

66785002

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



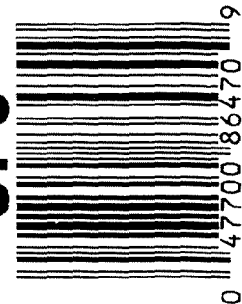
owner registration sticker



ORDER NO.	86470
BARREL LENGTH	24"
CAPACITY	6

G6785002

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G6785002

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	Pen
475	DRILL AND TAP SIGHT HOLES	SEP 22 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BH	9-22-08	BH
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/23/08	RT
520	GOFF BLAST BBL / REC		9/23/08	DS
542	APPLY COATINGS (BARREL ACTION)		9-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-14-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE 2.50 LBS +/- .5 LBS			

F004 REV 5/2006

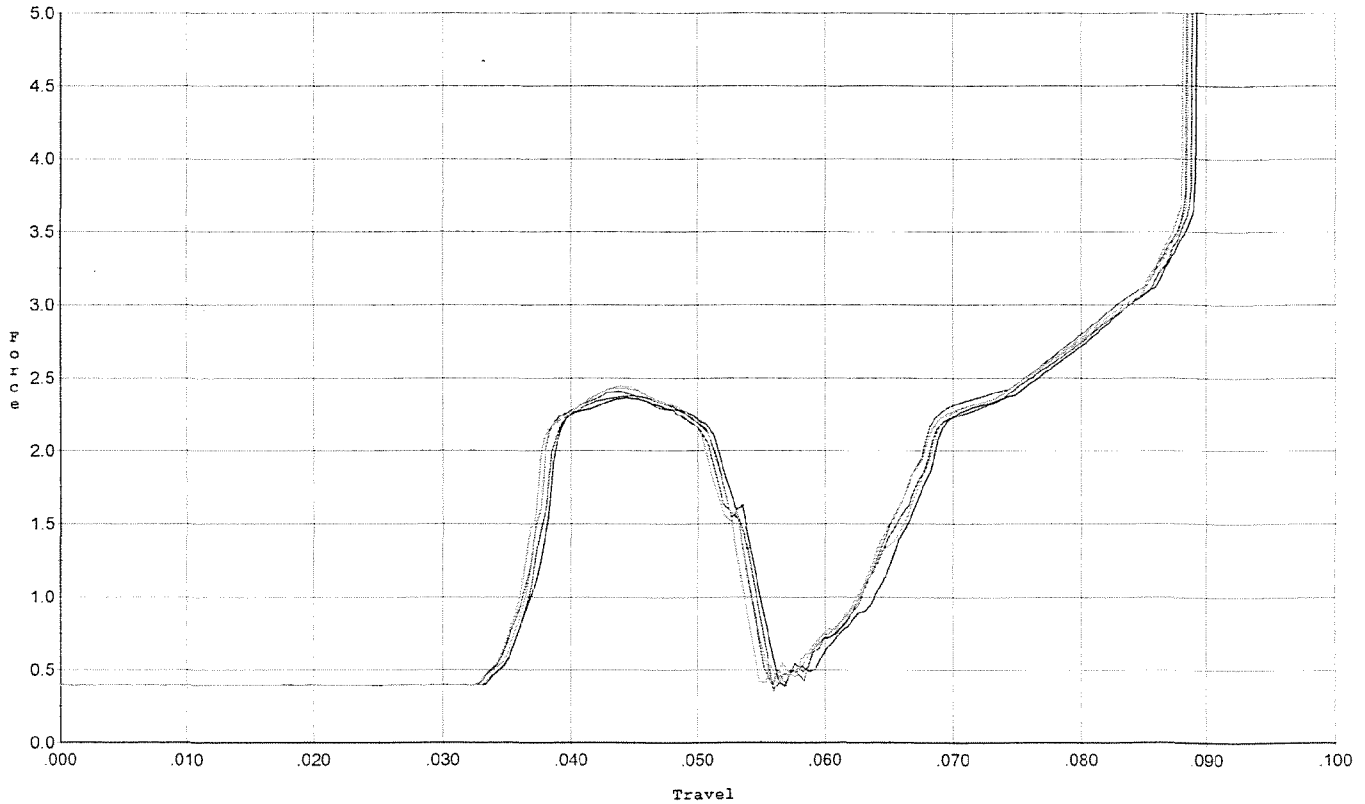
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>40</u> <u>40</u> <u>40</u>	12-12-08	XN
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>40</u> <u>40</u> <u>40</u>	12-12-08	XN
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.023</u> <u>.023</u>	12-12-08	XN
	J) ASSEMBLE STOCK		10-14-08	RP
	K) ASSEMBLE SWIVEL STUDS		12-12-08	XN
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-10-08	RP
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-10-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-12-08	XN
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.72</u> <u>2.55</u> <u>2.54</u> <u>2.54</u> <u>2.58</u>	12-11-08	RP
	C) FUNCTION		12-12-08	XN
690	PACK		12-16-08	RP

