

G6784997

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

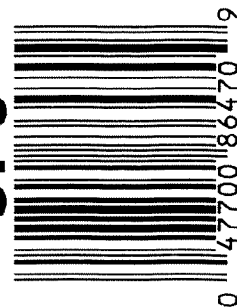
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784997

UPC



INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784997

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	Bm
475	DRILL AND TAP SIGHT HOLES	2006	9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BT	9-22-08	BH
490	MAGNAFLUX BOLT		9-18-08	MT
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		9-23	
545	(BOLT)			
560	RE-ASSEMBLE ACTION A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-11-08	Bm
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

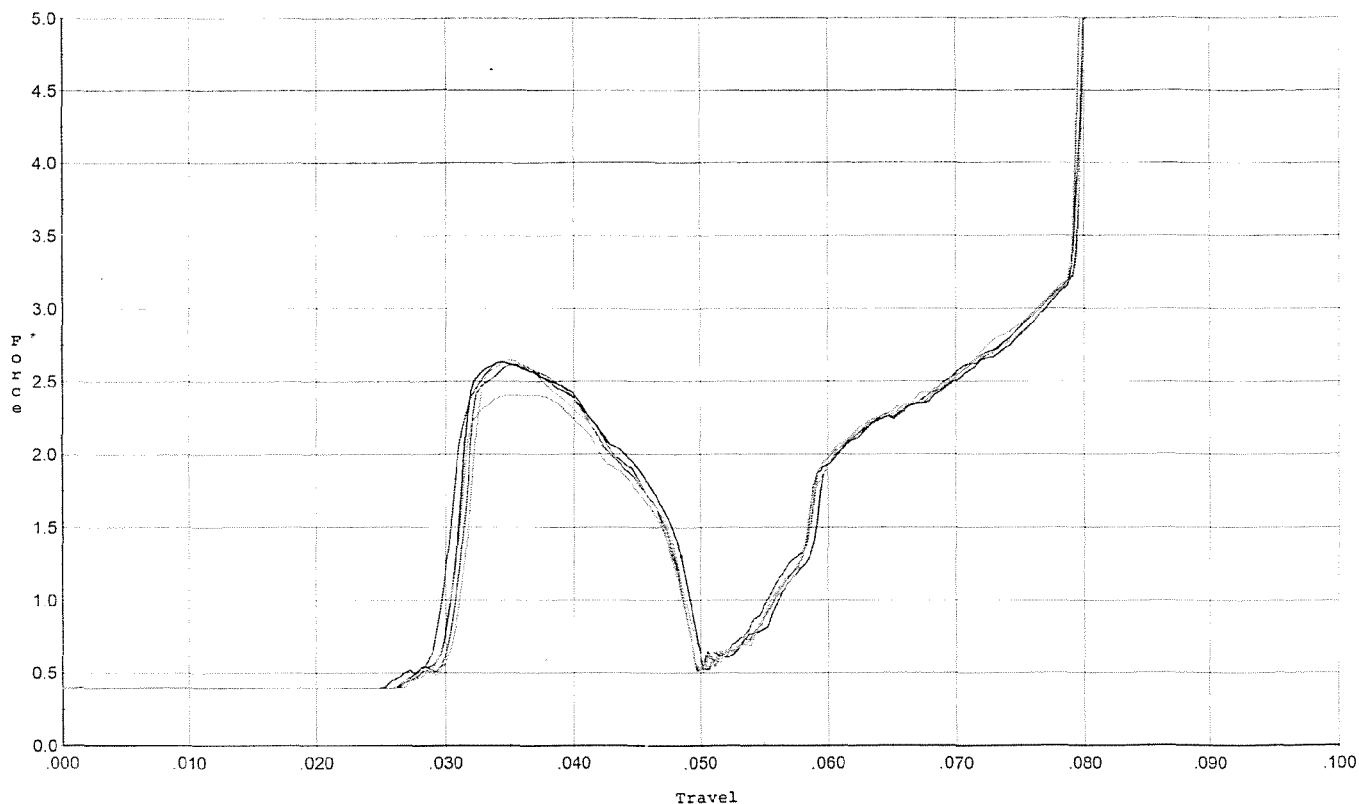
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.0</u> <u>3.5</u> <u>3.0</u>	12-31-08	L.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-31-08	R.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.024</u>	12-31-08	R.N.
	J) ASSEMBLE STOCK		11-14-08	BSN
	K) ASSEMBLE SWIVEL STUDS		12-31-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-22-08	RPD
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-22-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-31-08	L.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.51</u> <u>2.54</u> <u>2.54</u> <u>2.61</u> <u>2.69</u>	12-30-08	L.N.
	C) FUNCTION		12-31-08	L.N.
690	PACK		1-8-09	TC

