

G6785000

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD

proof of purchase



owner registration sticker



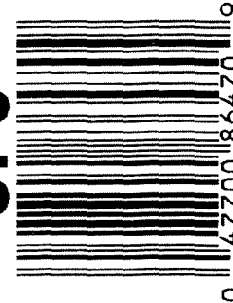
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

**G6785000**

**UPC**



BM FORM

M-24  
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6725000

| OP # | OPERATION NAME                                                                                                                         | READINGS     | DATE    | INITIAL |
|------|----------------------------------------------------------------------------------------------------------------------------------------|--------------|---------|---------|
| 420  | ASSEMBLE ACTION                                                                                                                        |              | 9-8-08  | SPD     |
| 430  | ASSEMBLE TO STOCK                                                                                                                      |              | 9-8-08  | SP      |
| 440  | PROOF                                                                                                                                  |              | 9-8-08  | SPD     |
| 460  | CHECK HEADSPACE                                                                                                                        |              | 9-8-08  | SPD     |
| 470  | DIS-ASSEMBLE ACTION                                                                                                                    |              | 9-8-08  | SPD     |
| 472  | SERIALIZE BOLT HANDLE                                                                                                                  | MAGNA-FLUX   | 9-9-08  | RSN     |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                                                                                           | 2008         | 9-9-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                                                                                                   | OPERATOR BHT | 9-10-08 | BHT     |
| 490  | MAGNAFLUX BOLT                                                                                                                         |              | 9/8/08  | MR      |
| 500  | ROLLMARK CALIBER                                                                                                                       |              | 9/10/08 | RT      |
| 520  | GOFF BLAST BBL / REC                                                                                                                   |              | 9/11/08 | DS      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                                                                                                      |              | 9/14    |         |
| 545  | (BOLT)                                                                                                                                 |              |         |         |
| 560  | RE-ASSEMBLE ACTION                                                                                                                     |              |         |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                                                                                                    |              | 9-16-08 | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD                                                                         |              | 9-16-08 | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                                                                                                 |              | 9-16-08 | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                                                                                             |              | 9-17-08 | SPD     |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE <span style="border: 1px solid black; padding: 2px;">2.50 LBS +/- .5 LBS</span> |              |         |         |

F004 REV 5/2006

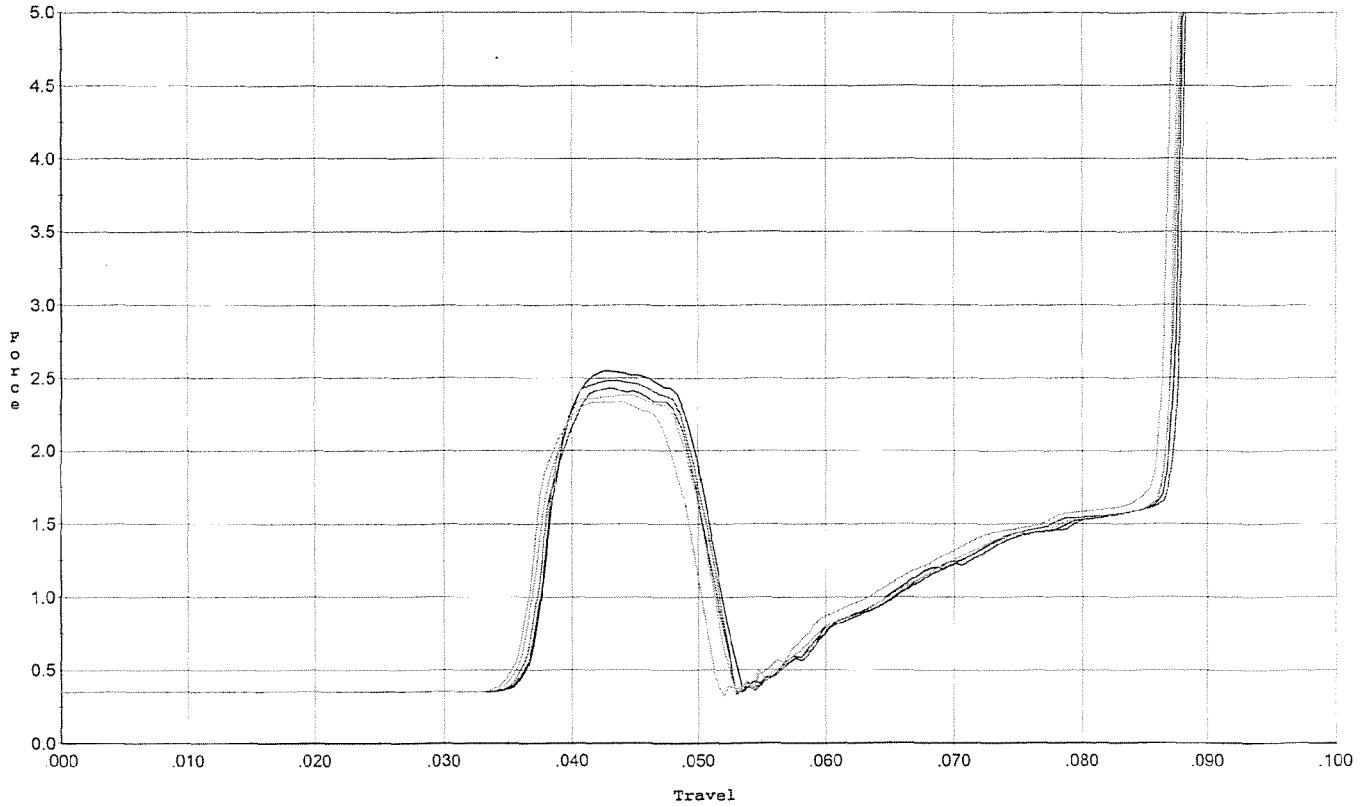
| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE    | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|---------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>2.5</u> <u>2.5</u> <u>2.5</u>                            | 9-25-08 | TC      |
| CONT.        |                                                                          |                                                             |         |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>4</u> <u>4</u> <u>4</u>                                  | 9-25-08 | TC      |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |         |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.023</u>                         | 9-25-08 | TC      |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 9-17-08 | SPD     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 9-25-08 | TC      |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |         |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |         |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |         |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 9-19-08 | FM      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION <i>NA</i>                                        |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |         |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 9-19-08 | AA      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 9-25-08 | TC      |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.49</u> <u>2.53</u> <u>2.59</u> <u>2.57</u> <u>2.58</u> | 9-24-08 | TC      |
|              | C) FUNCTION                                                              |                                                             | 9-25-08 | TC      |
| 690          | PACK                                                                     |                                                             | 12-4-08 | RBN     |

