

G6785011

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

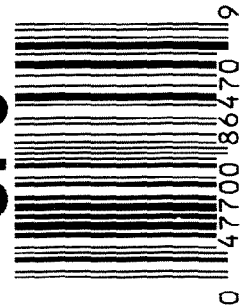
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785011

UPC



M-24
INSPECTION CHECKLIST-NEW GUNS

GUN SERIAL # G 6785011

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-5-08	J.P.D.
430	ASSEMBLE TO STOCK		9-6-08	TL
440	PROOF		9-6-08	TL
460	CHECK HEADSPACE		9-6-08	TL
470	DIS-ASSEMBLE ACTION		9-6-08	J.P.D.
472	SERIALIZE BOLT HANDLE		9-8-08	RTZ
475	DRILL AND TAP SIGHT HOLES		9-8-08	SP
480	MAGNAFLUX BBL ACTION		9-9-08	BH
490	MAGNAFLUX BOLT		9/6/08	MB
500	ROLLMARK CALIBER		9/9/08	RT
520	GOFF BLAST BBL / REC		9/10/08	DC
542	APPLY COATINGS (BARREL ACTION)		9/13	
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-24-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-24-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-24-08	SP
	D) OIL FIRING PIN ASSEMBLY		9-26-08	ESN
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		

F004 REV 5/2006

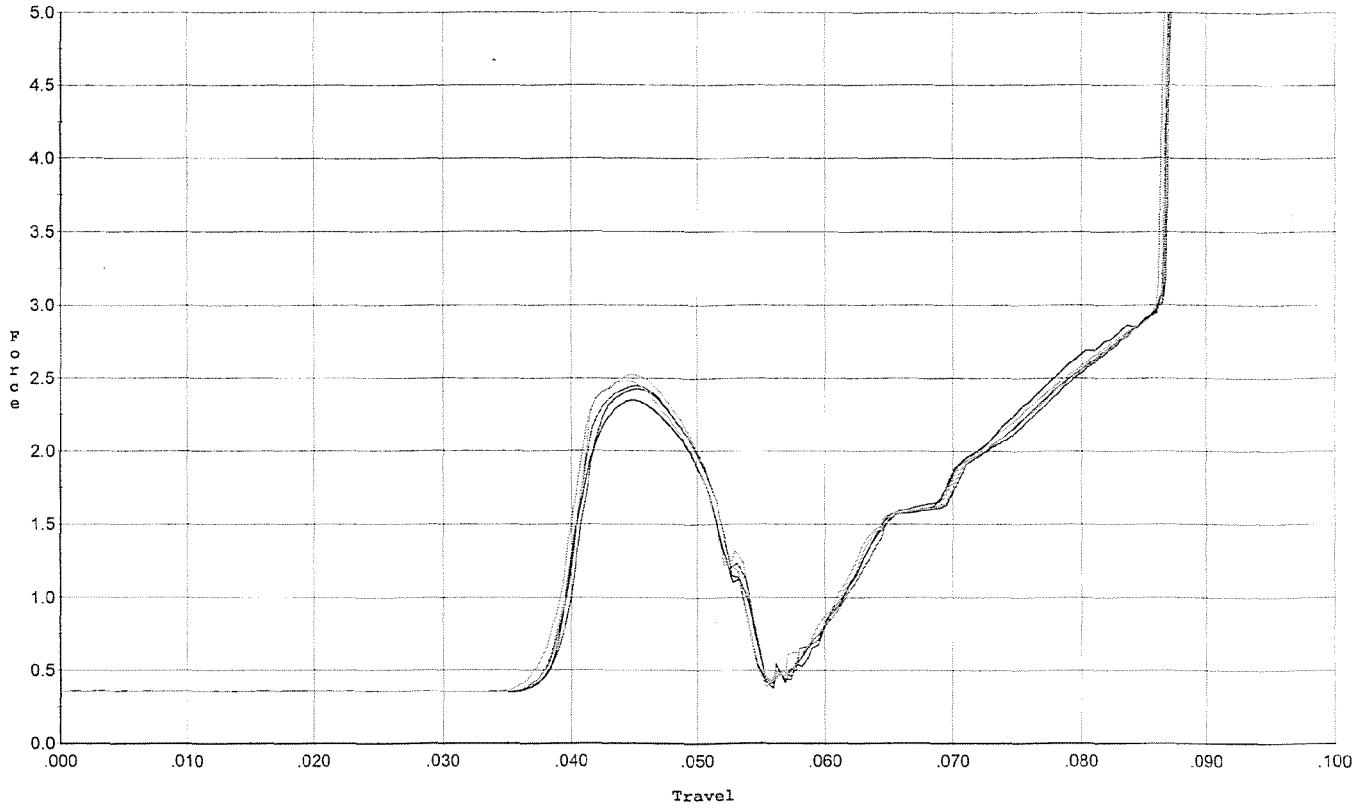
OP #	OPERATION NAME	READINGS	DATE	INITIAL
560	F) SAFETY ON FORCE 2 LBS MIN 10 LBS MAX	<u>20</u> <u>20</u> <u>25</u>	9-30-08	L.H.
CONT.				
	G) SAFETY OFF FORCE 2 LBS MIN	<u>5.0</u> <u>4.0</u> <u>4.0</u>	10-1-08	L.H.
	H) TRIGGER PULL TEST AND RETAINABILITY			
	I) FIRING PIN INDENT .020 MIN	<u>.023</u> <u>.023</u> <u>.023</u>	9-30-08	L.H.
	J) ASSEMBLE STOCK		9-26-08	ESN
	K) ASSEMBLE SWIVEL STUDS		9-30-08	L.H.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S			
	M) IRON SIGHT ALIGNMENT			
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER			
640 & 650	FUNCTION TEST AND TARGET	<u>PASS</u> FAIL <u>PASS</u> FAIL	9-29-08	L.H.
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
	MALFUNCTION	CORRECTION		
660	INSPECT FOR LIVE AMMO		9-29-08	TRW
670	FINAL INSPECTION A) HEADSPACE		9-30-08	L.H.
	B) TRIGGER PULL +/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	<u>2.89</u> <u>2.85</u> <u>2.79</u> <u>2.80</u> <u>2.70</u>	9-29-08	TL
	C) FUNCTION		9-30-08	L.H.
690	PACK		12-4-08	TL