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs ini +/- .50 lbs



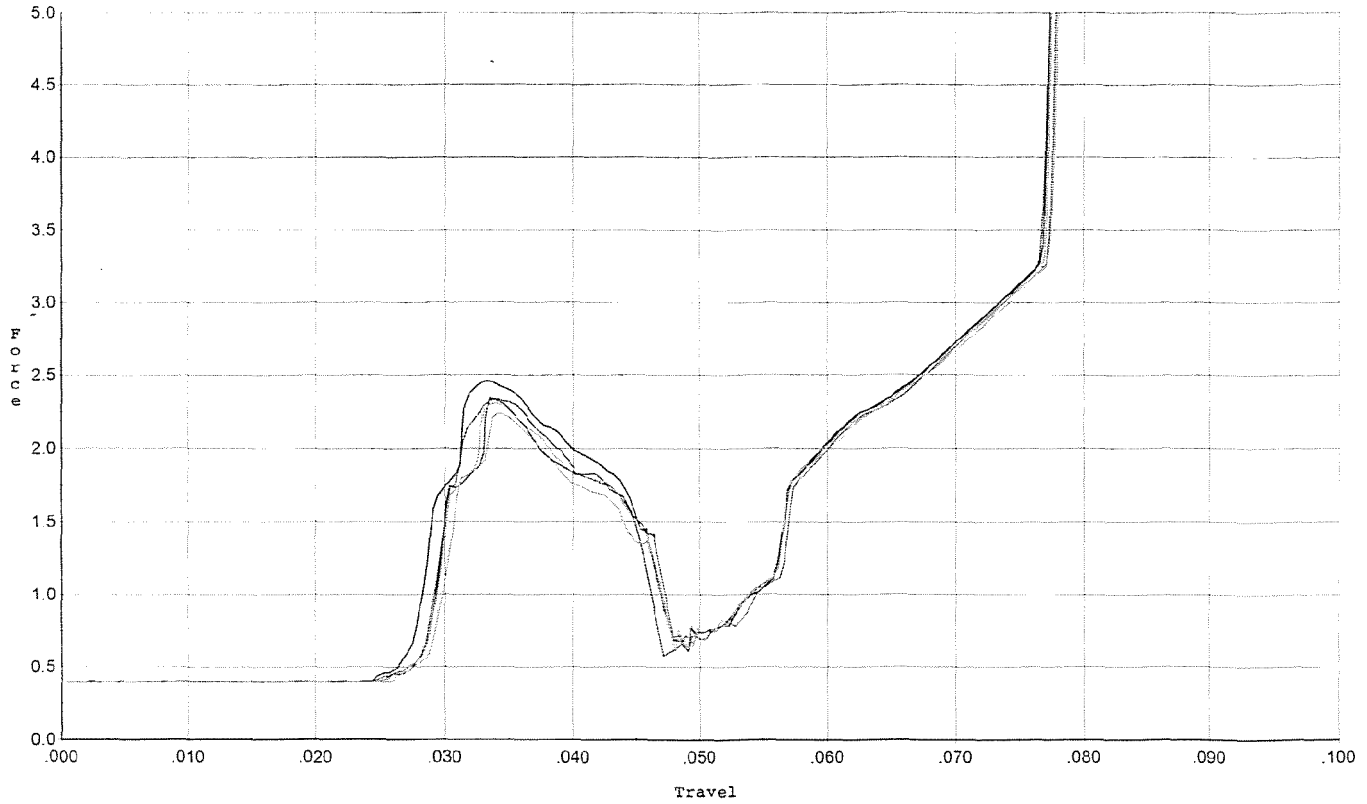
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.639	0.048	0.029	0.036	0.052		Set Trigger
2	2.636	0.049	0.030	0.035	0.052		Set Trigger
3	2.622	0.048	0.030	0.036	0.050		Set Trigger
4	2.650	0.048	0.030	0.035	0.049		Set Trigger
5	2.407	0.048	0.030	0.036	0.049		Set Trigger