F004 REV 5/2006

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. ini. +/- .50 lbs.



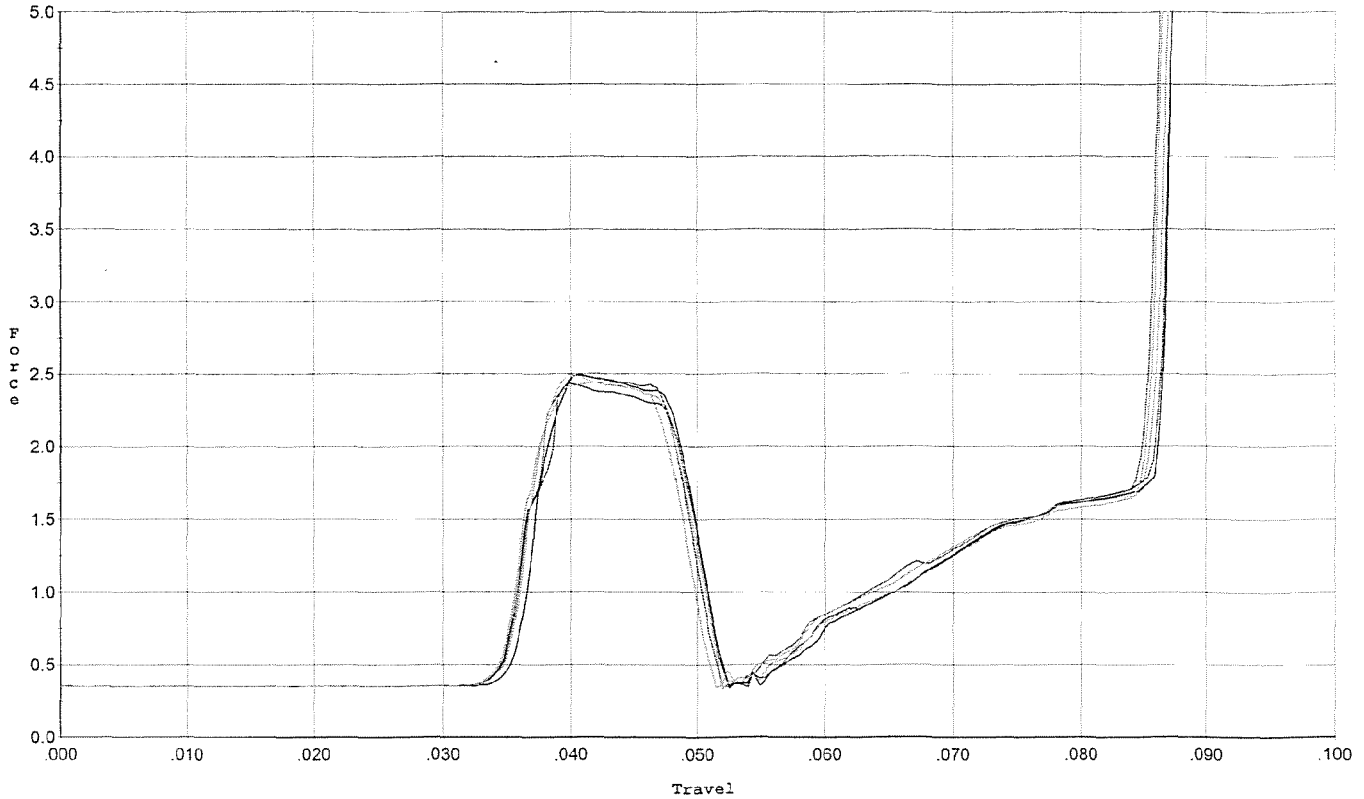
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.430      | 0.050             | 0.036           | 0.042      | 0.041             |           | Set Trigger |
| 2 | 2.550      | 0.050             | 0.036           | 0.041      | 0.043             |           | Set Trigger |
| 3 | 2.480      | 0.051             | 0.036           | 0.041      | 0.044             |           | Set Trigger |
| 4 | 2.382      | 0.050             | 0.036           | 0.041      | 0.042             |           | Set Trigger |
| 5 | 2.337      | 0.049             | 0.035           | 0.042      | 0.040             |           | Set Trigger |

