

G6785064

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



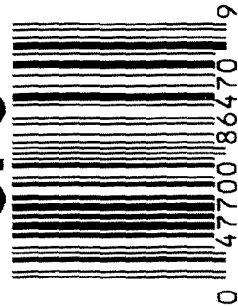
ORDER NO. **86470**

BARREL LENGTH **24"**

CAPACITY **6**

G6785004

UPC



BM FORM

INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL #

G 6785004

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	SPM
475	DRILL AND TAP SIGHT HOLES	SEP 20 2008	9-20-08	SP
480	MAGNAFLUX BBL ACTION	OPERATOR BA	9-22-08	BA
490	MAGNAFLUX BOLT		9/19/08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/22/08	DS
542	APPLY COATINGS (BARREL ACTION)		9-24	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-26-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-26-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

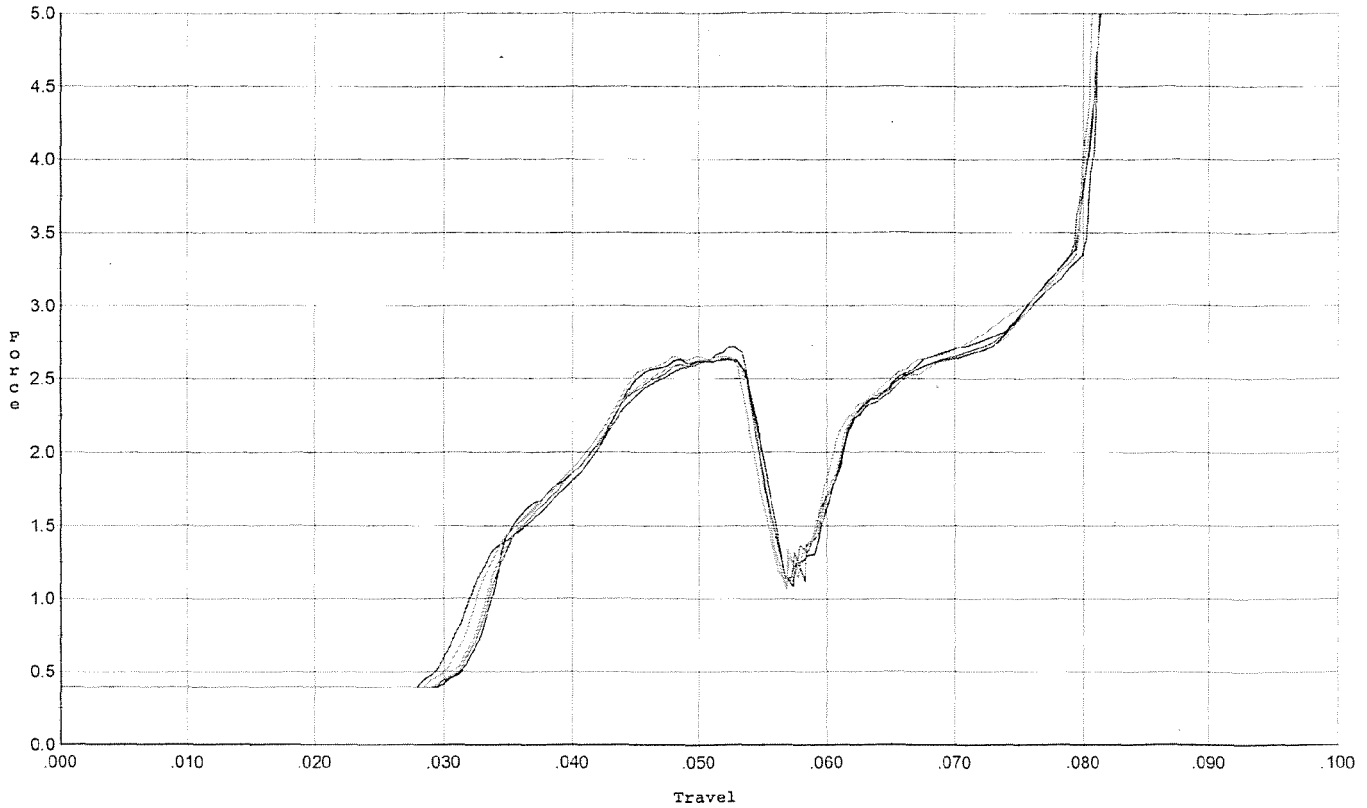
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>5.0</u> <u>4.0</u> <u>4.0</u>	12-15-08	Z.N.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>6.0</u> <u>6.0</u> <u>5.0</u>	12-15-08	Z.N.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.024</u> <u>.024</u> <u>.025</u>	12-15-08	Z.N.
	J) ASSEMBLE STOCK		10-16-08	L.P.D.
	K) ASSEMBLE SWIVEL STUDS		12-15-08	Z.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	12-11-08	L.P.D.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		12-11-08	RP
670	FINAL INSPECTION A) HEADSPACE		12-15-08	Z.N.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>249</u> <u>251</u> <u>249</u> <u>246</u> <u>252</u>	12-15-08	Z.N.
	C) FUNCTION		12-15-08	Z.N.
690	PACK		1/7/09	F.M.