A-259

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs after 50 cycles+/- .50 lbs



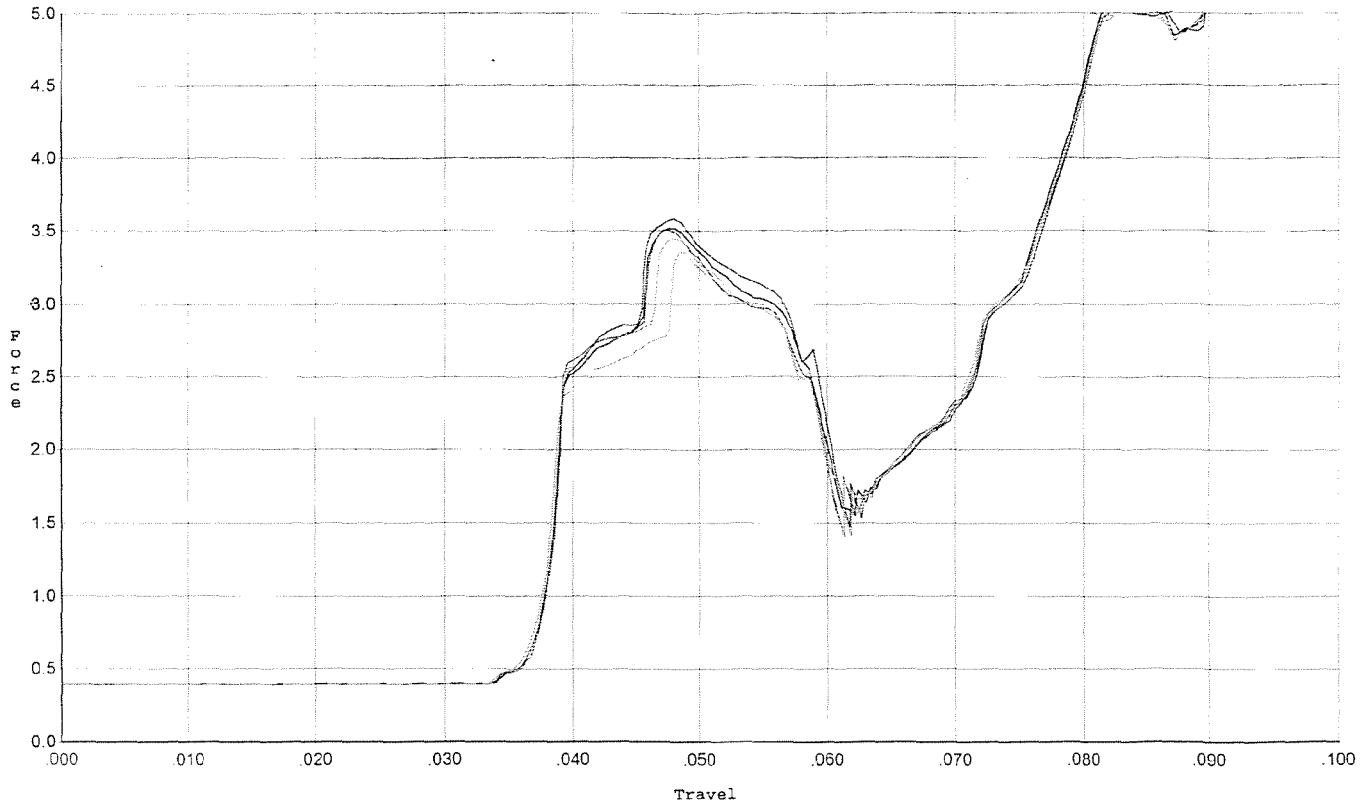
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.344	0.046	0.029	0.036	0.042		Set Trigger
2	2.461	0.046	0.027	0.035	0.047		Set Trigger
3	2.337	0.046	0.028	0.036	0.045		Set Trigger
4	2.313	0.047	0.029	0.036	0.044		Set Trigger
5	2.242	0.046	0.029	0.036	0.041		Set Trigger