Avg 2.43

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



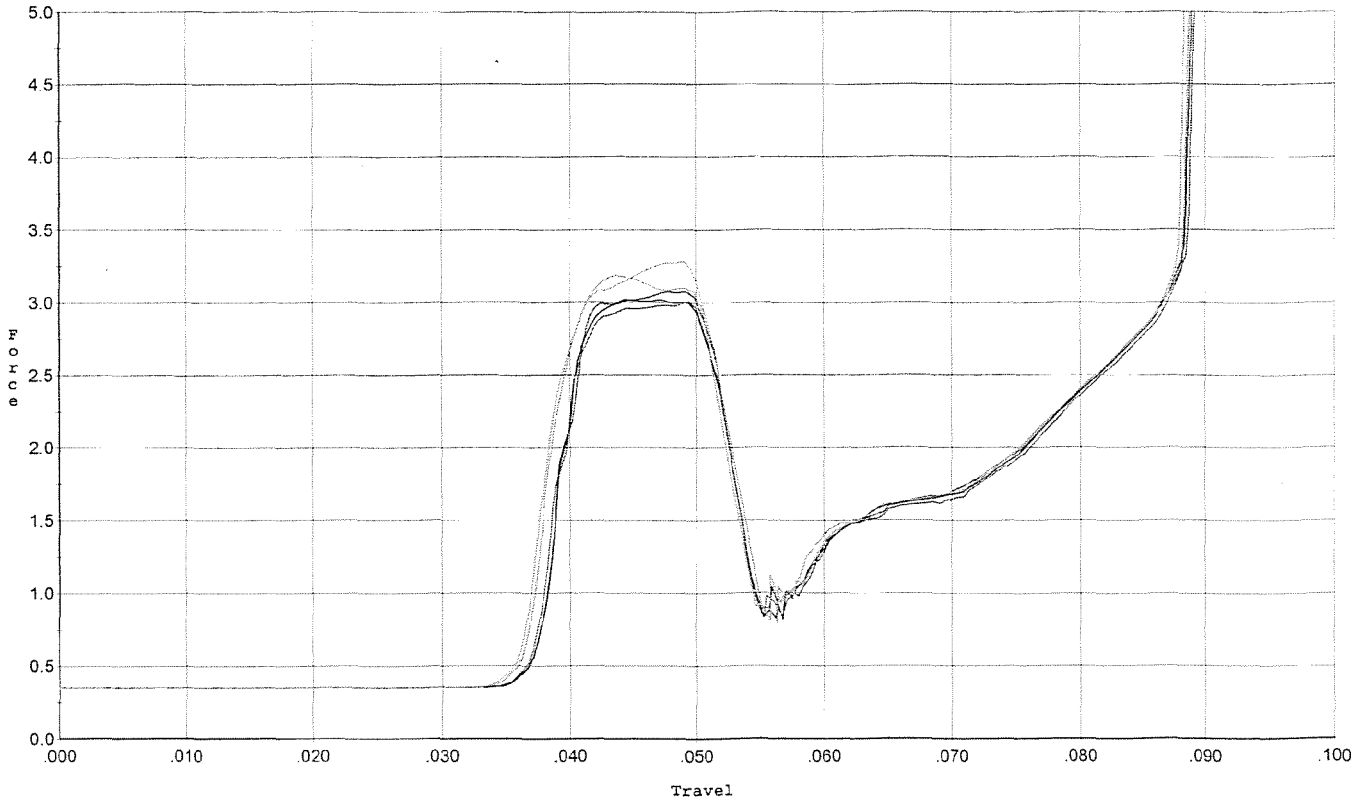
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.435      | 0.050             | 0.035           | 0.041      | 0.043             |           | Set Trigger |
| 2 | 2.493      | 0.049             | 0.036           | 0.041      | 0.043             |           | Set Trigger |
| 3 | 2.491      | 0.049             | 0.035           | 0.041      | 0.043             |           | Set Trigger |
| 4 | 2.492      | 0.050             | 0.035           | 0.041      | 0.044             |           | Set Trigger |
| 5 | 2.441      | 0.048             | 0.035           | 0.041      | 0.042             |           | Set Trigger |