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 2.5 lbs. ini. +/- .50 lbs.



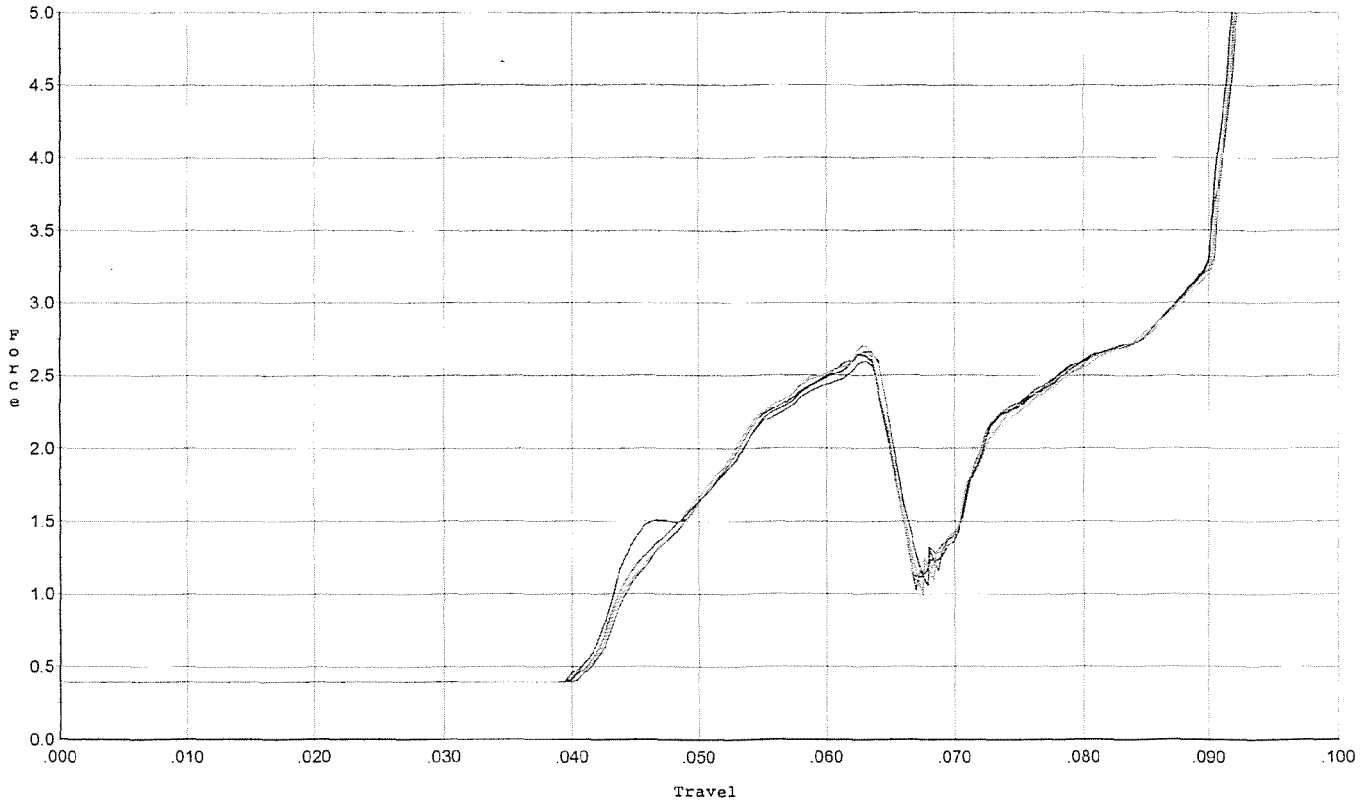
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.641	0.054	0.030	0.032	0.059		Set Trigger
2	2.634	0.055	0.032	0.032	0.060		Set Trigger
3	2.715	0.055	0.032	0.032	0.060		Set Trigger
4	2.657	0.053	0.031	0.032	0.058		Set Trigger
5	2.655	0.054	0.032	0.032	0.059		Set Trigger

