

6678 5013

M/24 7.62 NATO S.W.S. (COMPLETE SYSTEM)
BOLT ACTION CENTERFIRE RIFLE
24" BARREL 7.62 NATO
WITH BIPOD

proof of purchase



owner registration sticker



BM FORM

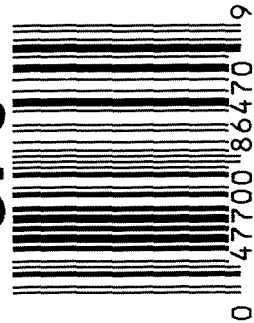
ORDER NO. **86470**

BARREL LENGTH 24"

CAPACITY 6

G6785013

UPC



CONFIDENTIAL-SUBJECT TO PROTECTIVE ORDER

M24000Z0421

GUN SERIAL # G 6785013

OP #	OPERATION NAME	READINGS	DATE	INITIAL
420	ASSEMBLE ACTION		9-19-08	SPD
430	ASSEMBLE TO STOCK		9-19-08	SP
440	PROOF		9-19-08	SPD
460	CHECK HEADSPACE		9-19-08	SPD
470	DIS-ASSEMBLE ACTION		9-19-08	SPD
472	SERIALIZE BOLT HANDLE	MAGNA-FLUX	9-20-08	ESR
475	DRILL AND TAP SIGHT HOLES		9-20-08	SP
480	MAGNAFLUX BBL ACTION	BH	9-22-08	BH
490	MAGNAFLUX BOLT		9-22-08	MR
500	ROLLMARK CALIBER		9/22/08	RT
520	GOFF BLAST BBL / REC		9/22/08	DS
542	APPLY COATINGS (BARREL ACTION)		9-24	u
545	(BOLT)			
560	RE-ASSEMBLE ACTION			
	A) CLEAN INSIDE OF BOLT ASSEMBLY		9-25-08	SP
	B) INSPECT REAR FIRING PIN HOLE FOR CHAMFER IN BOLT HEAD		9-25-08	SP
	C) INSPECT EJECTOR HOLE FOR CHAMFER		9-26-08	SP
	D) OIL FIRING PIN ASSEMBLY		10-16-08	SPD
	E) ADJUST TRIGGER PULL TO MIN. SETTING AND STAKE	2.50 LBS +/- .5 LBS		
F004 REV 5/2006				