A-2-33

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs +/- .75 lbs



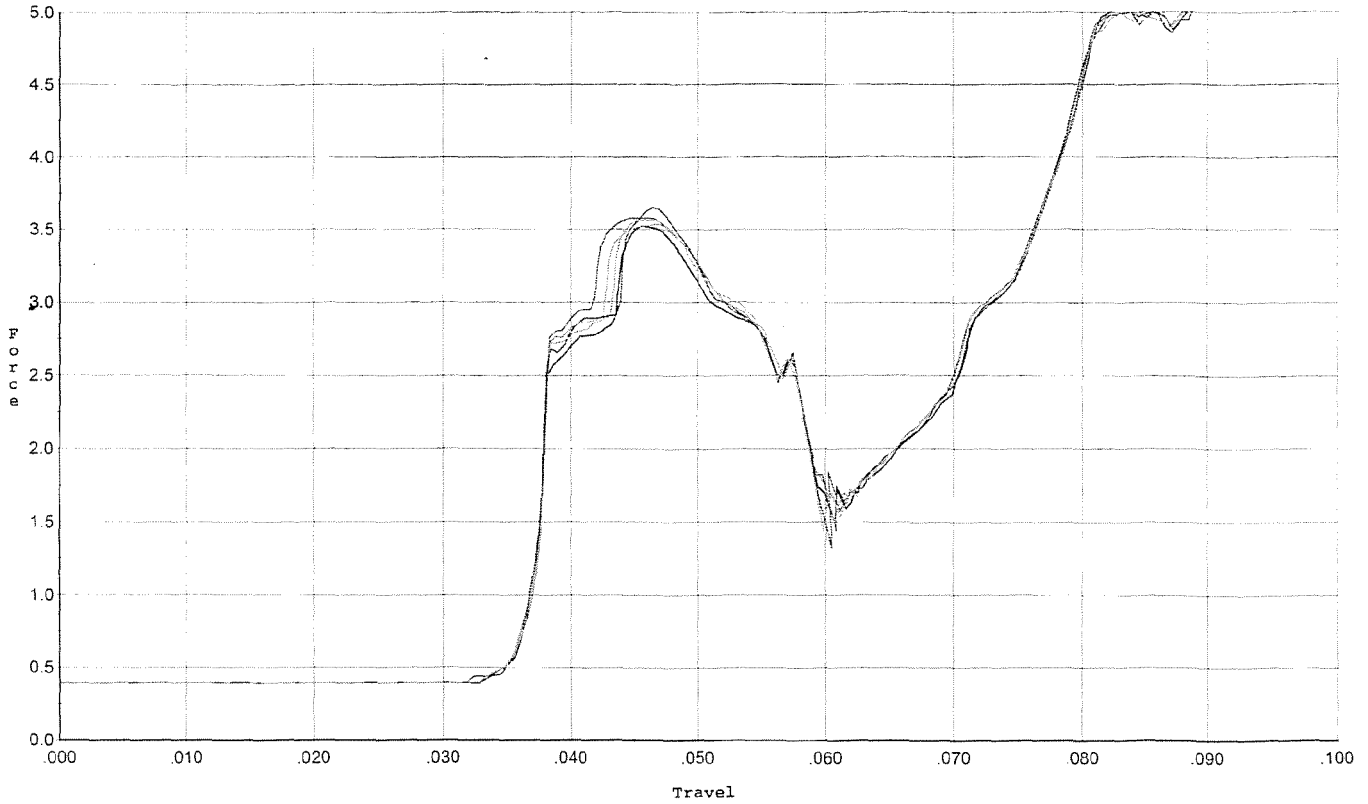
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.583	0.059	0.037	0.036	0.079		Set Trigger
2	3.518	0.060	0.037	0.035	0.079		Set Trigger
3	3.506	0.059	0.037	0.036	0.076		Set Trigger
4	3.355	0.059	0.036	0.036	0.074		Set Trigger
5	3.449	0.059	0.037	0.036	0.075		Set Trigger