A-2.66

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs.after 50 cycles+/- .50 lbs.



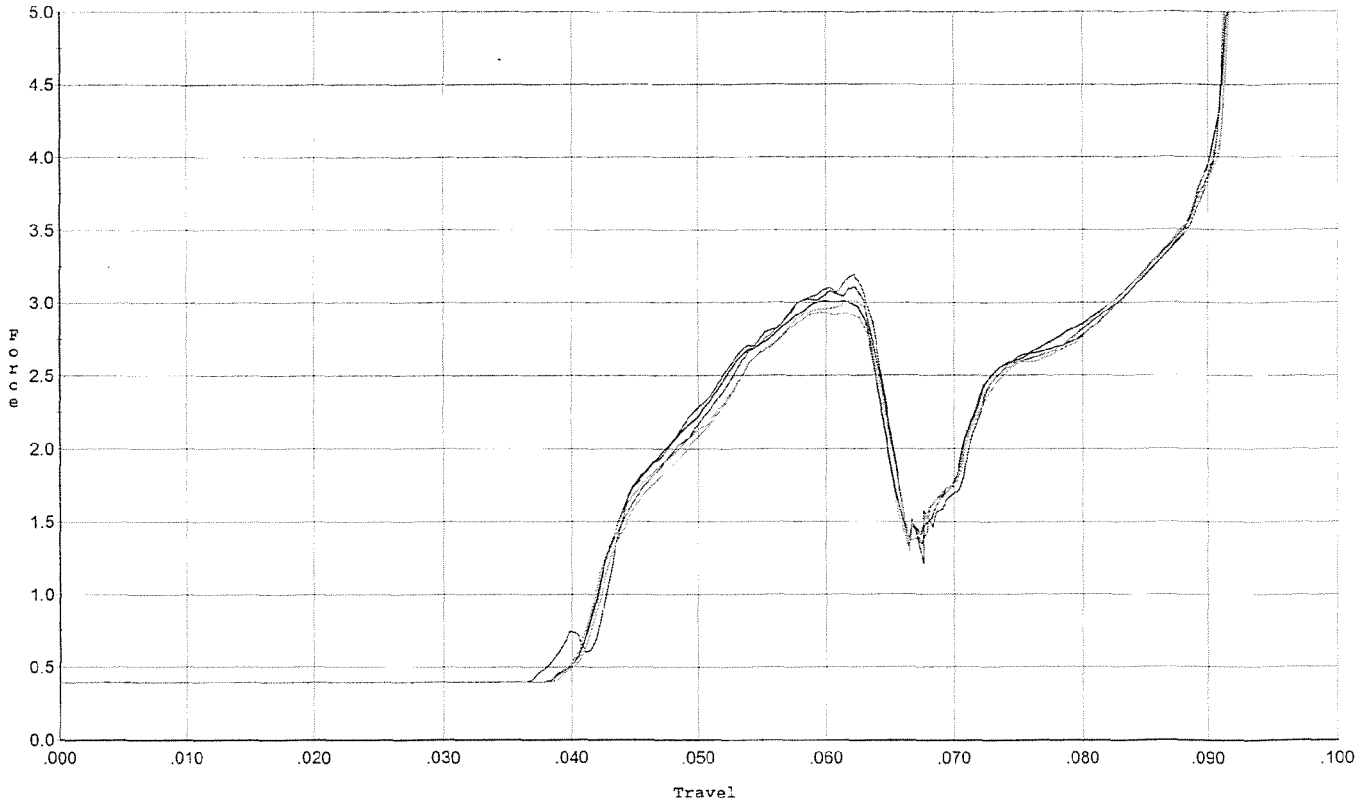
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.662	0.064	0.042	0.033	0.061		Set Trigger
2	2.644	0.065	0.042	0.033	0.061		Set Trigger
3	2.595	0.065	0.043	0.033	0.060		Set Trigger
4	2.707	0.064	0.042	0.033	0.060		Set Trigger
5	2.657	0.065	0.042	0.033	0.061		Set Trigger