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



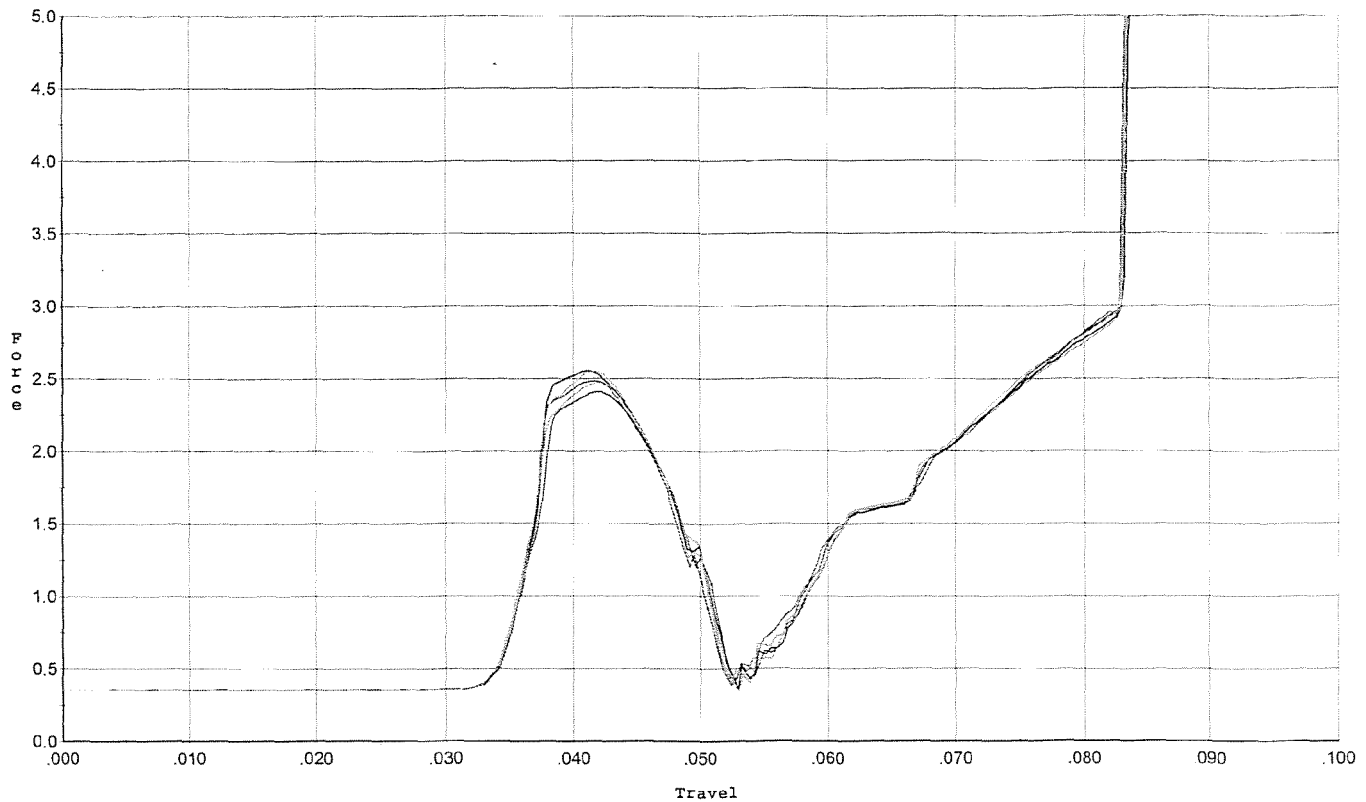
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.428	0.054	0.039	0.040	0.042		Set Trigger
2	2.351	0.053	0.039	0.040	0.041		Set Trigger
3	2.447	0.054	0.038	0.040	0.043		Set Trigger
4	2.482	0.053	0.038	0.040	0.043		Set Trigger
5	2.526	0.054	0.038	0.039	0.044		Set Trigger

