

676784999

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



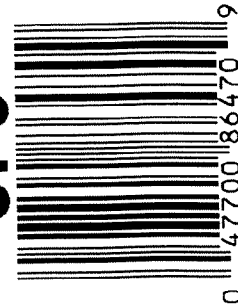
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6784999

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6784999

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-18-08	SPD
430	ASSEMBLE TO STOCK		9-18-08	SP
440	PROOF		9-18-08	SPD
460	CHECK HEADSPACE		9-18-08	SPD
470	DIS-ASSEMBLE ACTION		9-18-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA - FLUX	9-19-08	ESN
475	DRILL AND TAP SIGHT HOLES		9-19-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BHT	9-22-08	BHT
490	MAGNAFLUX BOLT		9-19-08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DG
542	APPLY COATINGS (BARREL ACTION)		QST	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-25-08	SP
	D) OIL FIRING PIN ASSEMBLY		11-19-08	LTZ
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

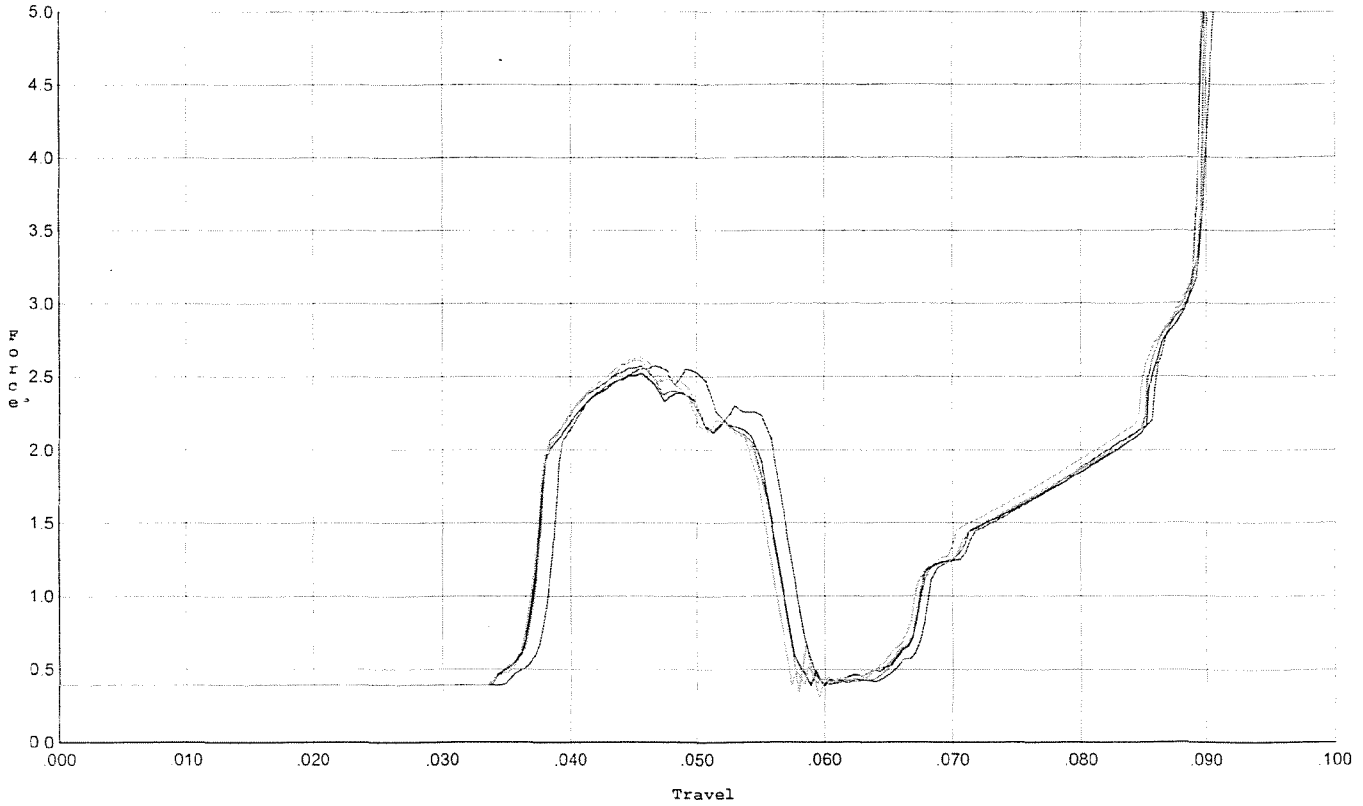
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560.	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>3.5</u> <u>3.5</u> <u>3.9</u>	12-17-08	LH
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>6.0</u>	12-17-08	RN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.025</u> <u>.024</u> <u>.024</u>	12-17-08	RN
	J) ASSEMBLE STOCK		11-19-08	LT
	K) ASSEMBLE SWIVEL STUDS		12-17-08	LH
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-12-08	LH
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-12-08	SH
670	FINAL INSPECTION A) HEADSPACE		12-17-08	LH
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.61</u> <u>2.58</u> <u>2.61</u> <u>2.59</u> <u>2.57</u>	12-15-08	TE
	C) FUNCTION		12-17-08	LH
690	PACK		1-13-09	TE