A-2.65

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. ini. +/- .75 lbs.



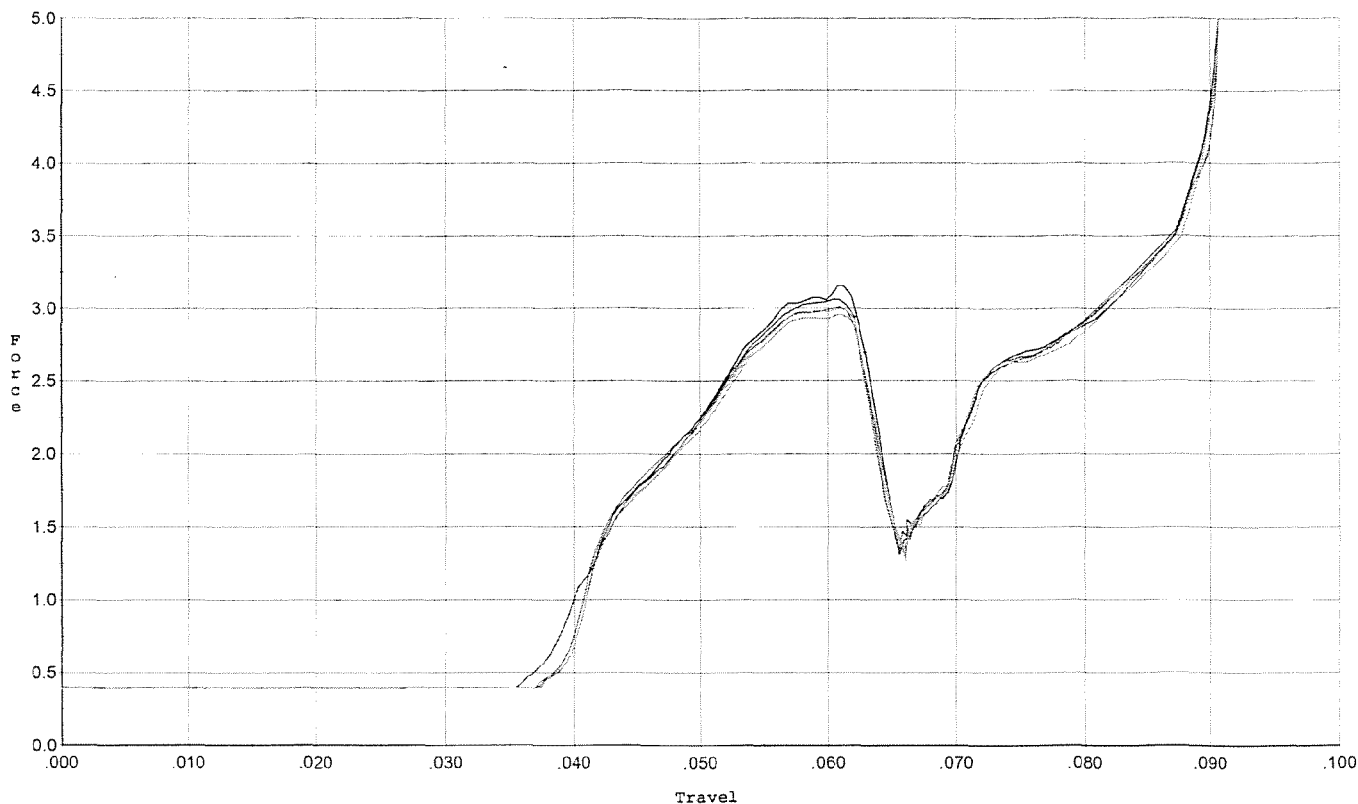
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.107	0.064	0.039	0.033	0.072		Set Trigger
2	3.013	0.063	0.041	0.033	0.070		Set Trigger
3	3.195	0.064	0.041	0.033	0.071		Set Trigger
4	3.014	0.064	0.041	0.033	0.070		Set Trigger
5	2.935	0.063	0.041	0.033	0.069		Set Trigger

A-3.05

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs.after 20 cycles +/- .75 lbs.