A-3-48

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs after 20 cycles.75 lbs



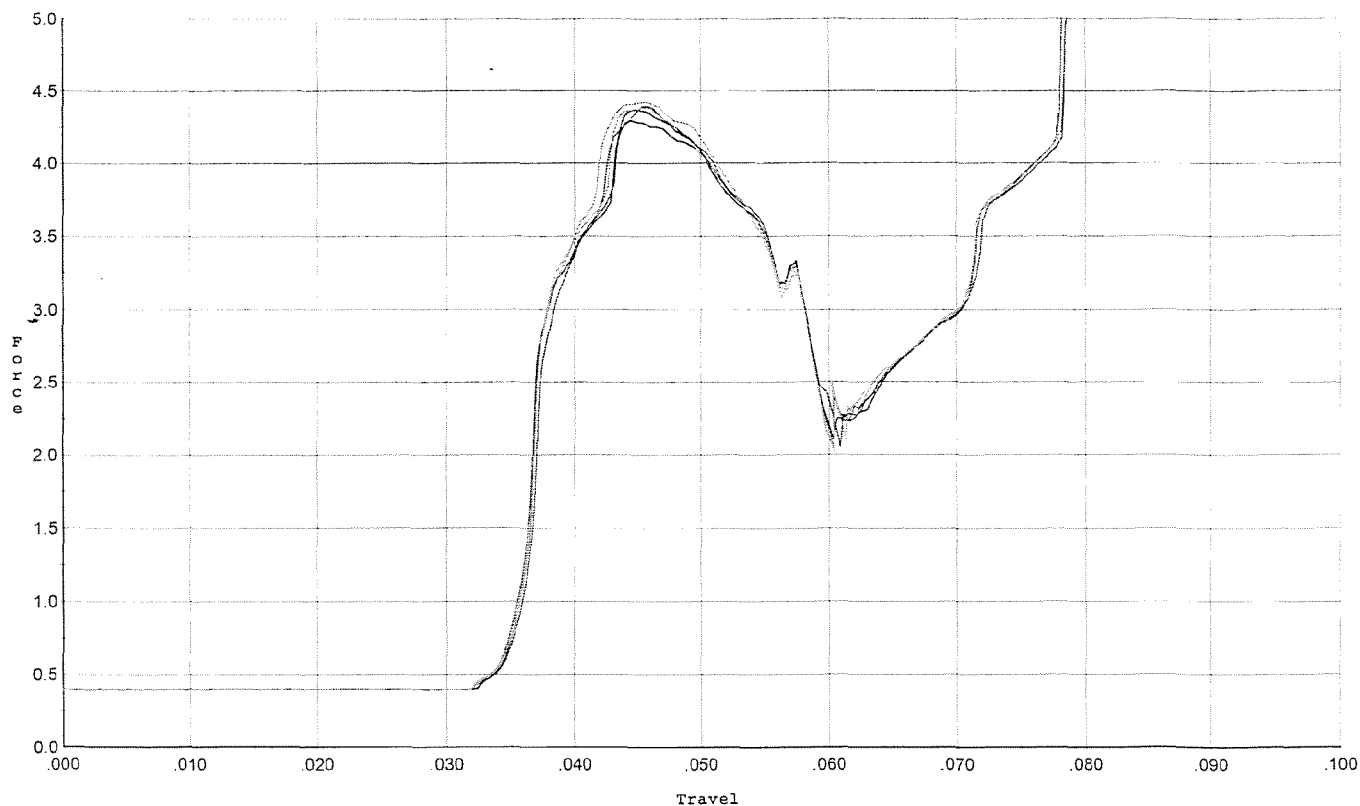
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.653	0.057	0.035	0.036	0.077		Set Trigger
2	3.523	0.058	0.036	0.036	0.076		Set Trigger
3	3.580	0.058	0.036	0.036	0.078		Set Trigger
4	3.564	0.058	0.036	0.036	0.077		Set Trigger
5	3.536	0.057	0.036	0.036	0.077		Set Trigger