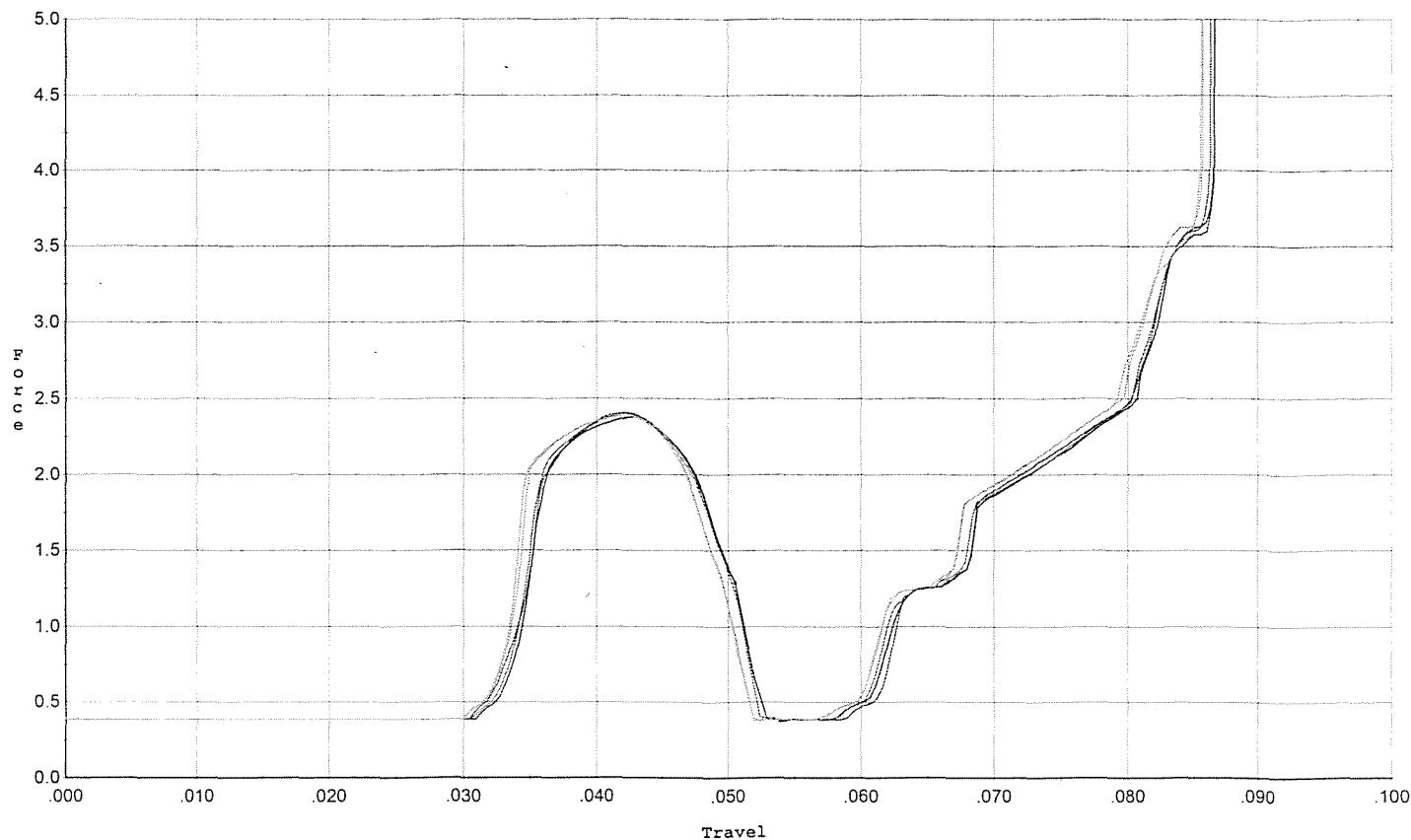
560	F) SAFETY ON FORCE	2 LBS MIN 10 LBS MAX	35	35	40	12-9-08	L.N.
CONT.							
	G) SAFETY OFF FORCE	2 LBS MIN	40	40	40	12-9-08	L.N.
	H) TRIGGER PULL TEST AND RETAINABILITY						
	I) FIRING PIN INDENT	.020 MIN	.025	.025	.024	12-9-08	L.N.
	J) ASSEMBLE STOCK					10-16-08	L.N.
	K) ASSEMBLE SWIVEL STUDS					12-9-08	L.N.
	L) ATTACH FRONT AND REAR SIGHT ASSY'S						
	M) IRON SIGHT ALIGNMENT						
	N) DETACH FRONT AND REAR SIGHTS AND PLACE IN NUMBERED CONTAINER						
640 & 650	FUNCTION TEST AND TARGET		PASS	FAIL		11-24-08	TL
			PASS	FAIL			
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
	MALFUNCTION		CORRECTION				
660	INSPECT FOR LIVE AMMO					11-24-08	L.N.
670	FINAL INSPECTION A) HEADSPACE					12-9-08	L.N.
	B) TRIGGER PULL	+/- .5 LBS MIN 2.50 LBS MAX 4.0 LBS	233	235	237 235 244	12-8-08	L.N.
	C) FUNCTION					12-9-08	L.N.
690	PACK					1-9/09	Fm

F004 REV 5/2006

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. ini. +/- .50 lbs.