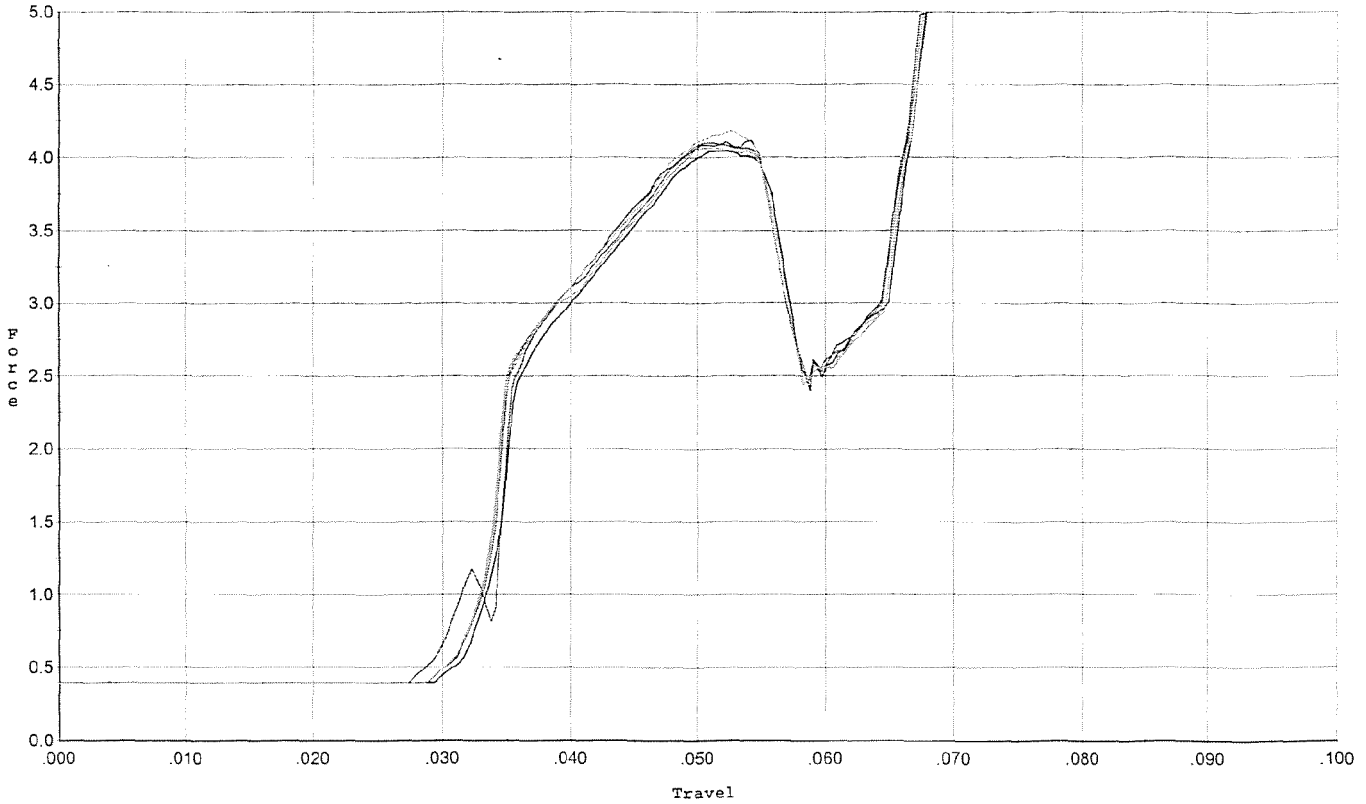
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.061	0.062	0.038	0.033	0.070		Set Trigger
2	3.155	0.063	0.040	0.033	0.071		Set Trigger
3	3.010	0.062	0.040	0.033	0.069		Set Trigger
4	2.997	0.064	0.040	0.033	0.070		Set Trigger
5	2.959	0.062	0.040	0.033	0.068		Set Trigger

A-3.03

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: C Schults 10/13/2008

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lb.