Avg 2.44

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



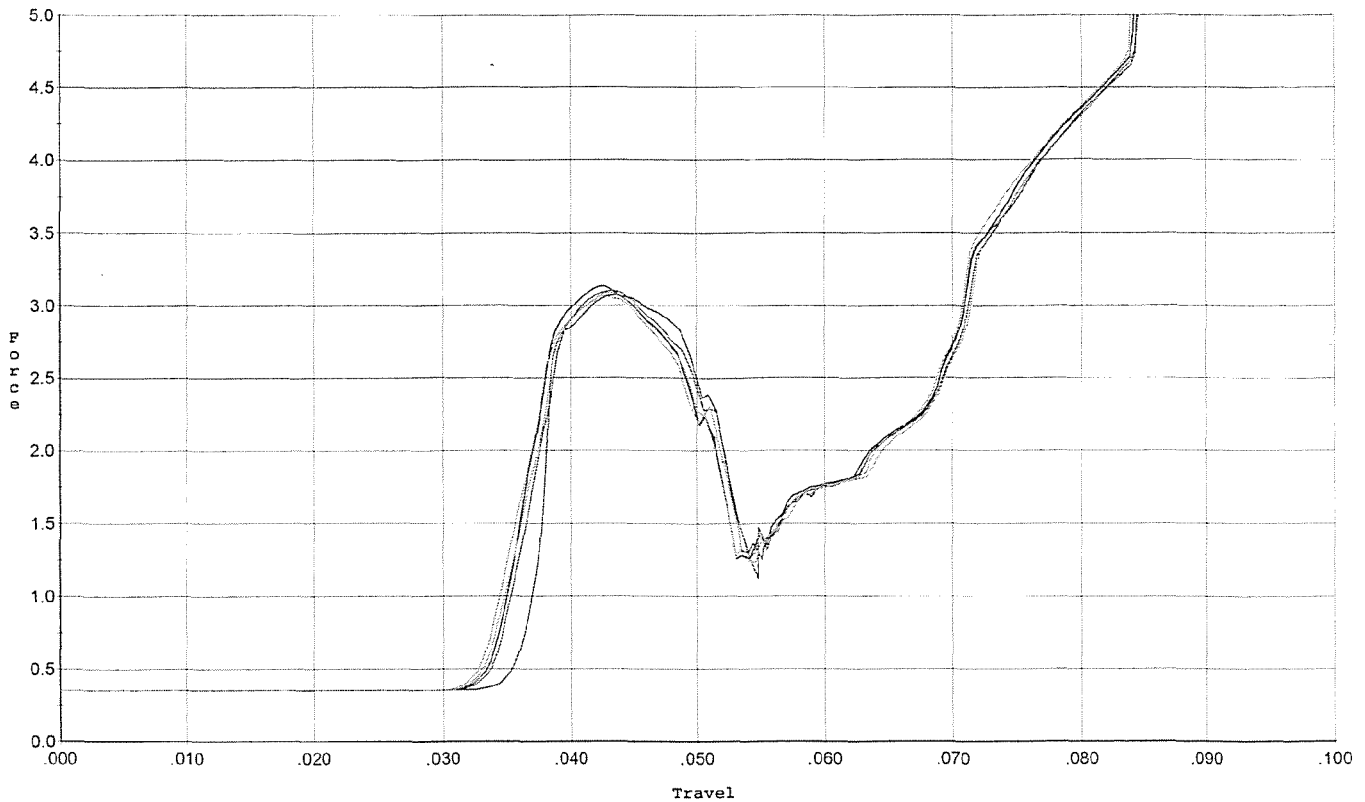
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.410	0.051	0.035	0.038	0.042		Set Trigger
2	2.557	0.050	0.035	0.038	0.043		Set Trigger
3	2.485	0.051	0.035	0.038	0.042		Set Trigger
4	2.472	0.050	0.035	0.038	0.042		Set Trigger
5	2.550	0.050	0.034	0.038	0.043		Set Trigger