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 11/13/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



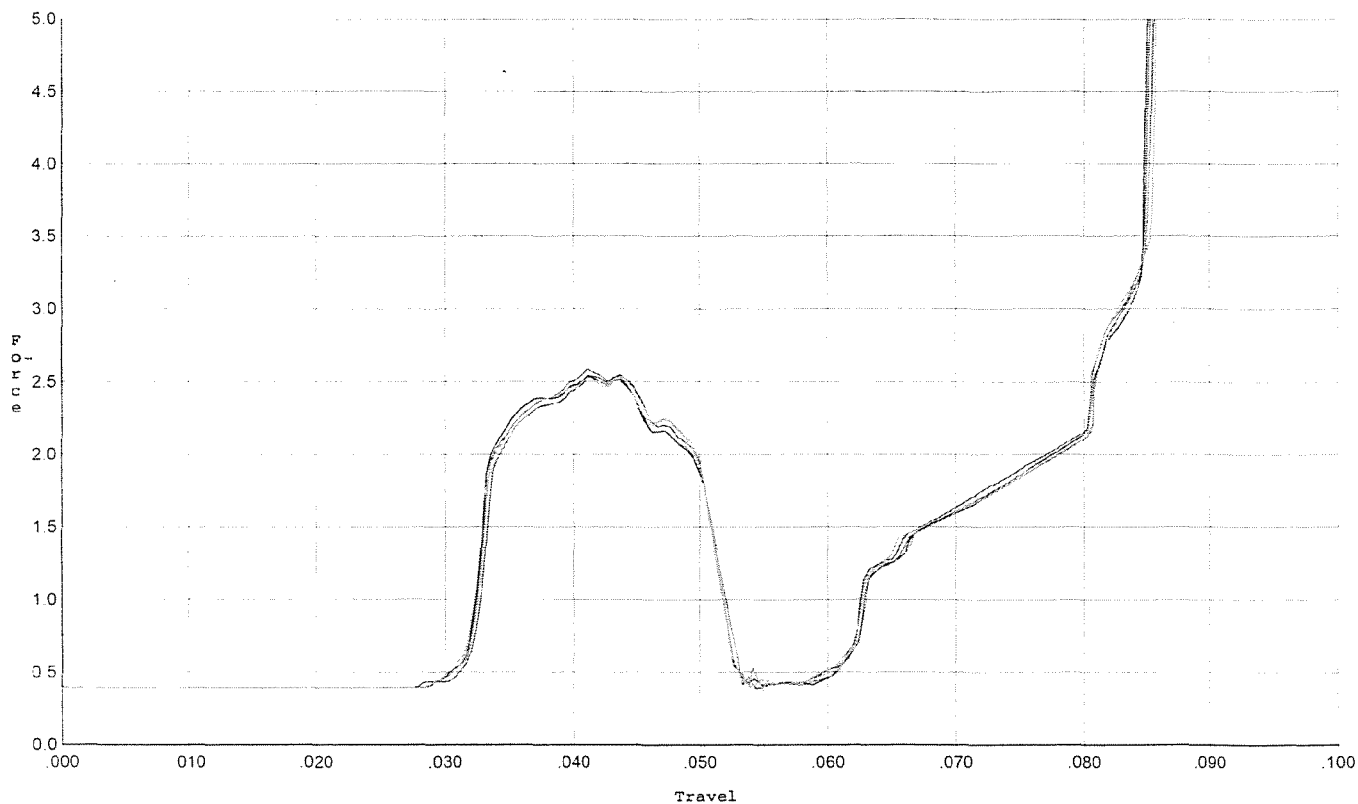
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.574	0.056	0.037	0.039	0.057		Set Trigger
2	2.519	0.055	0.036	0.038	0.056		Set Trigger
3	2.571	0.055	0.036	0.038	0.056		Set Trigger
4	2.634	0.056	0.036	0.039	0.057		Set Trigger
5	2.609	0.055	0.036	0.039	0.056		Set Trigger

