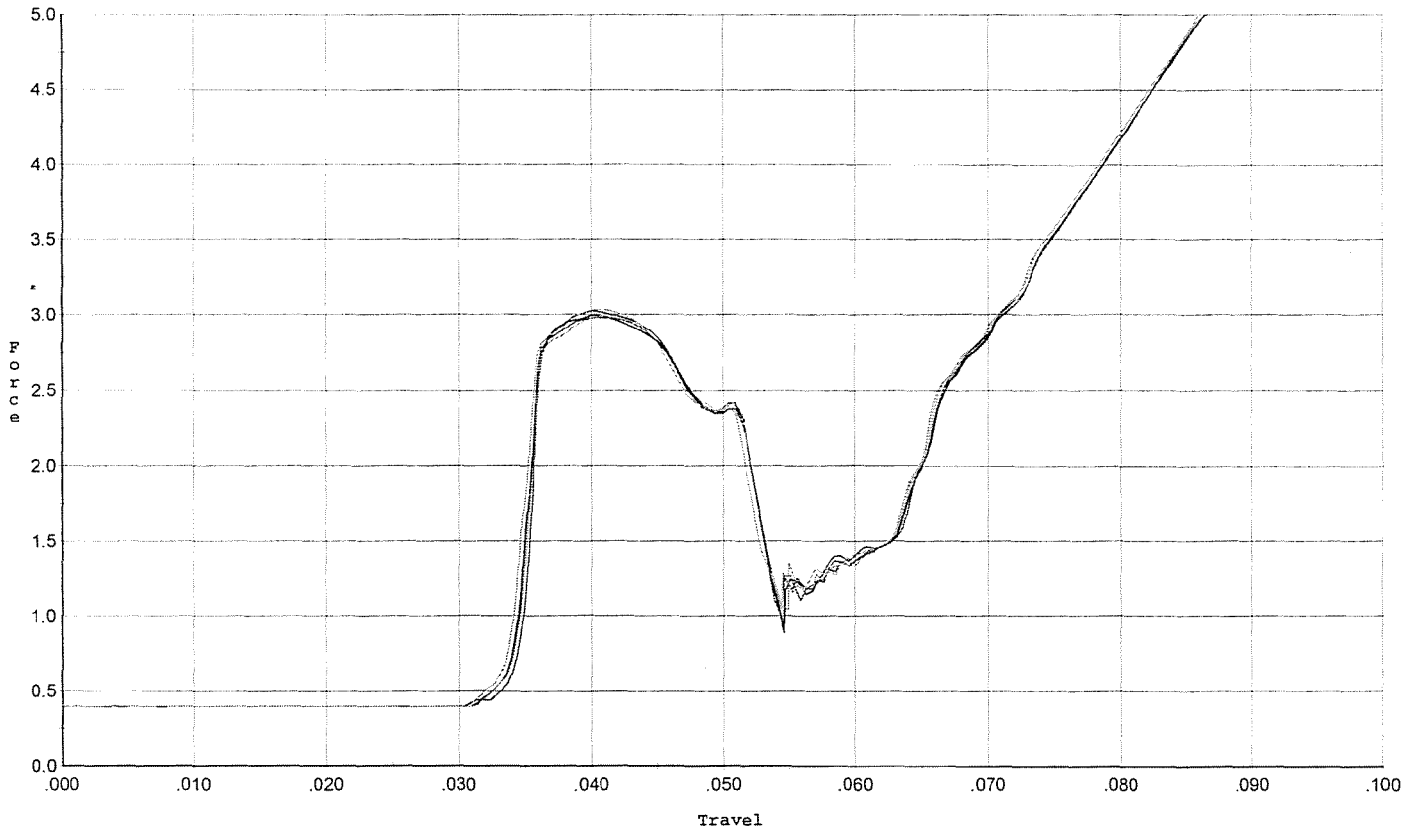
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.357	0.052	0.036	0.039	0.047		Set Trigger
2	2.380	0.052	0.035	0.039	0.047		Set Trigger
3	2.358	0.051	0.035	0.039	0.046		Set Trigger
4	2.437	0.052	0.035	0.039	0.048		Set Trigger
5	2.380	0.052	0.035	0.039	0.047		Set Trigger