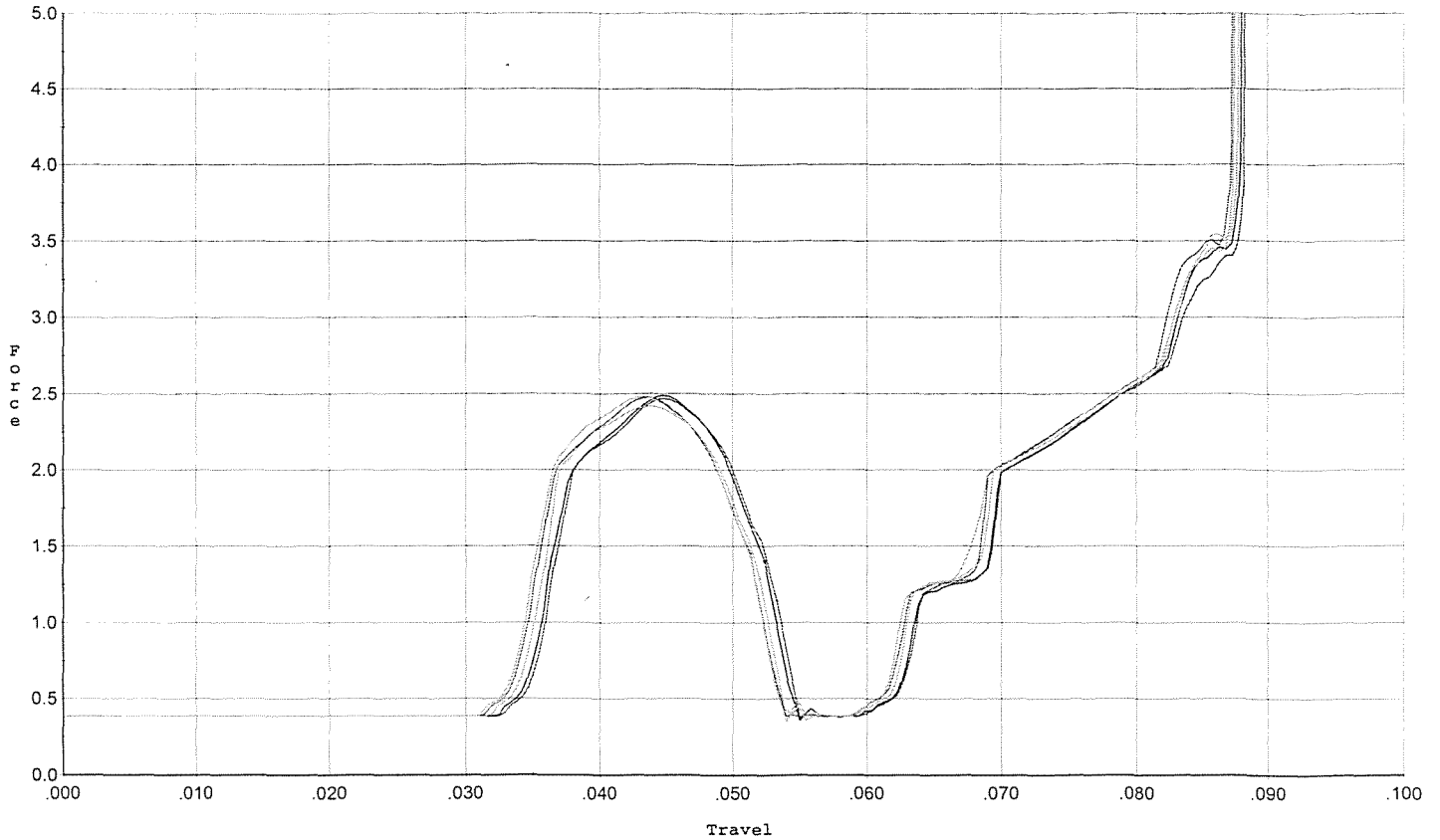
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.398	0.051	0.032	0.040	0.048		Set Trigger
2	2.379	0.051	0.033	0.040	0.047		Set Trigger
3	2.407	0.051	0.033	0.040	0.048		Set Trigger
4	2.383	0.049	0.032	0.040	0.047		Set Trigger
5	2.399	0.051	0.032	0.039	0.048		Set Trigger

Avg 2.39

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 2.5 lbs. after 50 cycles +/- .50 lbs.



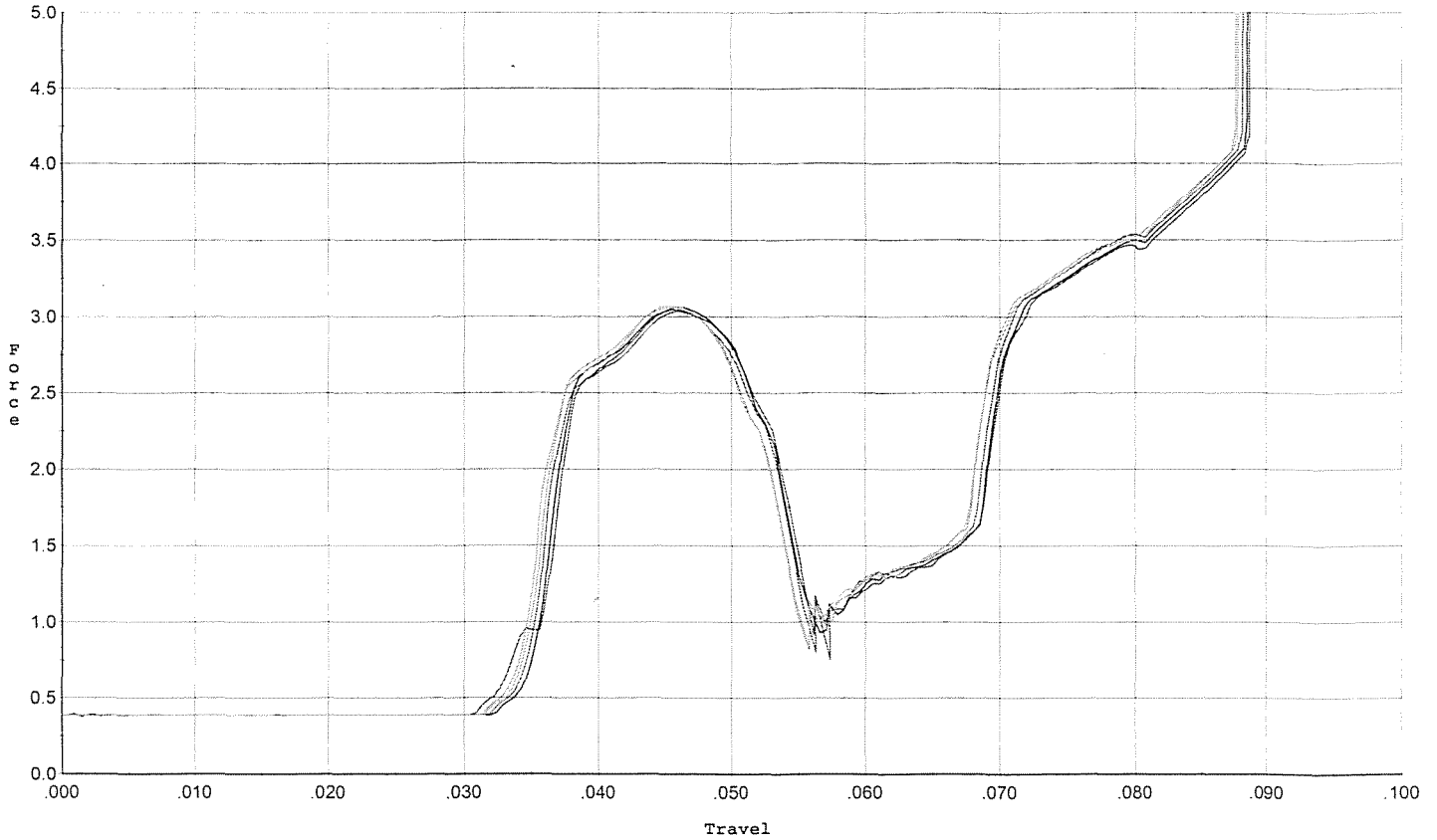
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.467	0.053	0.035	0.039	0.050		Set Trigger
2	2.489	0.052	0.035	0.040	0.049		Set Trigger
3	2.475	0.051	0.034	0.040	0.049		Set Trigger
4	2.420	0.052	0.034	0.040	0.049		Set Trigger
5	2.482	0.051	0.033	0.040	0.050		Set Trigger