Avg 2.47

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. ini. +/- .75 lbs.



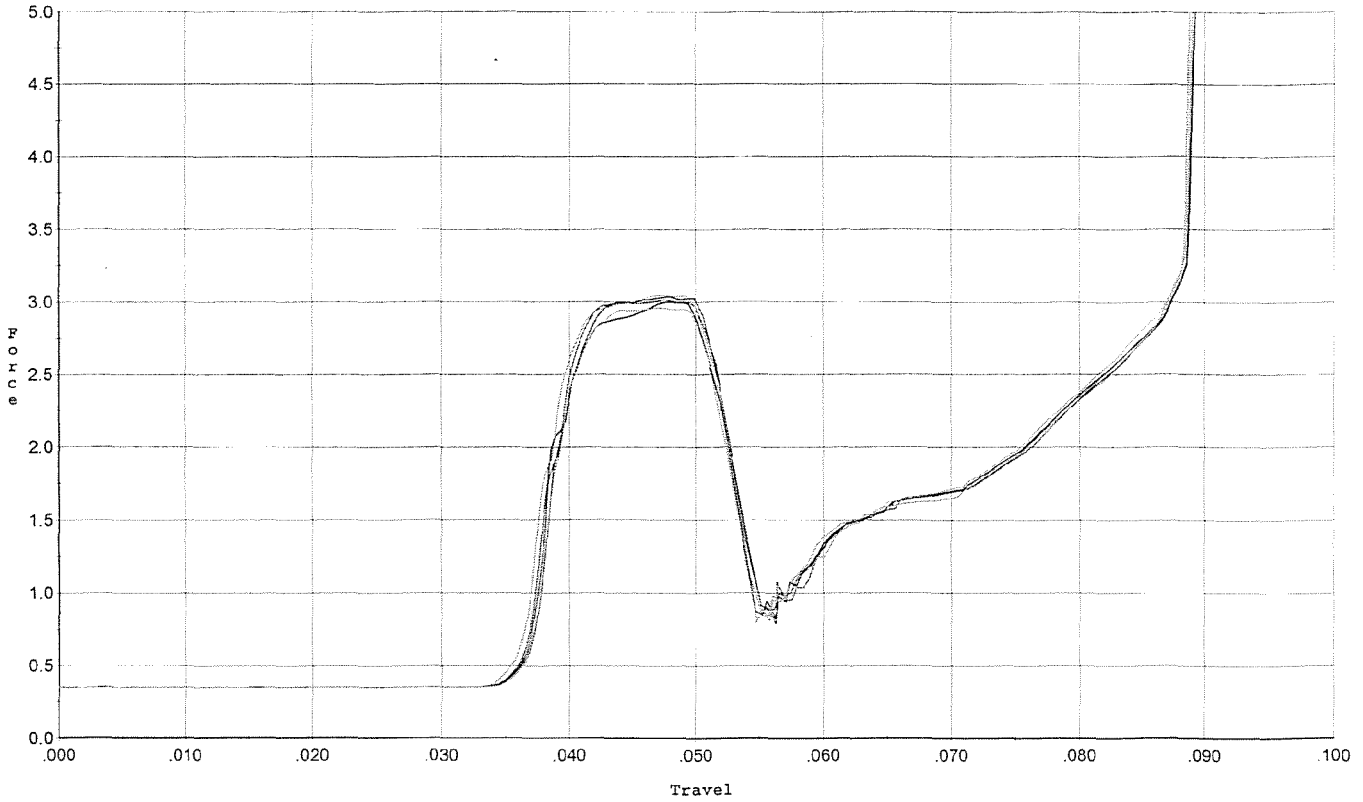
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.074      | 0.052             | 0.037           | 0.040      | 0.053             |           | Set Trigger |
| 2 | 3.020      | 0.052             | 0.037           | 0.040      | 0.053             |           | Set Trigger |
| 3 | 3.012      | 0.052             | 0.037           | 0.040      | 0.053             |           | Set Trigger |
| 4 | 3.282      | 0.051             | 0.036           | 0.039      | 0.057             |           | Set Trigger |
| 5 | 3.187      | 0.051             | 0.036           | 0.039      | 0.054             |           | Set Trigger |