Aug 2.58

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



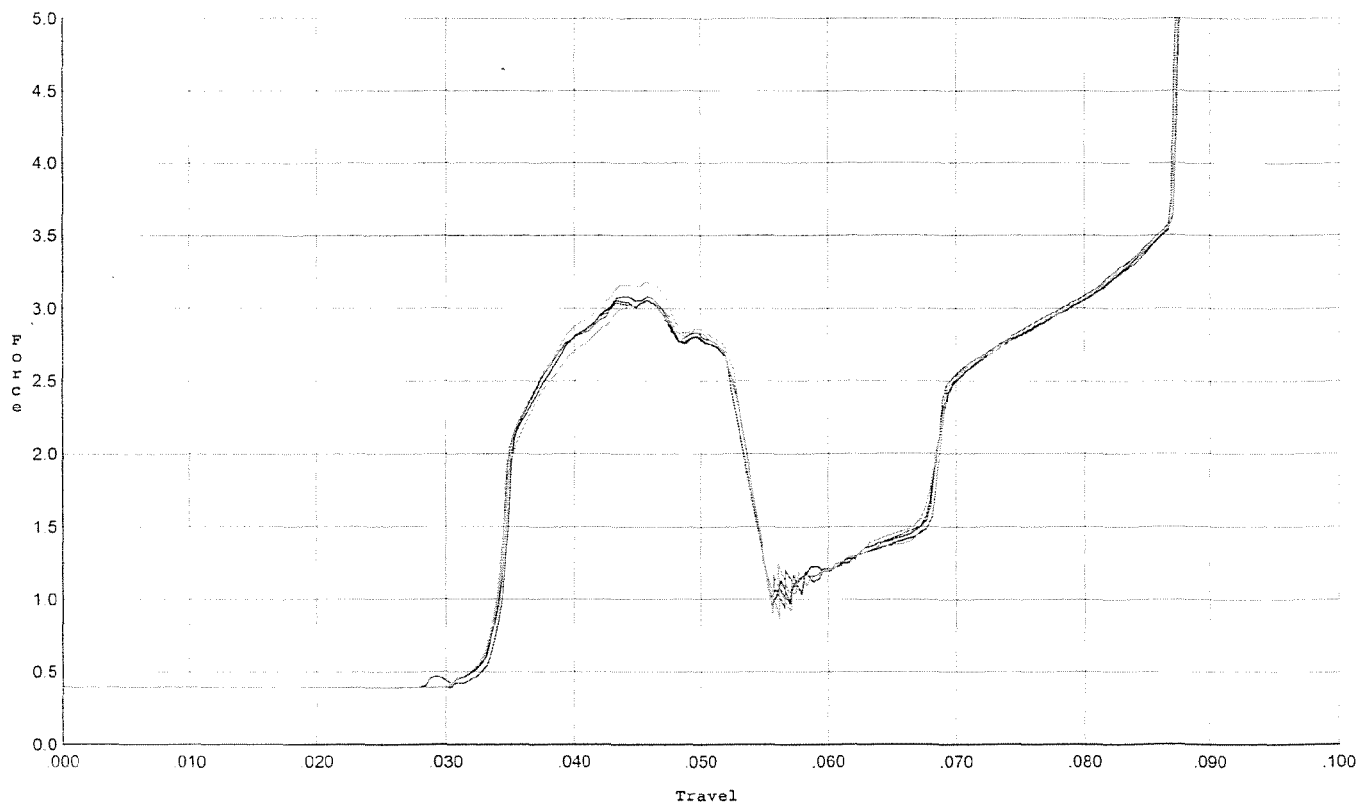
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.547	0.050	0.032	0.038	0.053		Set Trigger
2	2.543	0.050	0.032	0.038	0.054		Set Trigger
3	2.585	0.050	0.032	0.038	0.053		Set Trigger
4	2.540	0.050	0.032	0.039	0.053		Set Trigger
5	2.528	0.050	0.032	0.038	0.053		Set Trigger