Aug 2.46

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 3.0 lbs. ini. +/- .75 lbs.



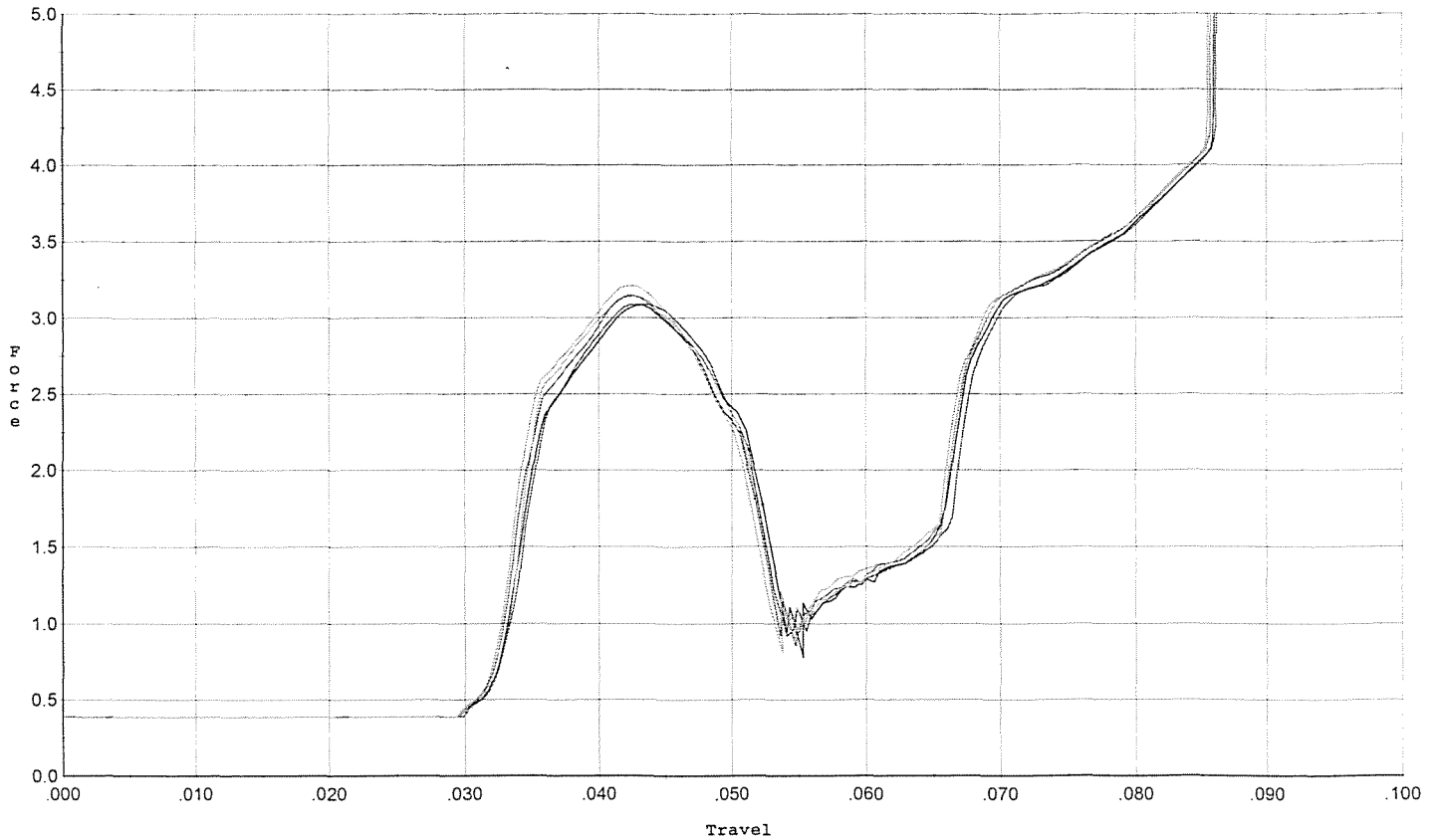
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.044	0.054	0.033	0.038	0.063		Set Trigger
2	3.060	0.053	0.035	0.038	0.062		Set Trigger
3	3.034	0.053	0.034	0.037	0.062		Set Trigger
4	3.058	0.053	0.034	0.038	0.062		Set Trigger
5	3.069	0.053	0.034	0.037	0.062		Set Trigger