Avg 2.49

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



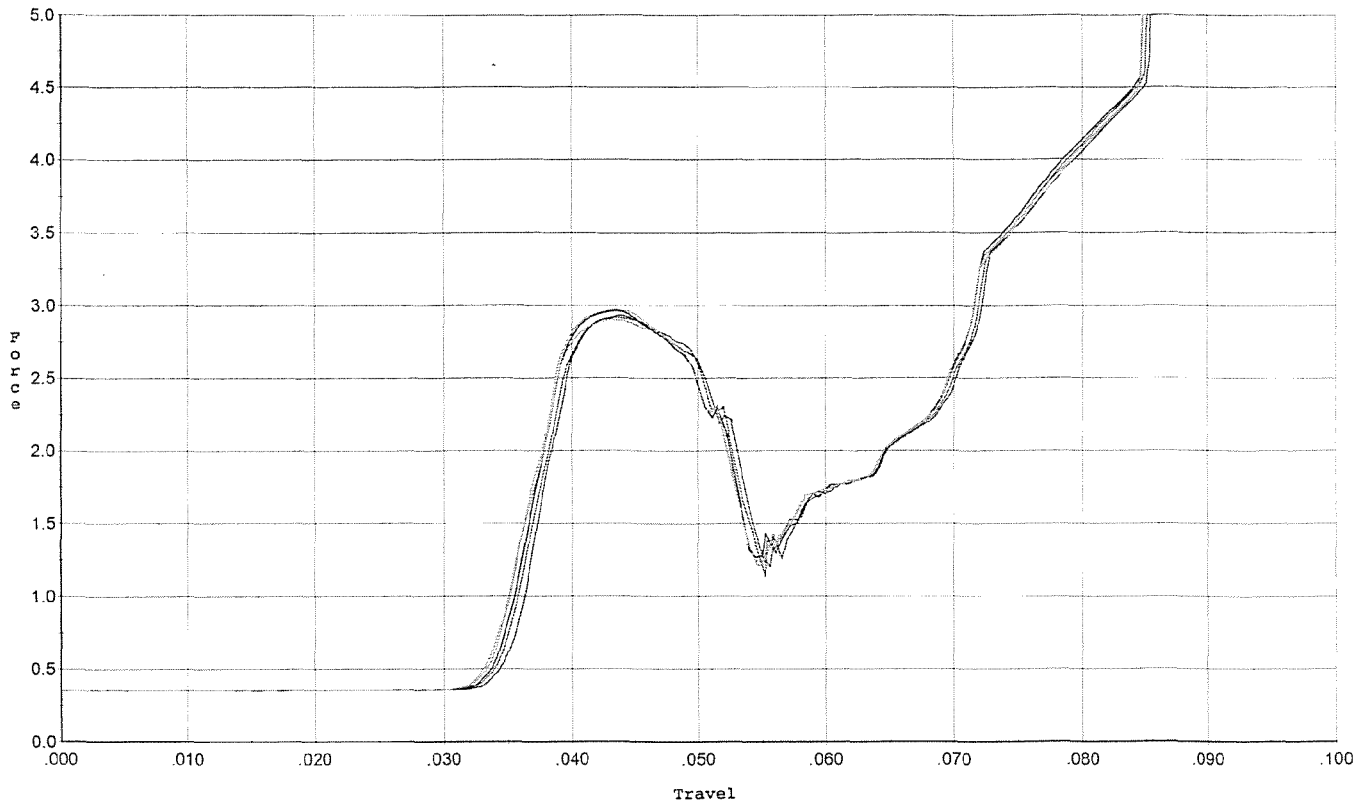
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.072	0.052	0.036	0.037	0.055		Set Trigger
2	3.132	0.051	0.034	0.037	0.056		Set Trigger
3	3.103	0.052	0.034	0.037	0.056		Set Trigger
4	3.088	0.052	0.034	0.037	0.057		Set Trigger
5	3.063	0.051	0.033	0.036	0.057		Set Trigger