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putch 10/10/08

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



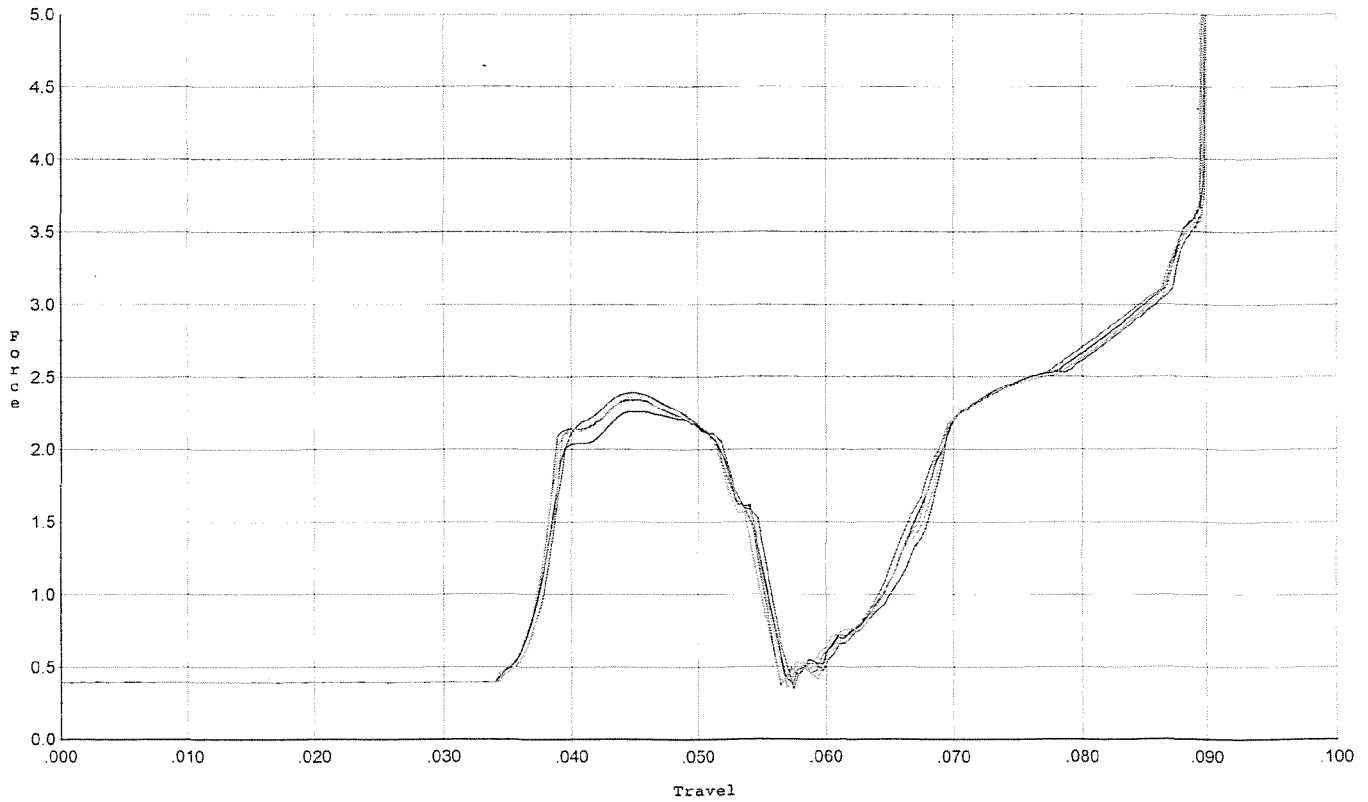
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.378	0.054	0.034	0.039	0.051		Set Trigger
2	2.366	0.054	0.035	0.040	0.051		Set Trigger
3	2.409	0.053	0.035	0.039	0.051		Set Trigger
4	2.433	0.053	0.035	0.039	0.051		Set Trigger
5	2.445	0.053	0.035	0.039	0.051		Set Trigger