Aug 2.54

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



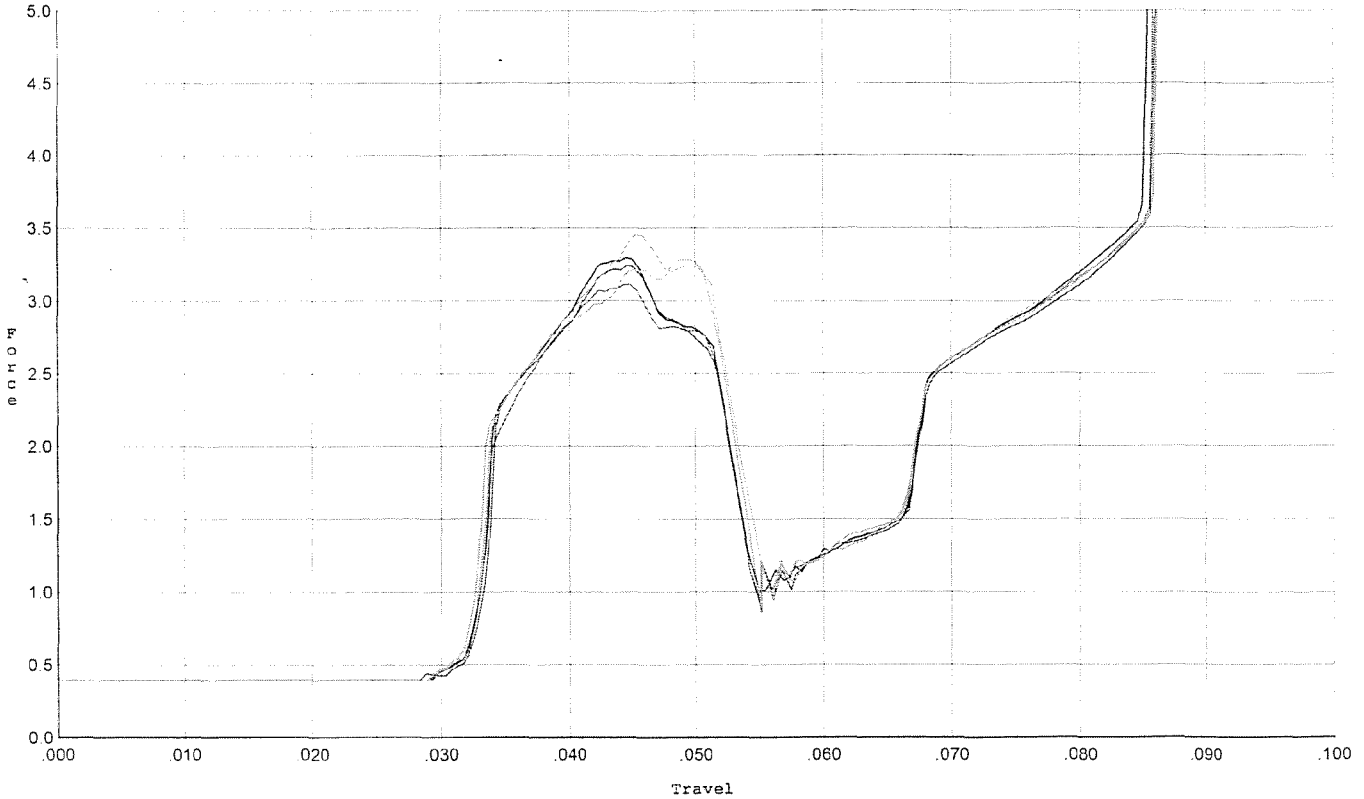
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.053	0.053	0.034	0.037	0.065		Set Trigger
2	3.082	0.053	0.033	0.037	0.065		Set Trigger
3	3.055	0.054	0.033	0.037	0.066		Set Trigger
4	3.182	0.053	0.033	0.037	0.066		Set Trigger
5	3.074	0.053	0.033	0.037	0.065		Set Trigger