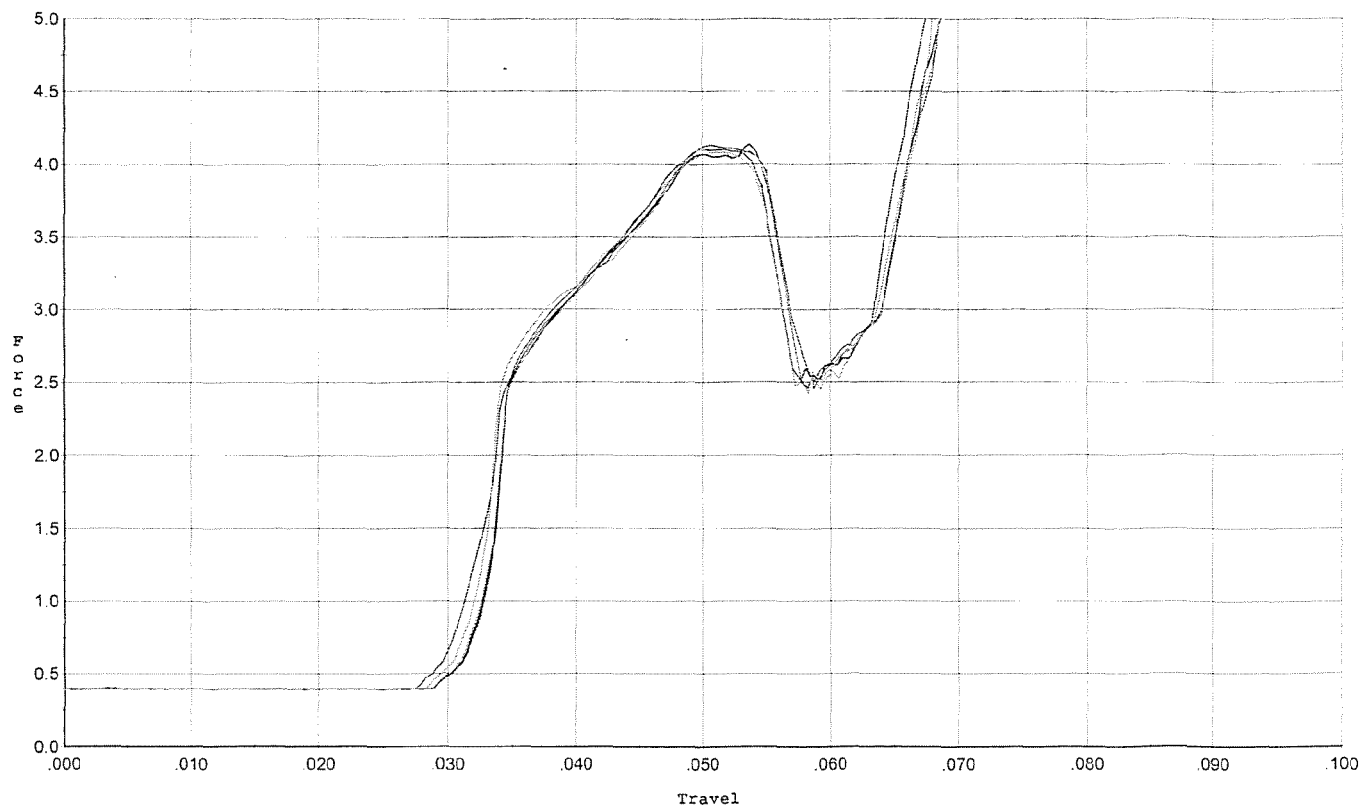
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.114	0.055	0.030	0.016	0.091		Set Trigger
2	4.042	0.056	0.032	0.016	0.090		Set Trigger
3	4.099	0.055	0.032	0.016	0.090		Set Trigger
4	4.180	0.056	0.032	0.016	0.094		Set Trigger
5	4.064	0.055	0.031	0.017	0.090		Set Trigger

A-4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles+/- 1.0 lb.