AVG 2.40

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



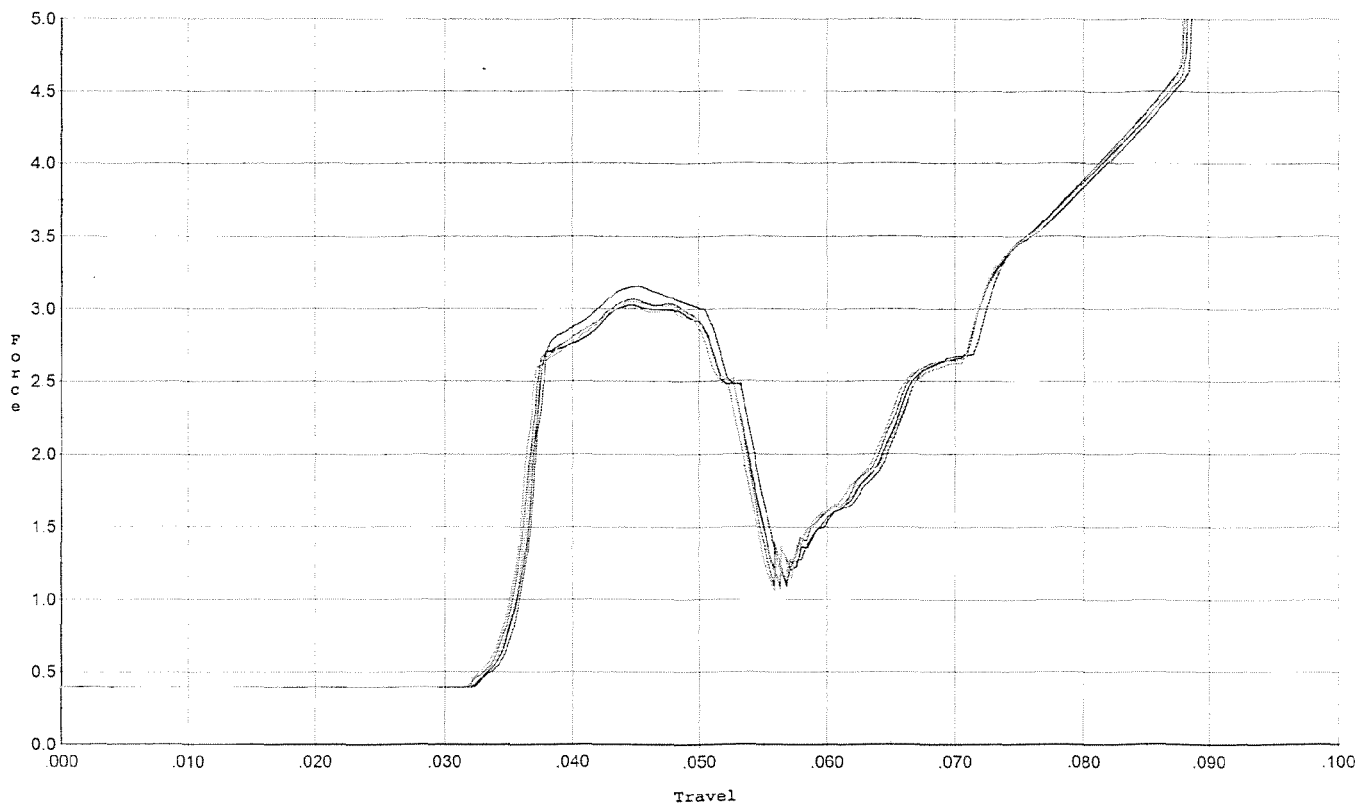
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.391	0.055	0.037	0.039	0.051		Set Trigger
2	2.259	0.054	0.036	0.040	0.049		Set Trigger
3	2.342	0.054	0.036	0.039	0.051		Set Trigger
4	2.361	0.054	0.035	0.040	0.050		Set Trigger
5	2.334	0.054	0.034	0.040	0.049		Set Trigger