Avg 3.09

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



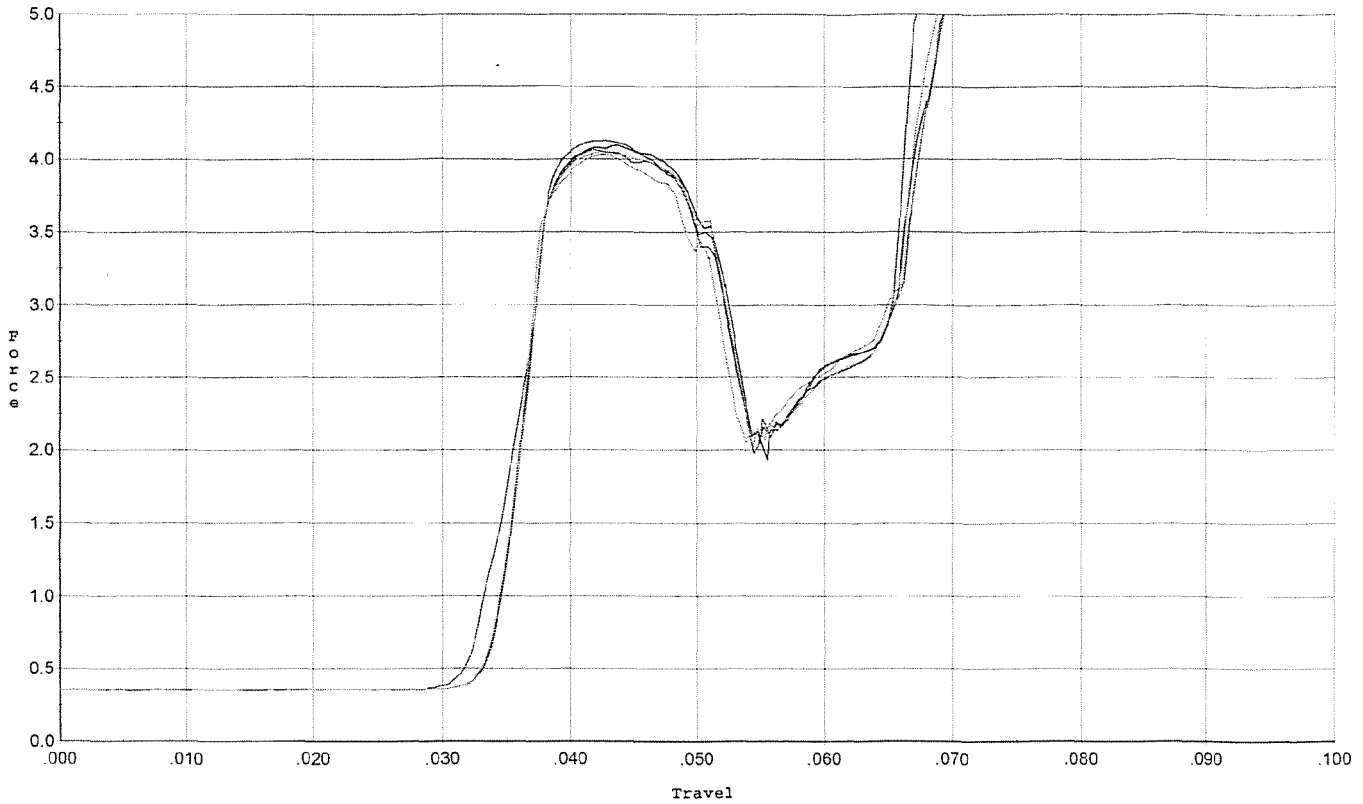
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.930	0.053	0.035	0.037	0.056		Set Trigger
2	2.964	0.052	0.034	0.037	0.056		Set Trigger
3	2.916	0.052	0.034	0.037	0.055		Set Trigger
4	2.970	0.051	0.034	0.037	0.056		Set Trigger
5	2.902	0.053	0.034	0.037	0.057		Set Trigger