A 3.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs ini +/- 1.0 lbs



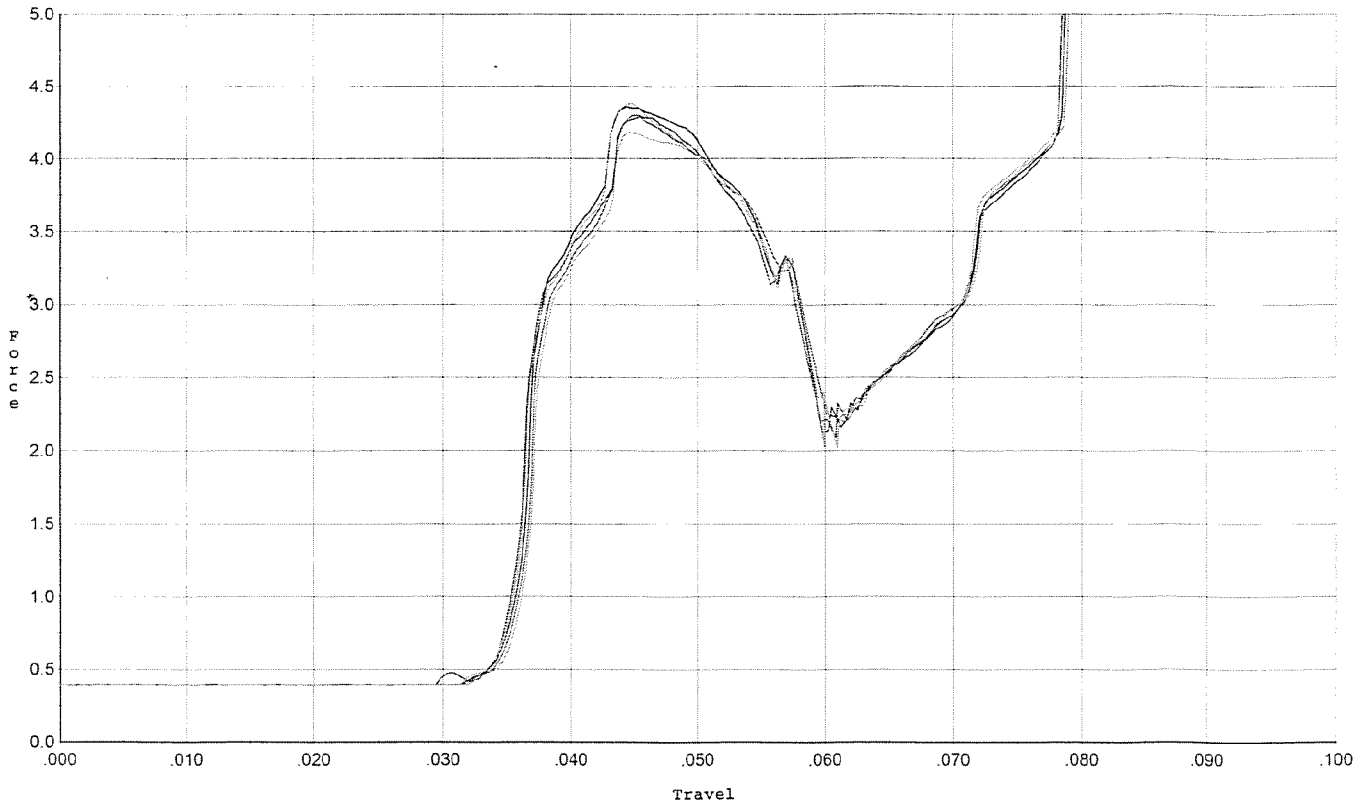
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.369	0.057	0.035	0.025	0.094		Set Trigger
2	4.297	0.057	0.035	0.025	0.094		Set Trigger
3	4.391	0.057	0.034	0.025	0.095		Set Trigger
4	4.383	0.058	0.035	0.025	0.095		Set Trigger
5	4.420	0.058	0.035	0.025	0.096		Set Trigger

A-437

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs after 20 cycles+/- 1.0 lbs