Aug 2.33

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



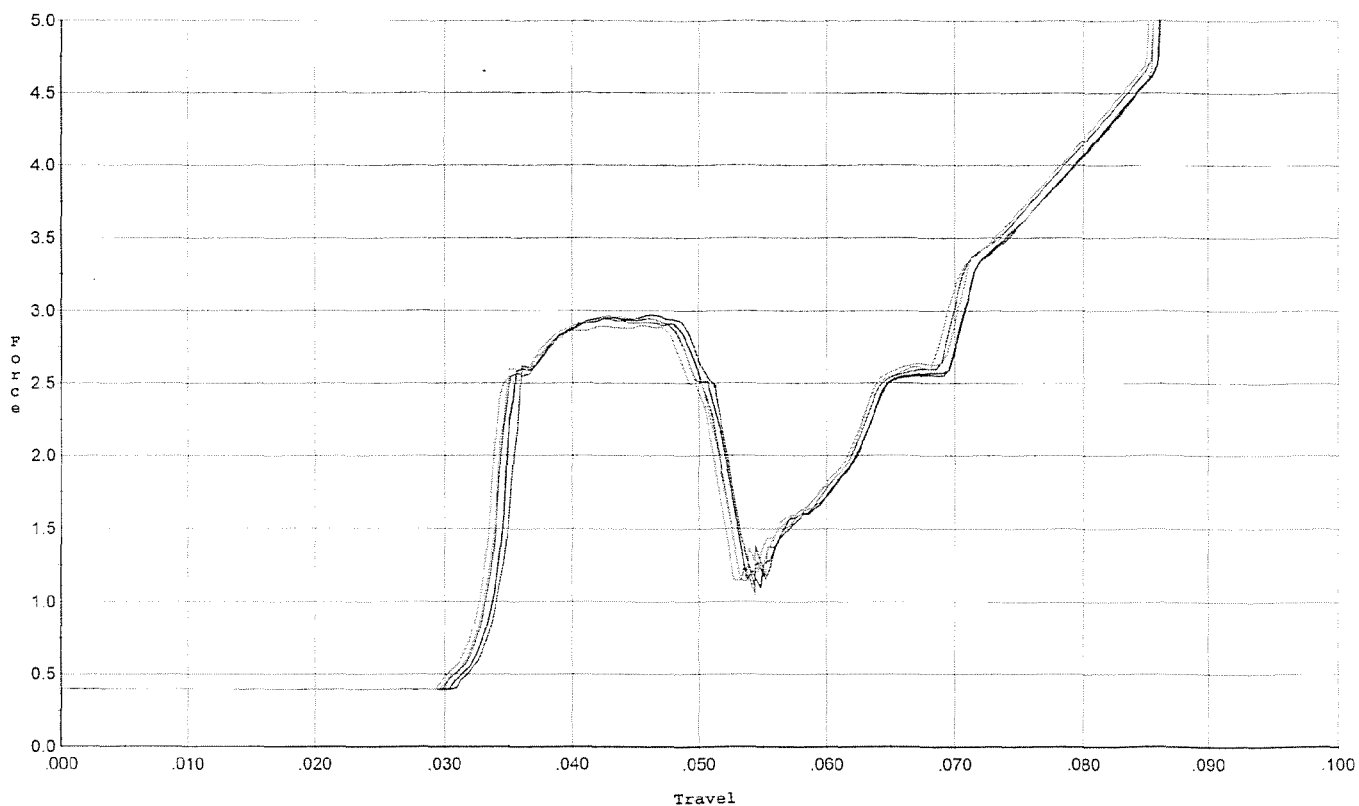
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.156	0.053	0.035	0.038	0.065		Set Trigger
2	3.026	0.053	0.035	0.038	0.062		Set Trigger
3	3.066	0.053	0.034	0.037	0.063		Set Trigger
4	3.047	0.053	0.034	0.038	0.063		Set Trigger
5	3.013	0.054	0.032	0.037	0.064		Set Trigger