Avg 2.93

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



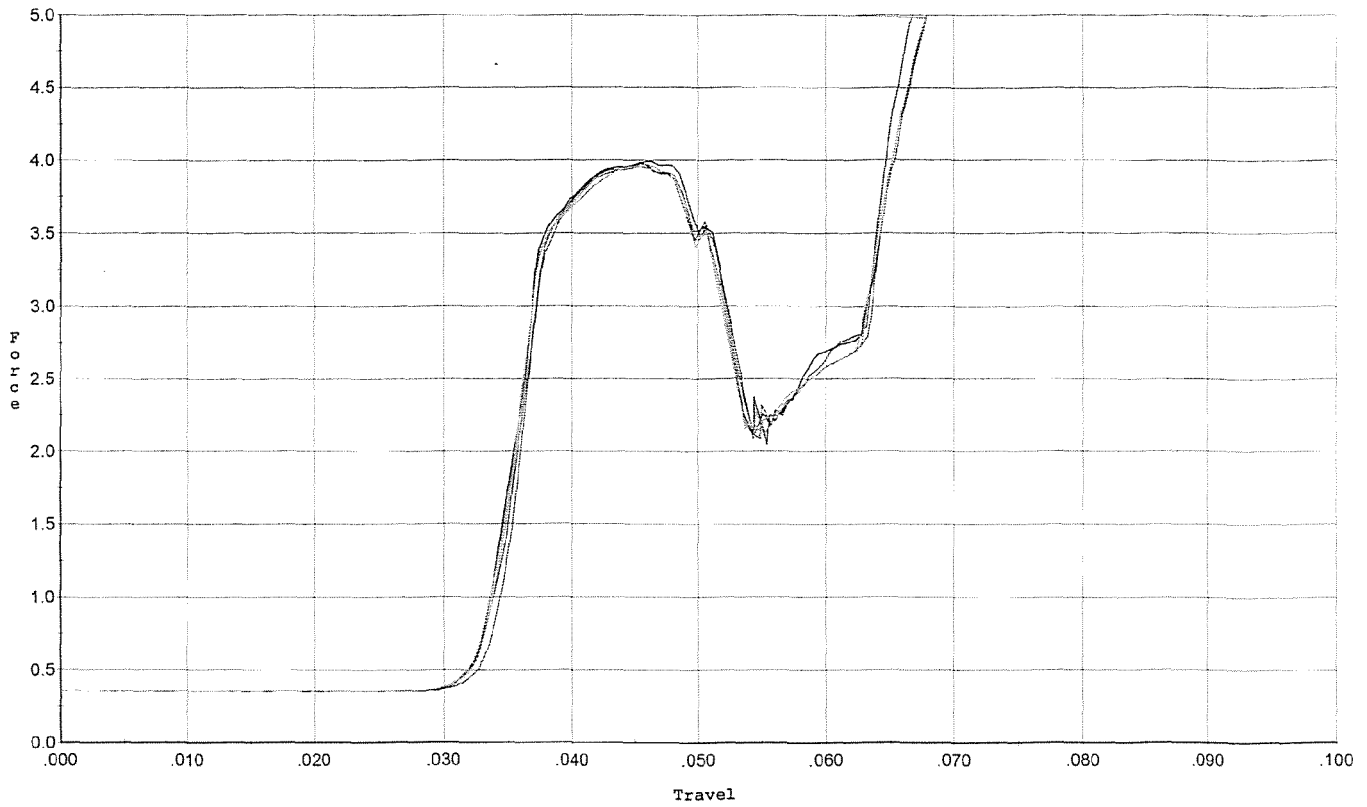
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.128	0.051	0.032	0.032	0.077		Set Trigger
2	4.098	0.052	0.034	0.032	0.077		Set Trigger
3	4.067	0.051	0.033	0.032	0.075		Set Trigger
4	4.045	0.051	0.034	0.032	0.074		Set Trigger
5	4.034	0.051	0.033	0.032	0.073		Set Trigger

