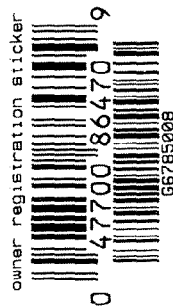
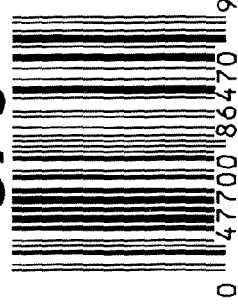


G6785008

**M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)**  
BOLT ACTION CENTERFIRE RIFLE  
24" BARREL 7.62 NATO  
WITH BIPOD



|                                                                                                                       |              |
|-----------------------------------------------------------------------------------------------------------------------|--------------|
| ORDER NO.                                                                                                             | <b>86470</b> |
| BARREL LENGTH                                                                                                         | 24"          |
| CAPACITY                                                                                                              | 6            |
| <b>G6785008</b>                                                                                                       |              |
| <b>UPC</b><br><br>0 47700 86470 9 |              |

BM FORM

## INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785008

| OP # | OPERATION NAME                                                 | READINGS            | DATE     | INITIAL |
|------|----------------------------------------------------------------|---------------------|----------|---------|
| 420  | ASSEMBLE ACTION                                                |                     | 9-18-08  | SPJ     |
| 430  | ASSEMBLE TO STOCK                                              |                     | 9-18-08  | SP      |
| 440  | PROOF                                                          |                     | 9-18-08  | SPJ     |
| 460  | CHECK HEADSPACE                                                |                     | 9-18-08  | SPJ     |
| 470  | DIS-ASSEMBLE ACTION                                            |                     | 9-18-08  | SPJ     |
| 472  | SERIALIZE BOLT HANDLE                                          | MAGNA - FLUX        | 9-18-08  | BN      |
| 475  | DRILL AND TAP<br>SIGHT HOLES                                   | 2006                | 9-19-08  | SP      |
| 480  | MAGNAFLUX BBL ACTION                                           | OPERATOR BN         | 9-22-08  | BN      |
| 490  | MAGNAFLUX BOLT                                                 |                     | 9/22/08  | MR      |
| 500  | ROLLMARK CALIBER                                               |                     | 9/23/08  | RT      |
| 520  | GOFF BLAST BBL / REC                                           |                     | 9/23/08  | IG      |
| 542  | APPLY COATINGS<br>(BARREL ACTION)                              |                     | 9-23     | a       |
| 545  | (BOLT)                                                         |                     |          |         |
| 560  | RE-ASSEMBLE ACTION                                             |                     |          |         |
|      | A) CLEAN INSIDE OF<br>BOLT ASSEMBLY                            |                     | 9-25-08  | SP      |
|      | B) INSPECT REAR FIRING<br>PIN HOLE FOR CHAMFER<br>IN BOLT HEAD |                     | 9-25-08  | SP      |
|      | C) INSPECT EJECTOR<br>HOLE FOR CHAMFER                         |                     | 9-25-08  | SP      |
|      | D) OIL FIRING PIN ASSEMBLY                                     |                     | 11-17-08 | BN      |
|      | E) ADJUST TRIGGER PULL<br>TO MIN. SETTING AND<br>STAKE         | 2.50 LBS +/- .5 LBS |          |         |