Aug 3.08

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



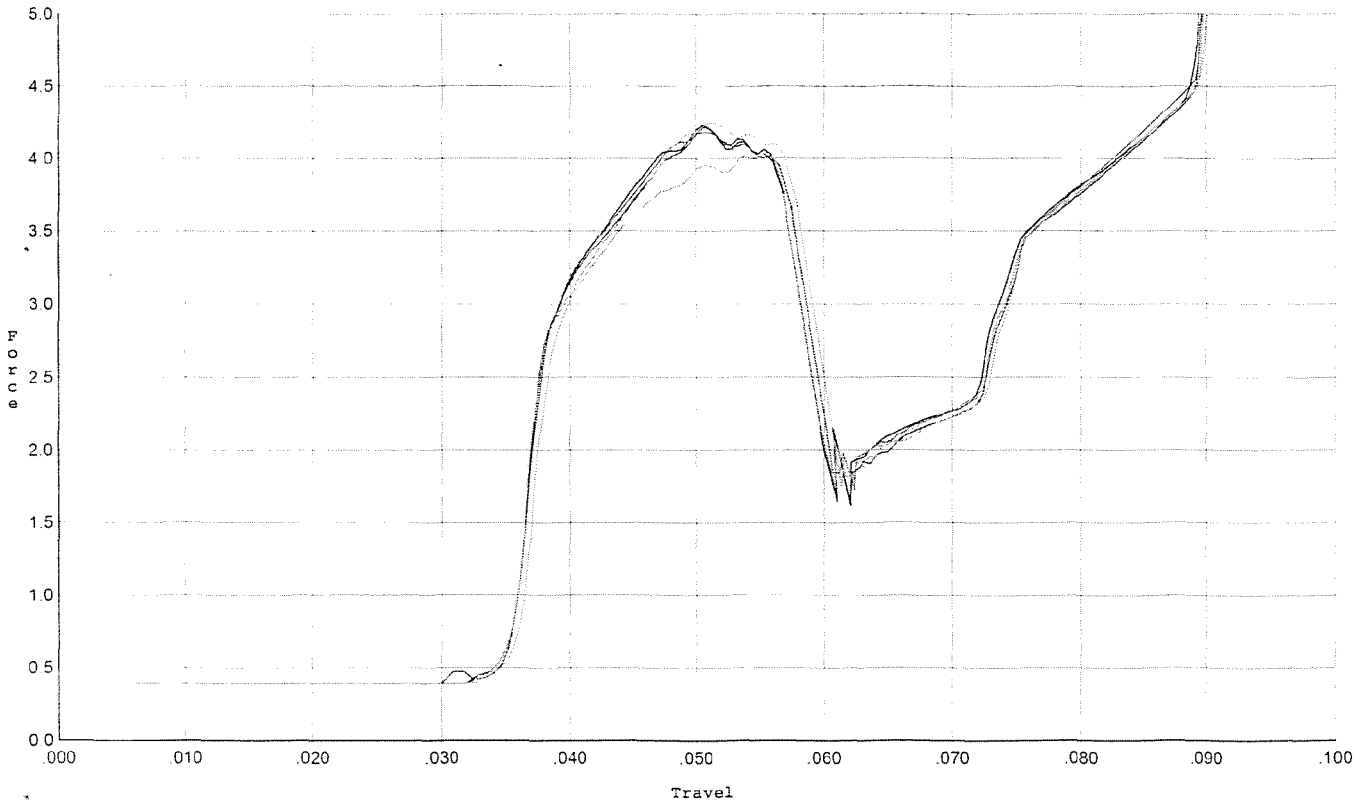
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.242	0.052	0.032	0.036	0.065		Set Trigger
2	3.294	0.051	0.032	0.036	0.066		Set Trigger
3	3.115	0.052	0.032	0.036	0.065		Set Trigger
4	3.450	0.051	0.032	0.036	0.069		Set Trigger
5	3.284	0.052	0.032	0.036	0.069		Set Trigger