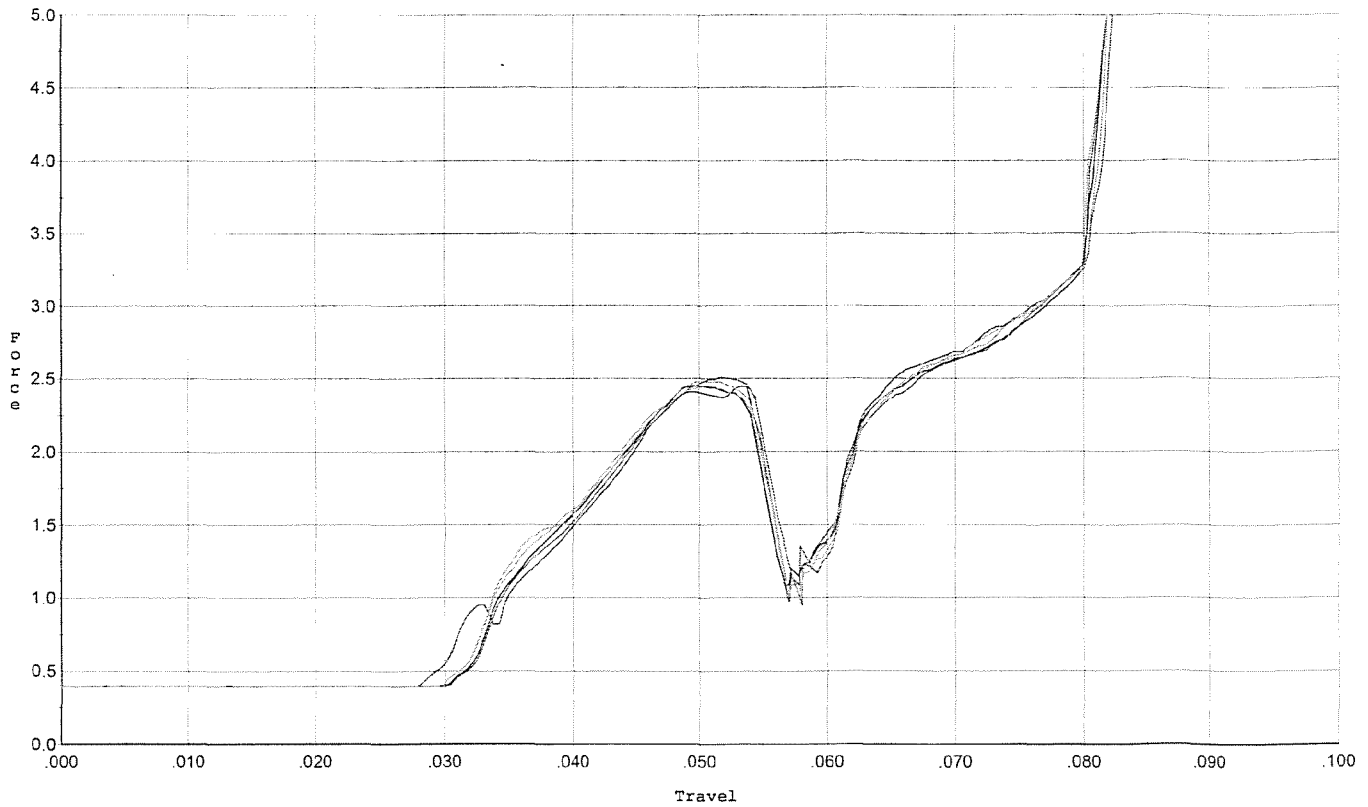
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.104	0.055	0.030	0.017	0.092		Set Trigger
2	4.138	0.055	0.031	0.018	0.092		Set Trigger
3	4.134	0.055	0.032	0.018	0.092		Set Trigger
4	4.102	0.055	0.031	0.018	0.091		Set Trigger
5	4.091	0.055	0.031	0.017	0.092		Set Trigger