Avg 3.11

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



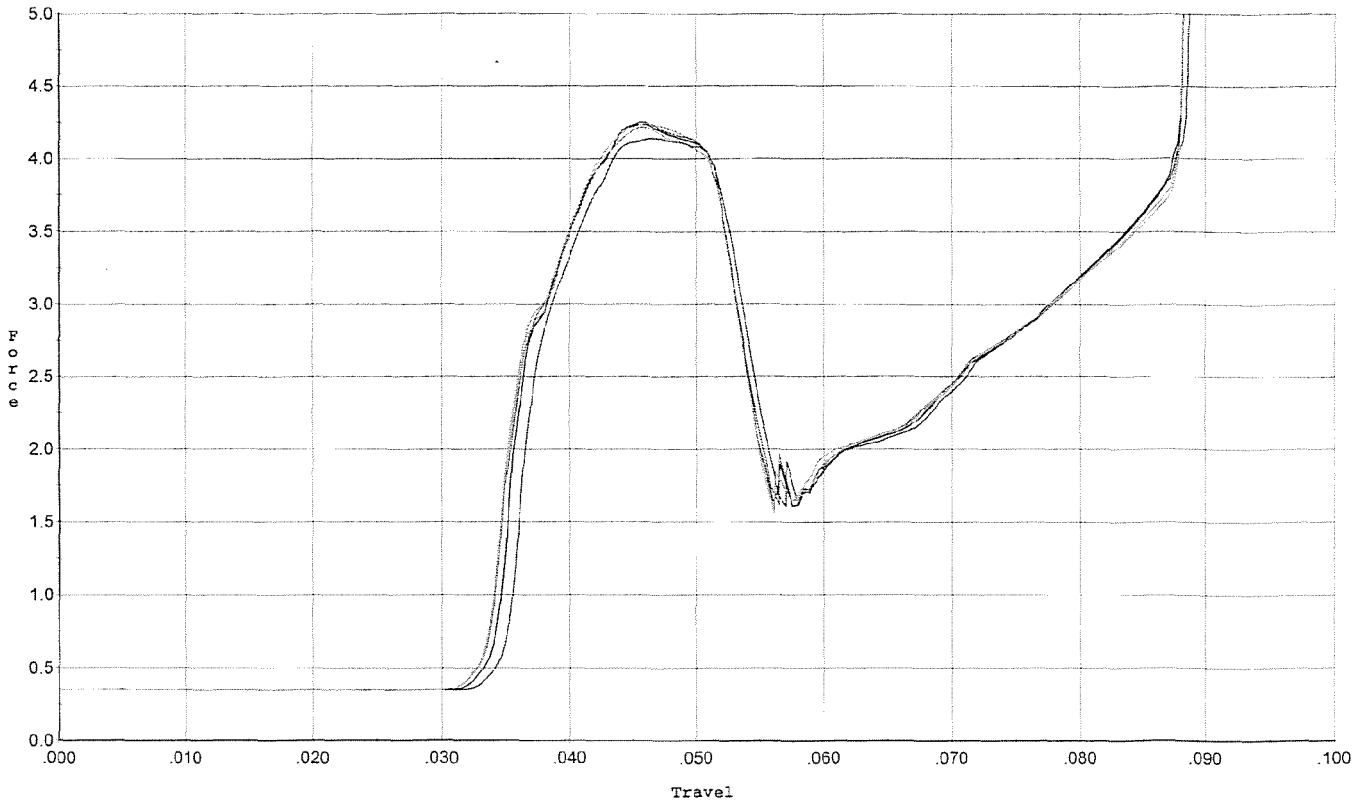
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 3.037      | 0.052             | 0.037           | 0.040      | 0.054             |           | Set Trigger |
| 2 | 2.999      | 0.052             | 0.037           | 0.040      | 0.053             |           | Set Trigger |
| 3 | 3.015      | 0.052             | 0.037           | 0.040      | 0.054             |           | Set Trigger |
| 4 | 2.960      | 0.053             | 0.037           | 0.040      | 0.053             |           | Set Trigger |
| 5 | 3.050      | 0.052             | 0.036           | 0.039      | 0.055             |           | Set Trigger |