Aug 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



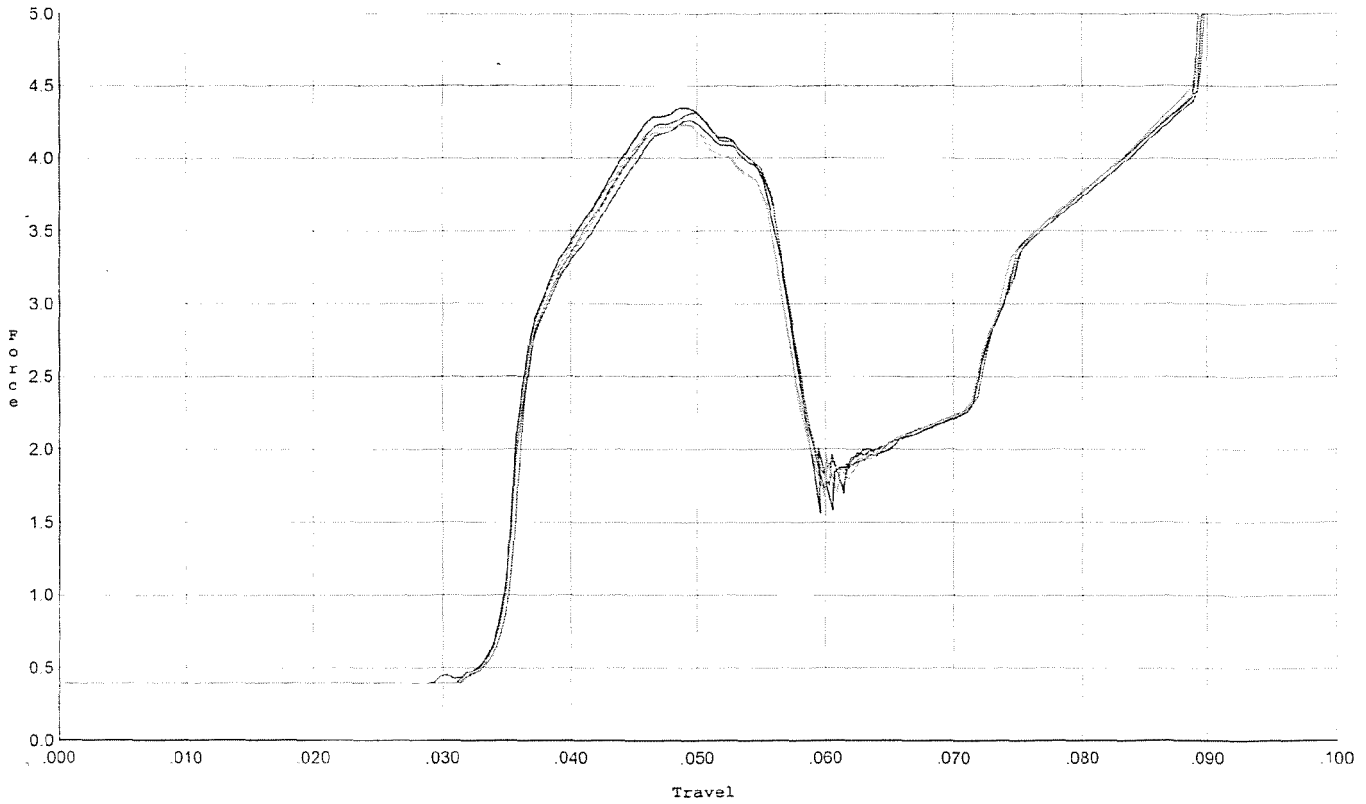
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.221	0.057	0.035	0.036	0.092		Set Trigger
2	4.236	0.057	0.035	0.036	0.092		Set Trigger
3	4.183	0.057	0.035	0.035	0.094		Set Trigger
4	4.247	0.058	0.036	0.036	0.095		Set Trigger
5	4.032	0.057	0.035	0.036	0.090		Set Trigger