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| OP #         | OPERATION NAME                                                           | READINGS                                                    | DATE     | INITIAL |
|--------------|--------------------------------------------------------------------------|-------------------------------------------------------------|----------|---------|
| 560          | F) SAFETY ON FORCE <span>2 LBS MIN<br/>10 LBS MAX</span>                 | <u>4.0</u> <u>5.0</u> <u>5.0</u>                            | 1-5-09   | R.N.    |
| CONT.        |                                                                          |                                                             |          |         |
|              | G) SAFETY OFF FORCE <span>2 LBS MIN</span>                               | <u>5.0</u> <u>6.0</u> <u>6.0</u>                            | 1-5-09   | L.N.    |
|              | H) TRIGGER PULL TEST<br>AND RETAINABILITY                                |                                                             |          |         |
|              | I) FIRING PIN INDENT <span>.020 MIN</span>                               | <u>.024</u> <u>.024</u> <u>.024</u>                         | 1-5-09   | R.N.    |
|              | J) ASSEMBLE STOCK                                                        |                                                             | 11-17-09 | ESN     |
|              | K) ASSEMBLE SWIVEL<br>STUDS                                              |                                                             | 1-5-09   | L.N.    |
|              | L) ATTACH FRONT AND<br>REAR SIGHT ASSY'S                                 |                                                             |          |         |
|              | M) IRON SIGHT<br>ALIGNMENT                                               |                                                             |          |         |
|              | N) DETACH FRONT AND<br>REAR SIGHTS AND PLACE<br>IN NUMBERED CONTAINER    |                                                             |          |         |
| 640 &<br>650 | FUNCTION TEST AND<br>TARGET                                              | <u>PASS</u> FAIL<br><u>PASS</u> FAIL                        | 12-31-08 | RP      |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
|              | MALFUNCTION                                                              | CORRECTION                                                  |          |         |
| 660          | INSPECT FOR LIVE AMMO                                                    |                                                             | 12-31-08 | RP      |
| 670          | FINAL INSPECTION<br>A) HEADSPACE                                         |                                                             | 1-5-09   | L.N.    |
|              | B) TRIGGER PULL <span>+/- .5 LBS<br/>MIN 2.50 LBS<br/>MAX 4.0 LBS</span> | <u>2.59</u> <u>2.54</u> <u>2.49</u> <u>2.49</u> <u>2.49</u> | 1-5-09   | TC      |
|              | C) FUNCTION                                                              |                                                             | 1-5-09   | L.N.    |
| 690          | PACK                                                                     |                                                             | 1-5-09   | TC      |

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AVERAGE PULL FORCE BETWEEN  
INITIAL & CYCLE TESTS

2.50 LBS (plus or minus 0.50 LBS)  
3.00 LBS (plus or minus 0.75 LBS)  
4.00 LBS (plus or minus 1.00 LBS)

DATE

10-14-08

TESTER

TAE

|         | 2.50 LBS<br>INITIAL | 2.50 LBS AFTER 50<br>CYCLES | FINAL TEST & TO RESET<br>2.50 LBS |      | COMMENTS |
|---------|---------------------|-----------------------------|-----------------------------------|------|----------|
| PULL #1 | 209                 | 204                         |                                   | 225  |          |
| PULL #2 | 209                 | 227                         |                                   | 218  |          |
| PULL #3 | 208                 | 236                         |                                   | 219  |          |
| PULL #4 | 213                 | 239                         |                                   | 220  |          |
| PULL #5 | 212                 | 230                         |                                   | 221  |          |
| TOTAL   | 1051                | 1136                        |                                   | 1103 |          |
| AVERAGE | 210                 | 227                         |                                   | 220  |          |

|         | 3.00 LBS<br>INITIAL | 3.00 LBS AFTER 20<br>CYCLES |  | COMMENTS |
|---------|---------------------|-----------------------------|--|----------|
| PULL #1 | 337                 | 334                         |  |          |
| PULL #2 | 353                 | 335                         |  |          |
| PULL #3 | 354                 | 327                         |  |          |
| PULL #4 | 351                 | 329                         |  |          |
| PULL #5 | 351                 | 349                         |  |          |
| TOTAL   | 1746                | 1674                        |  |          |
| AVERAGE | 349                 | 334                         |  |          |

|         | 4.00 LBS<br>INITIAL | 4.00 LBS AFTER 20<br>CYCLES | MAX SETTING GREATER<br>THAN 4 LBS | RESET TO 4 LBS FOR<br>TARGET & ACCURACY |
|---------|---------------------|-----------------------------|-----------------------------------|-----------------------------------------|
| PULL #1 | 406                 | 456                         | 432                               | 424                                     |
| PULL #2 | 406                 | 416                         |                                   | 418                                     |
| PULL #3 | 408                 | 415                         |                                   | 461                                     |
| PULL #4 | 403                 | 419                         |                                   | 453                                     |
| PULL #5 | 403                 | 419                         |                                   | 454                                     |
| TOTAL   | 2026                | 2101                        |                                   | 2210                                    |
| AVERAGE | 405                 | 420                         |                                   | 442                                     |