Aug 3.05

Trigger Profile [lbs,inch]

Profile: SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 3.0 lbs. after 20 cycles +/- .75 lbs.



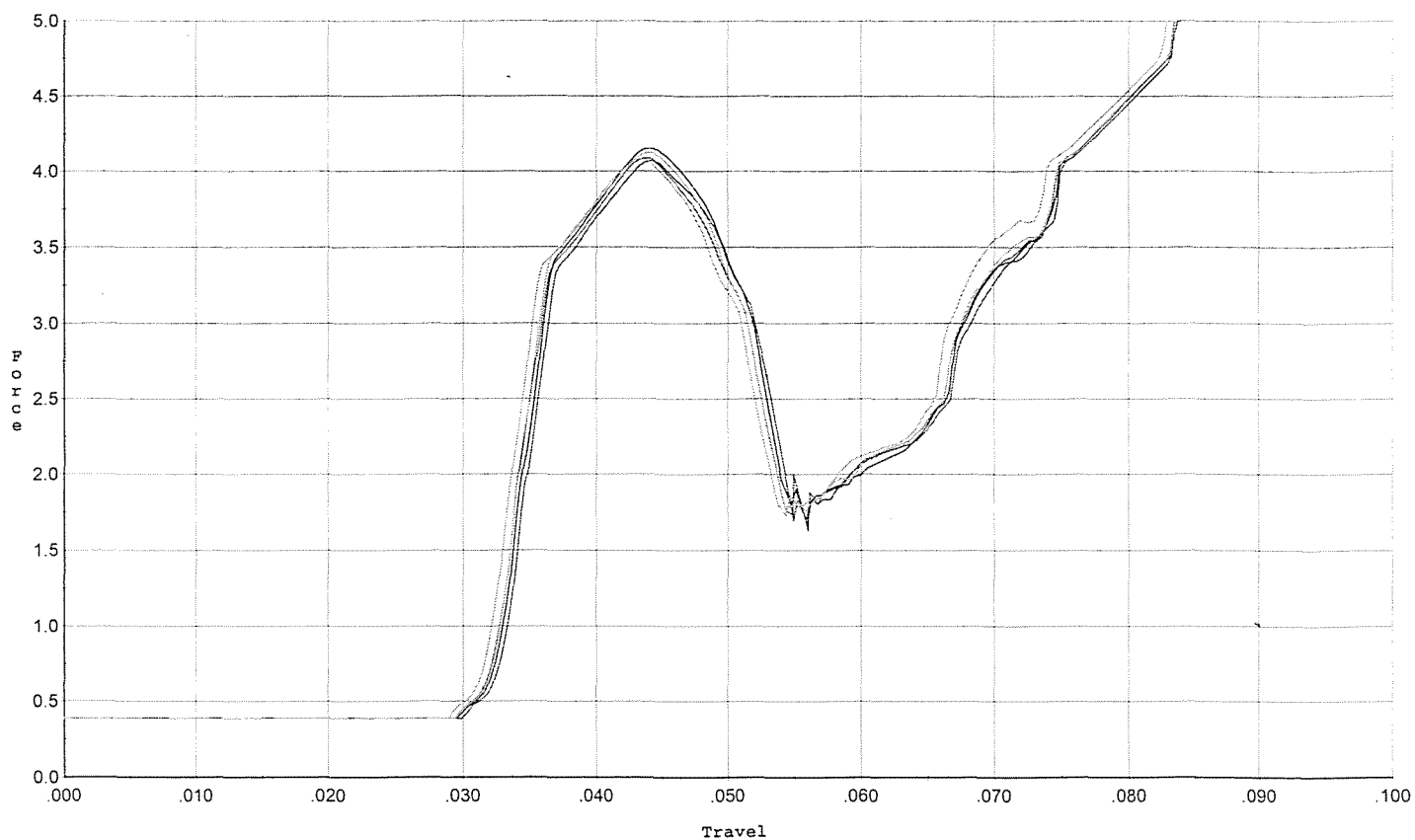
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.086	0.051	0.030	0.037	0.061		Set Trigger
2	3.084	0.052	0.032	0.037	0.062		Set Trigger
3	3.142	0.052	0.032	0.037	0.062		Set Trigger
4	3.150	0.052	0.032	0.037	0.062		Set Trigger
5	3.209	0.051	0.032	0.037	0.062		Set Trigger