AUG 2.38

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



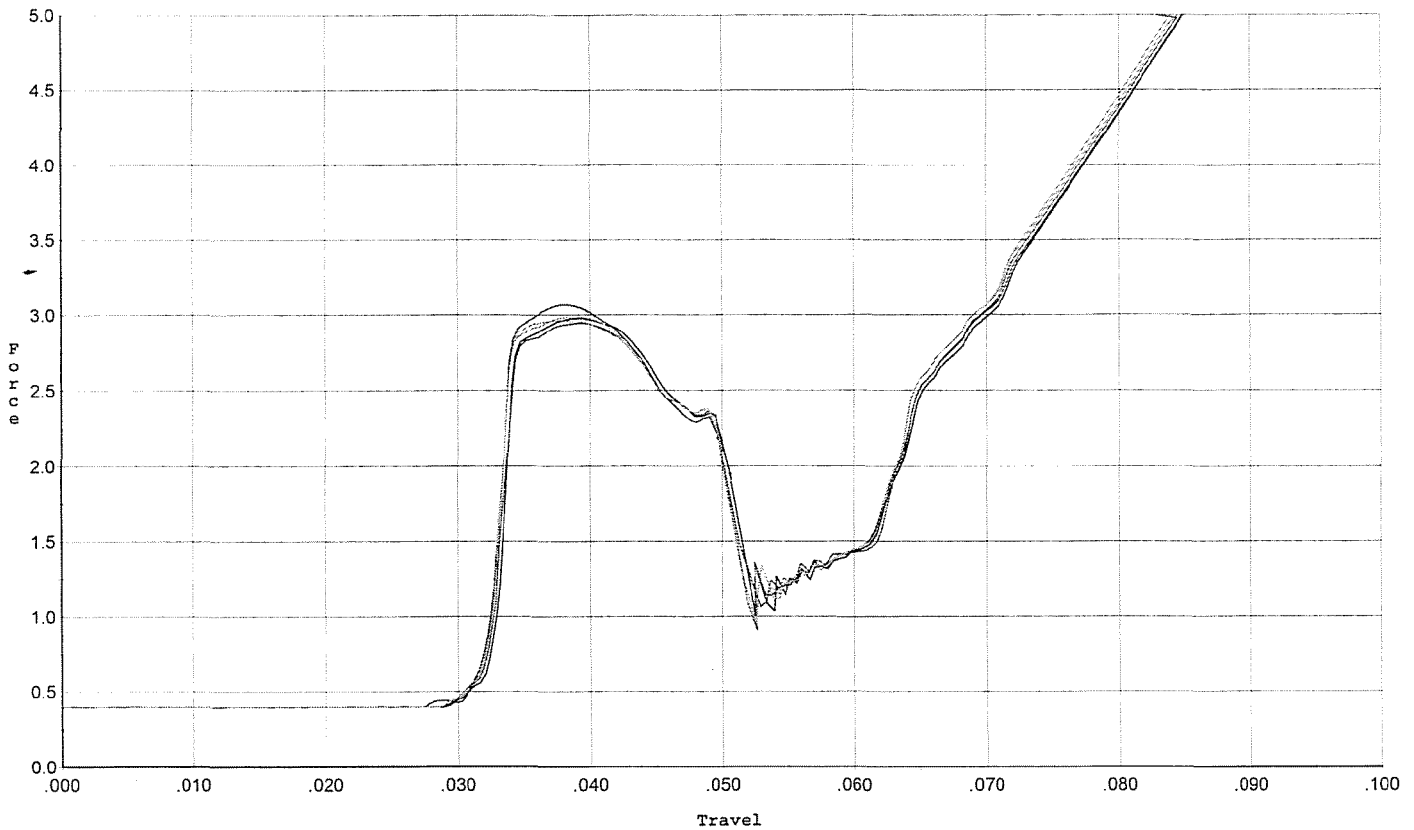
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.020	0.052	0.034	0.037	0.060		Set Trigger
2	2.993	0.051	0.034	0.037	0.060		Set Trigger
3	2.981	0.052	0.034	0.037	0.060		Set Trigger
4	2.991	0.051	0.034	0.037	0.060		Set Trigger
5	3.032	0.051	0.033	0.037	0.060		Set Trigger