Aug 3.06

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



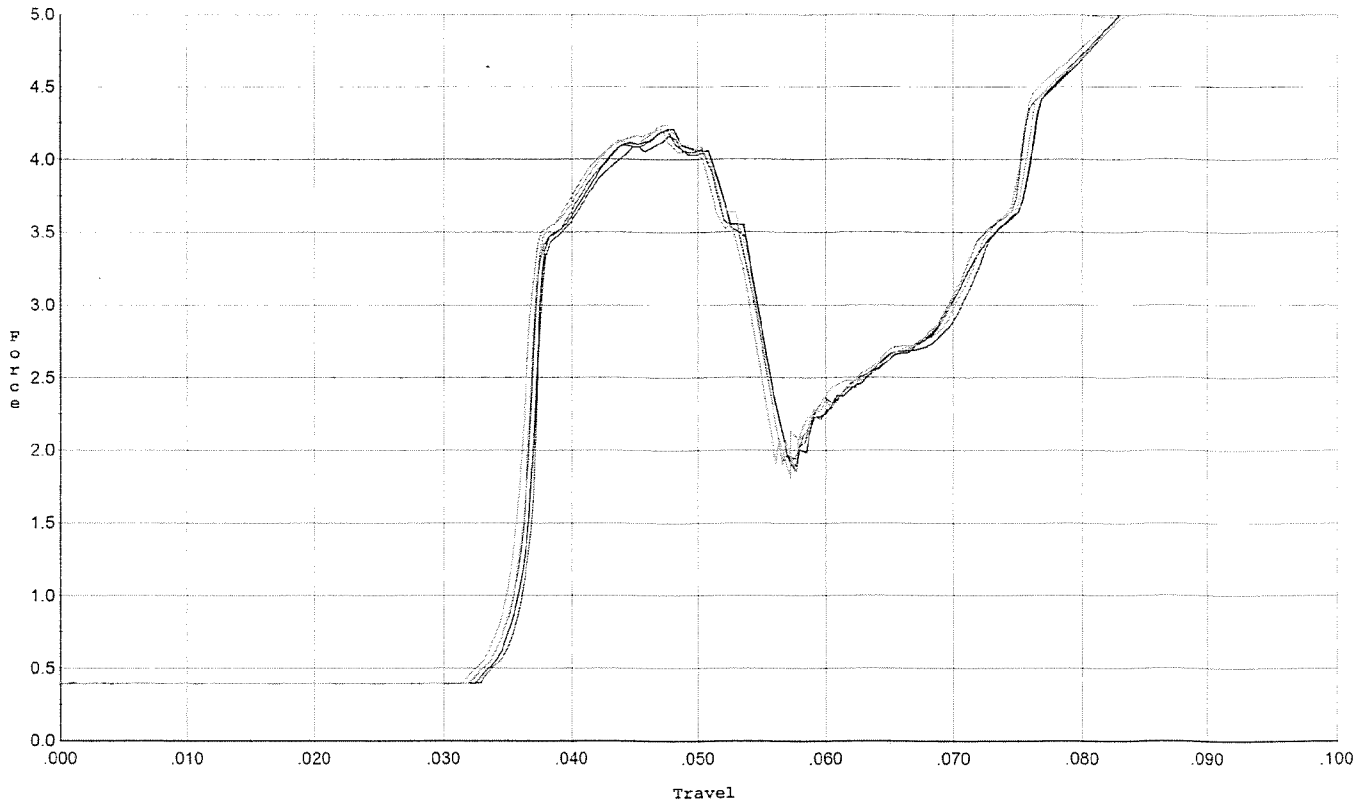
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.972	0.051	0.031	0.037	0.061		Set Trigger
2	2.964	0.052	0.033	0.037	0.063		Set Trigger
3	2.945	0.051	0.030	0.037	0.062		Set Trigger
4	2.958	0.051	0.030	0.037	0.063		Set Trigger
5	2.899	0.050	0.030	0.037	0.061		Set Trigger