Aug 3.13

Trigger Profile [lbs,inch]

Profile SWS
 GunType: Rifle
 Make: Remington
 Note: R. Putsch 10/11/08

Model: M/24
 Serial No: Form #F005
 Trigger: 4.0 lbs. ini. +/- 1.0 lbs.



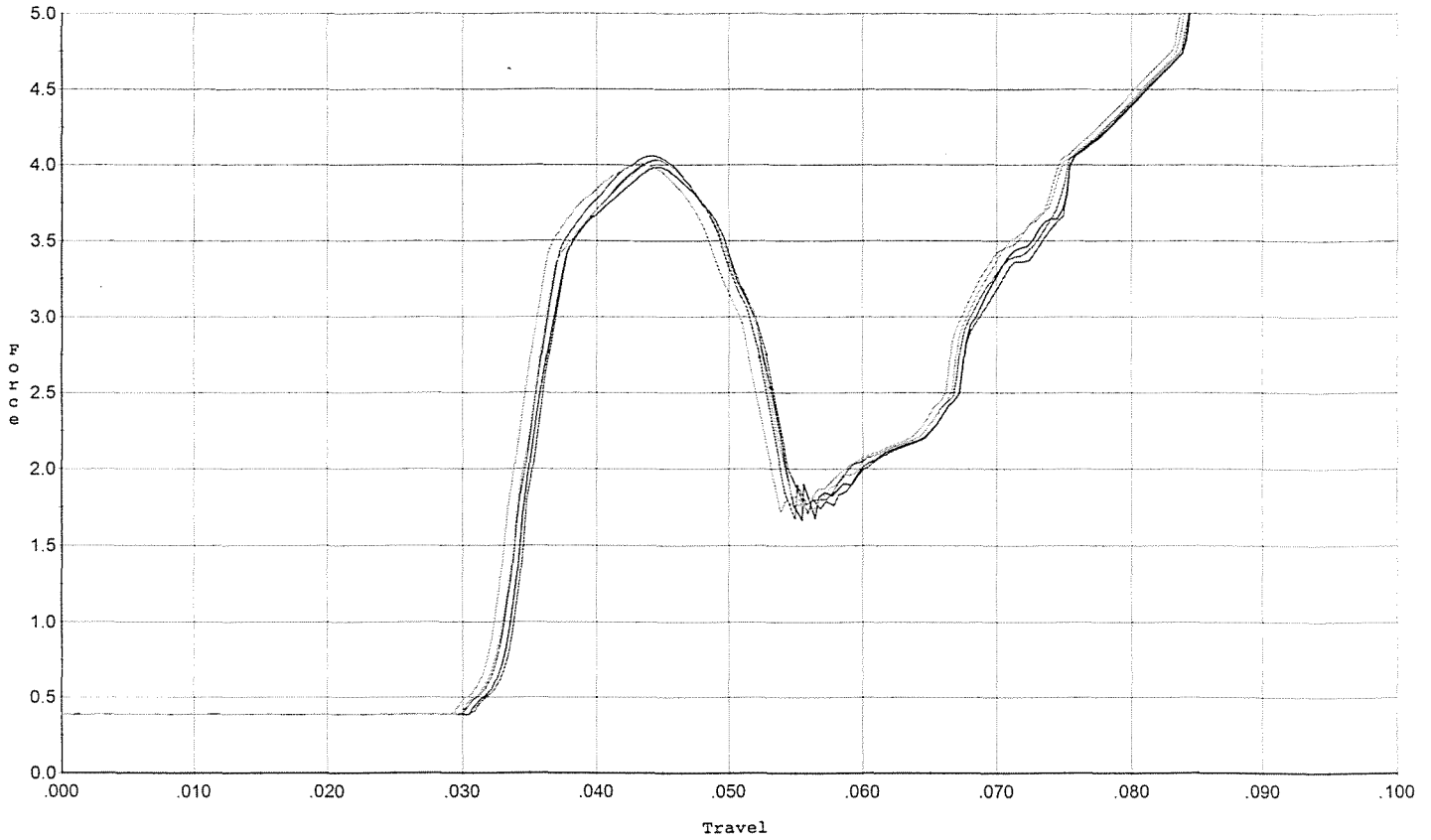
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.070	0.053	0.032	0.034	0.080		Set Trigger
2	4.157	0.052	0.032	0.034	0.080		Set Trigger
3	4.088	0.051	0.032	0.035	0.078		Set Trigger
4	4.123	0.051	0.032	0.035	0.078		Set Trigger
5	4.080	0.051	0.031	0.034	0.078		Set Trigger

Aug 4.10

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: 4.0 lbs. after 20 cycles +/- 1.0 lbs.