Avg 3.00

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



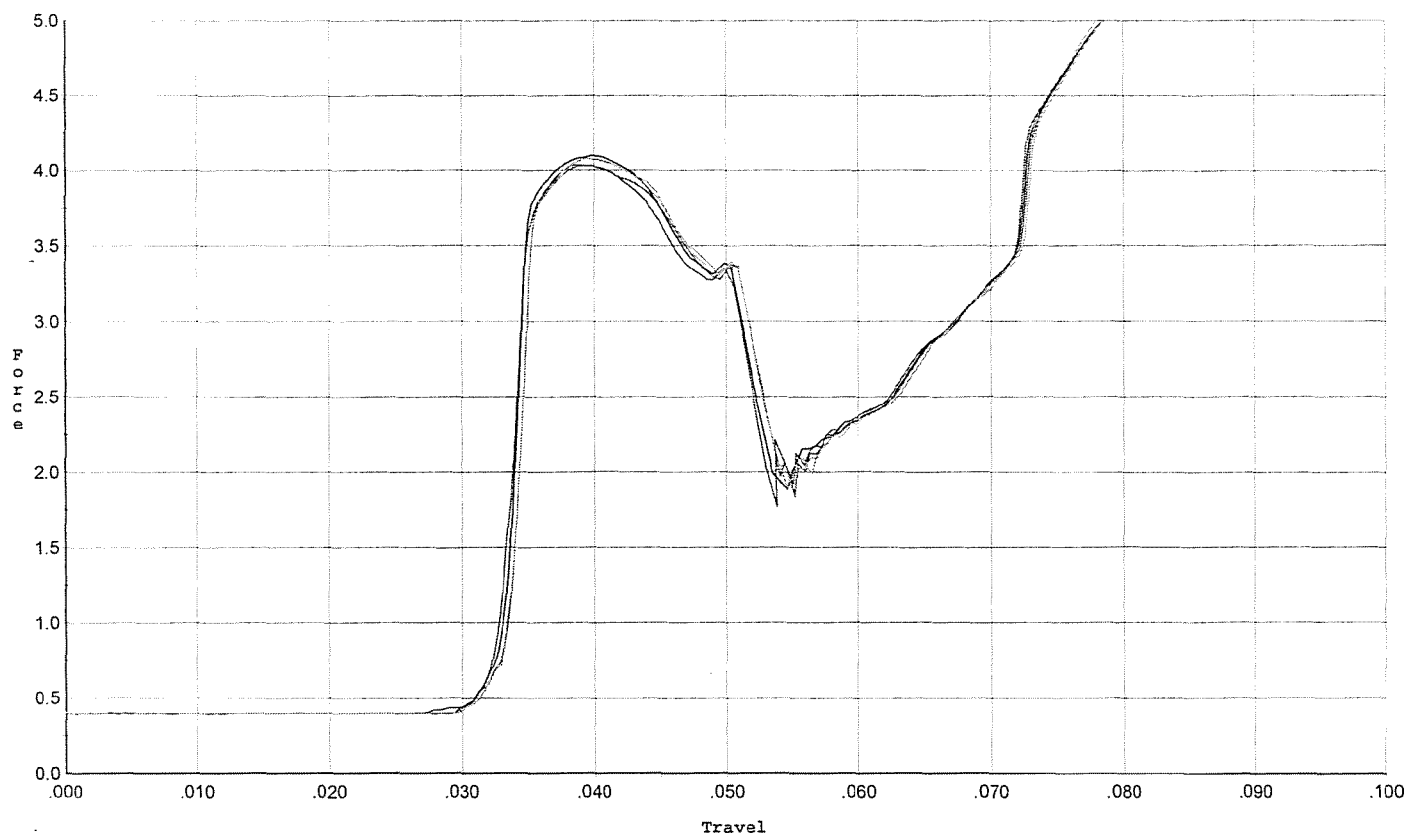
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.066	0.050	0.031	0.037	0.060		Set Trigger
2	2.976	0.051	0.032	0.037	0.060		Set Trigger
3	2.946	0.049	0.032	0.037	0.058		Set Trigger
4	2.962	0.050	0.032	0.037	0.059		Set Trigger
5	2.986	0.050	0.032	0.037	0.059		Set Trigger