Avg 2.94

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



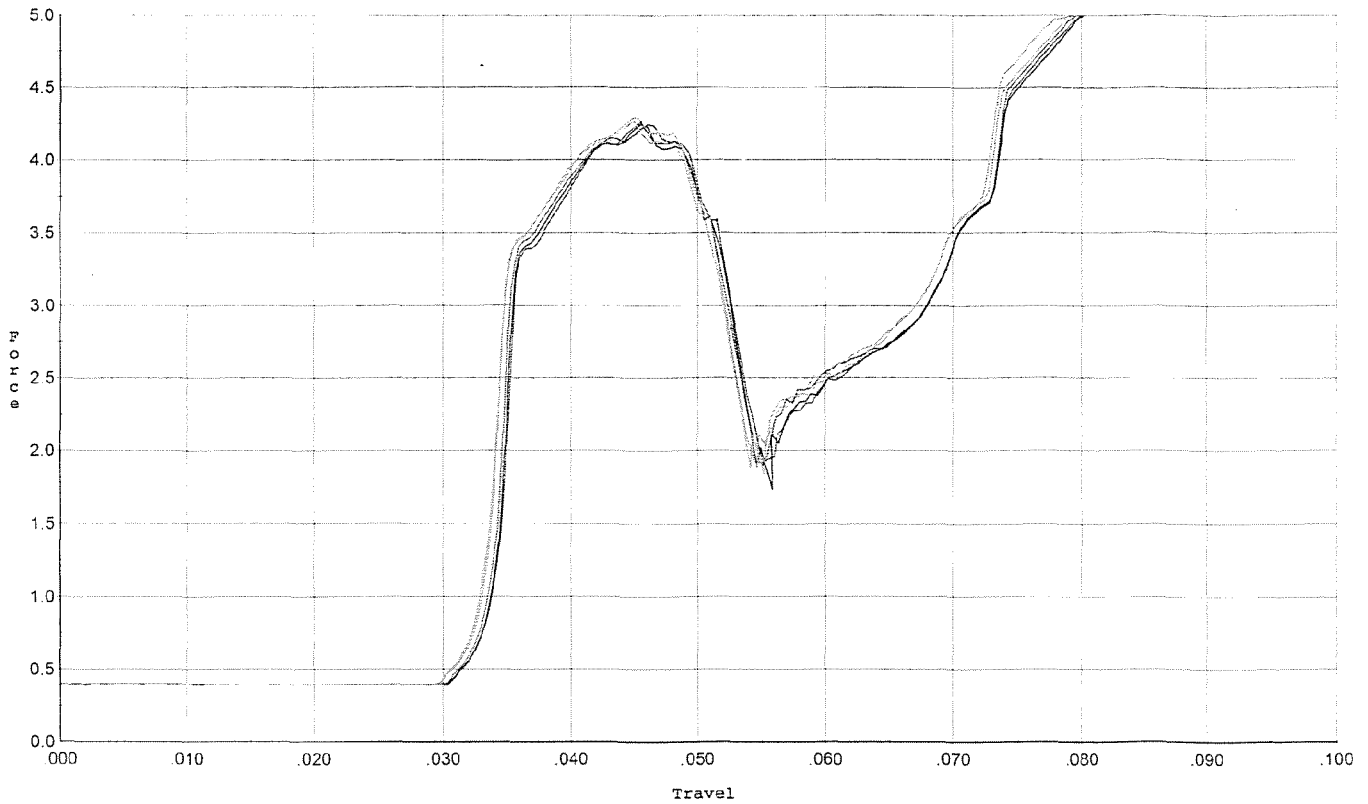
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.160	0.054	0.033	0.036	0.082		Set Trigger
2	4.209	0.054	0.035	0.036	0.083		Set Trigger
3	4.201	0.054	0.033	0.036	0.084		Set Trigger
4	4.240	0.054	0.034	0.036	0.085		Set Trigger
5	4.212	0.054	0.034	0.036	0.084		Set Trigger