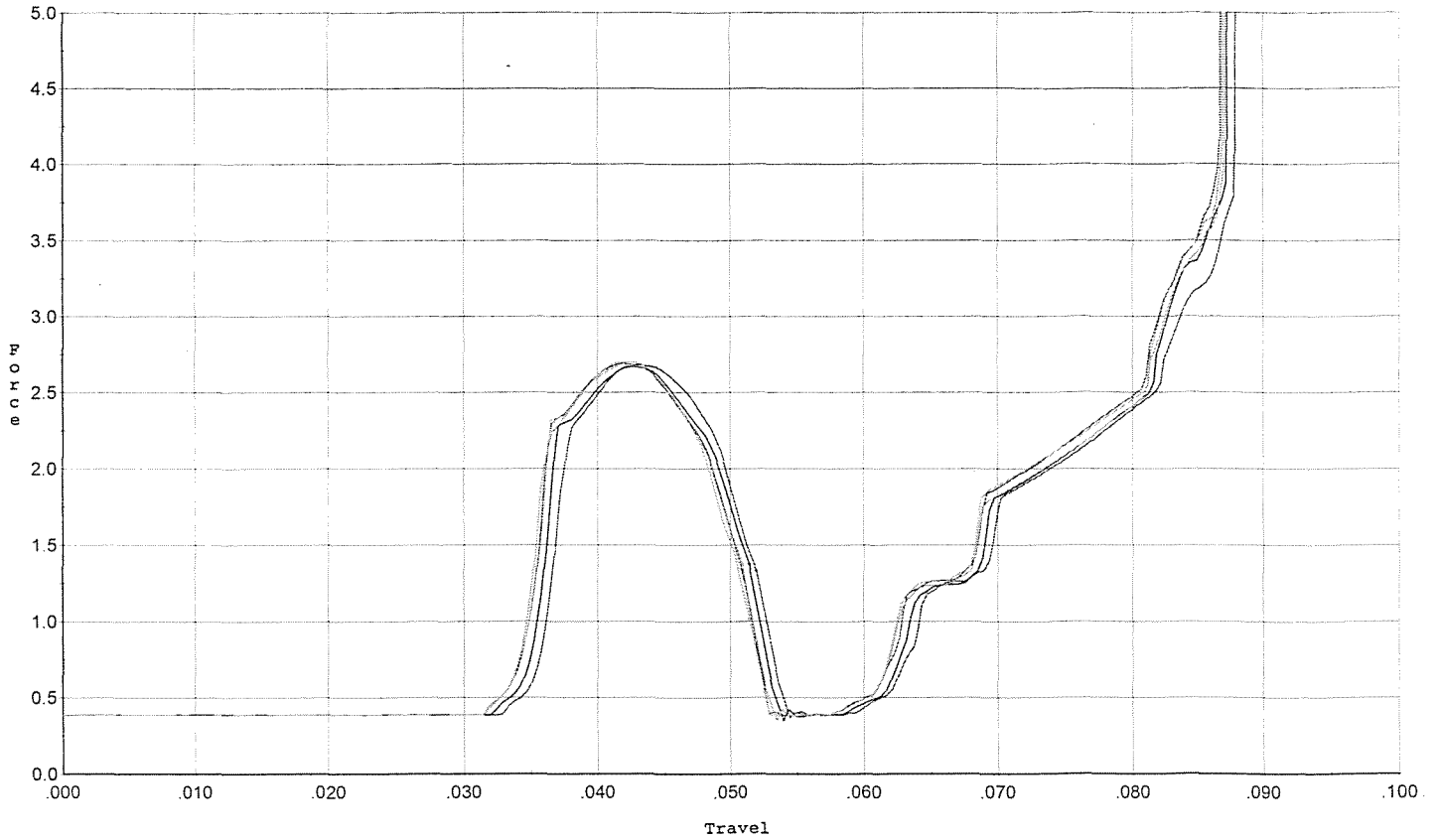
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	3.982	0.053	0.031	0.035	0.078		Set Trigger
2	4.028	0.053	0.033	0.035	0.079		Set Trigger
3	4.062	0.052	0.032	0.035	0.079		Set Trigger
4	4.027	0.052	0.030	0.035	0.078		Set Trigger
5	4.011	0.051	0.030	0.035	0.077		Set Trigger

Aug 4.02

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: reset to 2.5 lbs. +/- .50 lbs. for final test