Aug 2.98

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



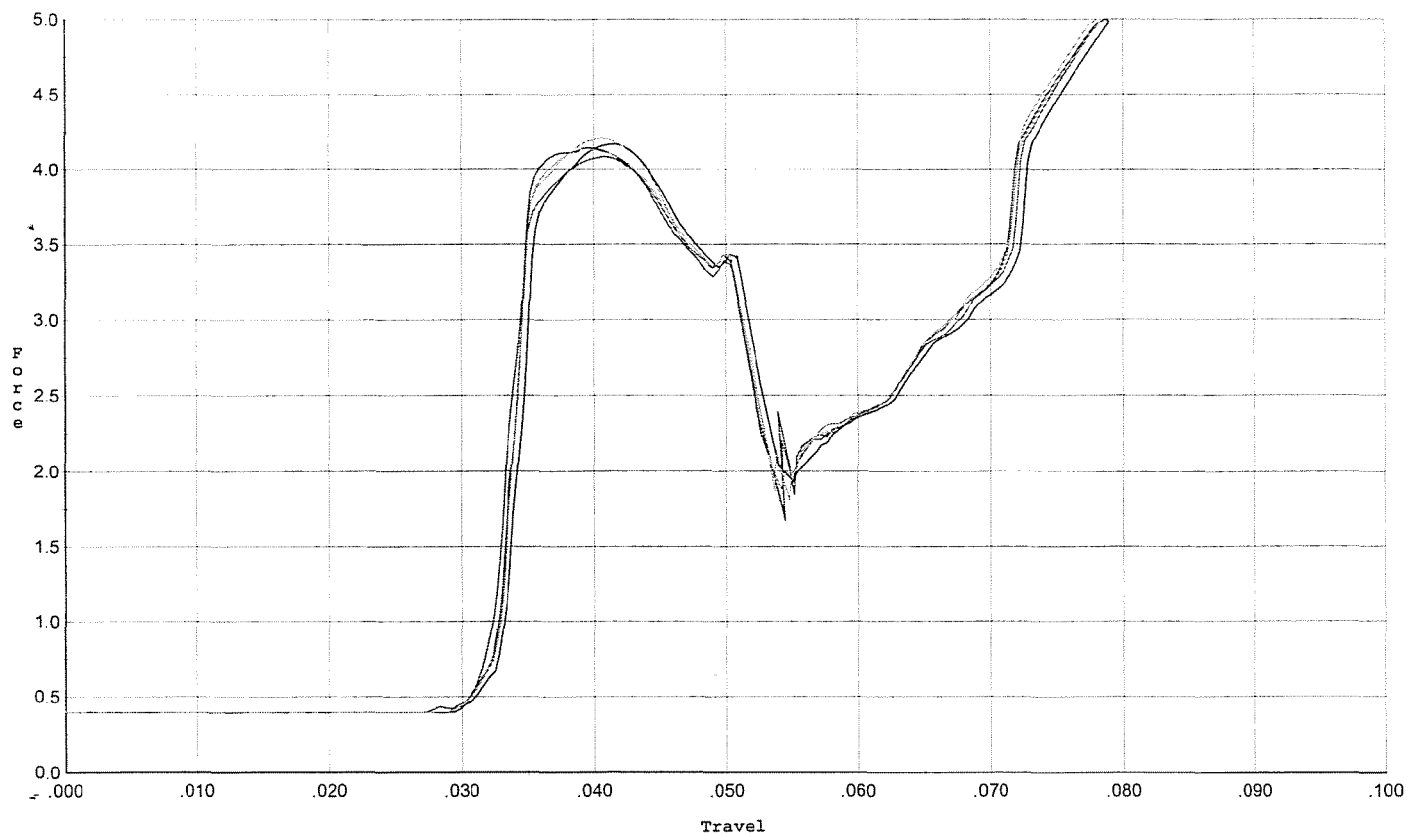
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.037	0.051	0.032	0.035	0.078		Set Trigger
2	4.100	0.050	0.031	0.035	0.078		Set Trigger
3	4.033	0.051	0.032	0.035	0.078		Set Trigger
4	4.079	0.051	0.032	0.035	0.078		Set Trigger
5	4.082	0.051	0.032	0.035	0.078		Set Trigger