Avg 3.01

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



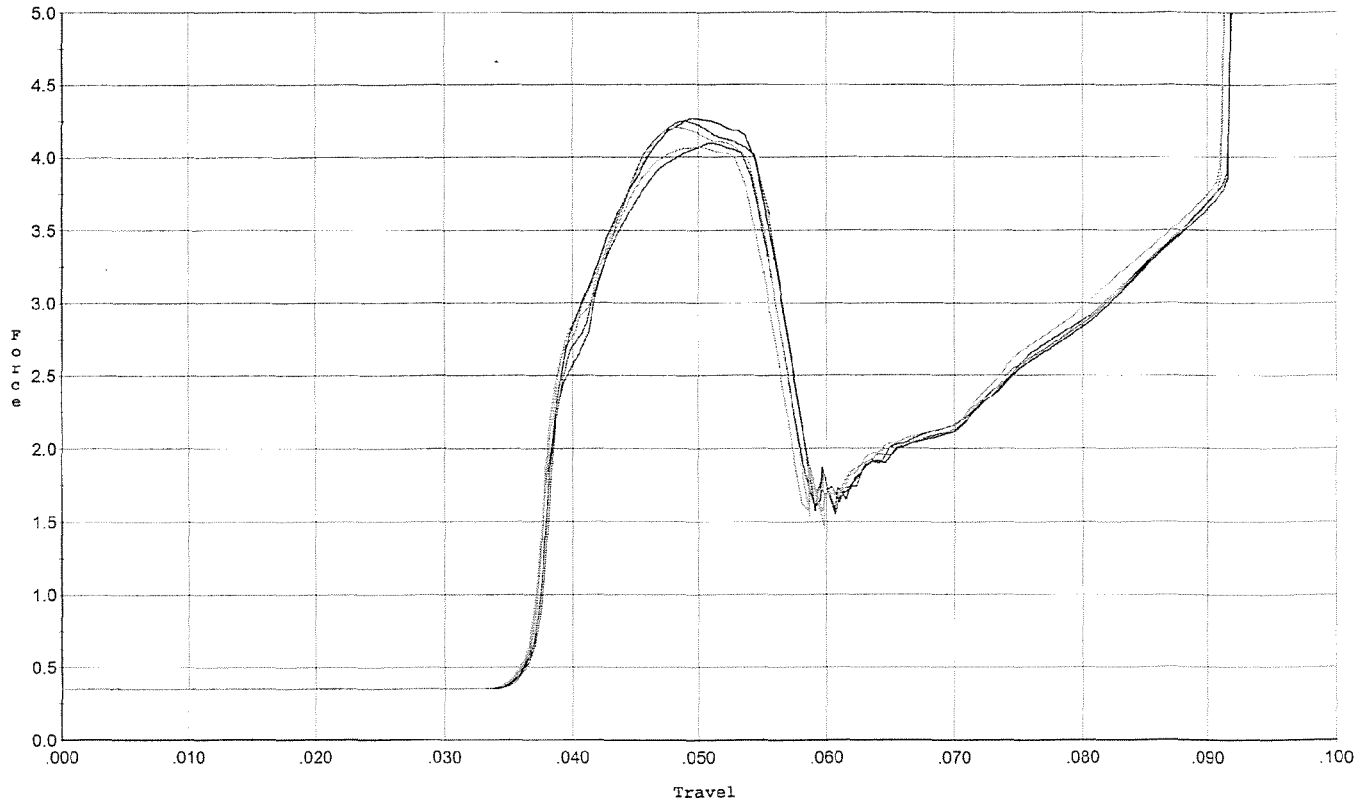
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.140      | 0.053             | 0.035           | 0.037      | 0.077             |           | Set Trigger |
| 2 | 4.235      | 0.052             | 0.034           | 0.037      | 0.078             |           | Set Trigger |
| 3 | 4.250      | 0.052             | 0.033           | 0.036      | 0.079             |           | Set Trigger |
| 4 | 4.242      | 0.052             | 0.033           | 0.036      | 0.079             |           | Set Trigger |
| 5 | 4.217      | 0.052             | 0.033           | 0.036      | 0.078             |           | Set Trigger |