Aug 4.07

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



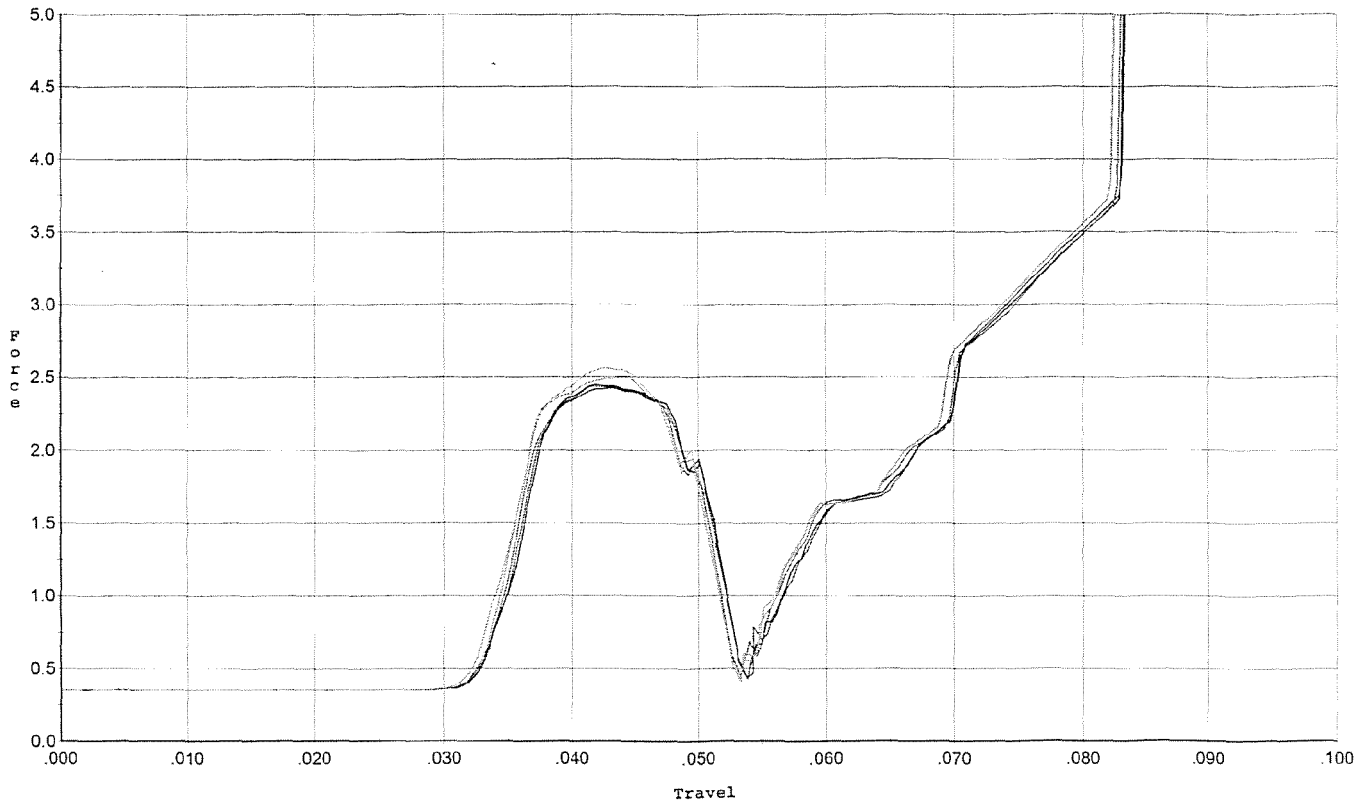
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.991	0.053	0.033	0.031	0.077		Set Trigger
2	3.982	0.052	0.033	0.031	0.076		Set Trigger
3	3.952	0.051	0.033	0.031	0.073		Set Trigger
4	3.954	0.052	0.033	0.031	0.076		Set Trigger
5	3.972	0.052	0.032	0.031	0.075		Set Trigger