Avg 4.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



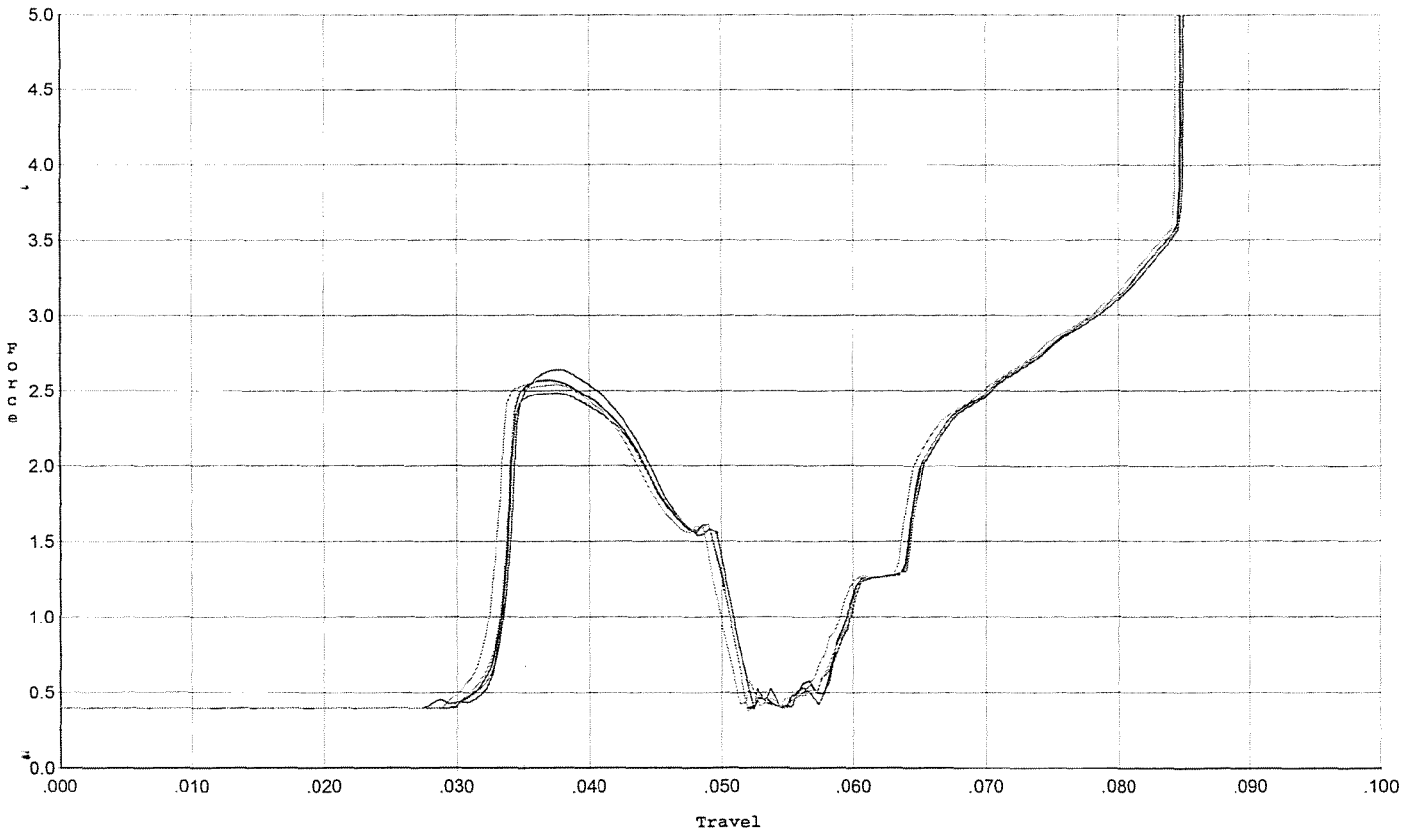
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.146	0.050	0.031	0.035	0.080		Set Trigger
2	4.172	0.051	0.033	0.035	0.079		Set Trigger
3	4.087	0.050	0.032	0.035	0.078		Set Trigger
4	4.139	0.052	0.032	0.035	0.082		Set Trigger
5	4.210	0.050	0.032	0.035	0.079		Set Trigger