Avg 4.20

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



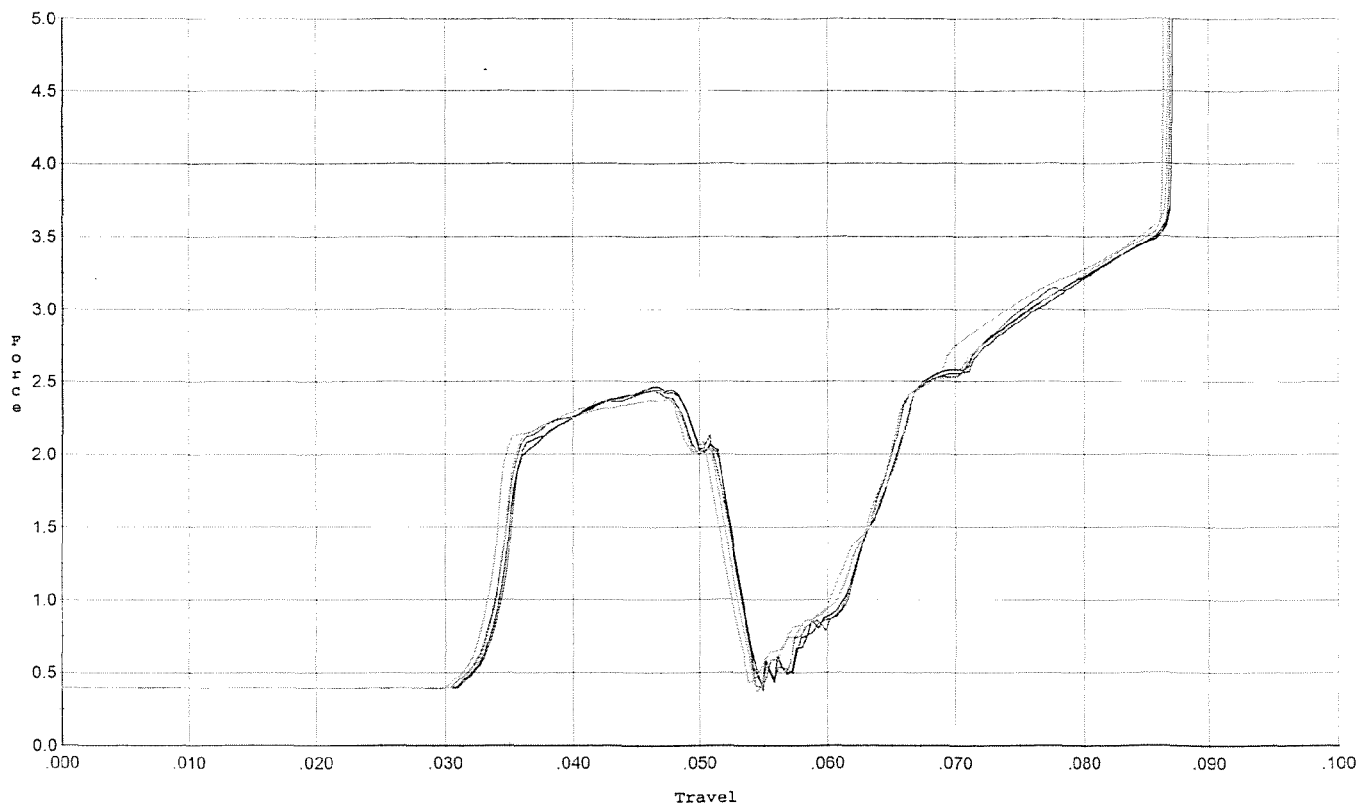
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.241	0.052	0.031	0.035	0.082		Set Trigger
2	4.241	0.052	0.033	0.035	0.082		Set Trigger
3	4.257	0.053	0.031	0.035	0.084		Set Trigger
4	4.264	0.052	0.030	0.034	0.083		Set Trigger
5	4.294	0.051	0.030	0.034	0.083		Set Trigger