Aug 3.97

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



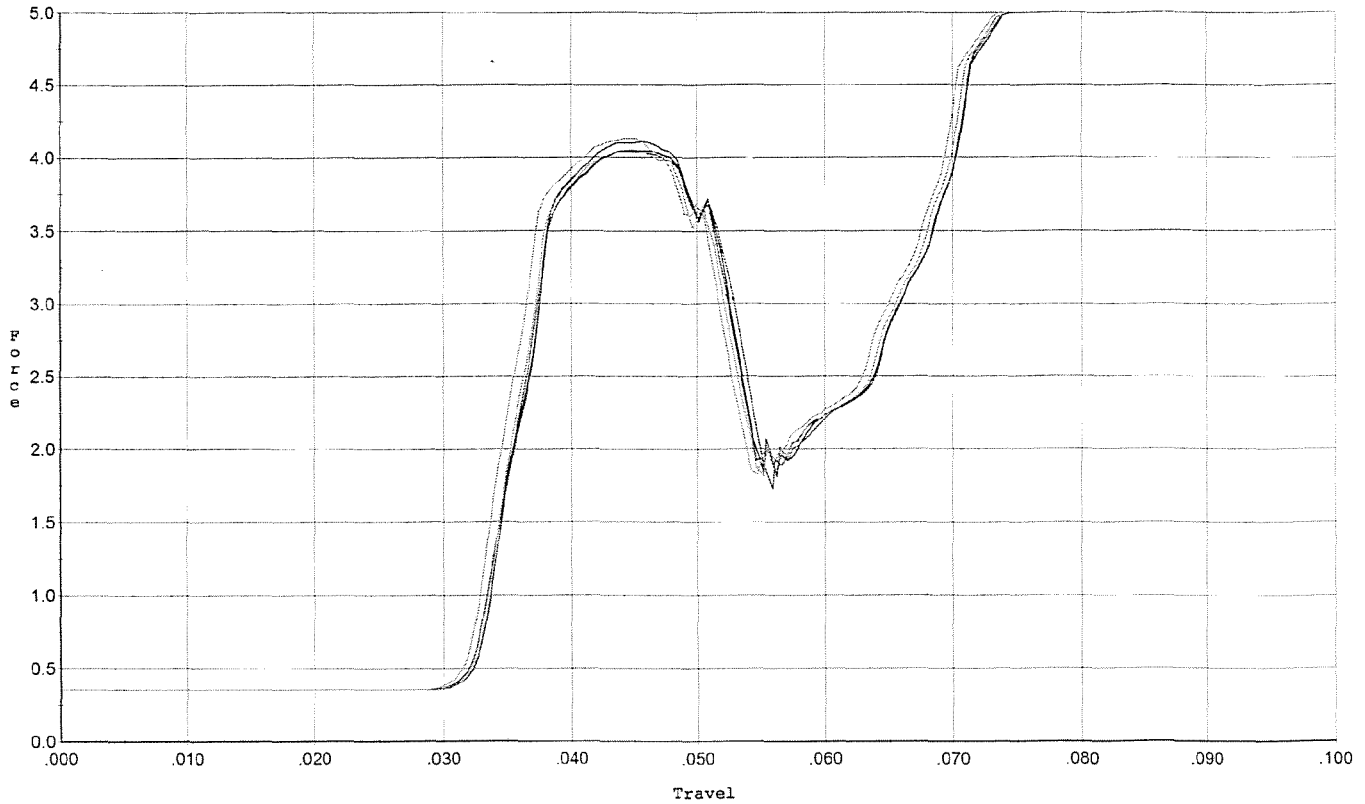
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.421	0.051	0.033	0.037	0.048		Set Trigger
2	2.450	0.051	0.033	0.037	0.048		Set Trigger
3	2.437	0.050	0.033	0.037	0.047		Set Trigger
4	2.561	0.051	0.032	0.036	0.049		Set Trigger
5	2.494	0.051	0.033	0.036	0.049		Set Trigger

Avg 2.47

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 9/22/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.109	0.052	0.032	0.029	0.079		Set Trigger
2	4.047	0.052	0.033	0.029	0.077		Set Trigger
3	4.042	0.053	0.033	0.028	0.080		Set Trigger
4	4.040	0.051	0.032	0.029	0.076		Set Trigger
5	4.131	0.051	0.032	0.029	0.077		Set Trigger

Avg 4.07