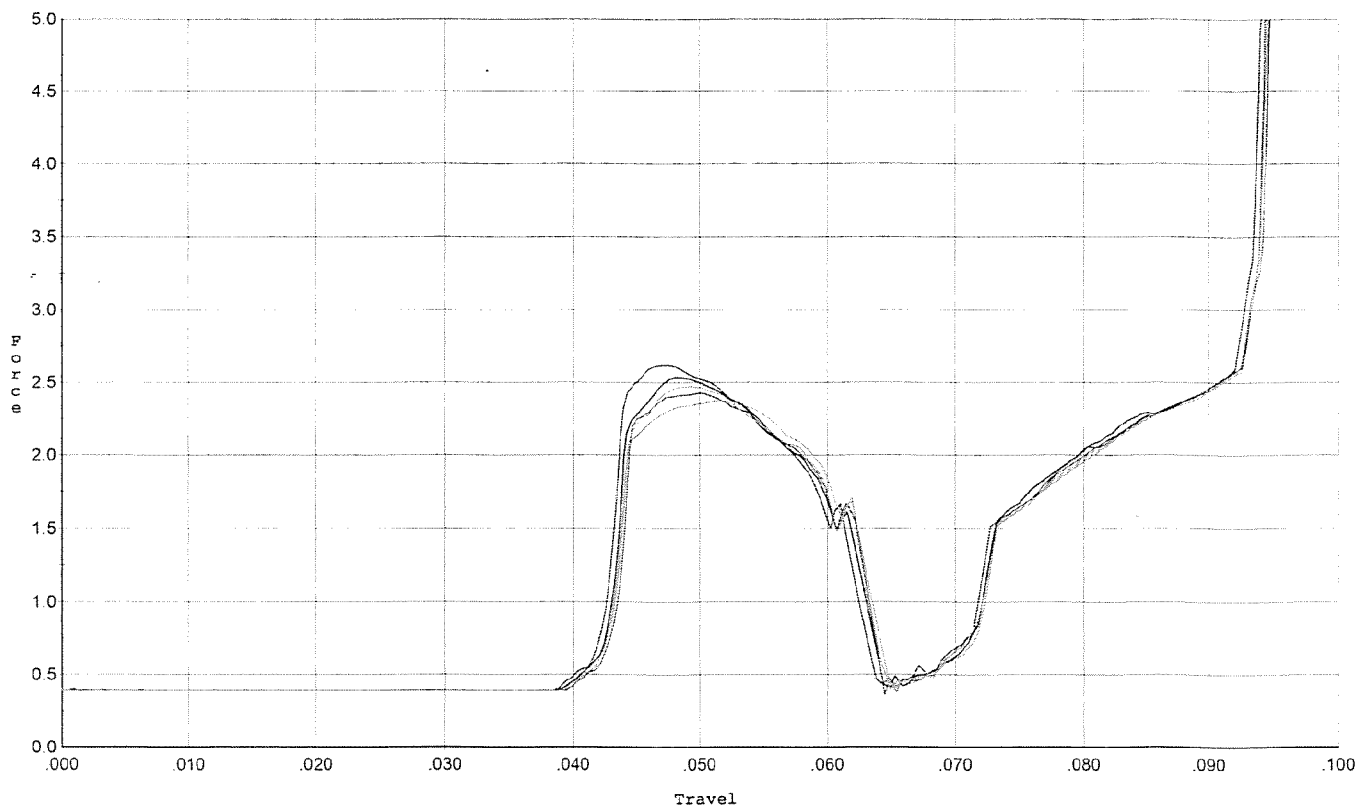
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.292	0.057	0.034	0.025	0.093		Set Trigger
2	4.359	0.058	0.035	0.025	0.095		Set Trigger
3	4.300	0.057	0.035	0.025	0.093		Set Trigger
4	4.181	0.057	0.035	0.025	0.092		Set Trigger
5	4.385	0.058	0.034	0.025	0.096		Set Trigger

A-430

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs +/- .50 lbs for final test