Avg 4.18

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



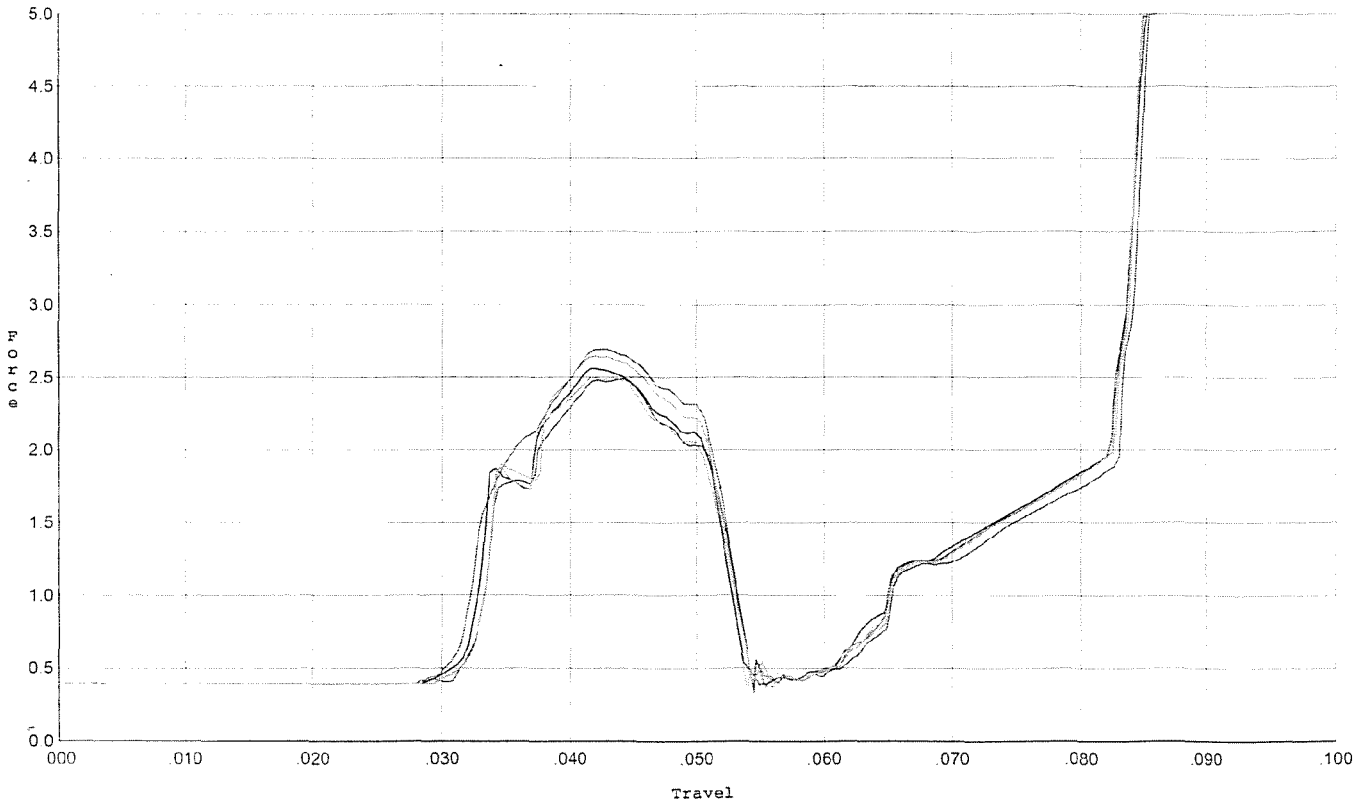
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.263	0.056	0.034	0.035	0.093		Set Trigger
2	4.350	0.056	0.034	0.035	0.095		Set Trigger
3	4.312	0.056	0.034	0.036	0.093		Set Trigger
4	4.236	0.055	0.034	0.036	0.091		Set Trigger
5	4.228	0.055	0.034	0.035	0.091		Set Trigger