4.21 Avg

# Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



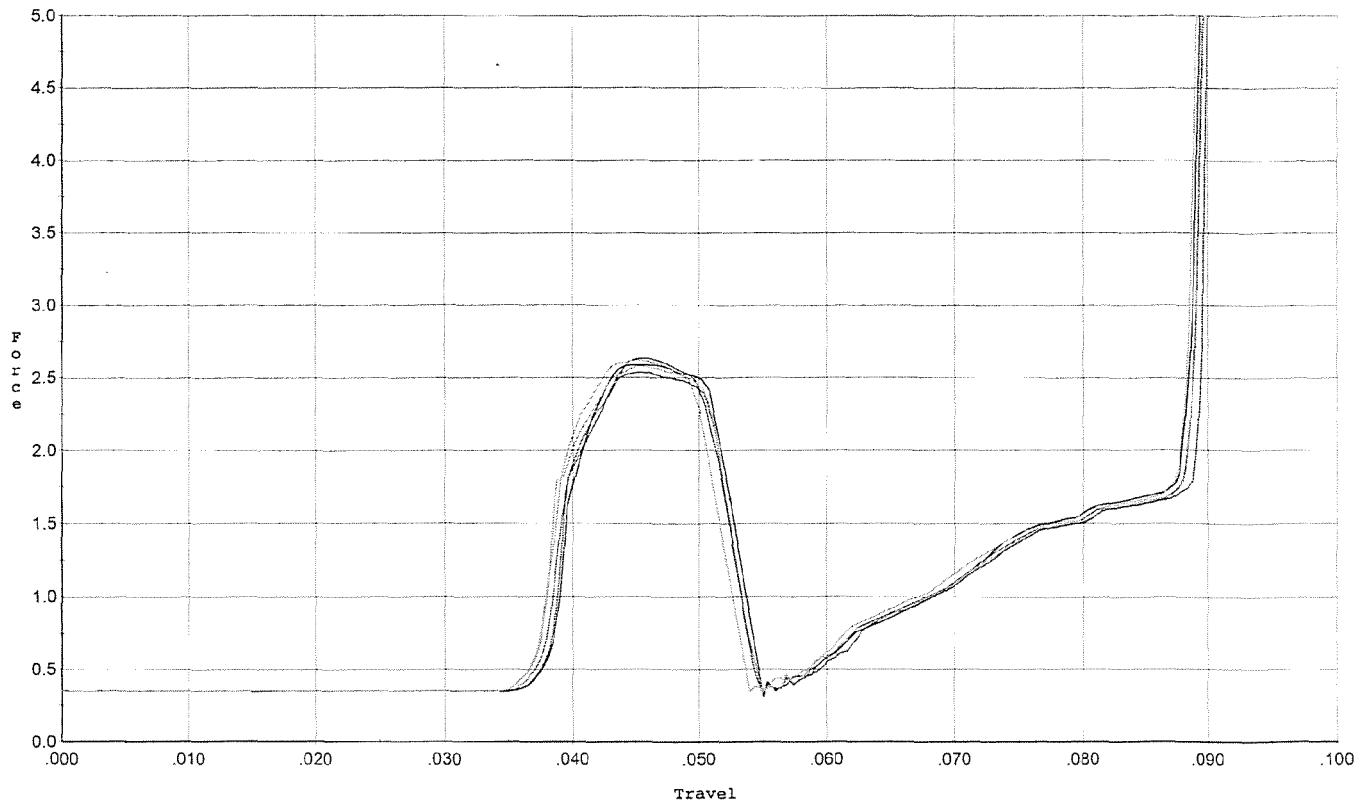
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.093      | 0.055             | 0.037           | 0.038      | 0.078             |           | Set Trigger |
| 2 | 4.269      | 0.056             | 0.036           | 0.038      | 0.083             |           | Set Trigger |
| 3 | 4.247      | 0.056             | 0.037           | 0.038      | 0.081             |           | Set Trigger |
| 4 | 4.204      | 0.055             | 0.036           | 0.038      | 0.080             |           | Set Trigger |
| 5 | 4.069      | 0.055             | 0.036           | 0.038      | 0.078             |           | Set Trigger |