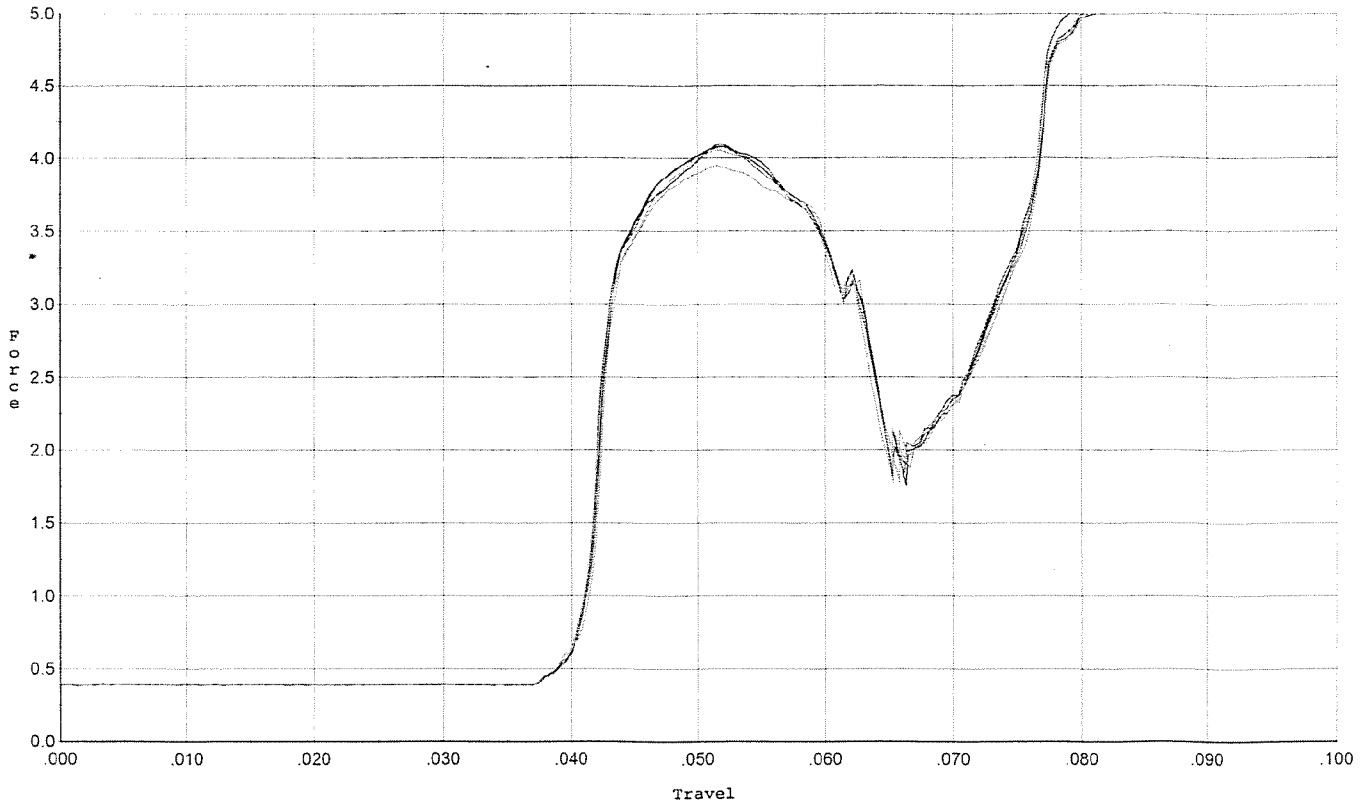
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.622	0.061	0.042	0.040	0.058		Set Trigger
2	2.535	0.063	0.042	0.039	0.059		Set Trigger
3	2.426	0.062	0.043	0.039	0.057		Set Trigger
4	2.472	0.062	0.042	0.039	0.058		Set Trigger
5	2.376	0.062	0.042	0.039	0.057		Set Trigger

A-2.48

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/062008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs +/- 1.0 lb for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.096	0.063	0.040	0.035	0.095		Set Trigger
2	4.079	0.063	0.040	0.035	0.095		Set Trigger
3	4.083	0.063	0.040	0.035	0.095		Set Trigger
4	4.052	0.062	0.039	0.036	0.093		Set Trigger
5	3.949	0.063	0.040	0.035	0.093		Set Trigger

A-4.05