A-4-11

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



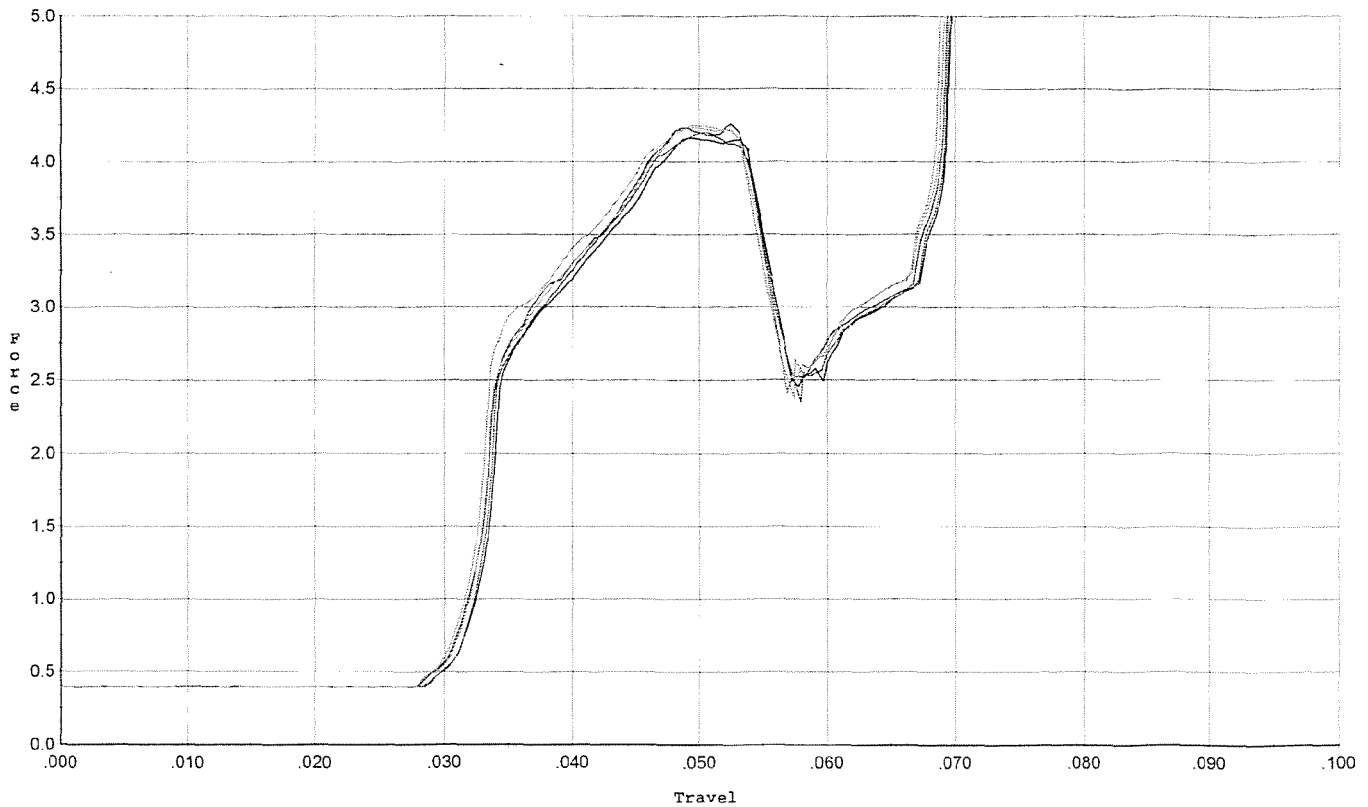
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.447	0.055	0.031	0.033	0.055		Set Trigger
2	2.453	0.054	0.033	0.033	0.054		Set Trigger
3	2.509	0.054	0.033	0.033	0.054		Set Trigger
4	2.445	0.055	0.032	0.032	0.056		Set Trigger
5	2.481	0.055	0.032	0.032	0.056		Set Trigger

H-2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: C Schults 10/13/2008

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 +/- 1.0 for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.262	0.054	0.031	0.018	0.092		Set Trigger
2	4.165	0.054	0.031	0.019	0.090		Set Trigger
3	4.198	0.054	0.031	0.019	0.091		Set Trigger
4	4.237	0.054	0.031	0.018	0.093		Set Trigger
5	4.252	0.053	0.030	0.018	0.092		Set Trigger

A-4.22