Avg 4.17

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



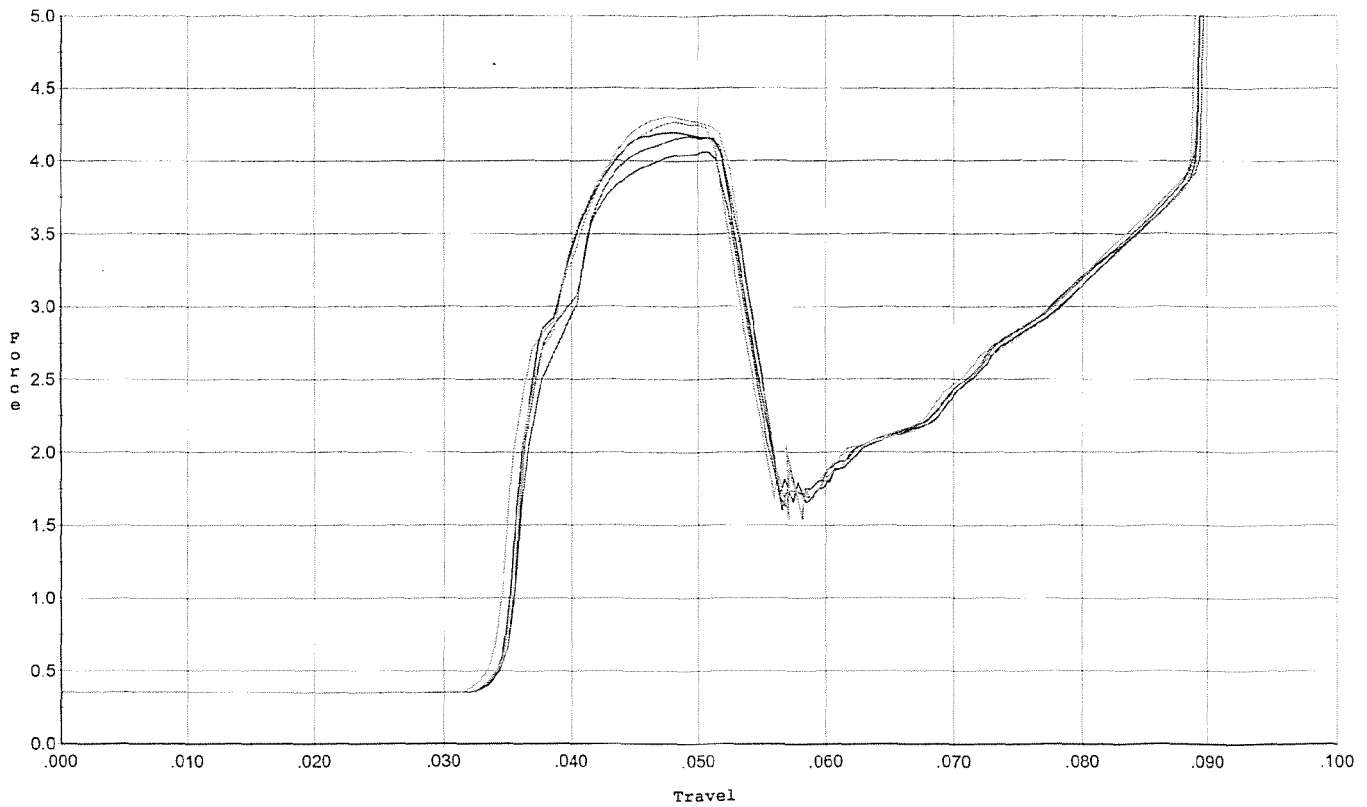
| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 2.634      | 0.052             | 0.038           | 0.042      | 0.045             |           | Set Trigger |
| 2 | 2.587      | 0.052             | 0.038           | 0.041      | 0.046             |           | Set Trigger |
| 3 | 2.536      | 0.051             | 0.037           | 0.042      | 0.045             |           | Set Trigger |
| 4 | 2.618      | 0.051             | 0.037           | 0.041      | 0.046             |           | Set Trigger |
| 5 | 2.576      | 0.050             | 0.037           | 0.042      | 0.043             |           | Set Trigger |

Avg 2.59

## Trigger Profile [ lbs,inch ]

Profile SWS  
GunType: Rifle  
Make: Remington  
Note: R. Putch 9/16/08

Model: M/24  
Serial No: Form #F005  
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



| # | Peak Force | Travel To Actuate | Initial Take-up | Overtravel | Energy To Actuate | Lock Time | Action Type |
|---|------------|-------------------|-----------------|------------|-------------------|-----------|-------------|
| 1 | 4.063      | 0.053             | 0.034           | 0.037      | 0.075             |           | Set Trigger |
| 2 | 4.193      | 0.052             | 0.034           | 0.037      | 0.077             |           | Set Trigger |
| 3 | 4.167      | 0.053             | 0.034           | 0.037      | 0.078             |           | Set Trigger |
| 4 | 4.302      | 0.053             | 0.034           | 0.037      | 0.080             |           | Set Trigger |
| 5 | 4.264      | 0.051             | 0.033           | 0.037      | 0.077             |           | Set Trigger |

Avg 4.19