Avg 4.25

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



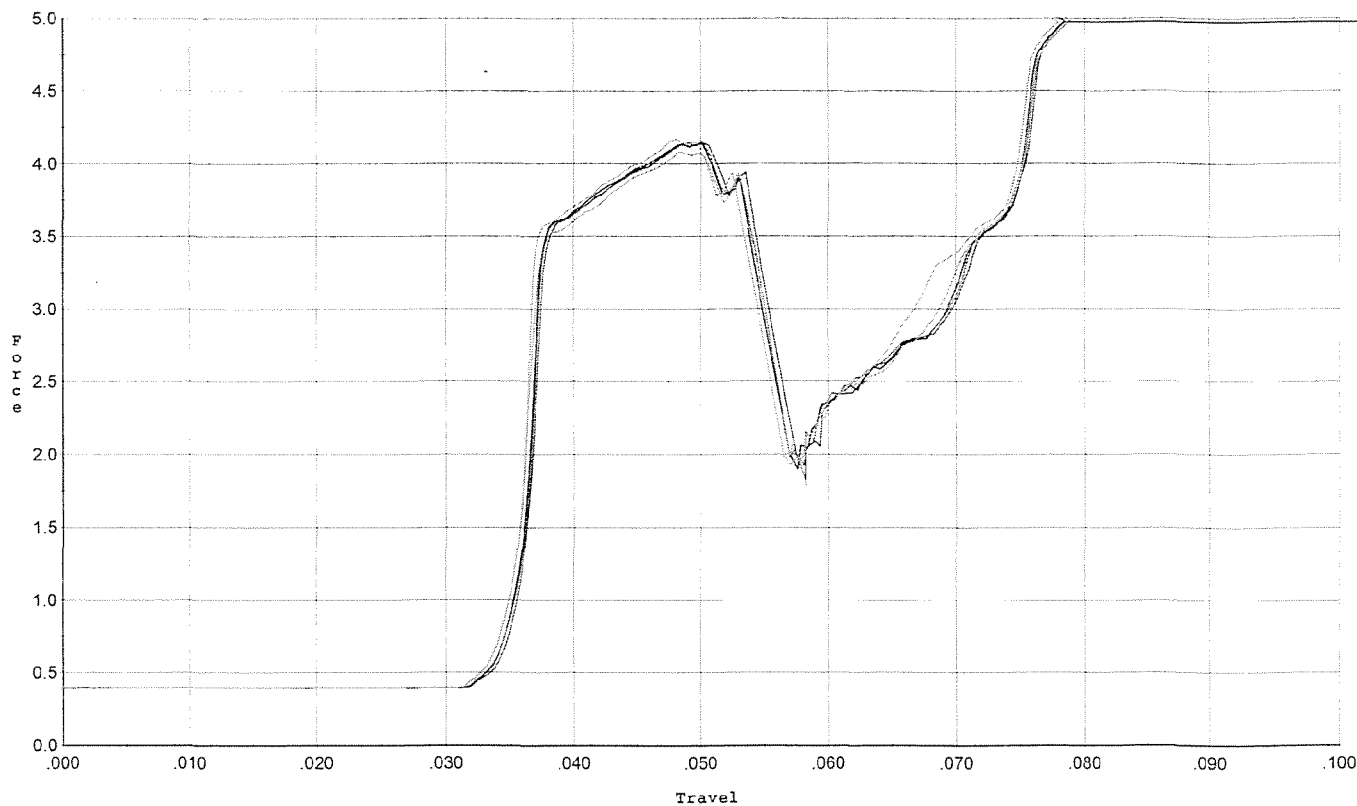
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.443	0.051	0.033	0.039	0.052		Set Trigger
2	2.466	0.051	0.033	0.039	0.053		Set Trigger
3	2.438	0.052	0.033	0.039	0.053		Set Trigger
4	2.382	0.051	0.033	0.039	0.052		Set Trigger
5	2.450	0.050	0.032	0.039	0.052		Set Trigger

Avg 2.43

Trigger Profile [lbs,inch]

Profile: SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/10/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.148	0.054	0.034	0.036	0.084		Set Trigger
2	4.140	0.053	0.034	0.036	0.083		Set Trigger
3	4.153	0.054	0.034	0.036	0.085		Set Trigger
4	4.164	0.054	0.034	0.036	0.086		Set Trigger
5	4.078	0.054	0.034	0.036	0.086		Set Trigger

Aug 4.13