Avg 4.27

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



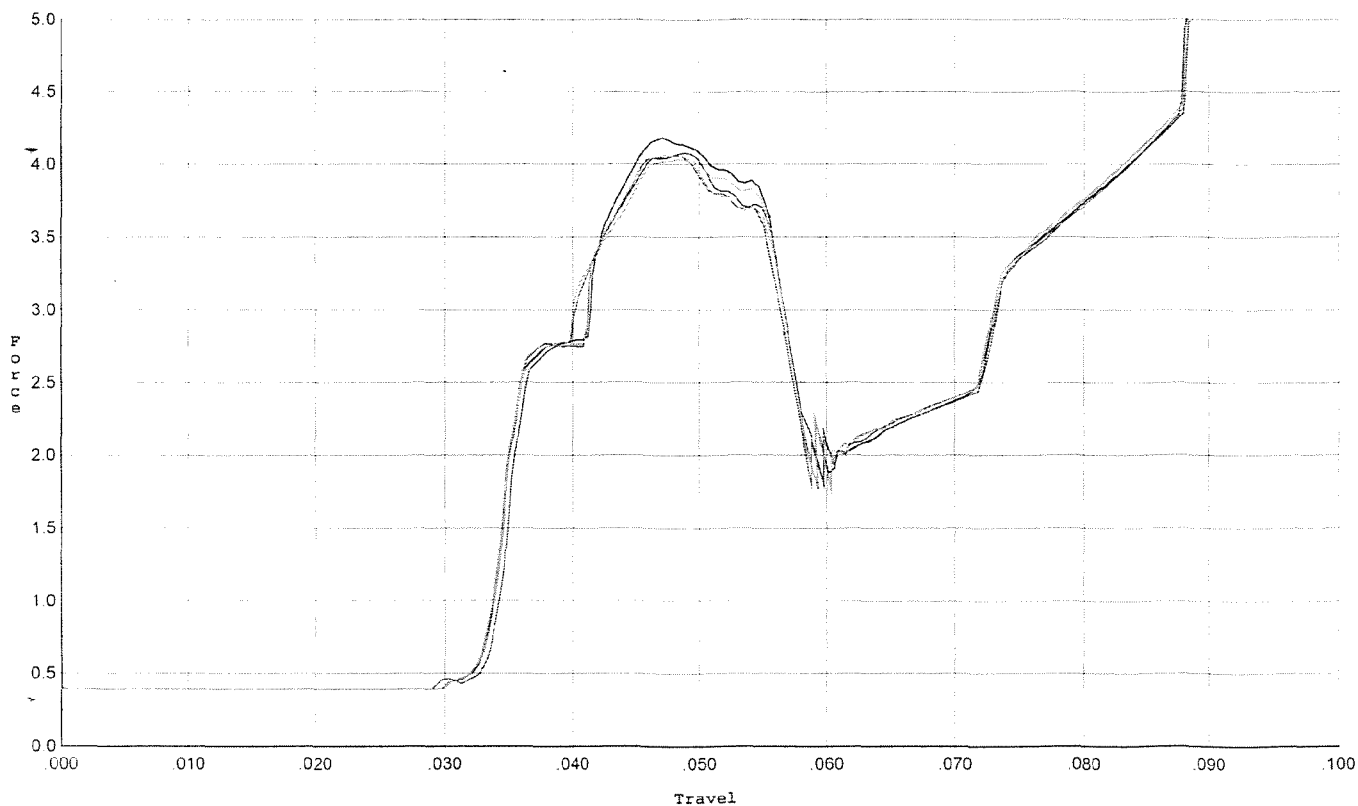
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.490	0.052	0.031	0.038	0.053		Set Trigger
2	2.559	0.051	0.032	0.038	0.054		Set Trigger
3	2.694	0.052	0.031	0.037	0.058		Set Trigger
4	2.497	0.052	0.032	0.038	0.053		Set Trigger
5	2.647	0.051	0.032	0.038	0.054		Set Trigger

Avg 2.57

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 11/13/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.077	0.056	0.033	0.035	0.088		Set Trigger
2	4.183	0.055	0.033	0.035	0.090		Set Trigger
3	4.059	0.057	0.033	0.035	0.091		Set Trigger
4	4.062	0.056	0.033	0.035	0.090		Set Trigger
5	4.034	0.056	0.033	0.035	0.089		Set Trigger

Avg 4.08