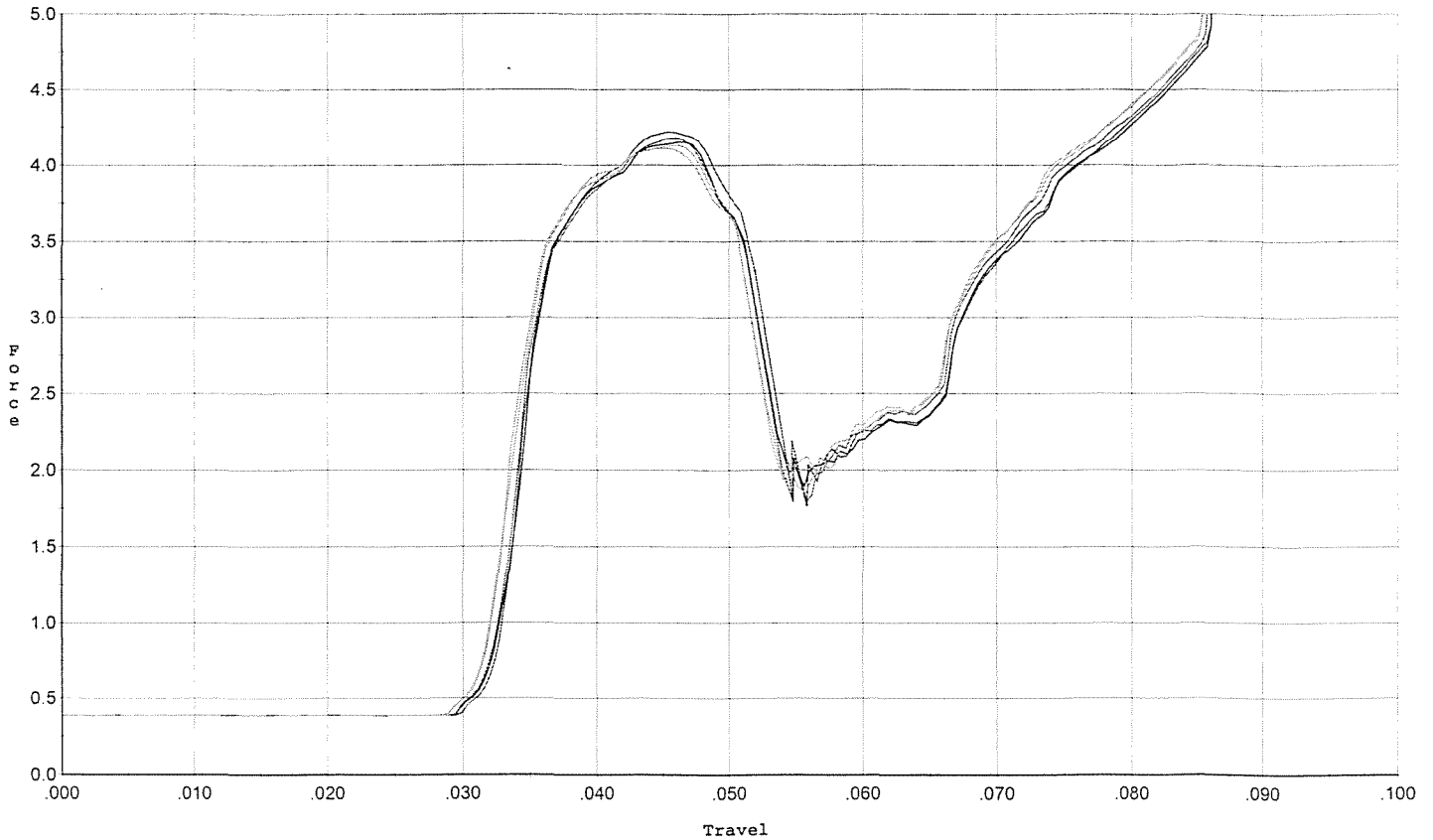
#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	2.682	0.052	0.035	0.040	0.050		Set Trigger
2	2.668	0.051	0.035	0.039	0.050		Set Trigger
3	2.689	0.051	0.034	0.039	0.051		Set Trigger
4	2.676	0.051	0.034	0.040	0.051		Set Trigger
5	2.699	0.051	0.034	0.040	0.051		Set Trigger

Aug 268

Trigger Profile [lbs,inch]

Profile SWS
GunType: Rifle
Make: Remington
Note: R. Putsch 10/11/08

Model: M/24
Serial No: Form #F005
Trigger: set to 4.0 lbs. +/- 1.0 lbs. for target & accuracy



#	Peak Force	Travel To Actuate	Initial Take-up	Overtravel	Energy To Actuate	Lock Time	Action Type
1	4.219	0.052	0.032	0.035	0.084		Set Trigger
2	4.152	0.051	0.032	0.035	0.081		Set Trigger
3	4.177	0.051	0.032	0.035	0.082		Set Trigger
4	4.129	0.051	0.031	0.035	0.081		Set Trigger
5	4.110	0.051	0.031	0.035	0.081		Set Trigger

AVG 4.15