Avg 4.15

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



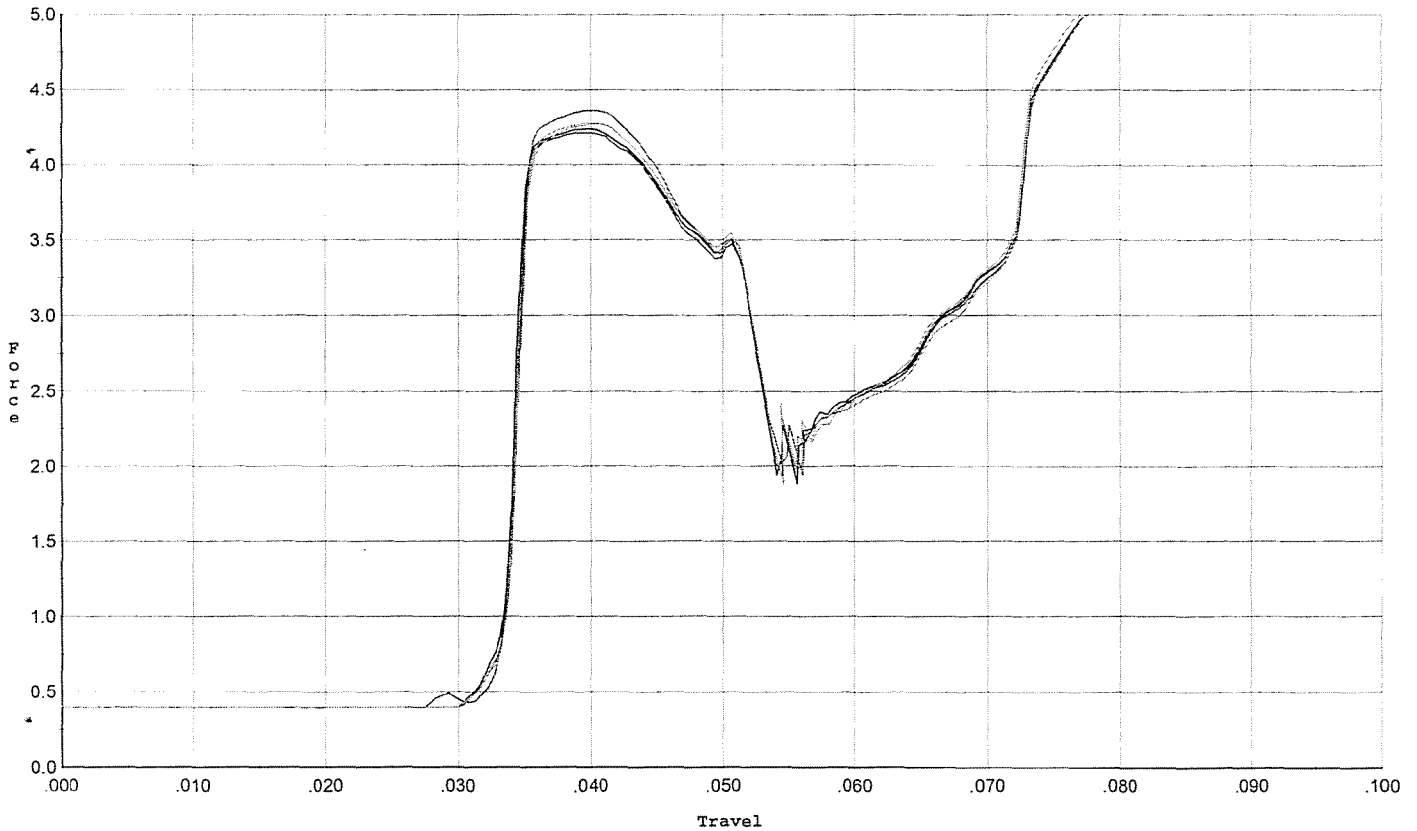
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.637	0.050	0.033	0.039	0.049		Set Trigger
2	2.569	0.050	0.032	0.039	0.049		Set Trigger
3	2.482	0.050	0.033	0.039	0.048		Set Trigger
4	2.538	0.050	0.032	0.039	0.049		Set Trigger
5	2.561	0.049	0.031	0.039	0.048		Set Trigger

AVG 2.55

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/6/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.213	0.051	0.033	0.034	0.082		Set Trigger
2	4.237	0.051	0.032	0.034	0.083		Set Trigger
3	4.362	0.051	0.032	0.034	0.083		Set Trigger
4	4.279	0.051	0.032	0.034	0.083		Set Trigger
5	4.272	0.051	0.032	0.035	0.082		Set Trigger

Avg 4.27